

## CONTENTS

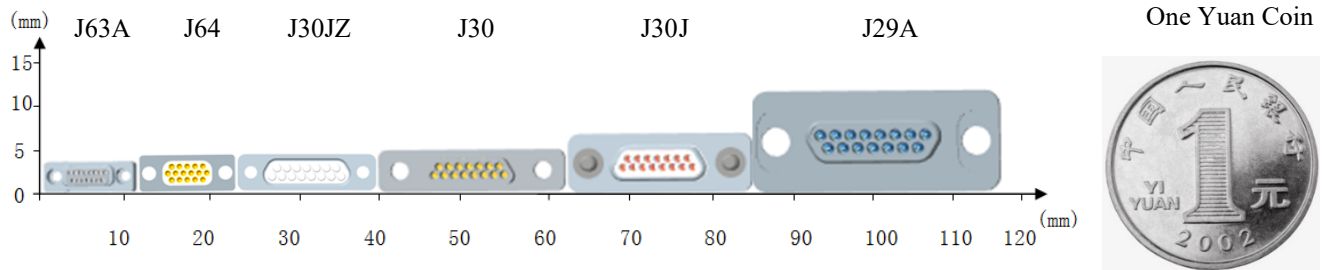
Product Name	Main Technical Indicators	Page
J63A Series Ultramicro-rectangular Electrical Connector	It conforms to MIL-DTL-32139. The contact adopts flexible twist pins, the contact spacing is 0.635 mm, and the overall dimension is small. It has nine types of spectrum specifications of 9, 15, 21, 25, 31, 37, 51, 65 and 69. The tail termination includes crimping wire, PCB, surface-mount, crimping connector and other forms. It is suitable for military systems and other electronic equipment systems with lightweight and miniaturization requirements such as aerospace, aviation and weapons.	1
J30J Series Micro-rectangular electrical connector	It conforms to MIL-C-83513. It adopts in-line connection, which is small in size, light in weight, easy to use and reliable in performance. The contact adopts flexible twist pins and rigid Jack structure. It has eleven types of spectrum specifications of 9, 15, 21, 25, 31, 37, 51, 66, 74, 100 and 144. According to the tail termination form, it can be divided into crimping, welding, in-line PCB and bent PCB, etc.; according to the structural form, it can be divided into ordinary type, quick-lock type, reverse-mounted type, glue sealing type, glass-sintered sealing type and stainless steel series variant type. It is suitable for electrical connection between various electrical equipment.	38
J30JZ Series Micro-rectangular electrical connector	It conforms to MIL-C-83513. It is an in-line micro-rectangular electrical connector with trapezoidal housing positioning; the contact adopts flexible twist pins and rigid Jack structure; the size is only about 40% of J30J products with the same number of cores, without tail cover. The spectrum is the same as J30J, with ten types of spectrum specifications of 9, 15, 21, 25, 31, 37, 51, 66, 74 and 100. It is suitable for internal electrical connection of various small instruments and equipment.	109
HJ30J Series High-speed transmission micro-rectangular electrical connector	It conforms to MIL-C-83513. It is an in-line micro-rectangular electrical connector with trapezoidal housing positioning and the same structural dimensions as J30J series products; it has high-speed transmission: 1.65 Gbps, high-density contacts, spacing 1.27 mm × 1.27 mm, and more differential pairs per unit length. It has seven specifications of 12, 18, 24, 30, 36, 55 and 100 cores. It is suitable for 100M, Gigabit Ethernet or other high-speed data transmission environment.	125
J30J Series Micro-rectangular Electrical Connector with Large and Small Current Mixed	It conforms to MIL-C-83513. It adopts in-line connection, which is small in size, light in weight, easy to use and reliable in performance. The large and small current mixed can meet different current requirements. The small-current contact adopts flexible twist pins and rigid Jack structure with a rated current of 3A; the large-current contact adopts rigid pins and elastic jacks structure with a rated current of 20A. According to the tail termination form, it can be divided into crimping, welding, in-line PCB and bent PCB, etc. It is suitable for electrical connection between various electrical equipment.	144
MDMA Series Micro-rectangular Electrical Connector with Detachable Contact	It conforms to MIL-C-83513. The contact adopts flexible twist pins and rigid Jack, which is small in size and light in weight. The contact is detachable, flexible in use and can be repaired at a single point. It has six types of spectrum specifications of 9, 15, 21, 25, 31 and 37. It is suitable for electrical connection between various electrical equipment.	164
J30 Series Micro-rectangular Electrical Connector	It conforms to the requirements of equivalent to MIL-C-83513. It has seven specifications of 9, 15, 21, 25, 31, 37 and 51 cores. It adopts stranded elastic pins (twist pins) with high contact density. The product adopts plastic housing and provides a variety of locking assemblies and tail termination forms.	169
J29A Series Micro-rectangular Electrical Connector	With reference to MIL-C-83513, it has eight specifications of 9, 15, 21, 25, 31, 37, 51 and 66 cores. It adopts stranded elastic pins (twist pins) and provides a variety of locking assemblies and tail covers. There are many kinds of terminations such as crimping, welding, in-line PCB and bent PCB, which are widely used in the circuit connection of aerospace, aviation, electronic computers and other electronic equipment.	192
J64 Series Micro-rectangular Electrical Connector	With reference to MIL-C-83513, it adopts in-line connection, which is small in size, light in weight, easy to use and reliable in performance. The contact adopts flexible twist pins and rigid Jack structure. It has nine types of spectrum specifications of 10, 16, 22, 25, 31, 37, 52, 64 and 70 cores. According to the tail termination form, it can be divided into crimping, welding, in-line PCB and bent PCB, etc. It is suitable for electrical connection between various electrical equipment.	230

<p>Micro-rectangular Cable Network (DL-308)</p>	<p>According to the user's requirements, the single-branch cable, multi-branch cable, large three-dimensional cable network, rigid-flex PCB and other cable assemblies have been produced. The micro-rectangular cable assemblies have superior performance indexes and can adapt to the special requirements of various complex natural environments and mechanical environments, such as low temperature, high temperature, lead shielding, and 360° shielding, etc.</p>	<p>243</p>
<p>Y34M Series Micro-circular Electrical Connector</p>	<p>With reference to MIL-C-83513, the Y34M series micro-circular electrical connector adopts stranded elastic pins (twist pins), with two locking modes of thread locking and push-pull locking, and seven specifications of 4, 7, 11, 19, 37, 55 and 85 cores. It is small in size, light in weight, easy to use and reliable in performance, and is suitable for military electronic systems and circuit connections between various electrical and electronic equipment.</p>	<p>245</p>
<p>Fuzz Button</p>	<p>It is specially wound by a single metal wire, with elastic contact and free of welding, which is suitable for interconnection applications of ultra-small space. It has small size, light weight, long life, and reliable contact. It can transmit high-frequency, high-speed and other signals, and is widely used in aerospace, military fighters, phased radar arrays, satellites, missiles and other military fields.</p>	<p>253</p>

**Disclaimer**

Note: This product manual is only for reference before model selection and contract signing, and cannot be used as the basis for product design and acceptance by the user. Please refer to the actual consultation, contract or relevant technical specifications. In case of any discrepancy between this manual and the previous manual, this manual should prevail.

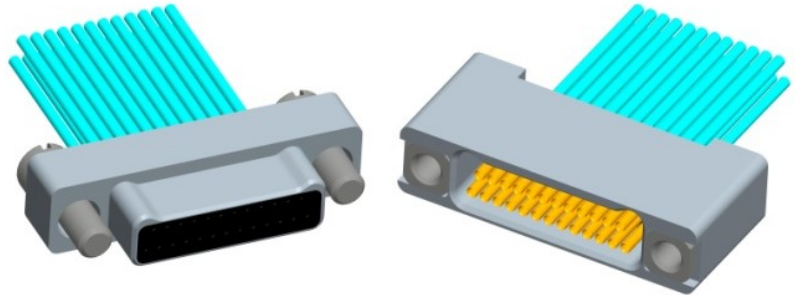
**Size comparison chart of various types of products, taking the 15-core (J64 is 16-core) plug as an example**



## J63A Ultramicro-rectangular Electrical Connector

### Product Overview

- Comply with MIL-DTL-32139 General Specification for Ultramicro-rectangular Electrical Connectors with Housing Positioning
- Adopt stranded elastic ultramicro pins (commonly known as twist pins)
- Contact spacing is 0.635 mm
- There are nine types of spectrum specifications of 9, 15, 21, 25, 31, 37, 51, 65 and 69
- The plug is installed with the pin and the socket is installed with the Jack
- The conventionally mated connectors at the free end and the fixed end are screwed and butted by the locking screw and the connecting nut
- Tail termination includes crimping wire, PCB, surface-mount, crimping connector and other forms
- The sectional area of the suitable crimping wire is 0.035 mm<sup>2</sup>, and the wire gauge number is AWG32
- It is suitable for military systems and other electronic equipment systems with lightweight and miniaturization requirements such as aerospace, aviation and weapons
- Execute enterprise standard: Q/Ag 1.262 Detailed Specification for J63A Series Rectangular Electrical Connectors



### Product Performance

#### Mechanical Properties

Housing	Aluminum alloy	Vibration	Sinusoidal vibration	Frequency 10 ~ 2000 Hz, Acceleration 196 m/s <sup>2</sup>
Plating	Nickel plating		Random vibration	Power spectral density 0.4 g <sup>2</sup> /Hz
Insulator	Thermoplastic			Total acceleration RMS 23.1G
Contact	Gold-plated copper alloy, crimping type, PCB type, surface-mount type	Impact	Peak sawtooth wave after 6 ms, peak acceleration 980 m/s <sup>2</sup>	
Mechanical life	200 plugging and unplugging cycles			

#### Electrical Performance

Contact rated current	1A	Withstand voltage (under normal atmospheric conditions)	250 Vrms
Contact resistance	≤ 21 mΩ	Under wet conditions,	100 Vrms
Insulation resistance	(under normal conditions) ≥ 5000 MΩ Under wet conditions, ≥ 1 MΩ	Under low pressure (4.39 kPa),	100 Vrms

#### Environmental Performance

Temperature range	-55 °C ~ +125 °C	Liquid impregnation	Hydraulic fluid, diluent, refrigerant
Salt spray	48h	Working height	≤ 21336 m
Relative humidity	98% at 40 °C		

## Model Designation

<b>Basic Serial Number</b>	J63A	-	2	1	2	-	02	-	1	1	-	J	(Additional Information)
							5		6			C	
<b>Number of contact rows</b>	2 - Two rows of contacts												
<b>Type</b>	1 - Straight plug (crimping/straddling type) 2 - Straight socket/straight vertically-mounted socket (crimping/straddling type) 3 - Horizontally installed crimping plug    4 - Horizontally installed crimping socket 5 - Crimping plug with a tail cover 6 - Crimping socket with a tail cover/Vertically-mounted crimping socket with a tail cover 7 - Horizontally installed crimping plug with a tail cover 8 - Horizontally installed crimping socket with a tail cover 9 - Vertically-mounted crimping plug    0 - Vertically-mounted crimping plug with a tail cover A - Vertical surface-mount plug        B - Vertical surface-mount socket C - Horizontal surface-mount plug       D - Horizontal surface-mount socket E - Bent PCB-type plug                    F - Bent PCB-type socket G - In-line PCB-type plug                 H - in-line PCB-type socket J - Crimping conjoined type U - Floating-mounted crimping plug with a guide post W - Flange-mounted crimping socket with a guide hole												
<b>Housing plating</b>	2 - Nickel plating												
<b>Number of contacts</b>	009; 015; 021; 025; 031; 037; 051; 065; 069 (The number of contacts is represented by 3 digits, and the corresponding spectrum chart is detailed in "Contact Arrangement")												
<b>Termination form</b>	12 - Vertical/horizontal/straddling surface-mount type pin; 22 - Vertical/horizontal/straddling surface-mount type Jack 13 - In-line PCB-type pin with 2.77 mm lead length; 23 - In-line PCB-type Jack with 2.77 mm lead length 14 - In-line PCB-type pin with 3.56 mm lead length; 24 - In-line PCB-type Jack with 3.56 mm lead length 15 - In-line PCB-type pin with 4.37 mm lead length; 25 - In-line PCB-type Jack with 4.37 mm lead length 16 - Crimping pin; 26 - Crimping Jack 32 - Bent PCB-type pin with 2.77 mm lead length; 43 - Bent PCB-type Jack with 2.77 mm lead length 33 - Bent PCB-type pin with 3.56 mm lead length; 44 - Bent PCB-type Jack with 3.56 mm lead length 34 - Bent PCB-type pin with 4.37 mm lead length; 45 - Bent PCB-type Jack with 4.37 mm lead length PP - The plug is correspondingly connected with the plug; PS - The plug is correspondingly connected with the socket; SS - The socket is correspondingly connected with the socket												
<b>Contact plating</b>	1 - Gold plating												
<b>Locking parts</b>	JC - Slotted locking screw; JC1 - Hexagon socket locking screw; TH-connecting nut; TH1 - Connecting nut with welding installation function; DZ - guide post; DK - guide hole; SH-guide hole with welding installation function; NH - nut-mounted guide hole; 00 - No locking part.												
<b>Additional Information</b>	Crimping connectors should be provided with additional information on the wire, such as wire color, length, specification, etc., as shown in Table 1												

Table 1 Wire naming rules

No.	Classification feature	Classification content	Mark code
1	Wire color	R: red; W: white; M: purple; G: green; A: gray; U: blue; Y: yellow; B: black; N: orange;	R, W, M, G, A, U, Y, B, N
2	L	Connector with wires	L
3	Wire length	200, wire length value in mm	200
4	Wire specification	A: 0.035 mm <sup>2</sup> AF-1, etc.	A, etc.
5	Additional requirements	No indication: no additional requirements 1: Wire jacket nylon sleeve 2: Wire jacket anti-wave sleeve, etc.	1, 2, etc.

Model naming example: J63A-212-069-161-JC (RL200A): J63A crimping type 69-core plug, two rows of contacts, chemical nickel plating on the housing, crimping pins on the contacts, gold plating on the surface, and slotted locking screws on the locking parts. (Additional information: 200 mm red AF-1 wires with a sectional area of 0.035 mm<sup>2</sup> should be crimped to each hole.)

### Classification Table of J63A Series

Table 2 Classification of J63A Series

Connector Type	Basic Identification	Structural Features
Crimping type	Plug J63A-212-XXX-161-JC(JC1)	With locking screw, crimping pin
	Socket J63A-222-XXX-261-JC(JC1)	With locking screw, crimping Jack
	Socket J63A-222-XXX-261-TH	With connecting nut, crimping Jack, vertical mounting
	Plug J63A-292-XXX-161-TH	With connecting nut, crimping pin, vertical mounting
	Plug J63A-232-XXX-161-TH	With connecting nut, crimping pin, horizontal mounting
	Socket J63A-242-XXX-261-TH	With connecting nut, crimping Jack, horizontal mounting
	Crimping conjoined type J63A-2J2-XXX-PS1	The plug is connected with the socket
	Crimping conjoined type J63A-2J2-XXX-PP1	The plug is connected with the plug
	Crimping conjoined type J63A-2J2-XXX-SS1	The socket is connected with the socket
	Plug J63A-2U2-XXX-161-00	No locking part, crimping pin, floating-mounted with a guide post
	Socket J63A-2W2-XXX-261-00	No locking part, crimping Jack, flange-mounted with a guide hole
	Socket J63A-222-XXX-261-NH	Guide hole with nut mounting, crimping Jack, vertical mounting
	Plug J63A-252-XXX-161-JC(JC1)	With a shielding tail cover, compared with J63A-212-XXX-161-JC(JC1) products
	Socket J63A-262-XXX-261-JC(JC1)	With a shielding tail cover, compared with J63A-222-XXX-261-JC(JC1) product
	Socket J63A-262-XXX-261-TH	With a shielding tail cover, compared with J63A-222-XXX-261-TH products
	Vertical surface-mount type	Plug J63A-2A2-XXX-121-TH
Plug J63A-2A2-XXX-121-DZ		The connecting nut is replaced by the guide post, compared with J63A-2A2-XXX-121-TH products
Socket J63A-2B2-XXX-221-TH		With connecting nut, vertical surface-mount type Jack, vertical mounting
Socket J63A-2B2-XXX-221-NH		The connecting nut is replaced by the nut-mounted guide hole, compared with J63A-2B2-XXX-221-TH products
Socket J63A-2B2-XXX-221-TH1		With welding connecting nut, vertical surface-mount Jack, vertical welding mount
Socket J63A-2B2-XXX-221-SH		The locking part is replaced by the welding guide hole, compared with J63A-2B2-XXX-221-TH1 products
	Plug J63A-2C2-XXX-121-TH	With connecting nut, horizontal surface-mount pin, horizontal mounting

Horizontal surface-mount type	Socket J63A-2D2-XXX-221-TH	With connecting nut, horizontal surface-mount Jack, horizontal mounting
Bent PCB type	Plug J63A-2E2-XXX-32(33)(34)1-TH	With connecting nut, bent PCB pin, horizontal mounting
	Plug J63A-2E2-XXX-32(33)(34)1-DZ	The connecting nut is replaced by the guide post, compared with J63A-2E2-XXX-32(33)(34)-TH products
	Plug J63A-2E2-XXX-32(33)(34)1-JC(JC1)	With locking screw, bent PCB pin
	Socket J63A-2F2-XXX-43(44)(45)1-TH	With connecting nut, bent PCB Jack, horizontal mounting
	Socket J63A-2F2-XXX-43(44)(45)1-DK	The connecting nut is replaced by the guide hole, compared with J63A-2F2-XXX-43(44)(45)-TH products
In-line PCB type	Plug J63A-2G2-XXX-13(14)(15)1-TH	With connecting nut, in-line PCB pin, vertical mounting
	Plug J63A-2G2-XXX-13(14)(15)1-DZ	The connecting nut is replaced by the guide post, compared with J63A-2G2-XXX-13(14)(15)1-TH products
	Socket J63A-2H2-XXX-23(24)(25)1-TH	With connecting nut, in-line PCB Jack, vertical mounting
	Socket J63A-2H2-XXX-23(24)(25)1-DK	The connecting nut is replaced by the guide hole, compared with J63A-2H2-XXX-23(24)(25)1-TH products
Straddling type	Plug J63A-212-XXX-121-JC(JC1)	With locking screw, straddling type surface-mount pin
	Socket J63A-222-XXX-221-TH	With connecting nut, straddling type surface-mount Jack

### Instructions for User Selection

J63A series products are screwed by threads, and the process of plugging and unplugging should be gentle, without impact on the product, which is conducive to protecting the product and peripheral components. Therefore, in general, when the mating connector is selected, one end shall be provided with connecting nuts (TH), and the other end shall be provided with locking screws (JC). In addition, the following matters should be known when selecting J63A products:

1. Crimping connectors are delivered with wires, and the user shall confirm the specification, color and length of the wires when selecting them. See Table 1 for the naming rules of the wires;
2. The tail cover can only be used for crimping connectors and cannot be disassembled. It is mainly used with the wire treatment method with shielding requirements;
3. When the plug is connected with the socket, it is necessary to alternately screw the locking screws at both ends while inserting, and it is not allowed to insert forcefully without screwing the locking screws, so as not to damage the product;
4. The default locking part mating of the crimping conjoined type is: the plug is provided with locking screws, the socket is provided with connecting nuts, and the serial numbers of the contacts are in one-to-one correspondence. The models of both ends of the connector shall be identified according to the order mark. If J63A-2J2-025-PS1 is ordered, the plug and socket models should be identified as J63A-2J2-025-PS1. If other forms of conjoined products are ordered, please contact our technical staff to clarify the product model.

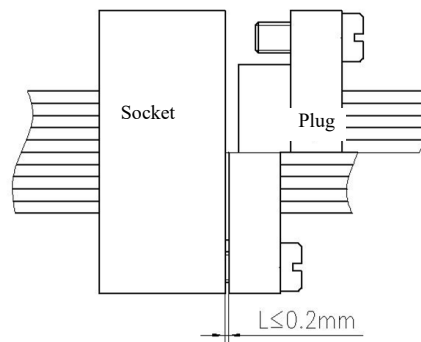
**J63A Series Contact Arrangement (View of Pin-mounted Insulator Insertion Surface)**

9 cores		15 cores	
21 cores		25 cores	
31 cores		37 cores	
51 cores			
65 cores			
69 cores			

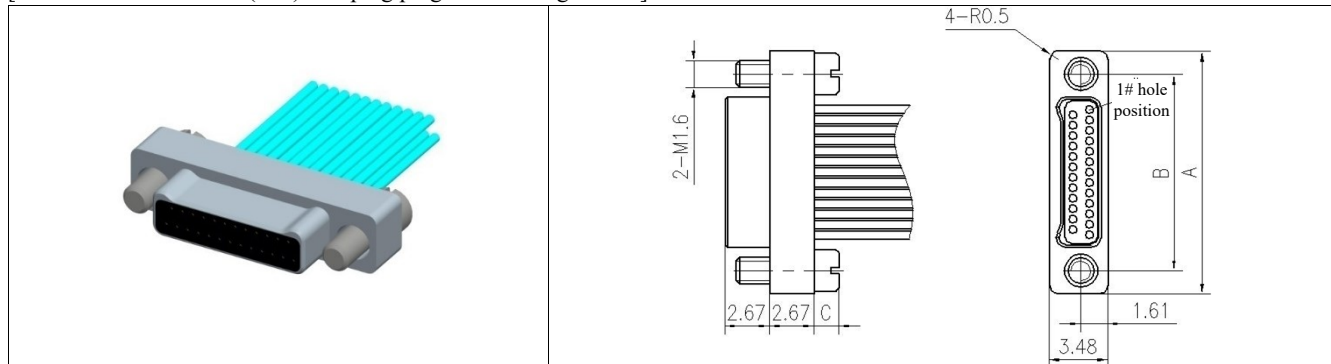
**Overall and Installation Dimensions**

**[Insertion Dimension of Plug and Socket]**

When the electrical connector is completely inserted, the clearance between the plug flange face and the end face of the socket housing shall not be greater than 0.2 mm.



[J63A-212-XXX-161-JC(JC1) crimping plug with locking screws]

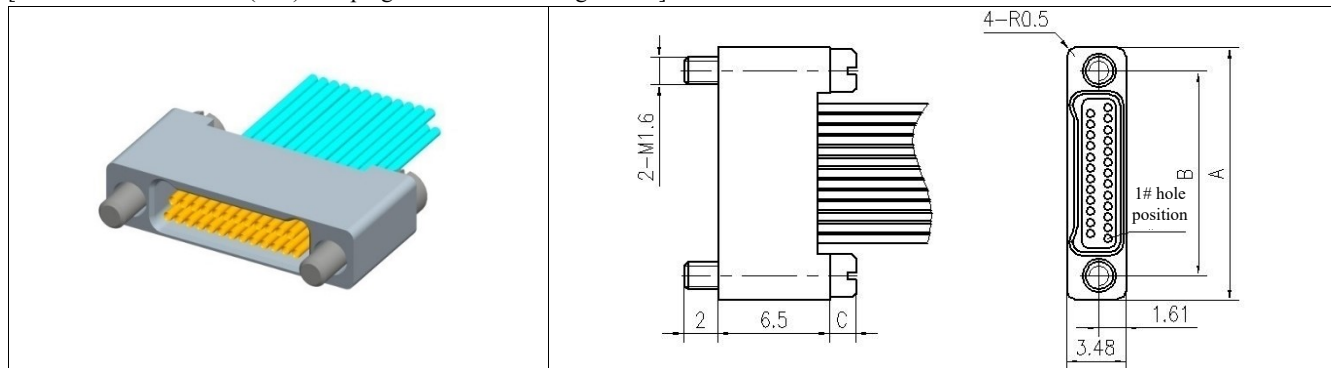


Number of cores	A	B
9	9.63	6.86
15	11.53	8.76
21	13.44	10.67
25	14.71	11.94
31	16.61	13.84
37	18.52	15.75
51	22.96	20.19
65	27.41	24.64
69	28.68	25.91

Suitable for the free-end connector, not mounted, and butted with the socket with connecting nuts;

Locking parts include: JC - Slotted locking screw, C = 1.5 mm; JC1 hexagon socket locking screw, C = 2.1 mm.

[J63A-222-XXX-261-JC(JC1) crimping socket with locking screws]



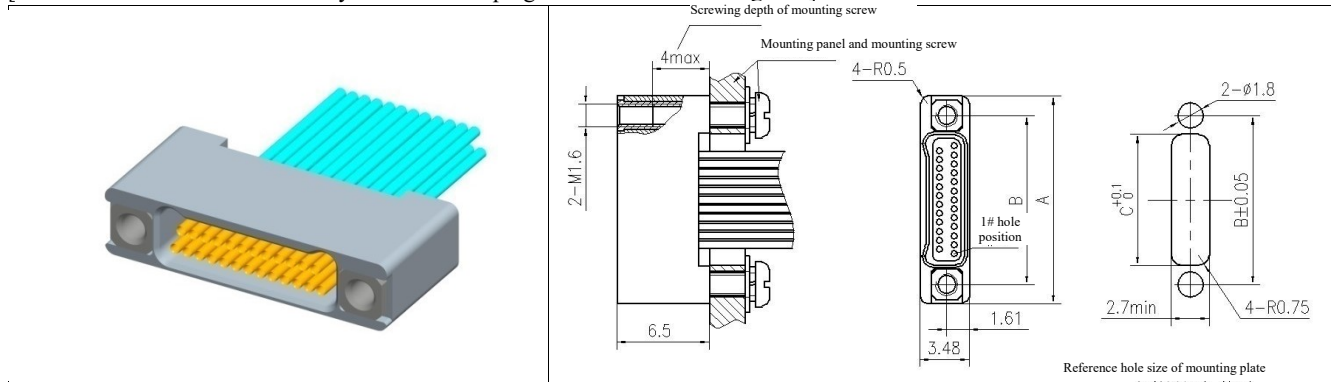
Number of cores	A	B
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15	11.53	8.76
21	13.44	10.67
25	14.71	11.94
31	16.61	13.84
37	18.52	15.75
51	22.96	20.19
65	27.41	24.64
69	28.68	25.91

Suitable for the free-end connector, not mounted, and butted with the plug with connecting nuts;

Locking parts include: JC slotted locking screw, C = 1.5 mm; JC1 hexagon socket locking screw, C = 2.1 mm.



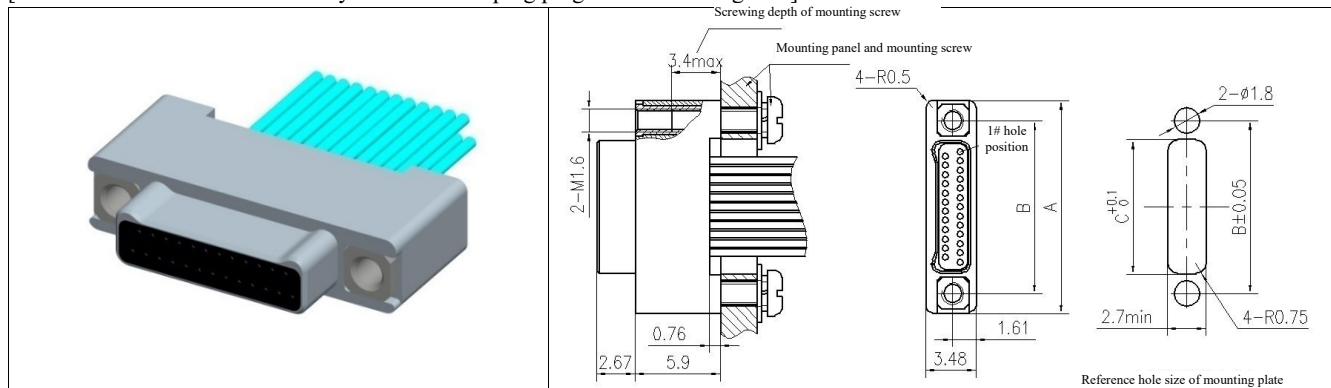
[J63A-222-XXX-261-TH vertically-mounted crimping socket with connecting nuts]



Number of cores	A	B	C
9	9.63	6.86	4.2
15	11.53	8.76	6.1
21	13.44	10.67	8
25	14.71	11.94	9.3
31	16.61	13.84	11.2
37	18.52	15.75	13.1
51	22.96	20.19	17.55
65	27.41	24.64	22
69	28.68	25.91	23.25

Suitable for the fixed-end connector, vertically mounted, and butted with the plug with locking screws.

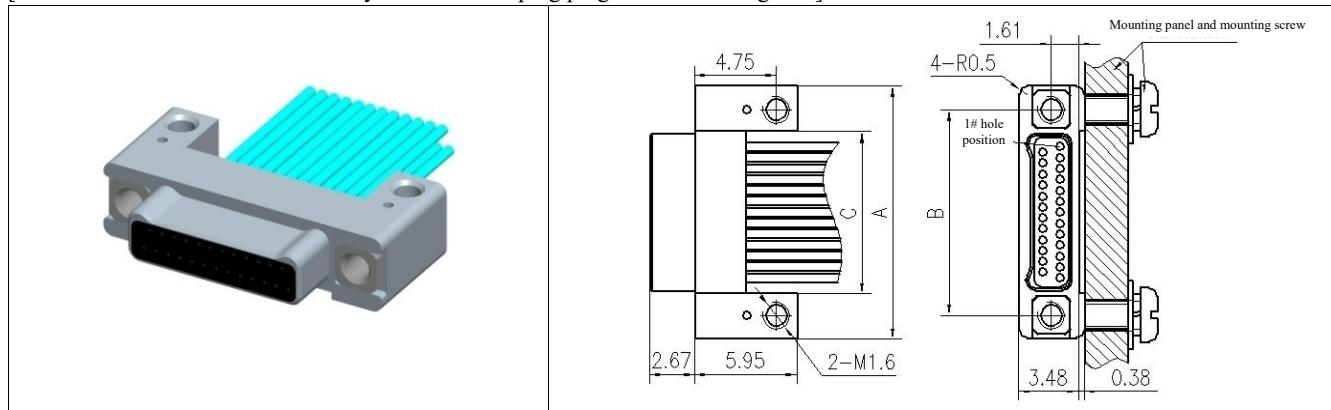
[J63A-292-XXX-161-TH vertically-mounted crimping plug with connecting nuts]



Number of cores	A	B	C
9	9.63	6.86	4.2
15	11.53	8.76	6.1
21	13.44	10.67	8
25	14.71	11.94	9.3
31	16.61	13.84	11.2
37	18.52	15.75	13.1
51	22.96	20.19	17.55
65	27.41	24.64	22
69	28.68	25.91	23.25

Suitable for the fixed-end connector, vertically mounted, and butted with the socket with locking screws.

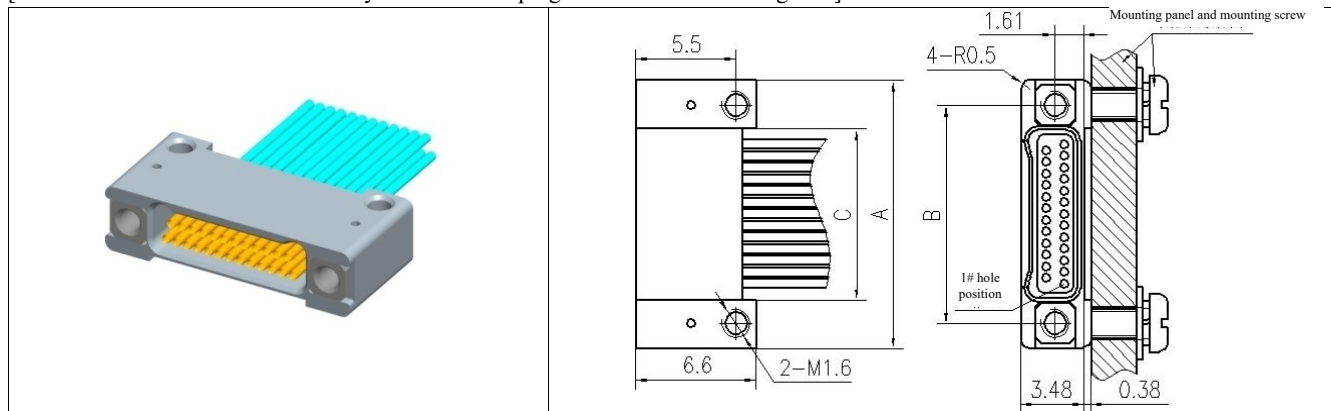
[J63A-232-XXX-161-TH horizontally-mounted crimping plug with connecting nuts]



Number of cores	A	B	C
9	9.63	6.86	4.31
15	11.53	8.76	6.22
21	13.44	10.67	8.13
25	14.71	11.94	9.4
31	16.61	13.84	11.3
37	18.52	15.75	13.21
51	22.96	20.19	17.65
65	27.41	24.64	22.1
69	28.68	25.91	23.37

Suitable for the fixed-end connector, with the long-row end of the contact horizontally mounted against the mounting plate and butted with the socket with locking screws.

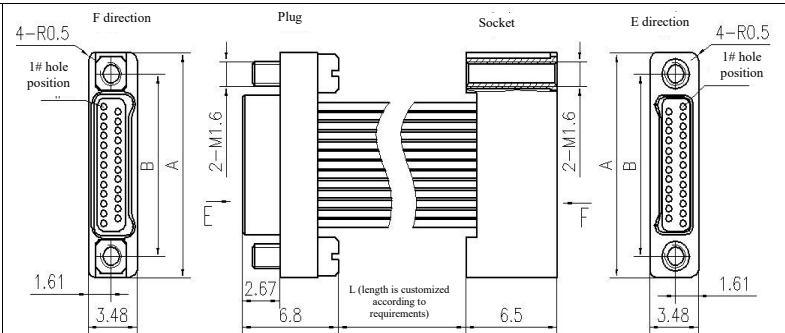
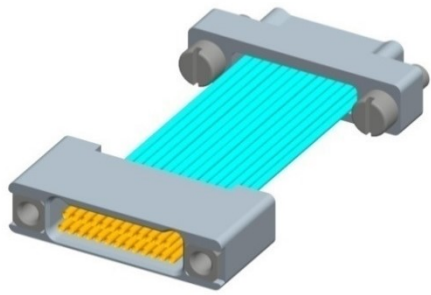
[J63A-242-XXX-261-TH horizontally-mounted crimping socket with connecting nuts]



Number of cores	A	B	C
9	9.63	6.86	4.31
15	11.53	8.76	6.22
21	13.44	10.67	8.13
25	14.71	11.94	9.4
31	16.61	13.84	11.3
37	18.52	15.75	13.21
51	22.96	20.19	17.65
65	27.41	24.64	22.1
69	28.68	25.91	23.37

Suitable for the fixed-end connector, with the long-row end of the contact horizontally mounted against the mounting plate and butted with the plug with locking screws.

[J63A-2J2-XXX-PS(PP) (SS)1 crimping conjoined type]



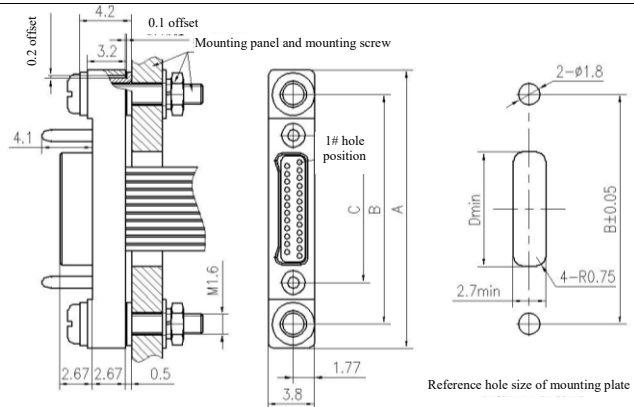
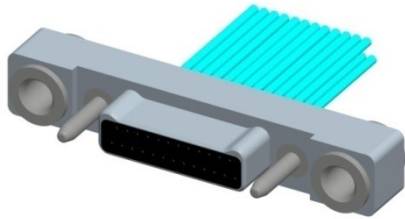
Number of cores	A	B
9	9.63	6.86
15	11.53	8.76
21	13.44	10.67
25	14.71	11.94
31	16.61	13.84
37	18.52	15.75
51	22.96	20.19
65	27.41	24.64
69	28.68	25.91

Conjoined type: PP plug is connected with the plug; PS plug is connected with the socket; SS socket is connected with the socket;

Default form of locking parts: plug with JC locking screws and socket with TH connecting nuts;

The contact numbers of the conjoined connector are in one-to-one correspondence.

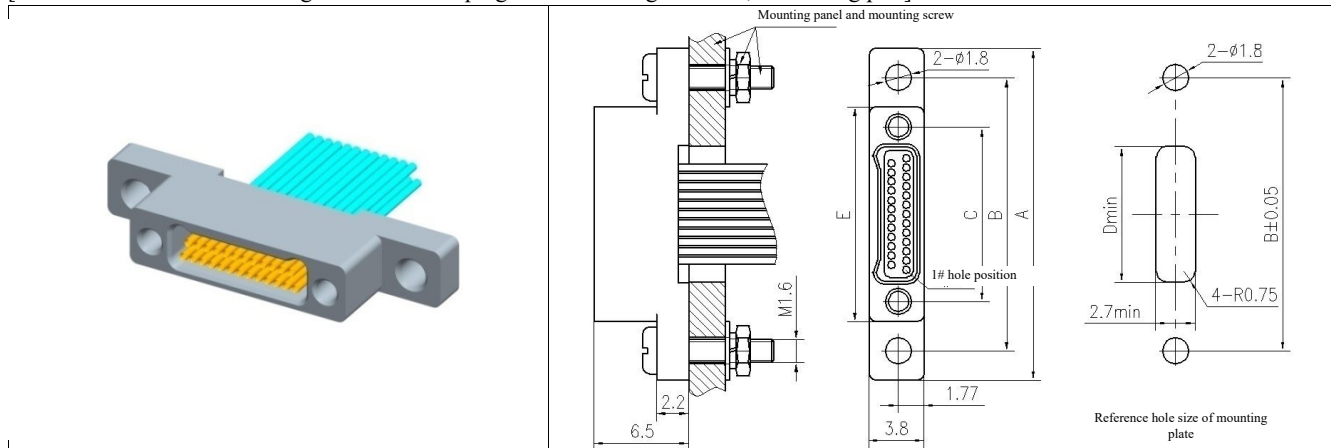
[J63A-2U2-XXX-161-00 floating-mounted crimping plug with a guide post, no locking part]



Number of cores	A	B	C	D
9	17.6	13.6	6.86	4.2
15	19.5	15.5	8.76	6.1
21	21.4	17.4	10.67	8
25	22.7	18.7	11.94	9.3
31	24.6	20.6	13.84	11.2
37	26.5	22.5	15.75	13.1
51	30.9	26.9	20.19	17.6
65	35.4	31.4	24.64	22
69	36.7	32.7	25.91	23.3

Suitable for the blind-insertion connector, floating-mounted with a guide post, and butted with the socket with a guide hole.

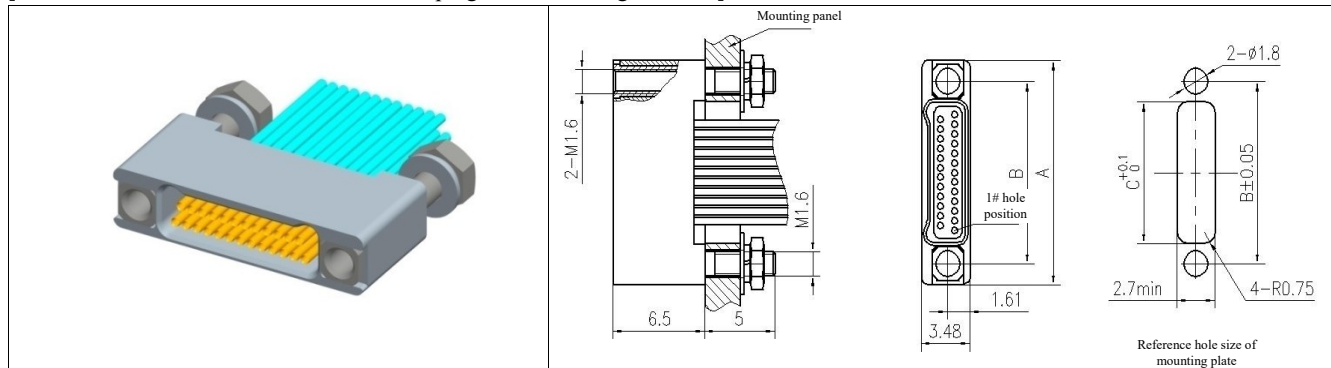
[J63A-2W2-XXX-261-00 flange-mounted crimping socket with a guide hole, no locking part]



Number of cores	A	B	C	D	E
9	17.6	13.6	6.86	4.2	9.63
15	19.5	15.5	8.76	6.1	11.53
21	21.4	17.4	10.67	8	13.44
25	22.7	18.7	11.94	9.3	14.71
31	24.6	20.6	13.84	11.2	16.61
37	26.5	22.5	15.75	13.1	18.52
51	30.9	26.9	20.19	17.6	22.96
65	35.4	31.4	24.64	22	27.41
69	36.7	32.7	25.91	23.3	28.68

Suitable for the fixed-end connector, flange-mounted with a guide hole, and butted with the plug with a guide post.

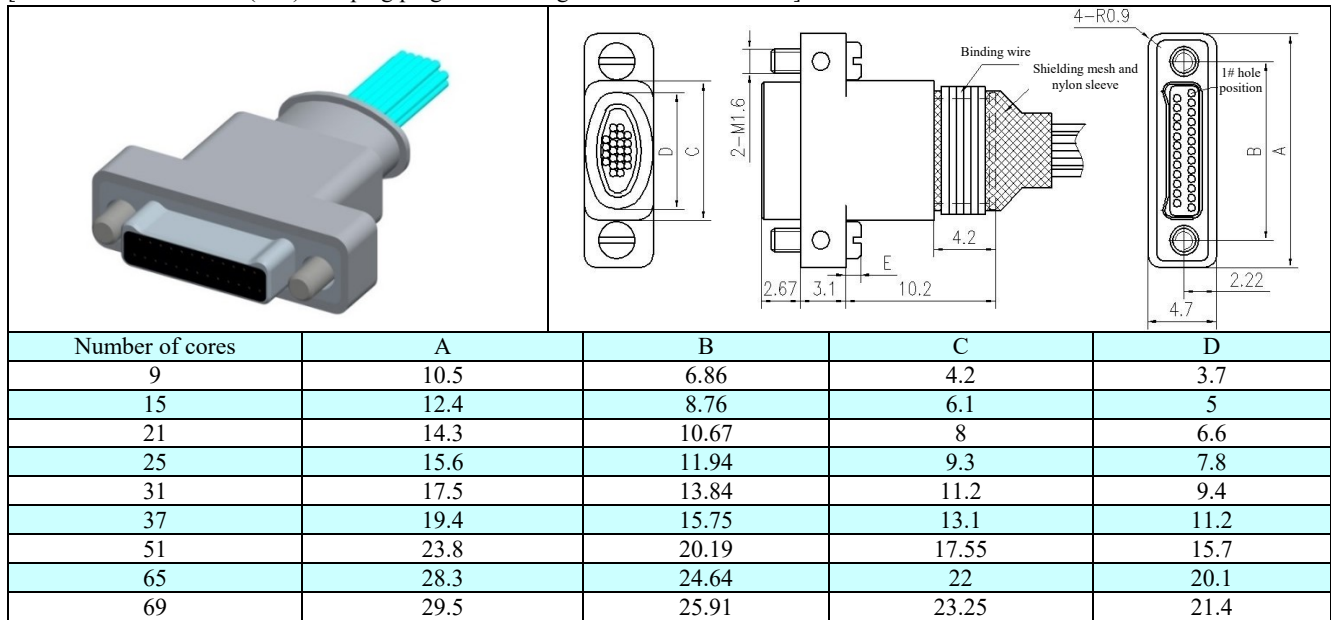
[J63A-222-XXX-261-NH nut-mounted crimping socket with a guide hole]



Number of cores	A	B	C
9	9.63	6.86	4.31
15	11.53	8.76	6.22
21	13.44	10.67	8.13
25	14.71	11.94	9.4
31	16.61	13.84	11.3
37	18.52	15.75	13.21
51	22.96	20.19	17.65
65	27.41	24.64	22.1
69	28.68	25.91	23.37

Suitable for the fixed-end connector, nut-mounted with a guide hole, and butted with the plug with a guide post.

[J63A-252-XXX-161-JC(JC1) crimping plug with locking screws and a tail cover]

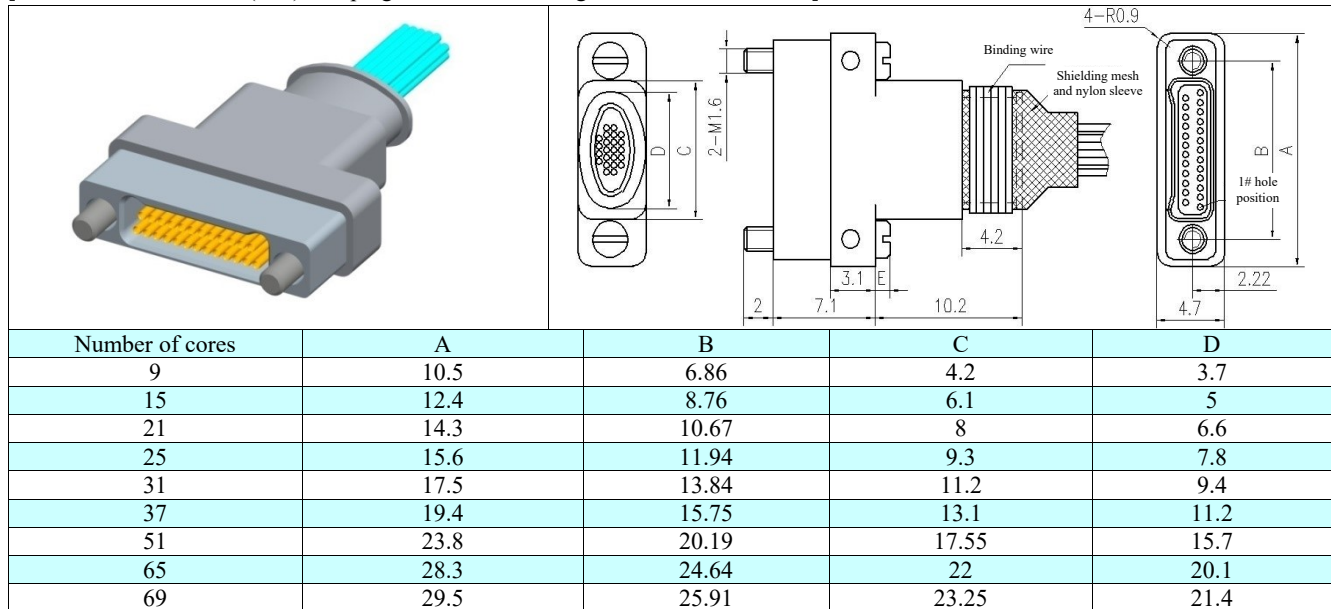


Suitable for the free-end connector, not mounted, and butted with the socket with connecting nuts;

Locking parts include: JC - Slotted locking screw, E = 1 mm; JC1 hexagon socket locking screw, E = 1.6 mm;

Integrated tail cover, non-detachable.

[J63A-262-XXX-261-JC(JC1) crimping socket with locking screws and a tail cover]

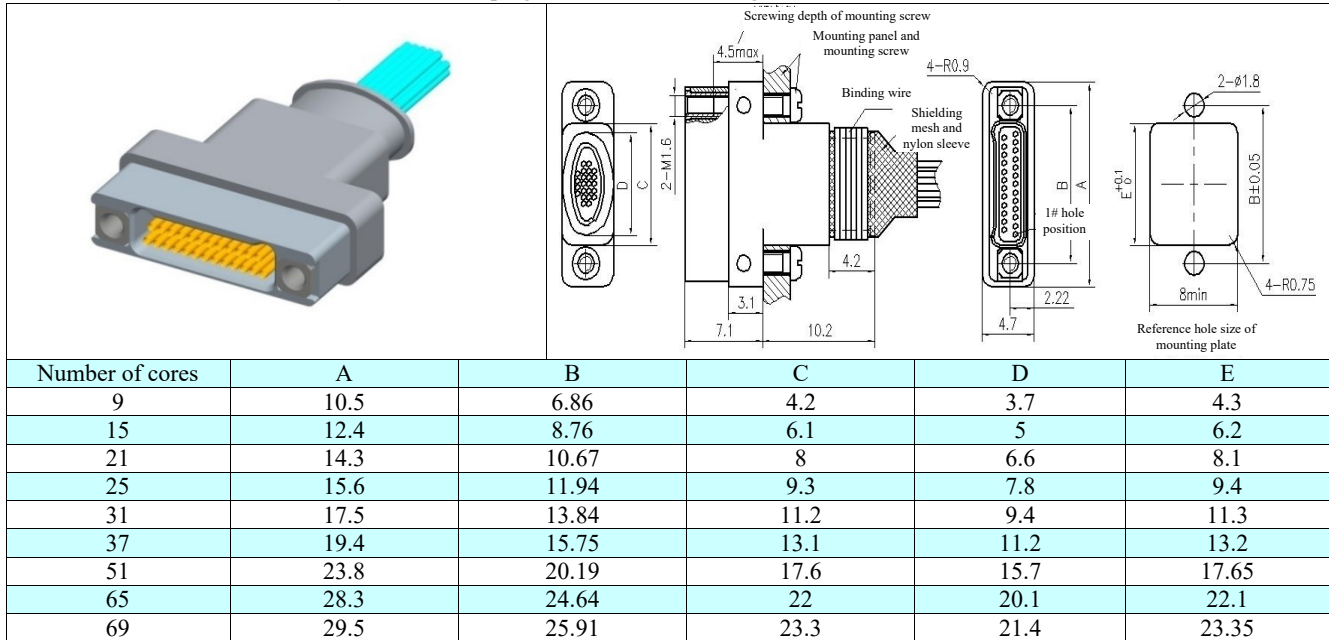


Suitable for the free-end connector, not mounted, and butted with the plug with connecting nuts;

Locking parts include: JC slotted locking screw, E = 1 mm; JC1 hexagon socket locking screw, E = 1.6 mm;

Integrated tail cover, non-detachable.

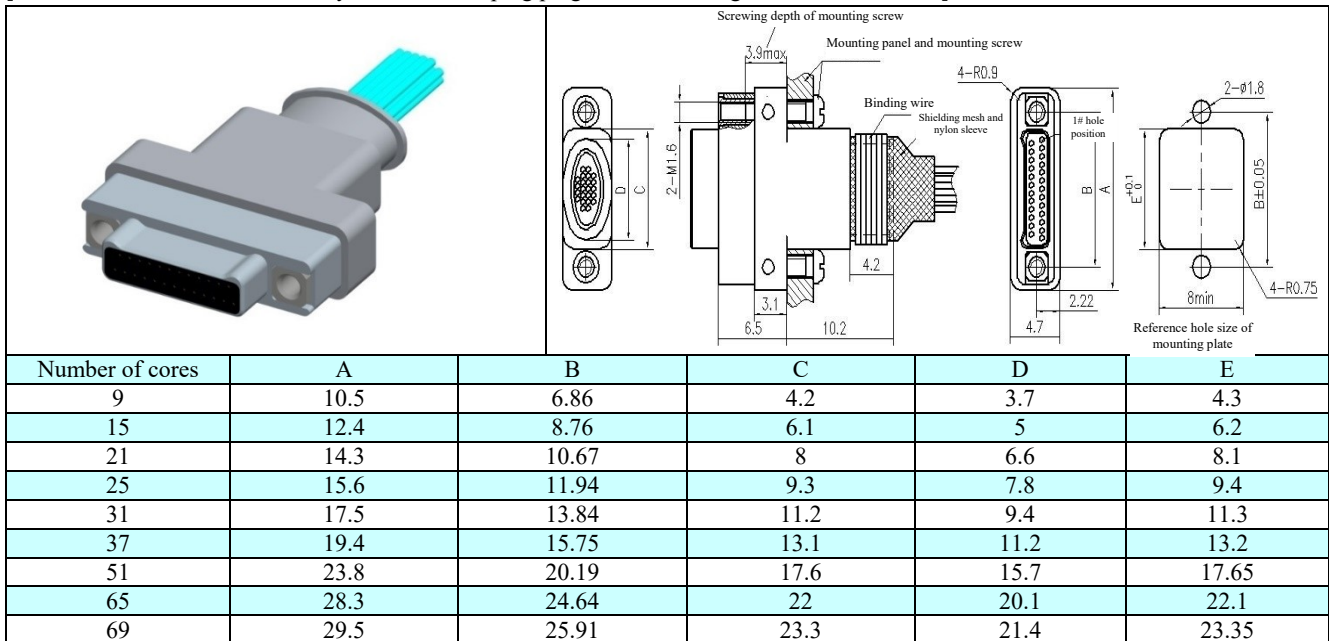
[J63A-262-XXX-261-TH vertically-mounted crimping socket with connecting nuts and a tail cover]



Suitable for the fixed-end connector, vertically mounted, and butted with the plug with locking screws;

Integrated tail cover, non-detachable.

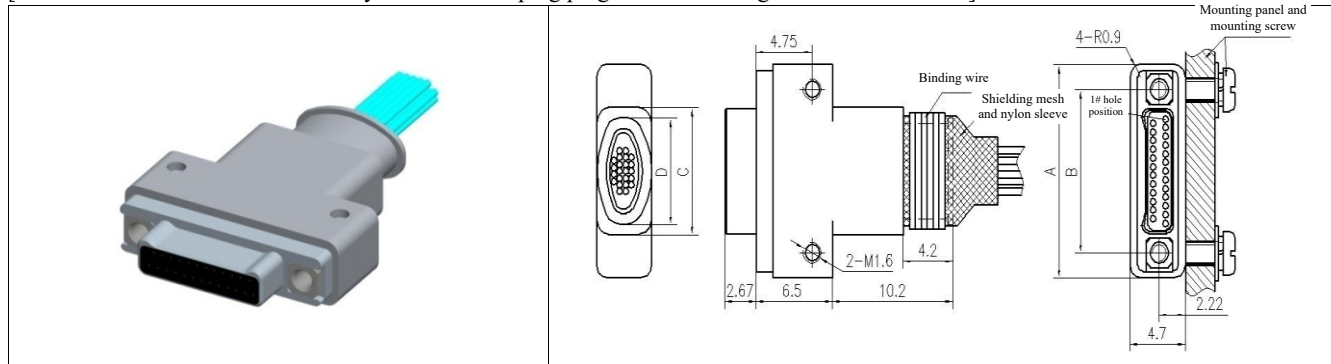
[J63A-202-XXX-161-TH vertically-mounted crimping plug with connecting nuts and a tail cover]



Suitable for the fixed-end connector, vertically mounted, and butted with the socket with locking screws;

Integrated tail cover, non-detachable.

[J63A-272-XXX-161-TH horizontally-mounted crimping plug with connecting nuts and a tail cover]

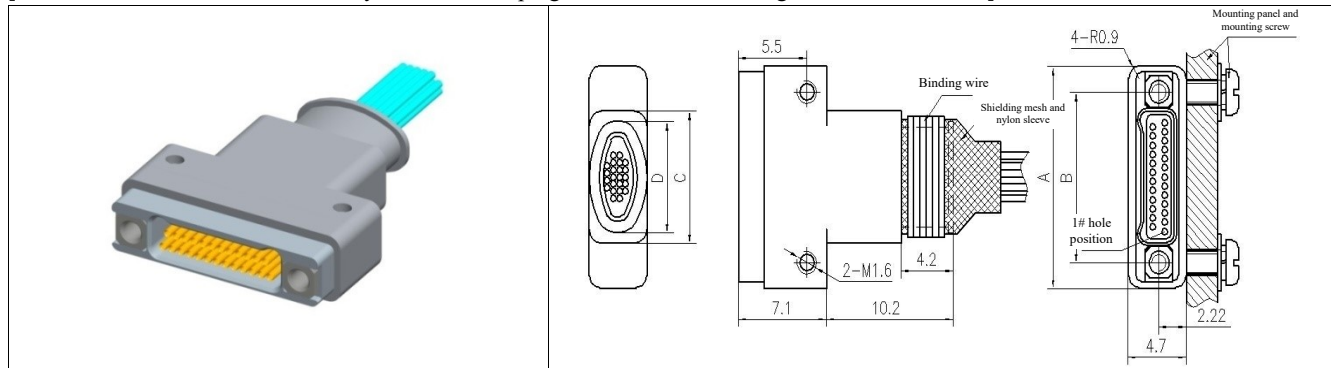


Number of cores	A	B	C	D
9	10.5	6.86	4.2	3.7
15	12.4	8.76	6.1	5
21	14.3	10.67	8	6.6
25	15.6	11.94	9.3	7.8
31	17.5	13.84	11.2	9.4
37	19.4	15.75	13.1	11.2
51	23.8	20.19	17.55	15.7
65	28.3	24.64	22	20.1
69	29.5	25.91	23.25	21.4

Suitable for the fixed-end connector, with the long-row end of the contact horizontally mounted against the mounting plate and butted with the socket with locking screws;

Integrated tail cover, non-detachable.

[J63A-282-XXX-261-TH horizontally-mounted crimping socket with connecting nuts and a tail cover]

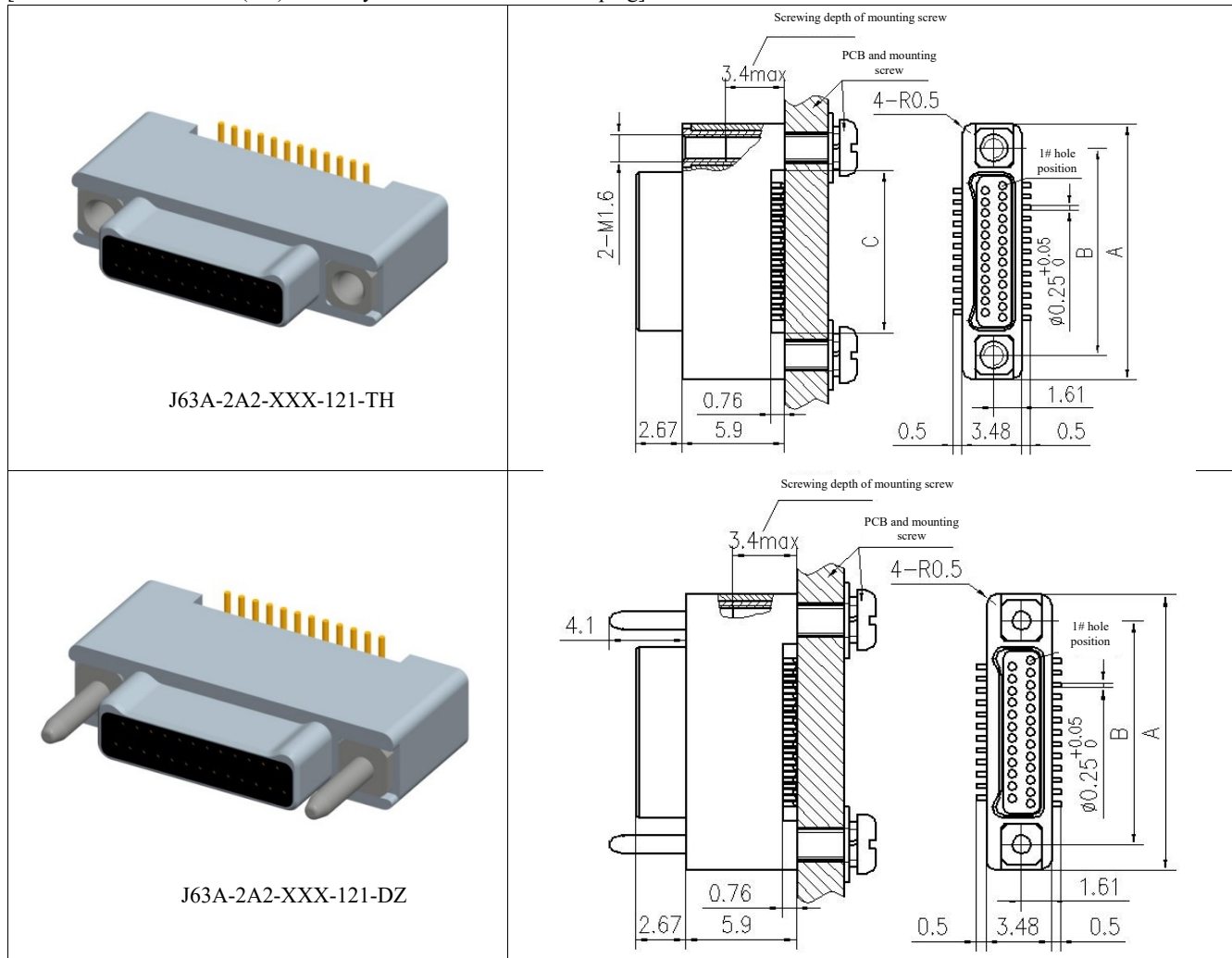


Number of cores	A	B	C	D
9	10.5	6.86	4.2	3.7
15	12.4	8.76	6.1	5
21	14.3	10.67	8	6.6
25	15.6	11.94	9.3	7.8
31	17.5	13.84	11.2	9.4
37	19.4	15.75	13.1	11.2
51	23.8	20.19	17.55	15.7
65	28.3	24.64	22	20.1
69	29.5	25.91	23.25	21.4

Suitable for the fixed-end connector, with the long-row end of the contact horizontally installed against the mounting plate and butted with the plug with locking screws;

Integrated tail cover, non-detachable.

[J63A-2A2-XXX-121-TH(DZ) vertically-mounted surface-mount plug]



Number of cores	A	B	C
9	9.63	6.86	4.31
15	11.53	8.76	6.22
21	13.44	10.67	8.13
25	14.71	11.94	9.4
31	16.61	13.84	11.3
37	18.52	15.75	13.21
51	22.96	20.19	17.65
65	27.41	24.64	22.1
69	28.68	25.91	23.37

Suitable for vertically-mounted connector. J63A-2A2-XXX-121-TH is butted with the socket with locking screws, and J63A-2A2-XXX-121-DZ is butted with the socket with a guide hole;

Locking parts include: TH connecting nut;

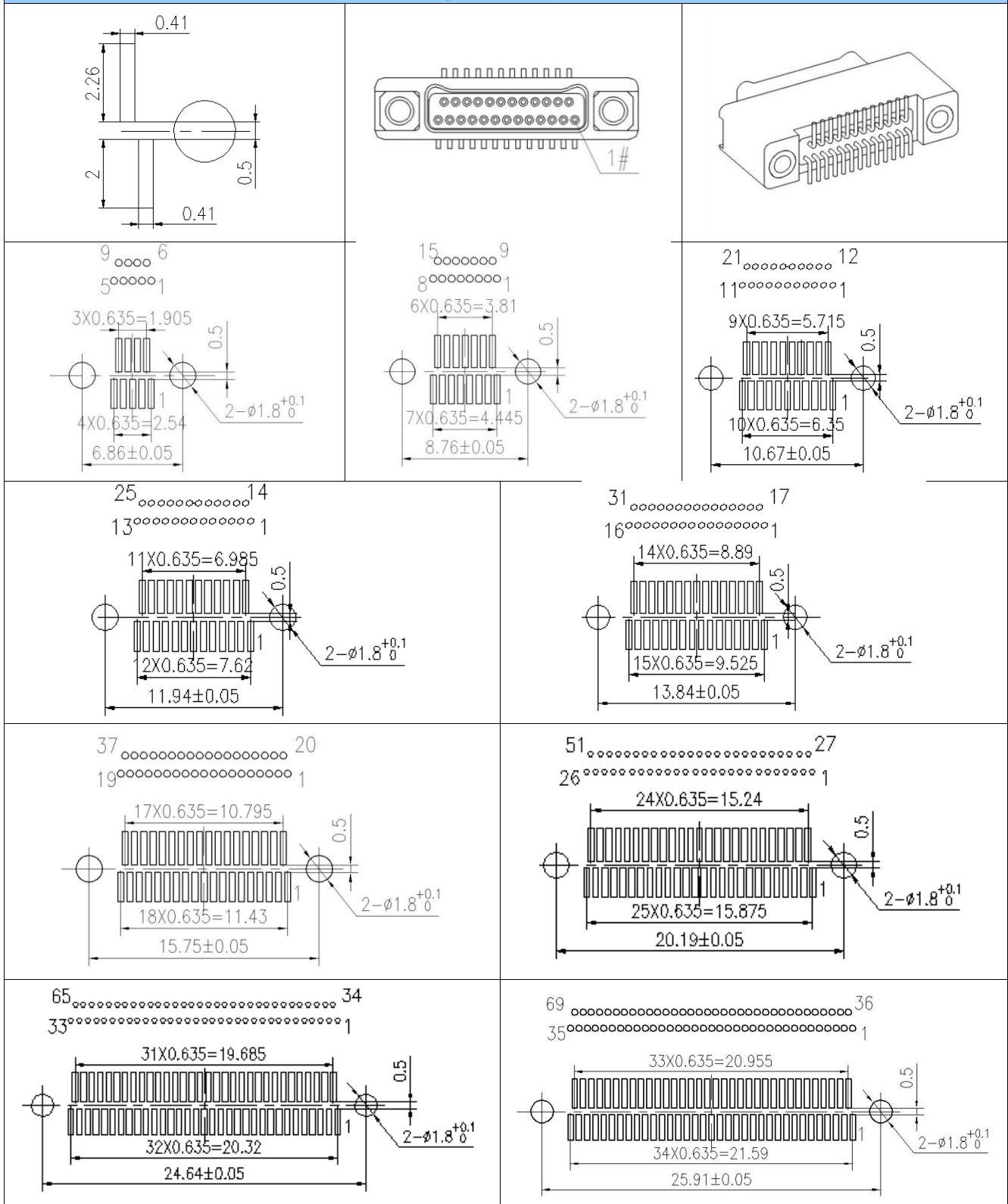
DZ guide post;

Use SMT welding technology;

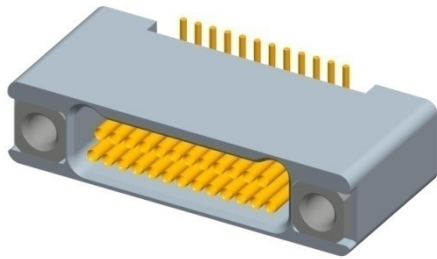
Welding leads are easy to deform, so pay attention to protection.



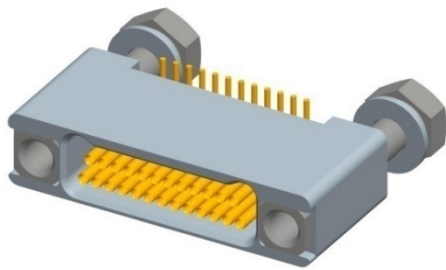
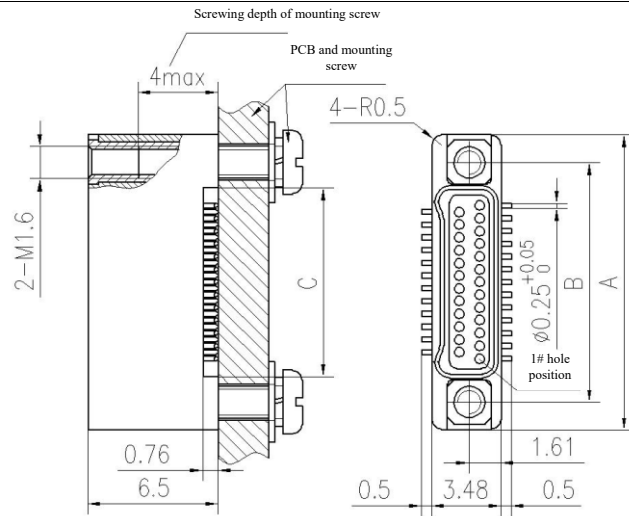
PCB Package Dimensions (References)



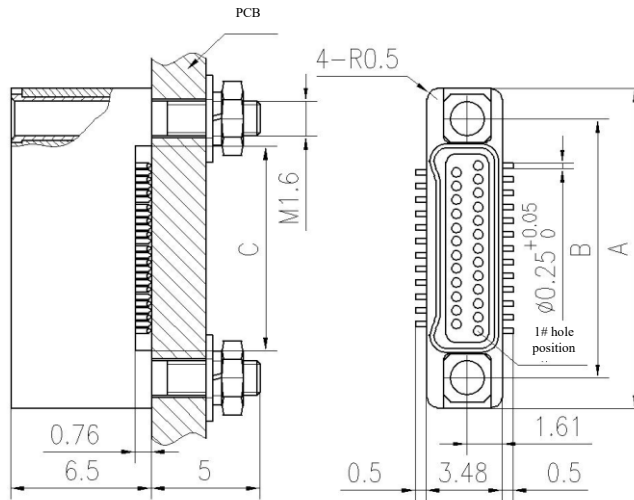
[J63A-2B2-XXX-221-TH(NH) vertically-mounted surface-mount socket]



J63A-2B2-XXX-221-TH



J63A-2B2-XXX-221-NH



Number of cores	A	B	C
9	9.63	6.86	4.31
15	11.53	8.76	6.22
21	13.44	10.67	8.13
25	14.71	11.94	9.4
31	16.61	13.84	11.3
37	18.52	15.75	13.21
51	22.96	20.19	17.65
65	27.41	24.64	22.1
69	28.68	25.91	23.37

Suitable for vertically-mounted connector. J63A-2B2-XXX-221-TH is butted with the plug with locking screws, and J63A-2B2-XXX-221-NH is butted with the plug with a guide post;

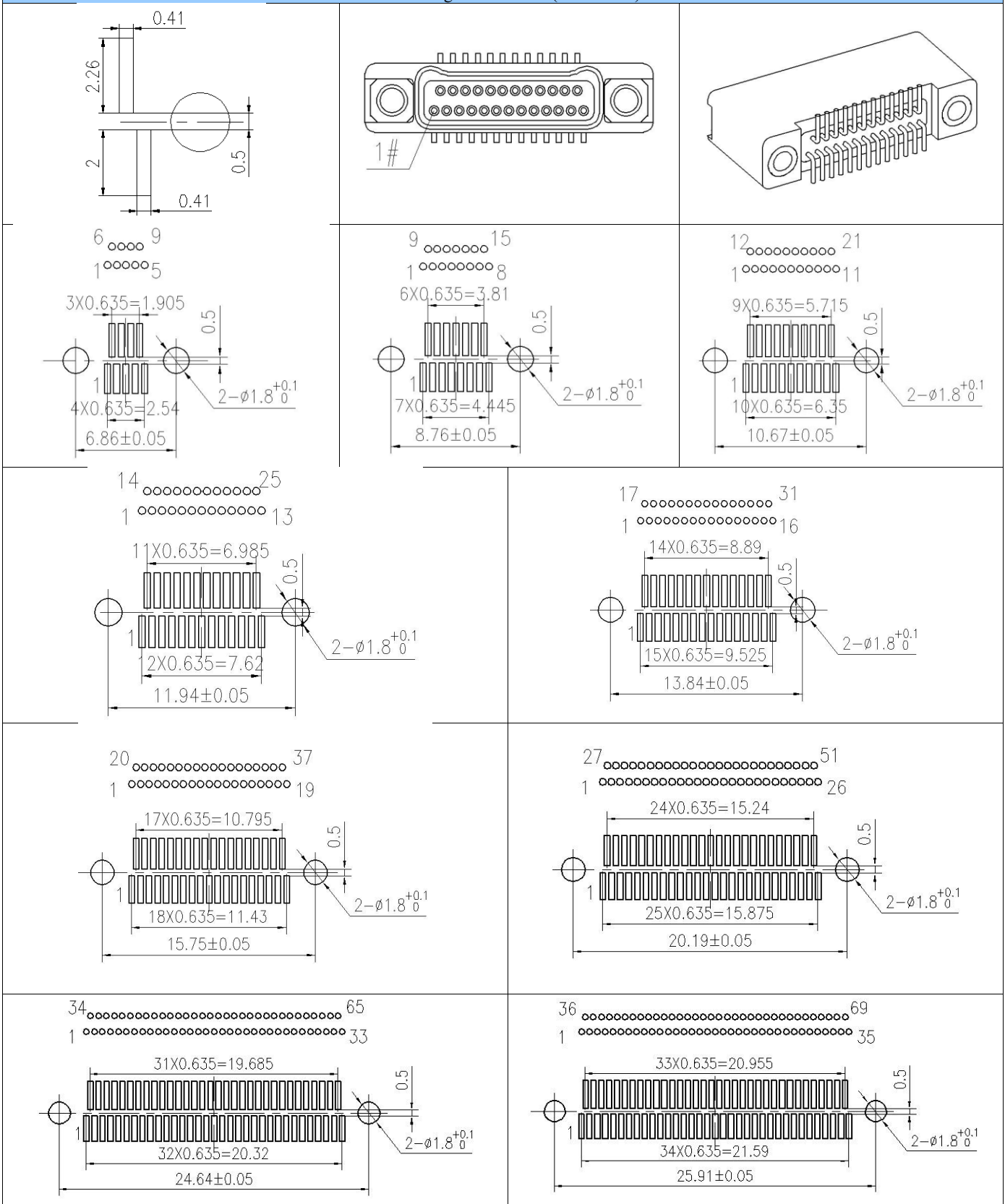
Locking parts include: TH connecting nut;

NH nut-mounting guide hole;

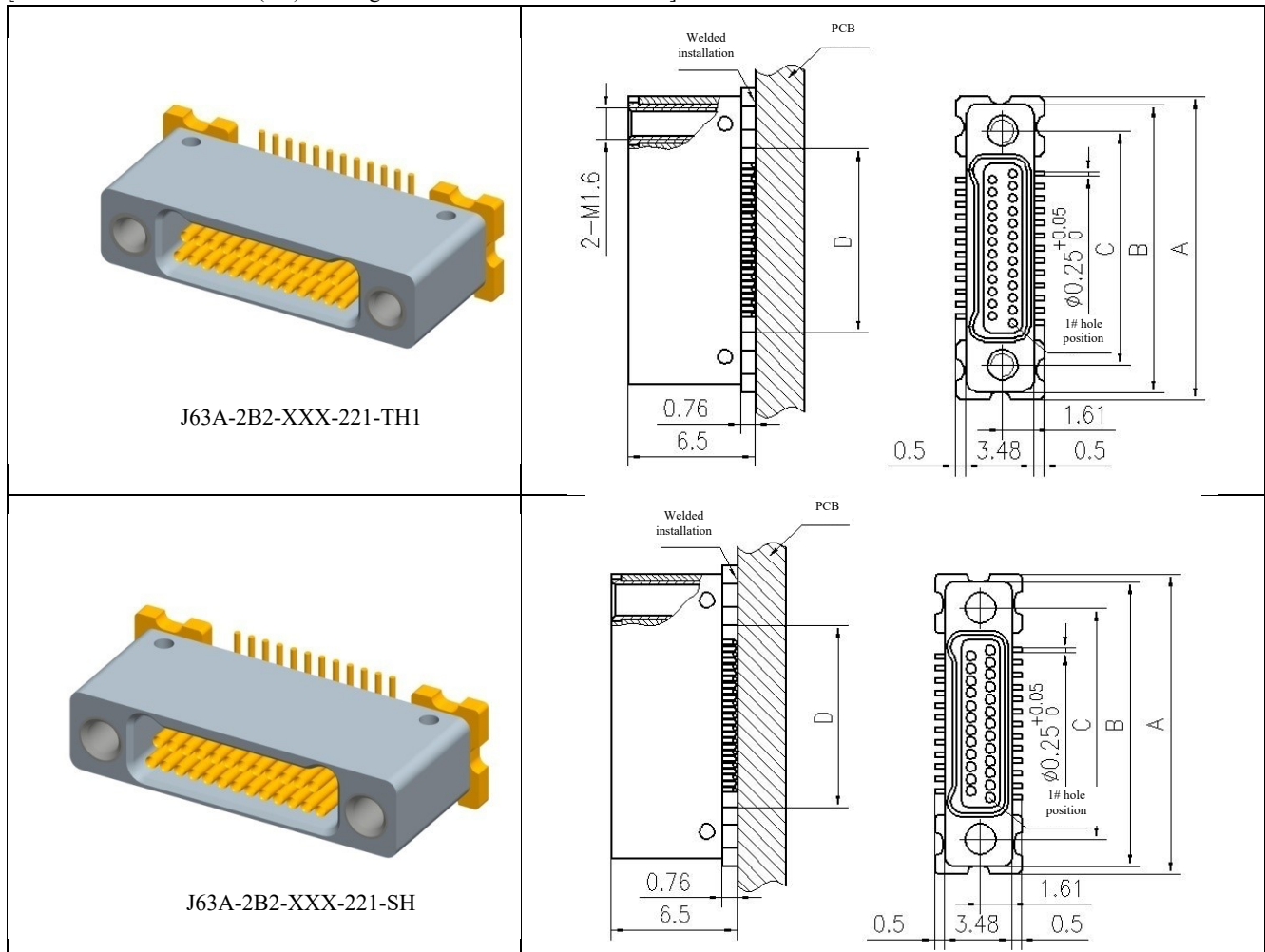
Use SMT welding technology;

Welding leads are easy to deform, so pay attention to protection.

PCB Package Dimensions (References)



[J63A-2B2-XXX-221-TH1(SH) welding-mounted surface-mount socket]



Number of cores	A	B	C	D
9	10.43	9.63	6.86	4.31
15	12.33	11.53	8.76	6.22
21	14.24	13.44	10.67	8.13
25	15.51	14.71	11.94	9.4
31	17.41	16.61	13.84	11.3
37	19.32	18.52	15.75	13.21
51	23.76	22.96	20.19	17.65
65	28.21	27.41	24.64	22.1
69	29.48	28.68	25.91	23.37

Suitable for the connector which cannot be provided with mounting holes on PCB, adopting welding installation. J63A-2B2-XXX-221-TH1 is butted with the plug with locking screws, and J63A-2B2-XXX-221-SH is butted with the plug with a guide post;

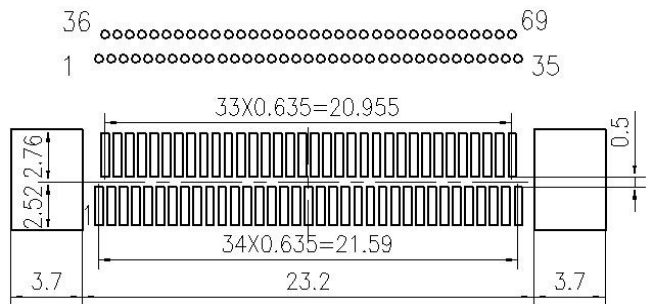
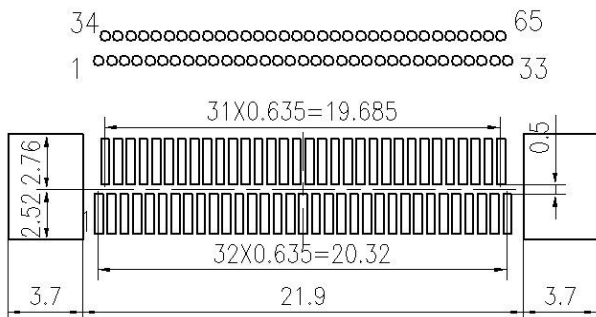
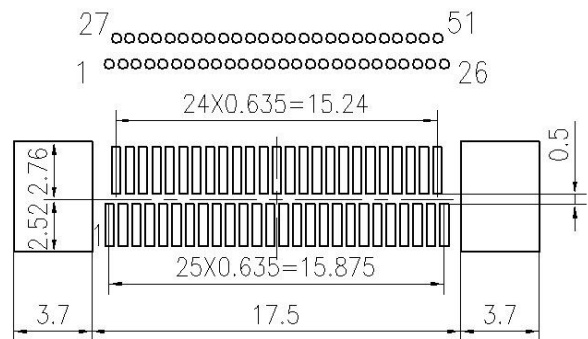
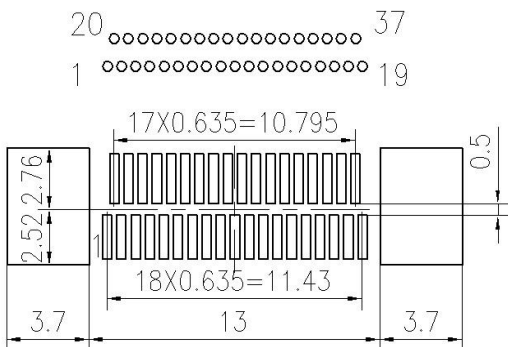
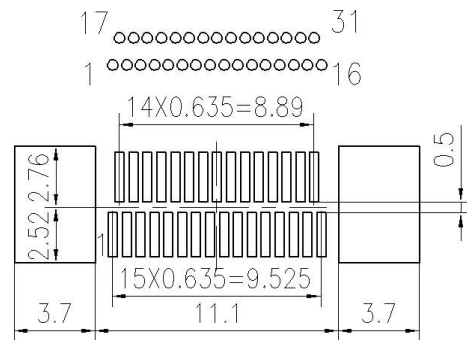
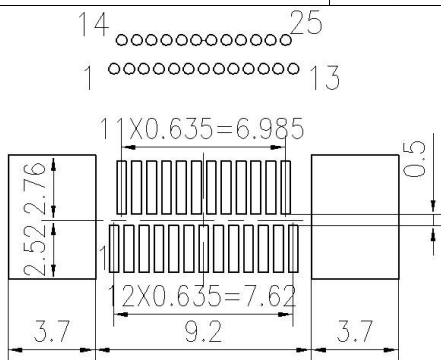
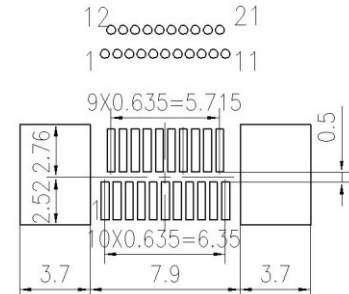
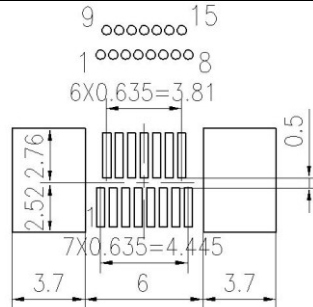
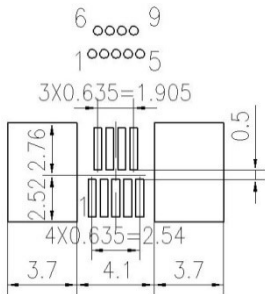
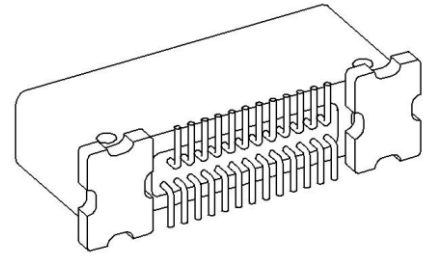
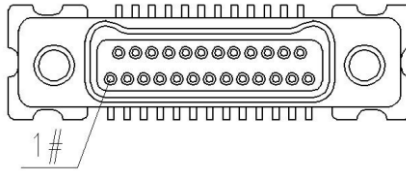
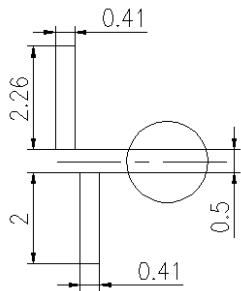
Locking parts include: TH1 welding-mounted connecting nut;

SH welding-mounted guide hole;

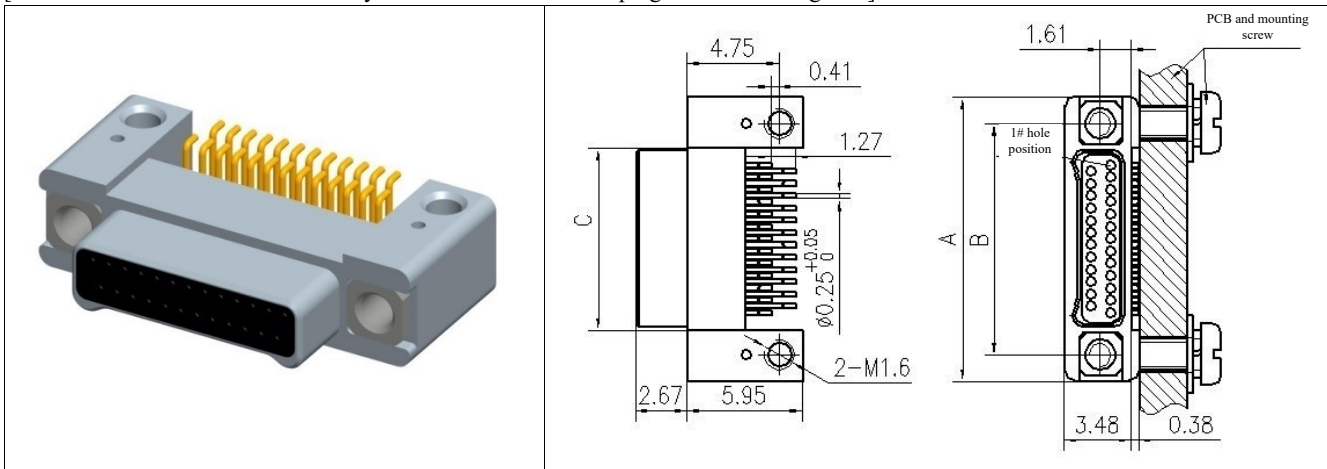
Use SMT welding technology;

Welding leads are easy to deform, so pay attention to protection.

PCB Package Dimensions (References)



[J63A-2C2-XXX-121-TH horizontally-mounted surface-mount plug with connecting nuts]



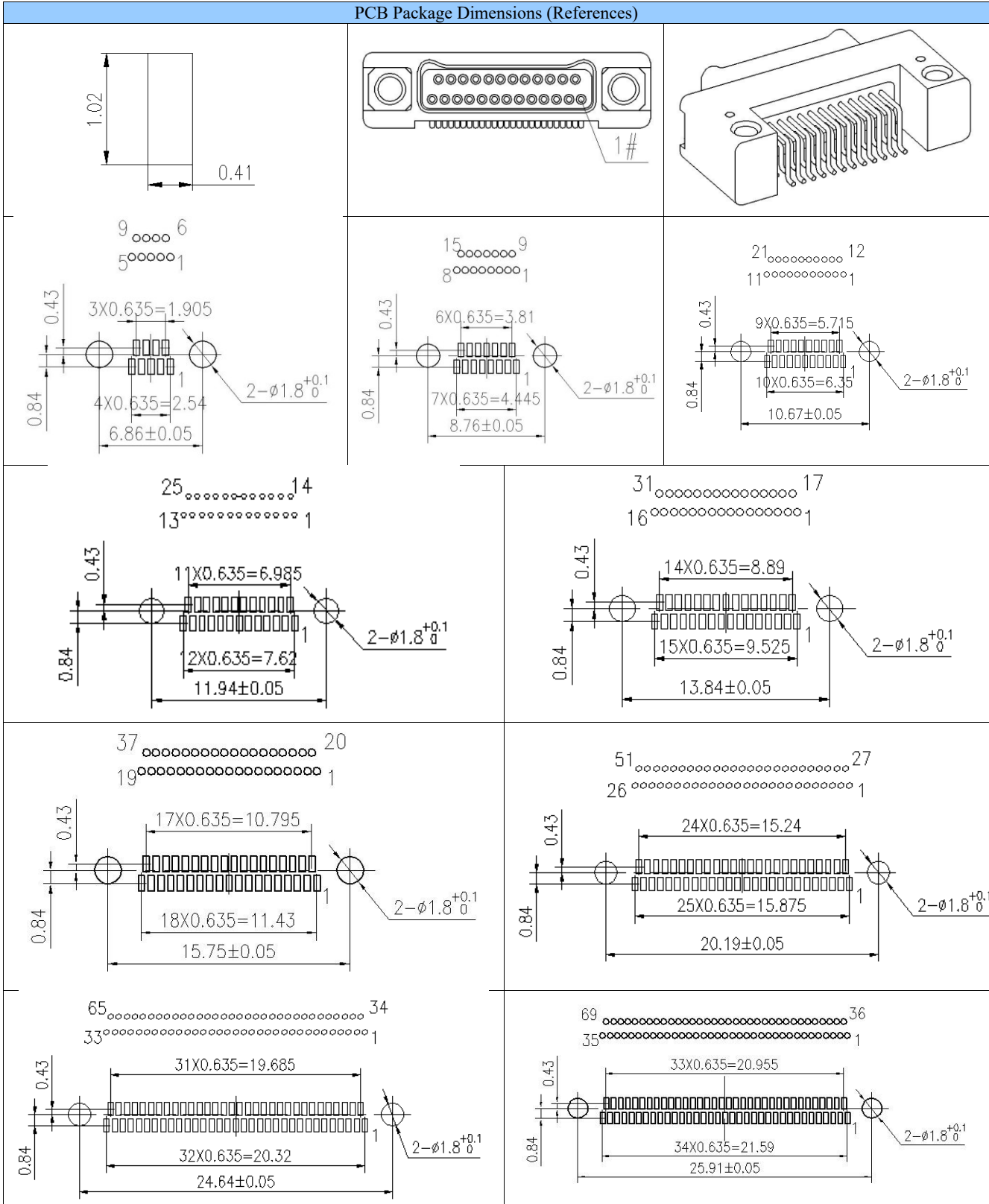
Number of cores	A	B	C
9	9.63	6.86	4.31
15	11.53	8.76	6.22
21	13.44	10.67	8.13
25	14.71	11.94	9.4
31	16.61	13.84	11.3
37	18.52	15.75	13.21
51	22.96	20.19	17.65
65	27.41	24.64	22.1
69	28.68	25.91	23.37

Suitable for the connector with the long-row end of the contact horizontally mounted against the mounting plate and butted with the socket with locking screws;

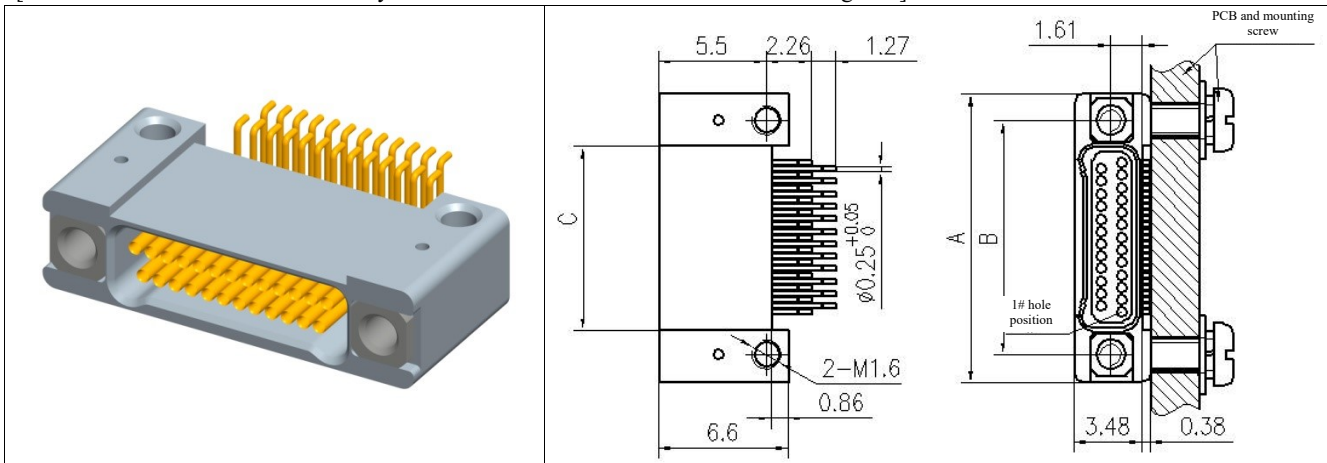
Use SMT welding technology, not applicable to manual welding;

Welding leads are easy to deform, so pay attention to protection.

PCB Package Dimensions (References)



[J63A-2D2-XXX-221-TH horizontally-mounted surface-mount socket with connecting nuts]



Number of cores	A	B	C
9	9.63	6.86	4.31
15	11.53	8.76	6.22
21	13.44	10.67	8.13
25	14.71	11.94	9.4
31	16.61	13.84	11.3
37	18.52	15.75	13.21
51	22.96	20.19	17.65
65	27.41	24.64	22.1
69	28.68	25.91	23.37

Suitable for the connector with the long-row end of the contact horizontally mounted against the mounting plate and butted with the plug with locking screws;

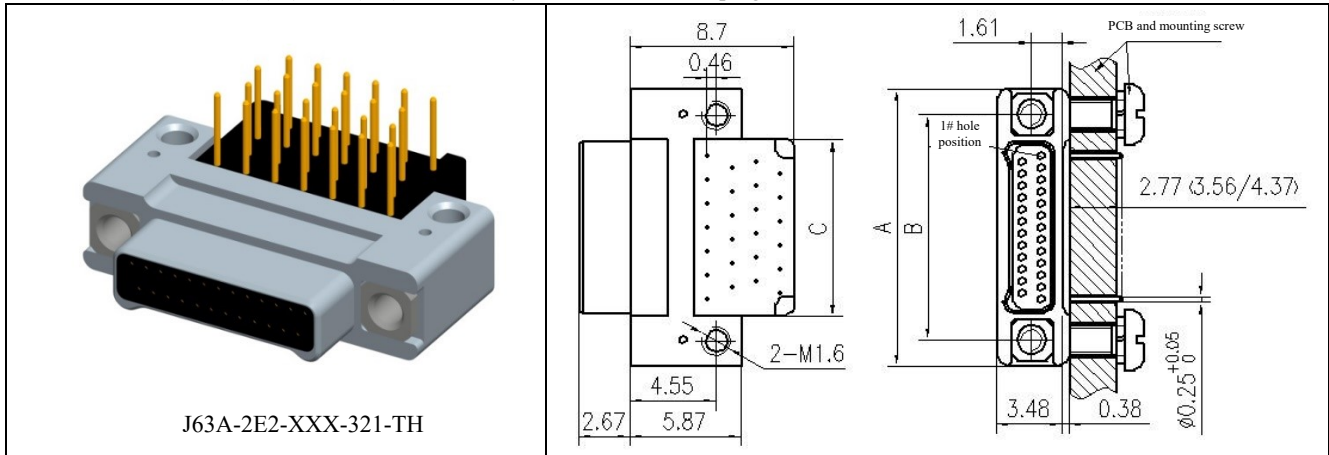
Use SMT welding technology, not applicable to manual welding;

Welding leads are easy to deform, so pay attention to protection.

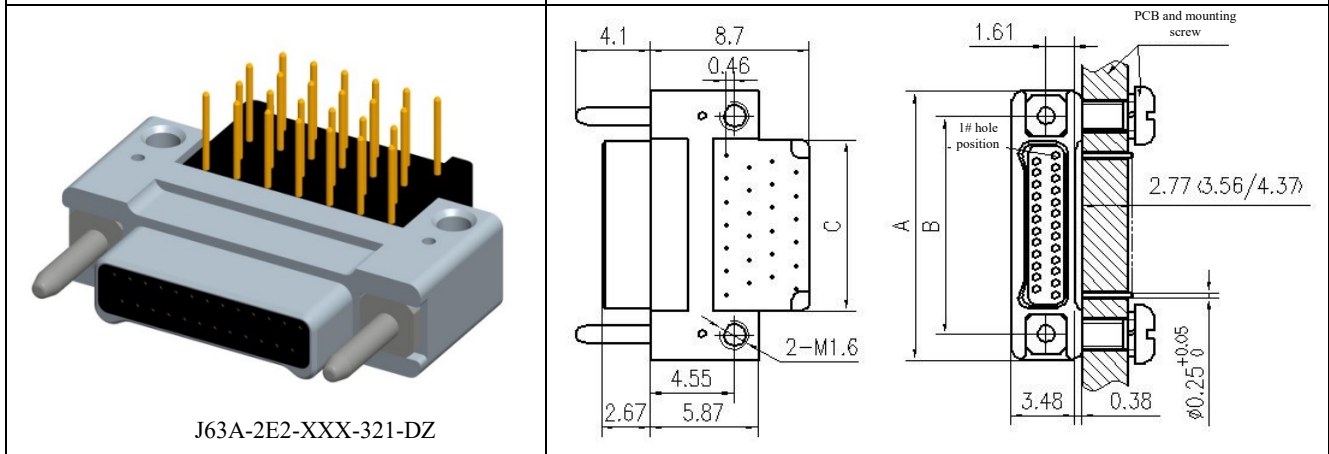


PCB Package Dimensions (References)


[J63A-2E2-XXX-32(33) (34)1-TH(DZ) horizontally-mounted bent PCB plug]



J63A-2E2-XXX-321-TH



J63A-2E2-XXX-321-DZ

Number of cores	A	B	C
9	9.63	6.86	4.25
15	11.53	8.76	6.15
21	13.44	10.67	8.06
25	14.71	11.94	9.33
31	16.61	13.84	11.23
37	18.52	15.75	13.14
51	22.96	20.19	17.58
65	27.41	24.64	22.03
69	28.68	25.91	23.3

Suitable for the connector with the long-row end of the contact horizontally mounted against the mounting plate. J63A-2E2-XXX-321-TH is butted with the socket with locking screws, and J63A-2E2-XXX-321-DZ is butted with the socket with a guide hole;

The lead has three length specifications: the termination form 32 represents the lead length of 2.77 mm;

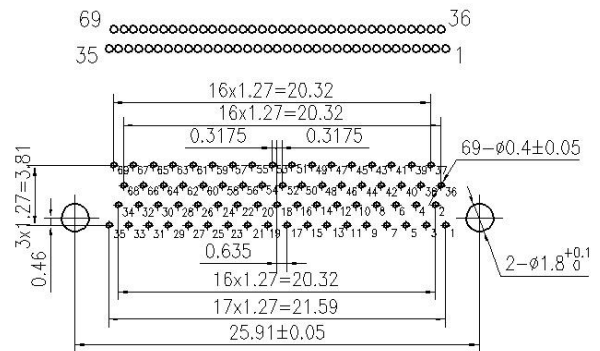
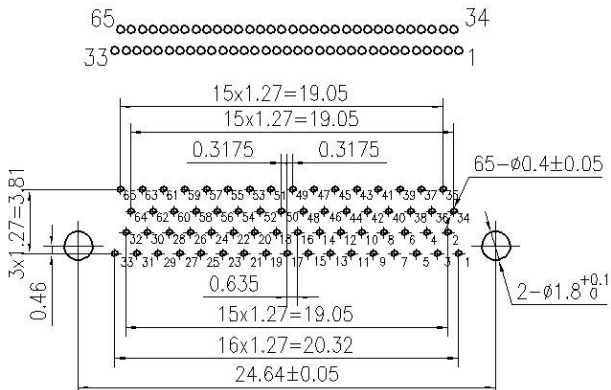
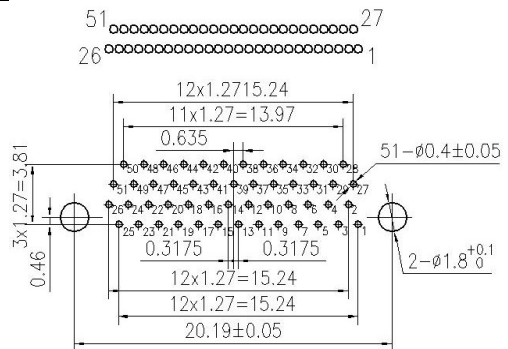
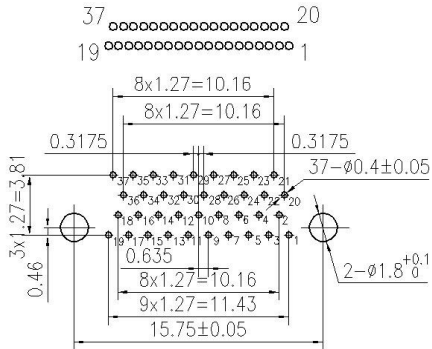
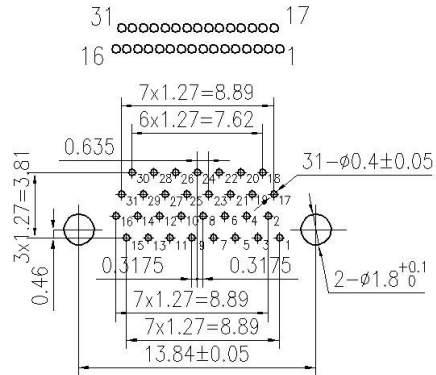
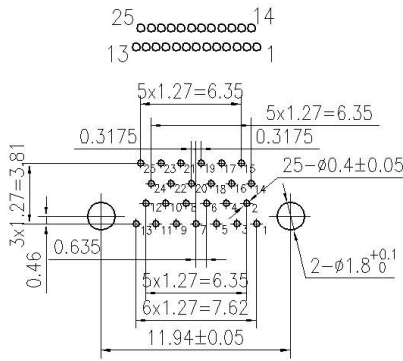
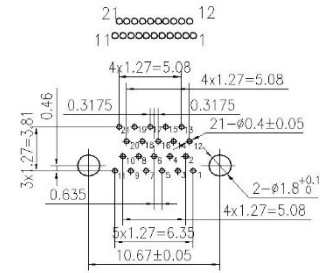
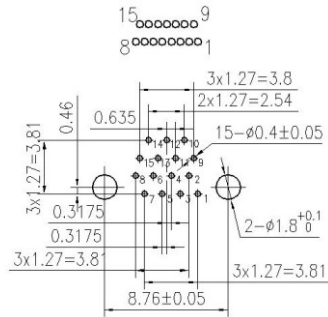
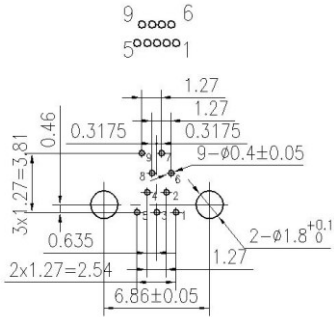
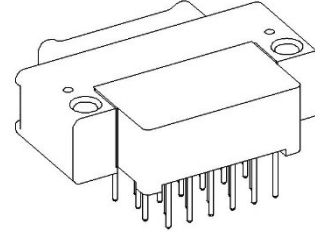
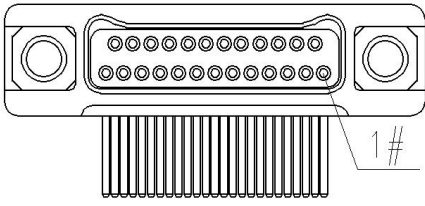
The termination form 33 represents the lead length of 3.56 mm;

The termination form 34 represents the lead length of 4.37 mm;

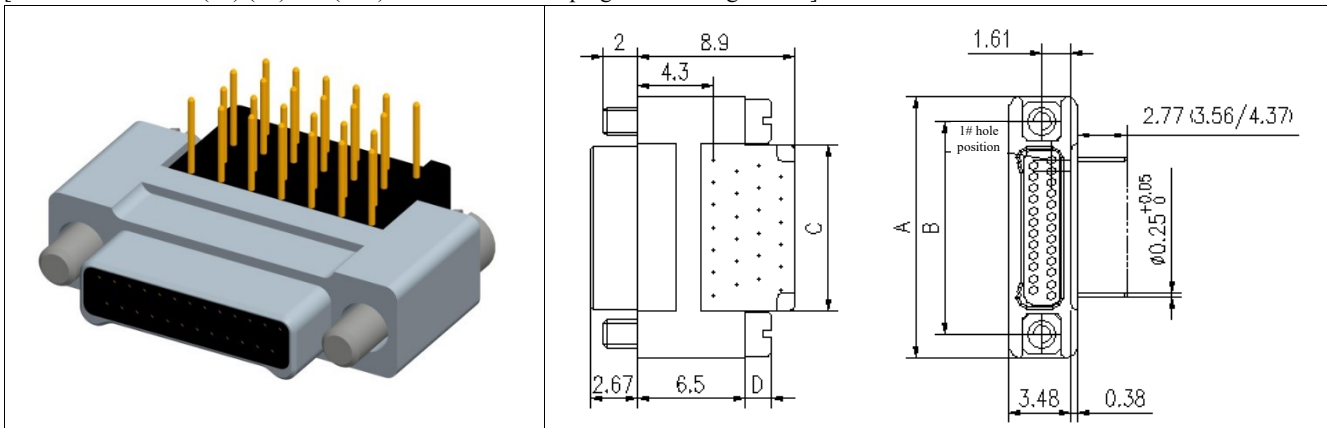
Locking parts include: TH connecting nut;

DZ guide post;

PCB Package Dimensions (References)



[J63A-2E2-XXX-32(33) (34)1-JC(JC1) flexible bent PCB plug with locking screws]



Number of cores	A	B	C
9	9.63	6.86	4.25
15	11.53	8.76	6.15
21	13.44	10.67	8.06
25	14.71	11.94	9.33
31	16.61	13.84	11.23
37	18.52	15.75	13.14
51	22.96	20.19	17.58
65	27.41	24.64	22.03
69	28.68	25.91	23.3

Suitable for the flexible PCB free-end connector, and butted with the socket with connecting nuts;

The lead has three length specifications: the termination form 32 represents the lead length of 2.77 mm;

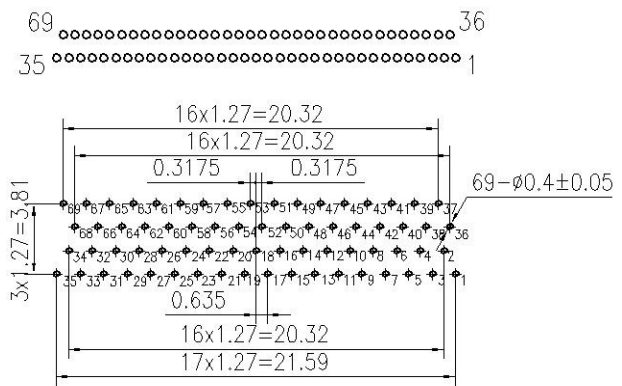
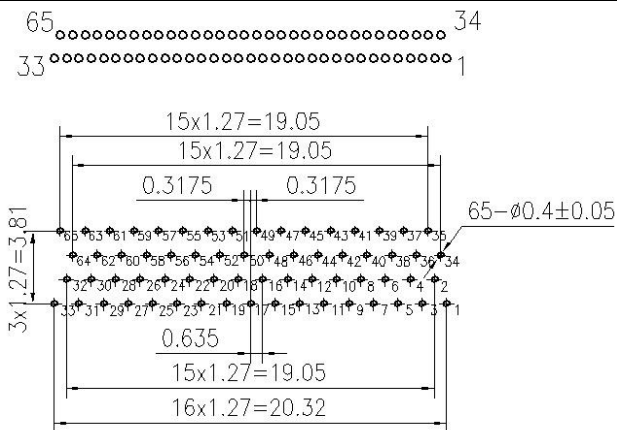
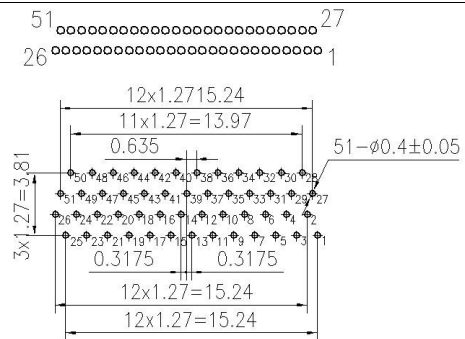
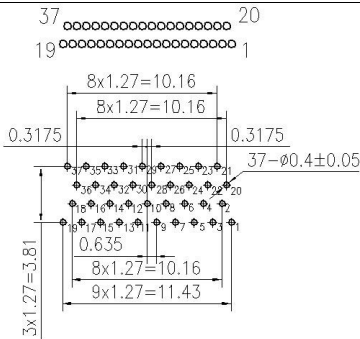
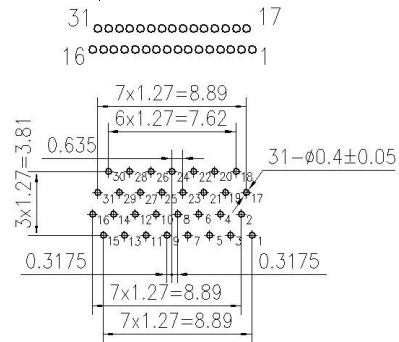
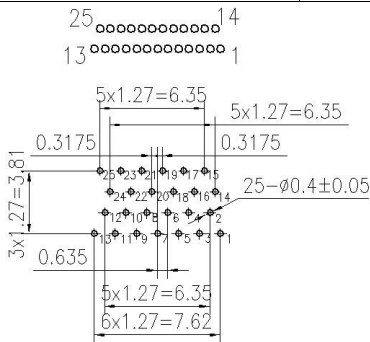
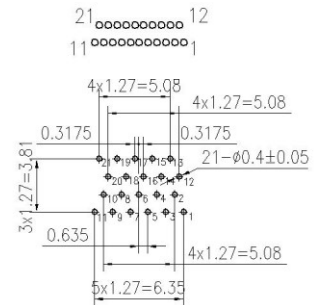
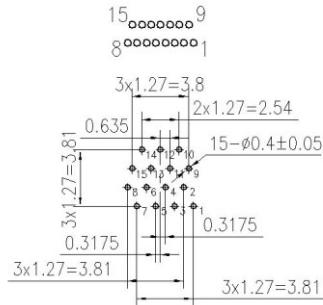
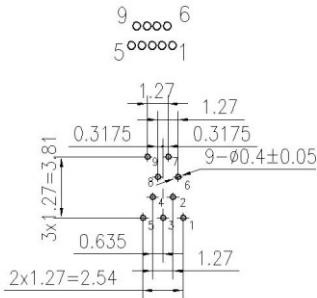
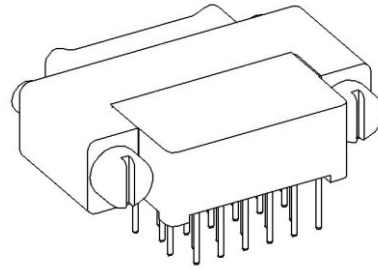
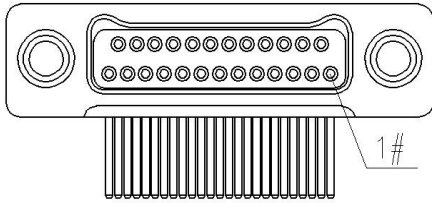
The termination form 33 represents the lead length of 3.56 mm;

The termination form 34 represents the lead length of 4.37 mm;

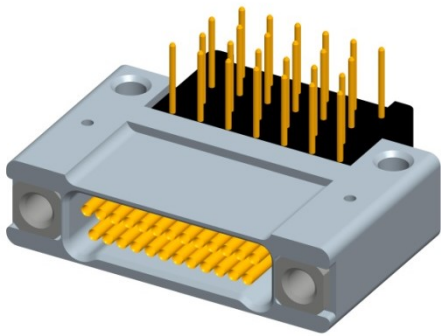
Locking parts include: JC slotted locking screw, D = 1.5mm;

JC1 hexagon socket locking screw, D = 2.1mm;

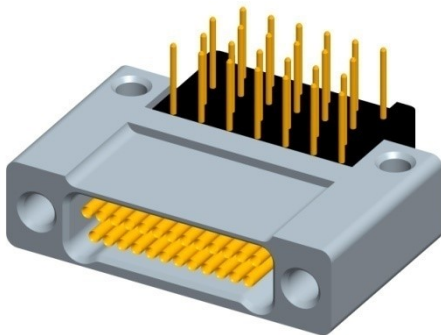
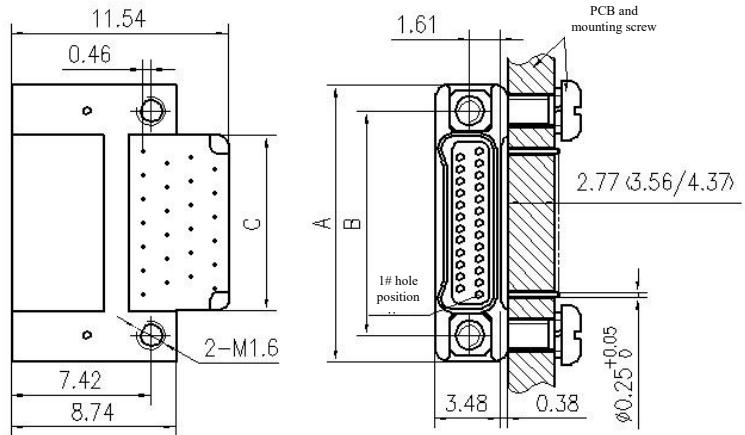
PCB Package Dimensions (References)



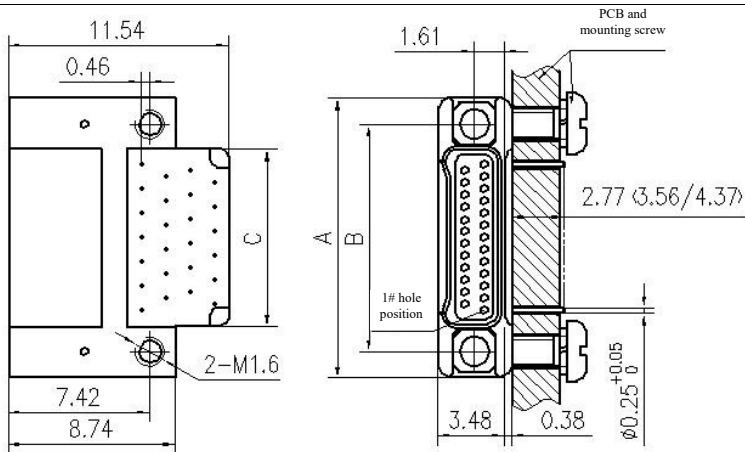
[J63A-2F2-XXX-43(44) (45)1-TH(DK) horizontally-mounted bent PCB socket]



J63A-2F2-XXX-431-TH



J63A-2F2-XXX-431-DK



Number of cores	A	B	C
9	9.63	6.86	4.25
15	11.53	8.76	6.15
21	13.44	10.67	8.06
25	14.71	11.94	9.33
31	16.61	13.84	11.23
37	18.52	15.75	13.14
51	22.96	20.19	17.58
65	27.41	24.64	22.03
69	28.68	25.91	23.3

Suitable for the connector with the long-row end of the contact horizontally mounted against the mounting plate. J63A-2F2-XXX-431-TH is butted with the plug with locking screws, and J63A-2F2-XXX-431-DK is butted with the plug with a guide post;

The lead has three length specifications: the termination form 43 represents the lead length of 2.77 mm;

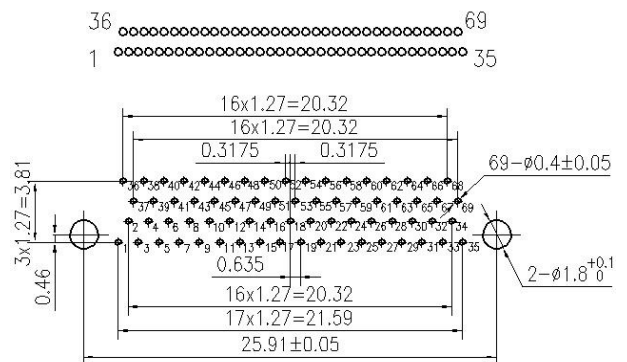
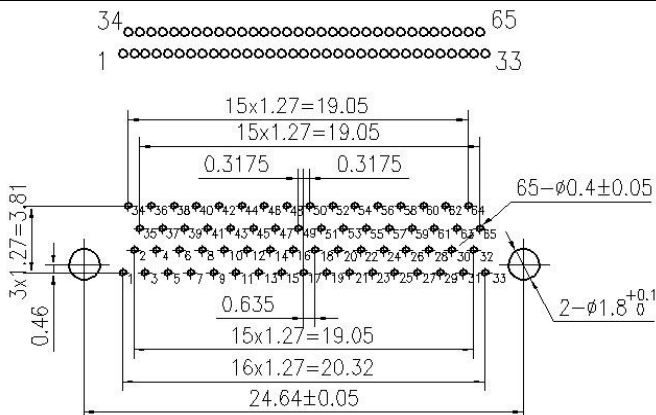
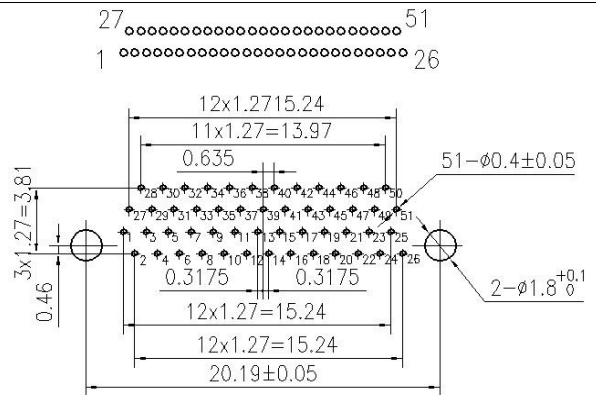
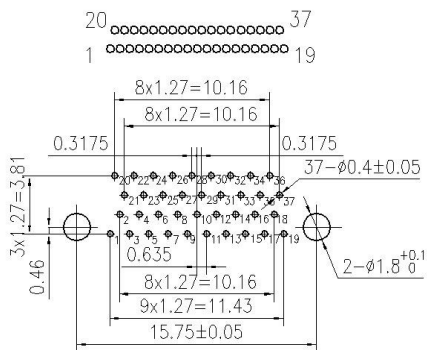
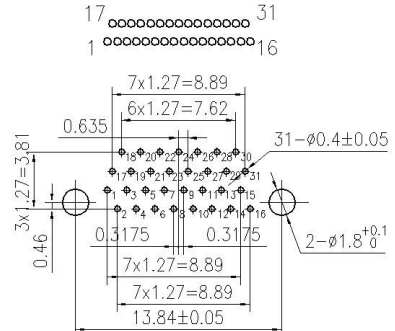
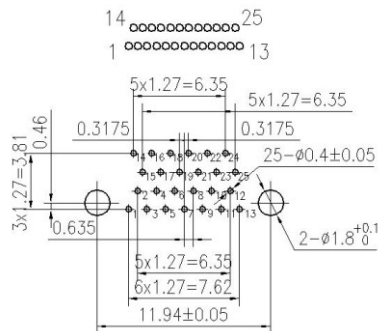
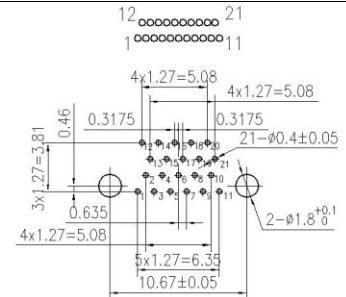
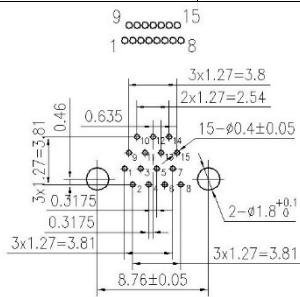
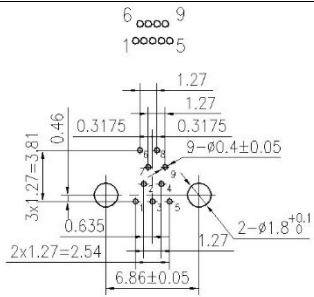
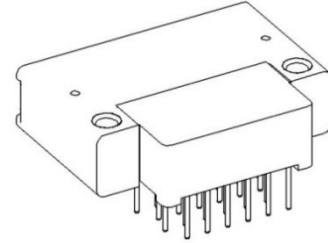
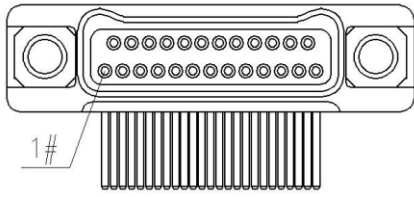
The termination form 44 represents the lead length of 3.56 mm;

The termination form 45 represents the lead length of 4.37 mm;

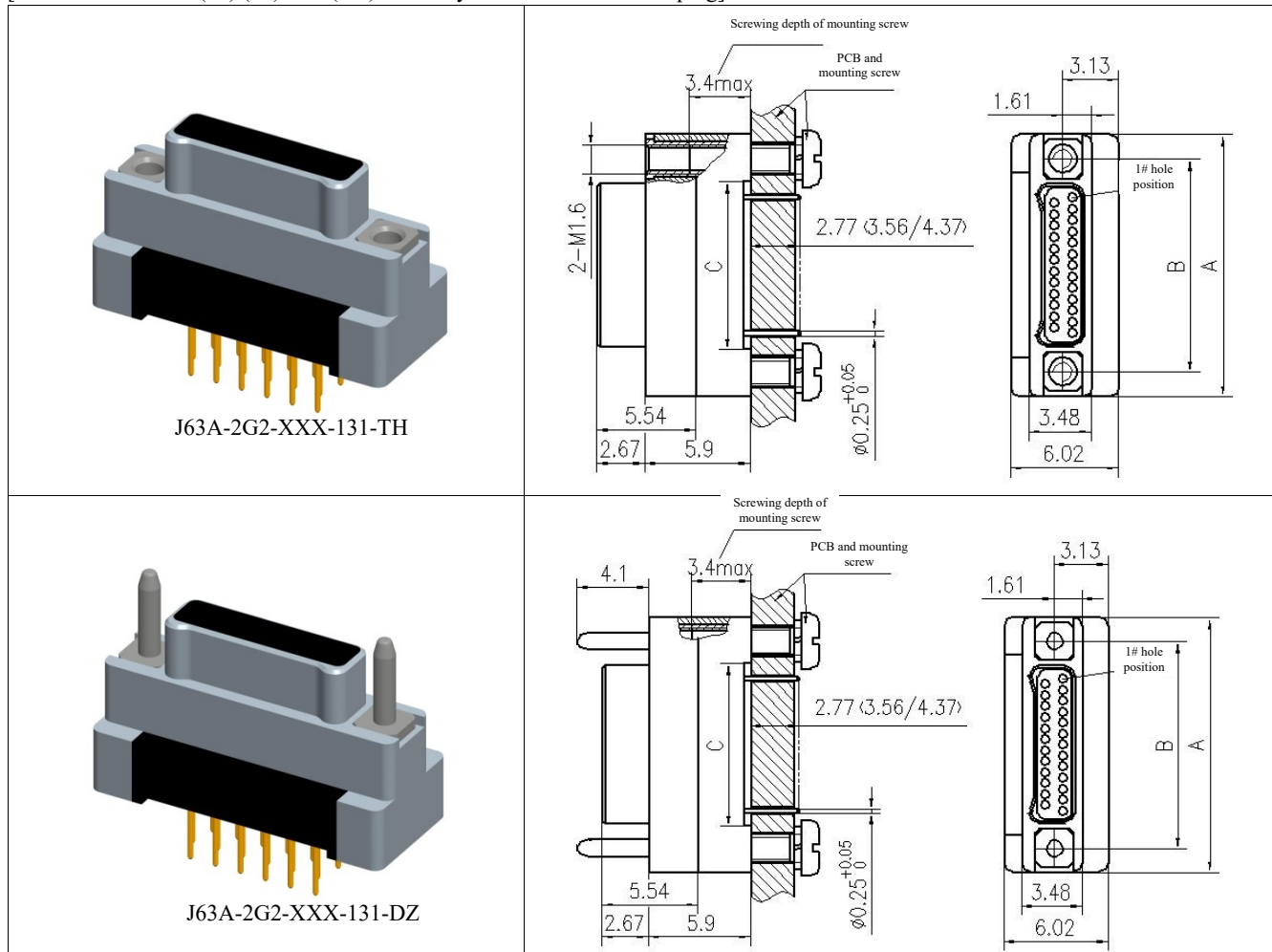
Locking parts include: TH connecting nut;

DK guide hole.

PCB Package Dimensions (References)



[J63A-2G2-XXX-13(14) (15)1-TH(DZ) vertically-mounted in-line PCB plug]



Number of cores	A	B	C
9	9.63	6.86	4.31
15	11.53	8.76	6.22
21	13.44	10.67	8.13
25	14.71	11.94	9.4
31	16.61	13.84	11.3
37	18.52	15.75	13.21
51	22.96	20.19	17.65
65	27.41	24.64	22.1
69	28.68	25.91	23.37

Suitable for vertically-mounted connector. J63A-2G2-XXX-131-TH is butted with the socket with locking screws, and J63A-2G2-XXX-131-DZ is butted with the socket with a guide hole;

The lead has three length specifications: the termination form 13 represents the lead length of 2.77 mm;

The termination form 14 represents the lead length of 3.56 mm;

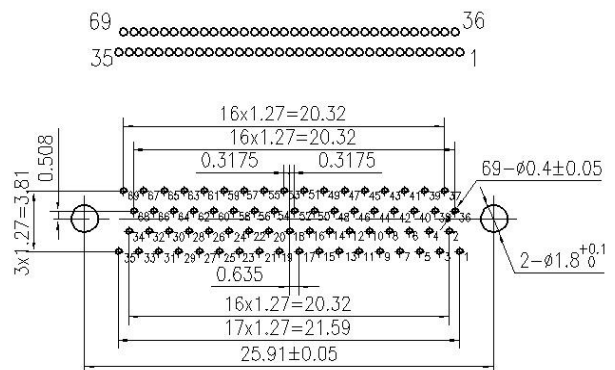
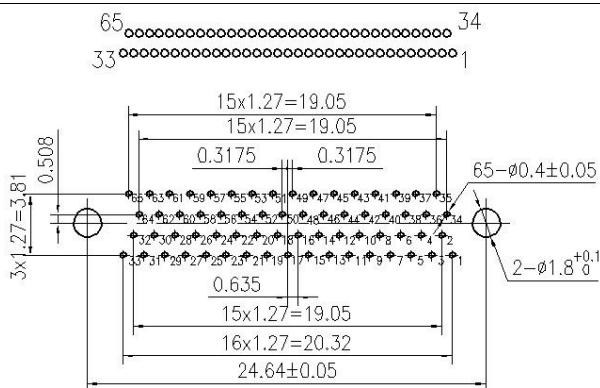
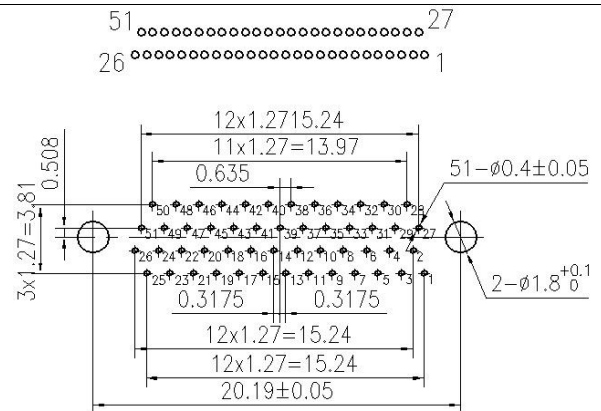
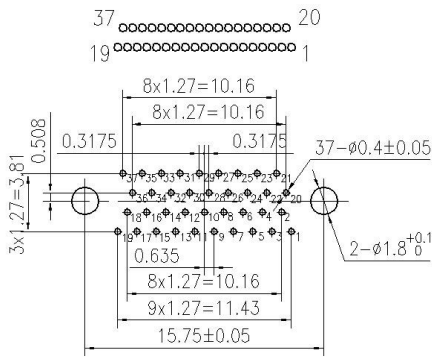
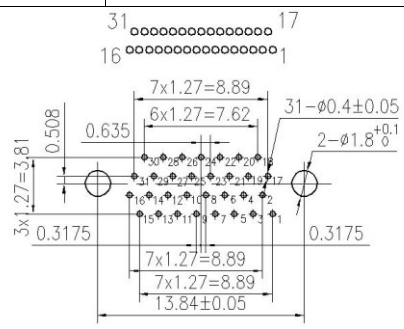
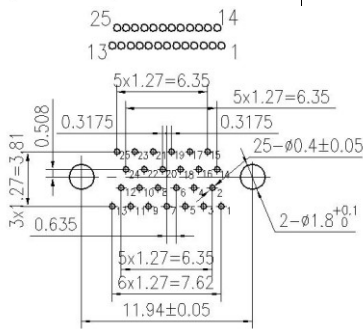
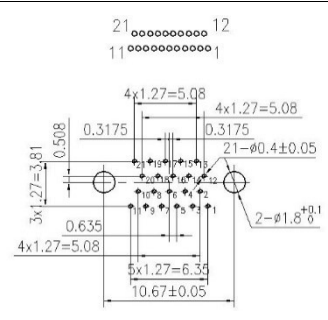
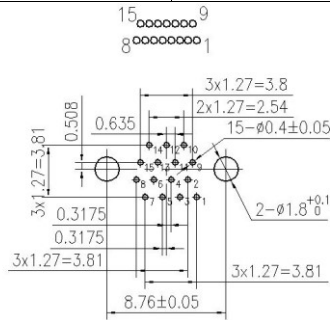
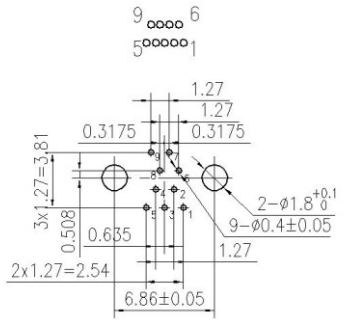
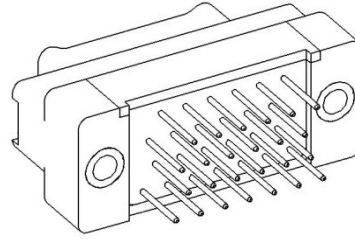
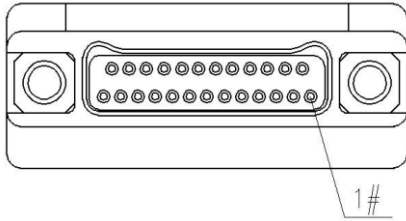
The termination form 15 represents the lead length of 4.37 mm;

Locking parts include: TH connecting nut;

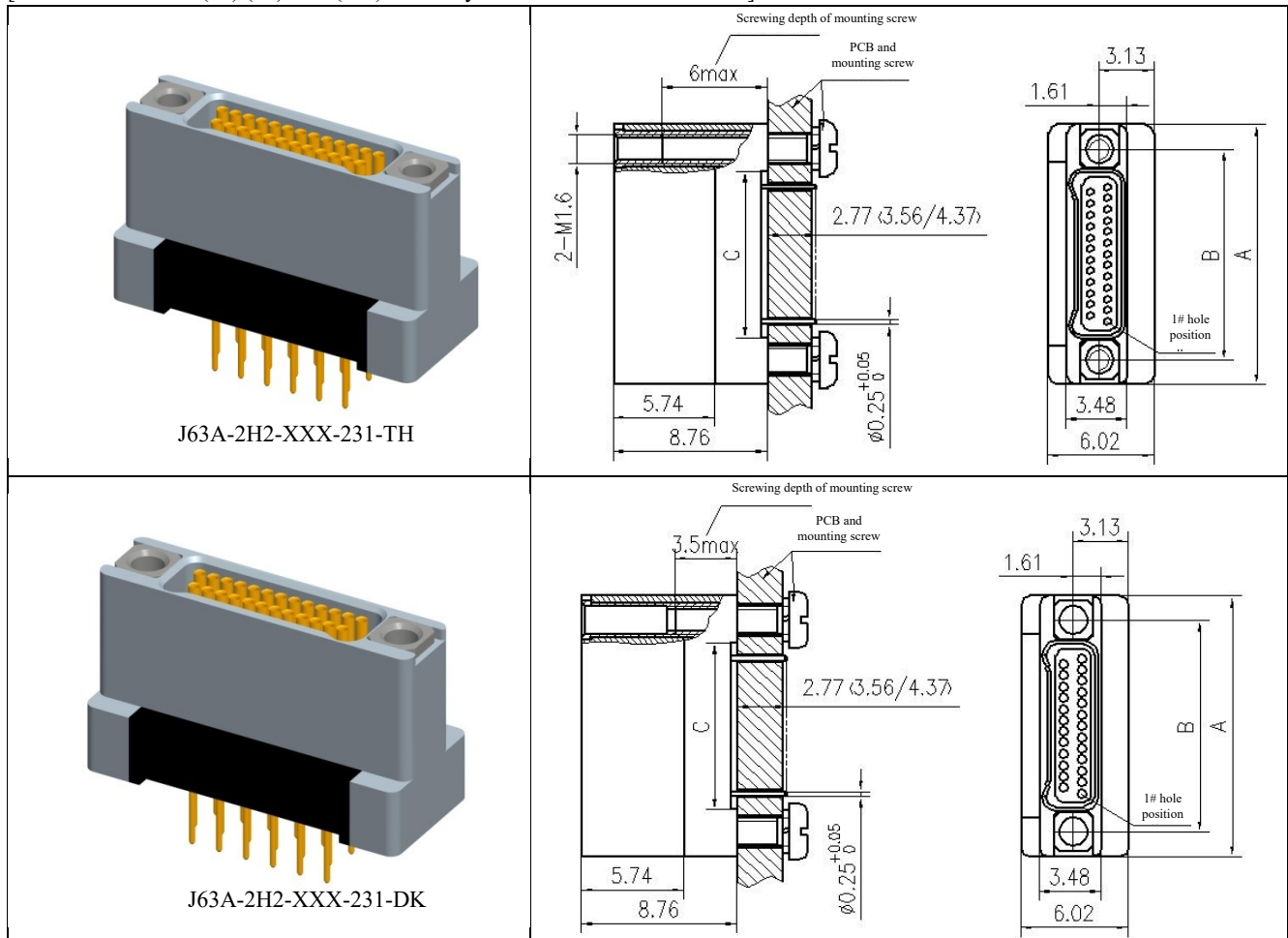
DZ guide post;



PCB Package Dimensions (References)



[J63A-2H2-XXX-23(24) (25)1-TH(DK) vertically-mounted in-line PCB socket]



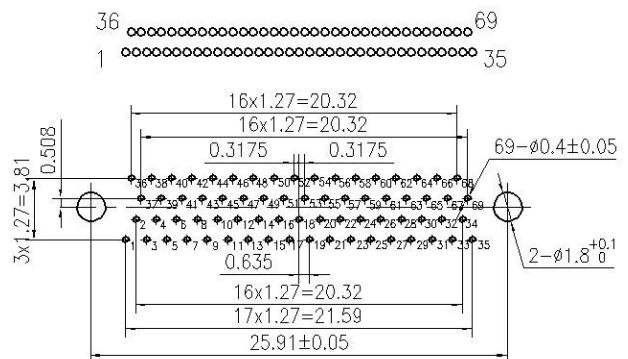
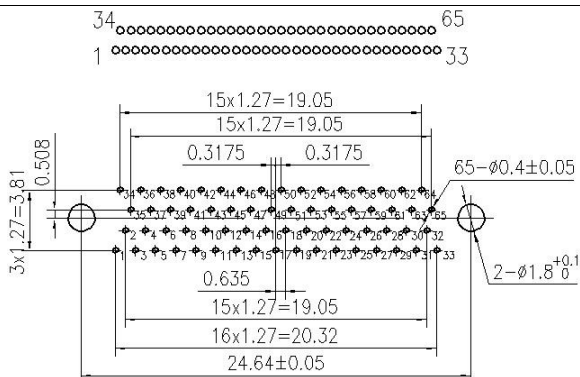
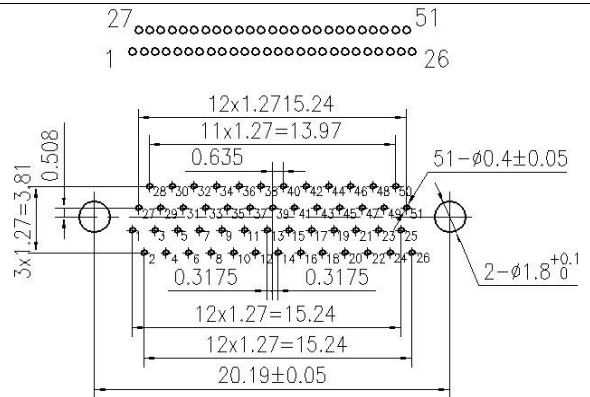
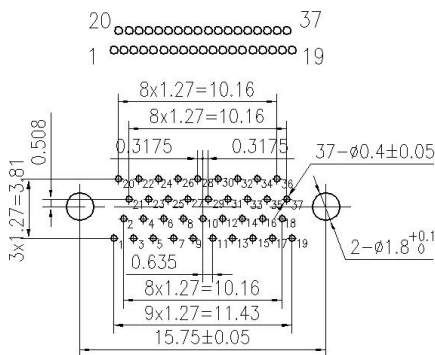
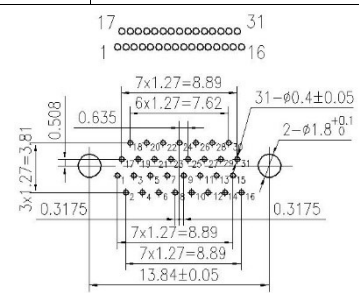
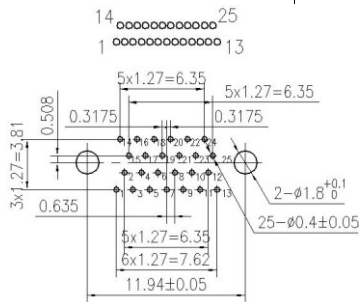
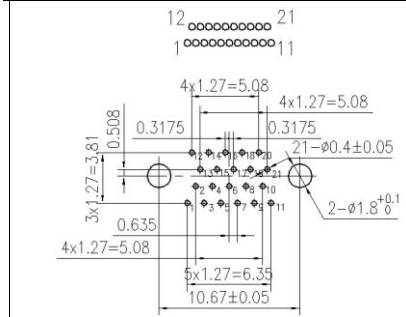
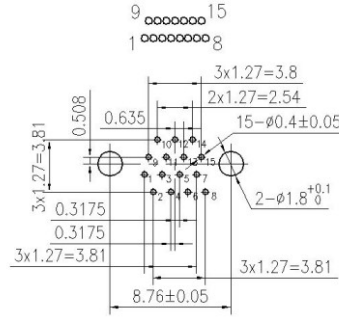
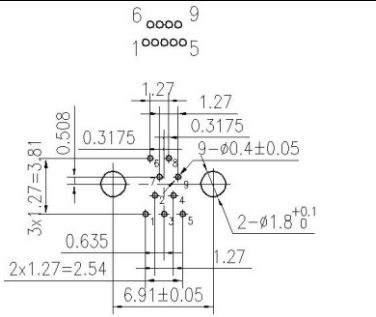
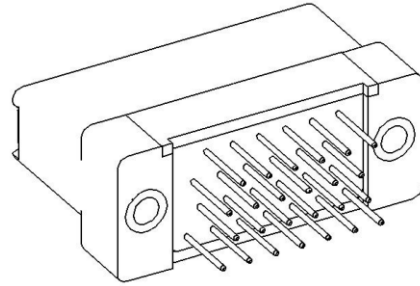
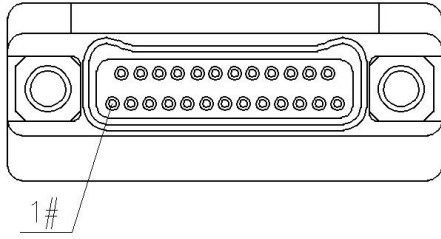
Number of cores	A	B	C
9	9.63	6.86	4.31
15	11.53	8.76	6.22
21	13.44	10.67	8.13
25	14.71	11.94	9.4
31	16.61	13.84	11.3
37	18.52	15.75	13.21
51	22.96	20.19	17.65
65	27.41	24.64	22.1
69	28.68	25.91	23.37

Suitable for vertically-mounted connector. J63A-2H2-XXX-231-TH is butted with the plug with locking screws, and J63A-2H2-XXX-231-DK is butted with the plug with a guide post;

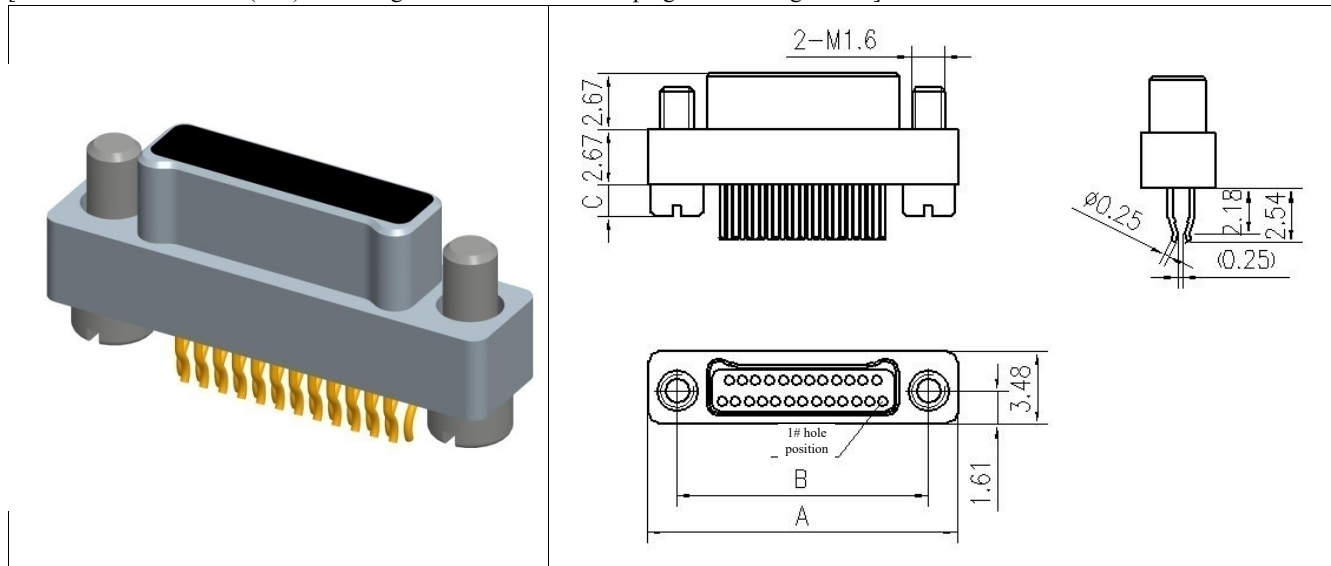
The lead has three length specifications: the termination form 23 represents the lead length of 2.77 mm;  
 The termination form 24 represents the lead length of 3.56 mm;  
 The termination form 25 represents the lead length of 4.37 mm;

Locking parts include: TH connecting nut;  
 DK guide hole.

PCB Package Dimensions (References)



[J63A-212-XXX-121-JC(JC1) straddling flexible surface-mount plug with locking screws]



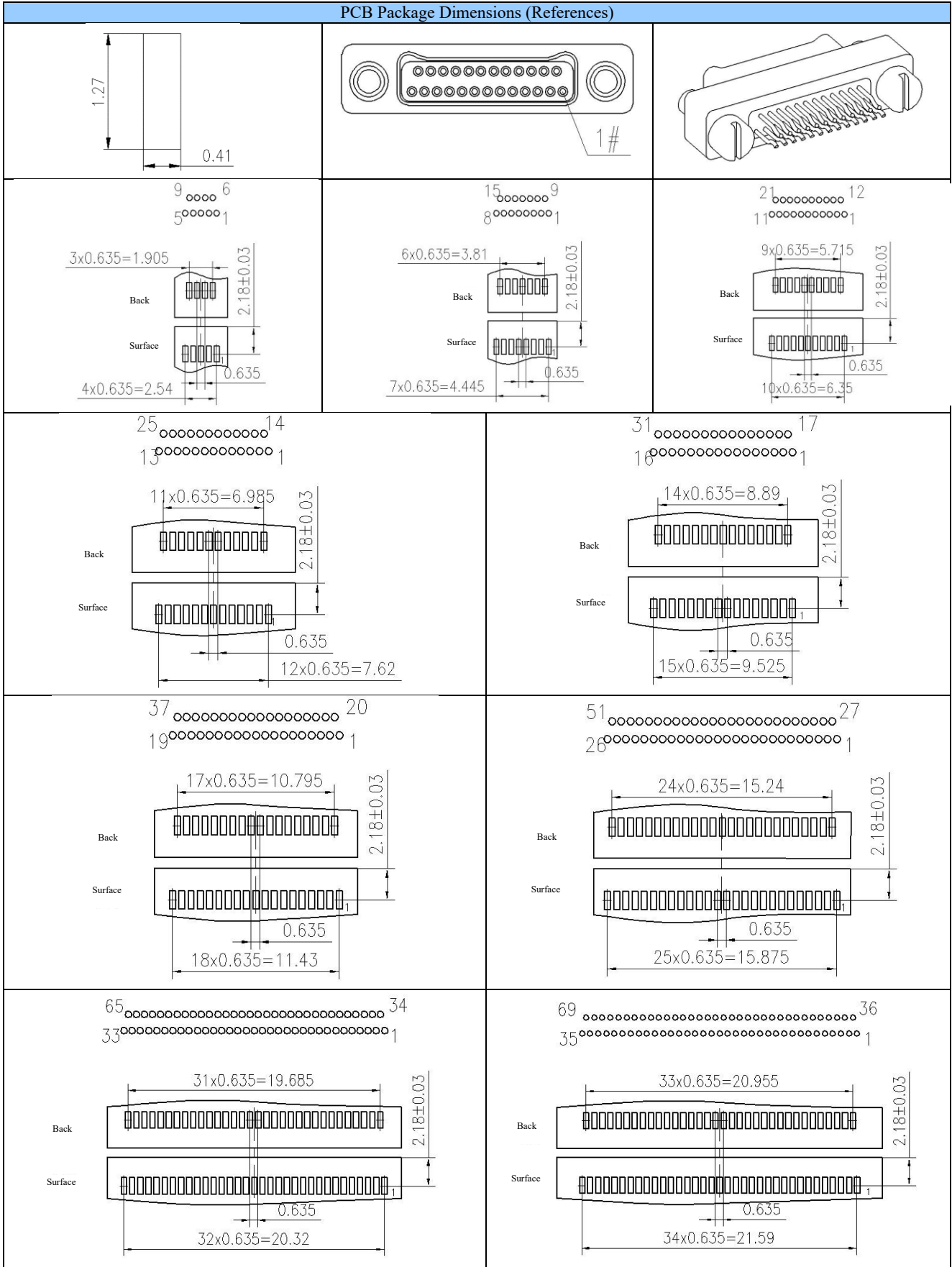
Number of cores	A	B
9	9.63	6.86
15	11.53	8.76
21	13.44	10.67
25	14.71	11.94
31	16.61	13.84
37	18.52	15.75
51	22.96	20.19
65	27.41	24.64
69	28.68	25.91

Suitable for the flexible PCB free-end connector with a thickness of not more than 0.25 mm, and butted with the socket with connecting nuts;

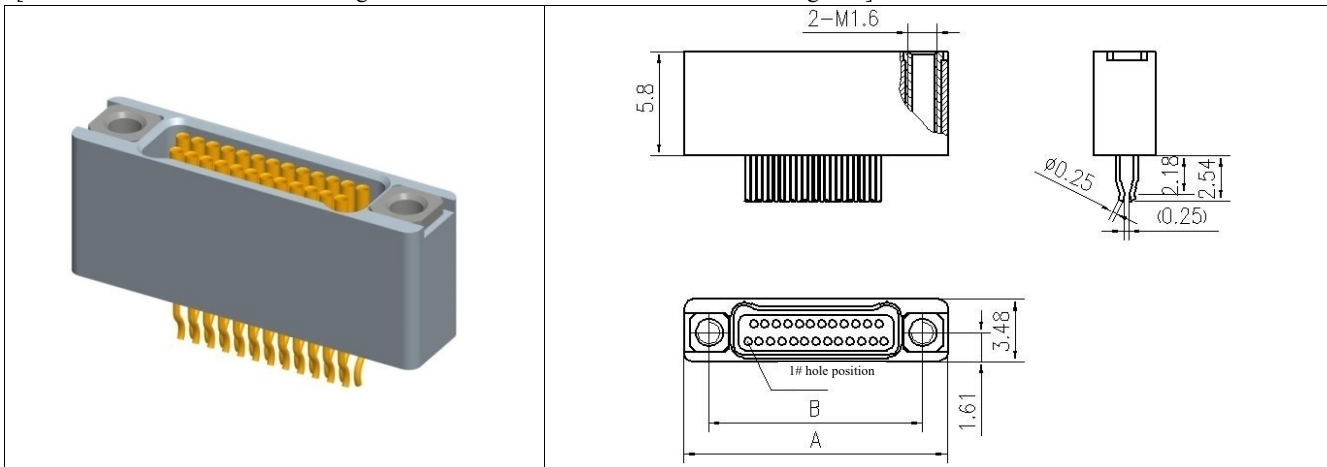
Locking parts include: JC slotted locking screw, C = 1.5mm;

JC1 hexagon socket locking screw, C = 2.1mm.

PCB Package Dimensions (References)



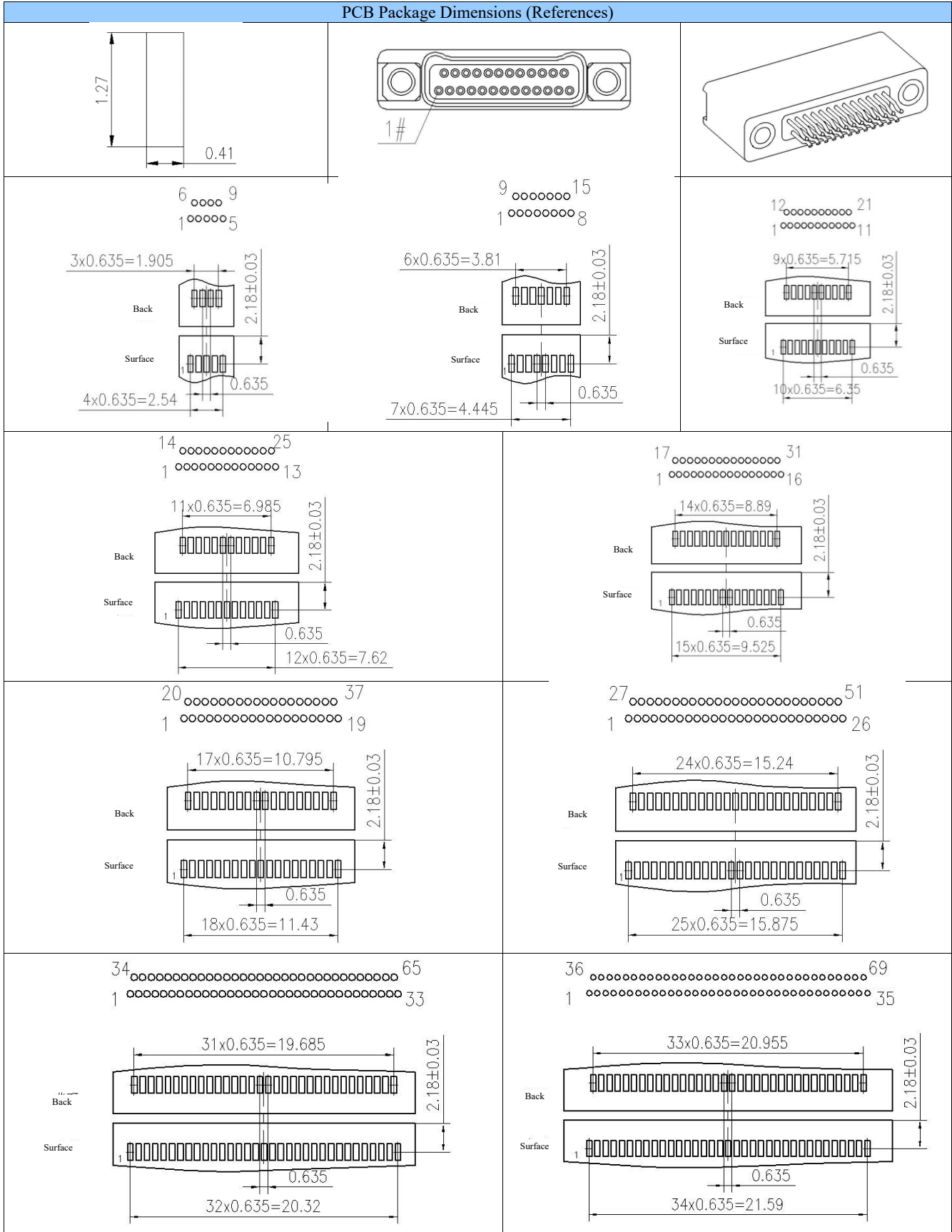
[J63A-222-XXX-221-TH Straddling flexible surface-mount socket with connecting nuts]



Number of cores	A	B
9	9.63	6.86
15	11.53	8.76
21	13.44	10.67
25	14.71	11.94
31	16.61	13.84
37	18.52	15.75
51	22.96	20.19
65	27.41	24.64
69	28.68	25.91

Suitable for the flexible PCB fixed-end connector with a thickness of not more than 0.25 mm, and butted with the plug with locking screws.

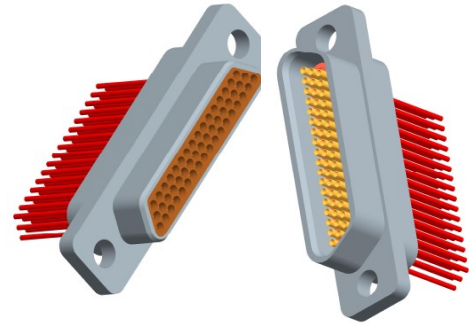
PCB Package Dimensions (References)



## J30J Series Micro-rectangular Electrical Connector

### Product Overview

- Trapezoidal housing positioning, in-line micro-rectangular electrical connector;
- The contact adopting flexible twist pins and rigid Jack structure;
- Small in size, light in weight, easy to use and reliable in performance;
- Number of cores: 11 specifications of 9, 15, 21, 25, 31, 37, 51, 66, 74, 100 and 144 cores;
- Execute enterprise standard:



Q/Ag 1.296 Detailed Specification for J30J Micro-rectangular Electrical Connectors  
(conforming to MIL-C-83513, equivalent to MIL-C-83513)

Q/Ag 1.296.2 Detailed Specification for J30J Micro-rectangular Electrical Connectors (conforming to aerospace standard Q/QJA 20113/24-2018)

### Product Performance

#### Mechanical Properties

Housing	Aluminum alloy, stainless steel
Plating	Nickel plating, passivation
Insulator	Thermoplastic
Contact	Gold-plated copper alloy, crimping type, welding type, PCB type
Mechanical life	500 plugging and unplugging cycles

Impact	490m/s <sup>2</sup>
Vibration	Sinusoidal vibration      Frequency 10 ~ 2000 Hz Acceleration 196 m/s <sup>2</sup>
Random vibration	Power spectral density 0.4G <sup>2</sup> /Hz, Total acceleration RMS 23.1G

#### Electrical Performance

Contact resistance and rated current of contacts

Contact Specification	Contact resistance mΩ		Rated current A
	Before lifetime	After lifetime	
Twist pins	≤10	≤20	3

Magnetic permeability	Not more than 2.0
Insulation resistance	under normal conditions ≥ 5000 MΩ; under damp and hot conditions ≥ 1 MΩ
Withstand voltage	under normal conditions ≥ 600Vrms; under damp and hot conditions ≥ 360Vrms, Under low pressure conditions ≥ 150Vrms

#### Environmental Performance

Temperature range	-55 °C ~ +125 °C
Salt spray	48h

Relative humidity	90% ~ 95% at 40 °C
Working air pressure	101.33 kPa ~ 4.39 kPa

### Model Designation

<b>Code of main designation</b>	J30J: Nickel-plated aluminum alloy housing 30JS: Stainless steel housing passivation	A	-	9	TJ	W	P42	-	J	(Additional Information)
<b>Series variant</b>	No indication: basic type A - Quick-lock type; R - Reverse-mounted type D - Mounting hole is changed to M2-6H M - Glue seal; M1 - Glass-sintered seal									
<b>Number of contacts</b>	9, 15, 21, 25, 31, 37, 51, 66, 74, 100, 144									
<b>Contact type</b>	TJ – plug installed with the pin, ZK – socket installed with the Jack TK - plug installed with the Jack, ZJ - socket installed with the pin (reverse-mounted type)									
<b>Tail type</b>	See Table 1									
<b>Locking assembly type</b>	Free end: L, L7, L9, K, K2 Fixed end: P, P0, P2, P3, P4, P5, P7, P8, P9, P10, etc.									
<b>Basic variant</b>	See Table 2. The blank of this item means no variant; if there are multiple items, they shall be written in alphabetical order, such as -AD									
<b>Additional Information</b>	Wire requirements: See Table 3, for crimping type products only									



Table 1

Contact tail form	Mark code	Contact tail form	Mark code
Crimping wire type	No indication	Welding	S
In-line PCB, lead length 5.7	N	In-line PCB, lead length 6.7	N3
In-line PCB, lead length 7.2	N4	In-line PCB, lead length 8	N8
Bent PCB, height exposed the mounting surface 3	W	Bent PCB, height exposed the mounting surface 2.6	W2.6
Bent PCB, height exposed the mounting surface 3.5	W3.5	Bent PCB, height exposed the mounting surface 4.5	W4.5

Table 2

Basic variant	Mark code	Basic variant	Mark code
Shielding mesh clamp at tail end of housing	A	A1 clamp assembly	A1
A2 clamp assembly	A2	A3 clamp assembly	A3
The outgoing direction of the product is vertical to the axial direction of the contact	C	Curved short-side outgoing, shielded	C1
Curved long-side outgoing, shielded	C2	Flange length, width and mounting hole spacing are increased	Q
Flange length, width and mounting hole spacing are increased	Q8	The abutting end of the socket housing flange is provided with an anti-rotation groove	D
Combination of variant A and variant Q8	AQ8	Combination of variant A and variant D	AD
PCB grid spacing $1.27 \times 2.54$ (column $\times$ row)	J		

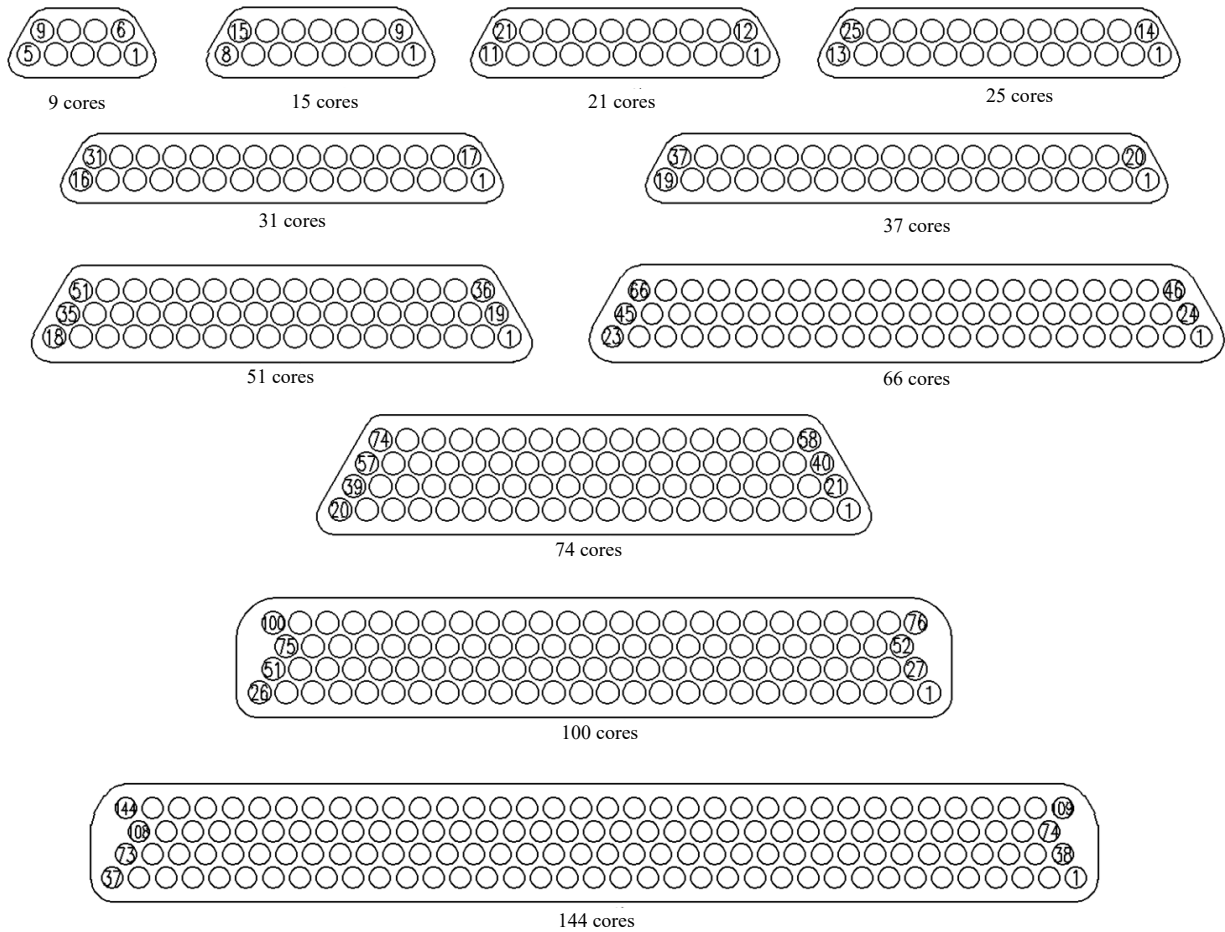
Table 3

No.	Classification feature	Classification content	Mark code
1	Wire color	R: red; W: white; M: purple; G: green; A: gray; U: blue; Y: yellow; B: black; N: orange;	R, W, M, G, A, U, Y, B, N
2	L	Connector with wires	L
3	Wire length	1000: wire length value in mm	1000
4	Wire specification	A: 0.15mm <sup>2</sup> AFR-250 B: 0.12mm <sup>2</sup> AFR-250 D: 0.15mm <sup>2</sup> AFRP-250 F: 0.15mm <sup>2</sup> AF-250 etc.	A, B, D, F etc.
5	Additional requirements	No indication: no additional requirements 1: Wire jacket nylon sleeve 2: Wire jacket anti-wave sleeve 3: Wire jacket anti-wave sleeve and nylon sleeve 4: Marker at the end of wire, etc.	1, 2,3, 4, etc.

Model example: J30J-31ZKP-A (WL200A3)

The above marks indicate that the number of contacts is 31 cores, the socket is installed with the Jack, the end of the contact is crimped, with a P-type locking assembly, and the end of the housing is equipped with a shielding mesh clamp; the specification of the wire is AFR-250, the cross-sectional area of the wire core is 0.15 mm<sup>2</sup>, the length is 200 mm, and the color is white; the whole wire harness is covered with a anti-wave sleeve and a nylon sleeve.

### J30J Series Spectrum Arrangement (View of Pin-mounted Insulator Insertion Surface)



Note: The positions of the above contacts are arranged as viewed from the butt end of the plug, and the socket end is opposite to it.

### Classification of J30J Series Plug and Socket

Type of Plug and Socket		Basic Identification	Structural Features
Crimping type	Basic type	Plug J30J-TJ Socket J30J-ZK	Metal housing, electroless nickel plating, wire crimping, straight outgoing
	Variant	Plug J30J-TJ-A Socket J30J-ZK-A	Compared with J30J-TJ/ZK, a straight cable clamp is added at the tail of the product
		Plug J30J-TJ-C Socket J30J-ZK-C	Compared with J30J-TJ/ZK, the wire is 90° bent outgoing
		Plug J30J-TJ-C1 Socket J30J-ZK-C1	Compared with J30J-TJ/ZK, the curved clamp is added, with short-side outgoing
		Plug J30J-TJ-C2 Socket J30J-ZK-C2	Compared with J30J-TJ/ZK, the curved clamp is added, with long-side outgoing
		Plug J30J-TJ-D Socket J30J-ZK-D	Compared with J30J-TJ/ZK, an anti-rotation groove is added on the flange
		Plug J30J-TJ-AD Socket J30J-ZK-AD	Compared with J30J-TJ/ZK-A, an anti-slip groove is added on the side of the housing, and an anti-rotation groove is added on the flange
		Plug J30J-TJ-Q Socket J30J-ZK-Q	Compared with J30J-TJ/ZK, the housing flange and installation dimensions are increased to the corresponding dimensions
		Plug J30J-TJ-Q8 Socket J30J-ZK-Q8	Compared with J30J-TJ/ZK, the housing flange and installation dimensions are increased to the corresponding dimensions
		Plug J30J-TJ-AQ8 Socket J30J-ZK-AQ8	Compared with J30J-TJ/ZK-A, the housing flange and installation dimensions are increased to the corresponding dimensions
Welding type	Plug J30J-TJS Socket J30J-ZKS	Compared with J30J-TJ/ZK, the contact termination is welding cup type	
In-line PCB type	Plug J30J-TJN	In-line PCB type; the PCB grid spacing is $2.54 \times 2.54$ , and the lead length is 5.7	

	Socket J30J-ZKN	
	Plug J30J-TJN3 Socket J30J-ZKN3	Compared with J30J-TJN/ZKN, the lead length is extended to 6.7
	Plug J30J-TJN4 Socket J30J-ZKN4	Compared with J30J-TJN/ZKN, the lead length is extended to 7.2
	Plug J30J-TJN8 Socket J30J-ZKN8	Compared with J30J-TJN/ZKN, the lead length is extended to 8
	Plug J30J-TJN-J Socket J30J-ZKN-J	In-line PCB type; the PCB grid spacing is $1.27 \times 2.54$ , and the lead length is 5.7
	Plug J30J-TJN3-J Socket J30J-ZKN3-J	Compared with J30J-TJN/ZKN-J, the lead length is extended to 6.7
	Plug J30J-TJN4-J Socket J30J-ZKN4-J	Compared with J30J-TJN/ZKN-J, the lead length is extended to 7.2
	Plug J30J-TJN8-J Socket J30J-ZKN8-J	Compared with J30J-TJN/ZKN-J, the lead length is extended to 8
Bent PCB type	Plug J30J-TJW Socket J30J-ZKW	Bent PCB type; the PCB grid spacing is $2.54 \times 2.54$ , and the lead length is 3
	Plug J30J-TJW2.6 Socket J30J-ZKW2.6	Compared with J30J-TJW/ZKW, the lead length is reduced to 2.6
	Plug J30J-TJW3.5 Socket J30J-ZKW3.5	Compared with J30J-TJW/ZKW, the lead length is extended to 3.5
	Plug J30J-TJW4.5 Socket J30J-ZKW4.5	Compared with J30J-TJW/ZKW, the lead length is extended to 4.5
	Plug J30J-TJW-J Socket J30J-ZKW-J	Bent PCB type; the PCB grid spacing is $1.27 \times 2.54$ , and the lead length is 3
	Plug J30J-TJW2.6-J Socket J30J-ZKW2.6-J	Compared with J30J-TJW/ZKW-J, the lead length is reduced to 2.6
	Plug J30J-TJW3.5-J Socket J30J-ZKW3.5-J	Compared with J30J-TJW/ZKW-J, the lead length is extended to 3.5
	Plug J30J-TJW4.5-J Socket J30J-ZKW4.5-J	Compared with J30J-TJW/ZKW-J, the lead length is extended to 4.5
Quick-lock type	Plug J30JA-TJ Socket J30JA-ZK	Both sides of the product are directly inserted by a locking piece to realize quick locking
Reverse-mounted pin and Jack type	Plug J30JA-TK Socket J30JA-ZJ	Compared with J30JA-TJ/ZK, the plug is installed with the Jack and the socket is installed with the pin
	Plug J30JR-TK Socket J30JR-ZJ	The plug is installed with the Jack and the socket is installed with the pin
	Plug J30JR-TK-A Socket J30JR-ZJ-A	Compared with J30JR-TK/ZJ, a straight cable clamp is added at the tail of the product
	Plug J30JR-TKS Socket J30JR-ZJS	Compared with J30JR-TK/ZJ, the contact termination is welding cup type
	Plug J30JR-TKN Socket J30JR-ZJN	The contact termination is in-line PCB type; the PCB grid spacing is $2.54 \times 2.54$
	Plug J30JR-TKN-J Socket J30JR-ZJN-J	The contact termination is in-line PCB type; the PCB grid spacing is $1.27 \times 2.54$
	Plug J30JR-TKW Socket J30JR-ZJW	The contact termination is bent PCB type; the PCB grid spacing is $2.54 \times 2.54$
	Plug J30JR-TKW-J Socket J30JR-ZJW-J	The contact termination is bent PCB type; the PCB grid spacing is $1.27 \times 2.54$
Mounting hole variant	Plug J30JD-TJ Socket J30JD-ZK	Mounting hole is changed to M2-6H
Glue-sealed type	Socket J30JM-ZK	The air leakage rate index is $5 \times 10^{-2} \text{Pa} \cdot \text{cm}^3/\text{s}$
Glass-sintered sealing type	Socket J30JM1-ZKS	The air leakage rate index is $1 \times 10^{-3} \text{Pa} \cdot \text{cm}^3/\text{s}$
Stainless steel series variant	Main designation of the series is J30JS	The housing and locking device are all made of stainless steel, and the rest are the same as the ordinary products

## Instructions for Product Selection

J30J series products are in-line micro-rectangular electrical connectors with trapezoidal housing positioning, and the contacts are flexible pin and rigid Jack structure. The products are available in various forms such as crimping type, welding type and PCB type, which can be used together. Any type of plug and socket with the same number of cores can be used together.

When J30J products are selected, the plug assembly, socket assembly, clamp assembly and locking assembly shall be selected at the same time, so that the plug or socket with locking function can be selected. The clamp assembly is not necessary. The clamp assemblies include type A, type A1, type A2 and type A3. The type A clamp assembly is formed by lengthening the housing and adding a clamping plate, which is not removable, and its maximum length and width shall not exceed the length and width of the flange. Type A1, A2 and A3 clamp assemblies are two-clasp type clamp assemblies, and their overall dimensions exceed the flange width. Type A3 clamp assembly can only be used with the free-end locking assembly; it can be selected as required.

In addition, since not all plug and socket assemblies, locking assemblies and clamp assemblies can be combined and matched arbitrarily, the following items should be known when selecting J30J products:

1. The plug and socket assemblies equipped with the clamp assembly should not be equipped with the locking assembly installed in front of the board (that is, the mounting screw is suitable for the locking assembly installed in front of the board), because the existence of the clamp will make the mounting plate unable to be installed; if the plug and socket assemblies equipped with the clamp assembly are to be equipped with the locking assembly installed behind the board, the thickness of the mounting plate must be considered as “mounting plate + 0.7”;
2. The plug and socket assemblies with a capital letter “D” in the model cannot be equipped with locking assemblies such as L, L1 ~ L8, K, K1, etc.
3. If the plug and socket assemblies with the capital letter “D” in the model are to be equipped with the locking assembly installed behind the board, the thickness of the mounting plate must be considered as “mounting plate + 0.6”.
4. The J30J-TJ/ZK-Q plug (socket) assembly is equipped with a flange-interface rubber pad by default, but the rubber pad is meaningful only when the plug (socket) assembly is equipped with a fixed-end locking assembly, and the rubber pad is not required if the plug (socket) assembly is assembled with a free-end locking assembly. If the plug (socket) assembly is equipped with a special locking assembly, it is necessary to determine whether to use a flange-interface rubber pad according to whether the locking assembly needs to be fixed with the mounting plate. However, considering the uniformity of the product status, no matter what kind of locking assemblies are equipped, the rubber pad will leave the factory with the product.
5. When selecting the crimping connector, it is necessary to determine the color and length of the wire, whether the wire harness needs to be shielded, and whether the nylon sleeve is needed. If the user has other special requirements for the wire brand and wiring mode of the product, he should confirm with the company's technicians and confirm the product model before ordering.
6. If most of the holes of the product need to be connected with wires with thicker outer diameter, it should be considered whether the glue-filling cavity and clamp assembly of the product have enough accommodation space, and the conclusion can only be drawn after trial assembly.
7. For the treatment of empty points in the product, if there is no technical agreement or no consensus has been reached before, the empty points shall be blocked with jacks or pins that are not crimped with wires.

## Operation Precautions

The specific operation process of the product: install the connector on the panel with the mounting screws, and then insert the plug and socket in place and screw the two locking screws into the corresponding locking screw holes to complete the connection.

The product is strictly prohibited to contact with acid, alkali and other polar solvents during transportation, storage and use.

When the product is not connected for a long time, it is necessary to cover the dust cover.

The welding temperature shall be no more than 280 °C and the welding time shall be no more than 3s when wire welding is performed on the welded product.

## Instructions for Ordering Double-ended Cable Assembly

J30J series double-ended cable assembly is composed of two J30J products with the same core number. The same hole positions of the products at both ends of the cable assembly are butted one by one through AFR-250 wires. The cable can be covered with anti-wave sleeve and nylon silk sleeve. The type of the products at both ends of the cable, the locking assembly and the length of the cable, the specification and color of the wire, and whether the cable is covered with anti-wave sleeve or nylon sleeve can be selected. Withstand voltage of the cable assembly AC 600Vrms, insulation resistance  $\geq 5000M\Omega$ . See the diagram below:

**J30J Double-ended Cable Assembly:**



**30J-A Double-ended Cable Assembly:**

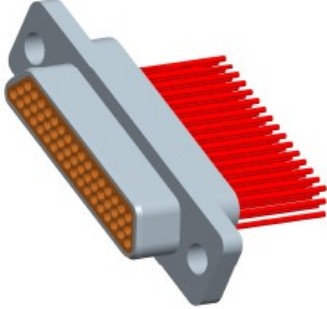
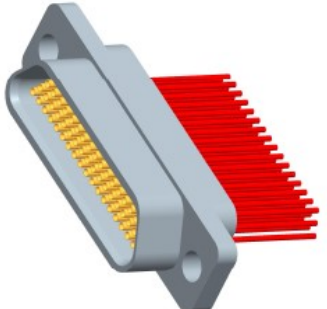
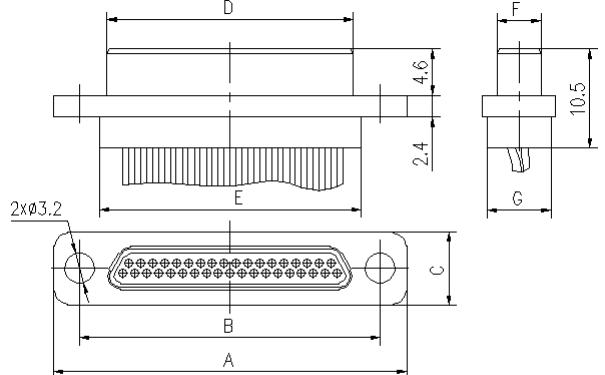
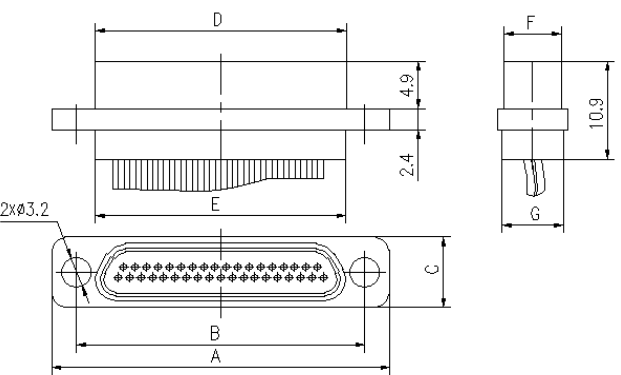


**Model Designation**


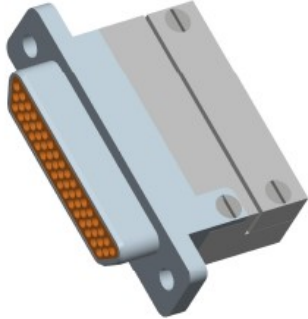
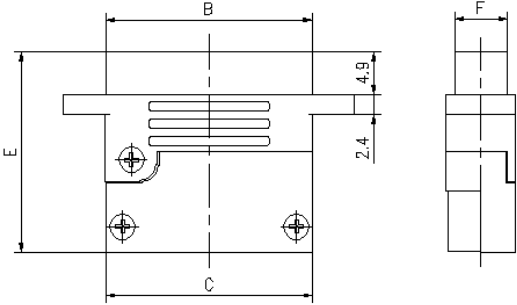
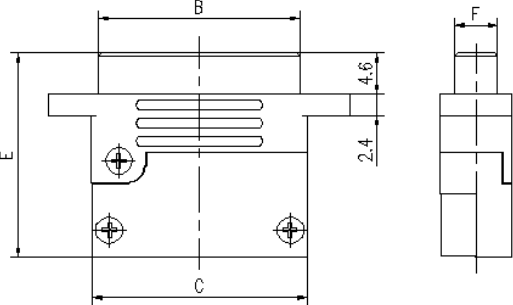
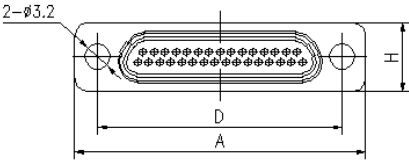
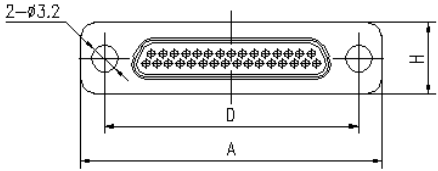
<b>Code of main designation</b>	J30J: basic type 30JS: Stainless steel housing	J30J	-9	TJ	L	-	/	J30J	-9	TJ	L	-	(Wire)
<b>Number of contacts</b>	9, 15, 21, 25, 31, 37, 51, 74, 100, 144					A							
<b>Contact type</b>	TJ – plug installed with the pin, ZK – socket installed with the Jack TK - plug with a Jack, ZJ - socket with a pin												
<b>Type of locking assembly</b>	See J30J model designation for details												
<b>Identification of variants</b>	No identification - Ordinary J30J crimping products; A - Shielding mesh clamp at tail end of housing												
<b>Code of main designation</b>	Same as above												
<b>Number of contacts</b>	Same as above, and the number of cores at both ends shall be consistent												
<b>Contact type</b>	Same as above												
<b>Locking assembly type</b>	See J30J model designation for details												
<b>Identification of variants</b>	Same as above												
<b>Detailed description of wires</b>	See J30J model designation for details												

## Overall and Installation Dimensions

J30J crimping wire type J30J-TJ/ZK

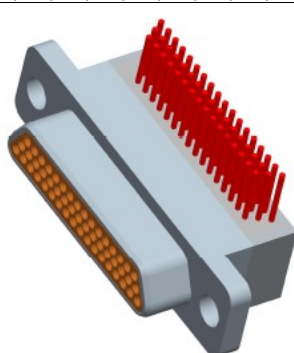
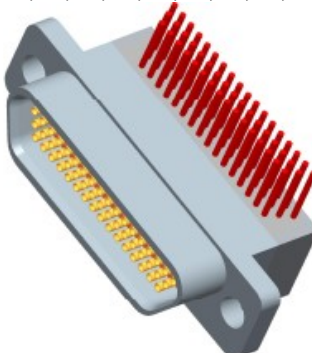
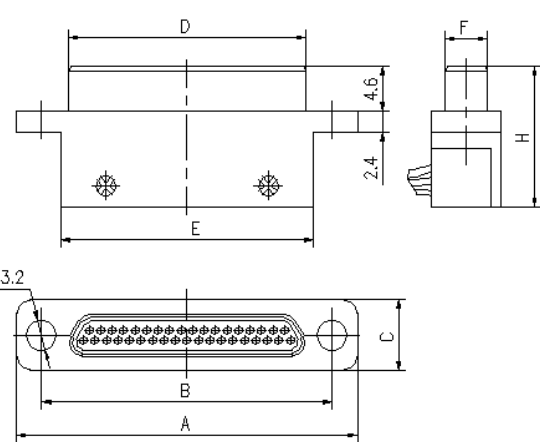
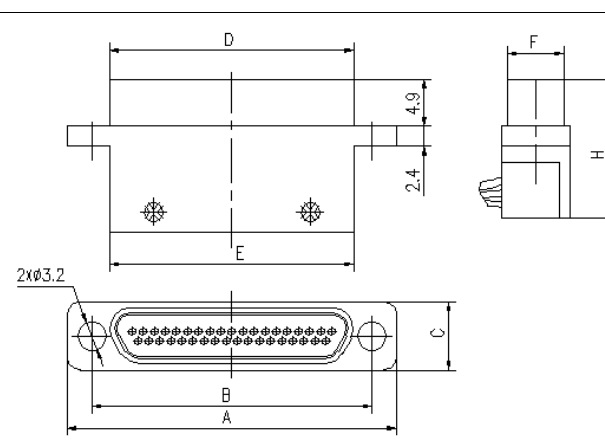
Plug: J30J-9, 15, 21, 25, 31, 37, 51, 66, 74, 100, 144TJ				Socket: J30J-9, 15, 21, 25, 31, 37, 51, 66, 74, 100, 144ZK						
										
										
J30J-XXXXTJ				J30J-XXXXZK						
Number of cores	A (mm)	B (mm)	C (mm)	D (mm)		E (mm)	F (mm)		G (mm)	
				Plug	Socket		Plug	Socket		
9	19.6	14.35	7.6	8.3	9.8	9.9	4.7	6.1	6.8	
15	23.5	18.16		12.3	13.7					13.8
21	27.4	21.97		16	17.4					17.6
25	29.8	24.51		18.6	20					20.2
31	33.6	28.32		22.4	23.8					24
37	37.4	32.13	8.7	26.3	27.7	27.8	5.8	7.2	7.9	
51	36.4	30.86		25	26.5	26.6				
66	42.9	37.3		31.4	32.9	33				
74	38.8	33.5	9.7	27.5	29	29.1	6.8	8.3	9.1	
100	54.7	45.72		35	36.6	36.6		8.2		
144	66.6	58.6		49	50.6	50.6				

J30J Extended J30J-TJ/ZK-A (with shielding clamp assembly)

Plug: J30J-9, 15, 21, 25, 31, 37, 51, 66, 74, 100, 144TJ-A						Socket: J30J-9, 15, 21, 25, 31, 37, 51, 66, 74, 100, 144ZK-A				
										
										
										
J30J-XXXTJ-A						J30J-XXXZK-A				
Number of cores	A (mm)	B (mm)		C (mm)	D (mm)	E (mm)		F (mm)		H (mm)
		Plug	Socket			Plug	Socket	Plug	Socket	
9	19.6	8.3	9.8	9.9	14.35	22.6	22.9	4.7	6.1	8
15	23.5	12.3	13.7	13.8	18.16					
21	27.4	16	17.4	17.6	21.97					
25	29.8	18.6	20	20.2	24.51					
31	33.6	22.4	23.8	24	28.32					
37	37.4	26.3	27.7	27.8	32.13					
51	36.4	25	26.5	26.6	30.86					
66	42.9	31.4	32.9	33	37.3	24.7	5.8	7.2	9	
74	38.8	27.5	29	29.1	33.5					
100	54.7	35	36.6	36.6	45.72		25	25.2		6.8
144	66.6	49	50.6	50.6	58.6	8.2				

J30J crimp extended J30J-TJ/ZK-C

Crimping product where the wire-throwing direction of the tail end wire is perpendicular to the butt joint direction of the product.

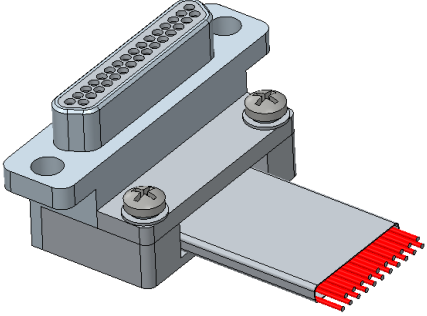
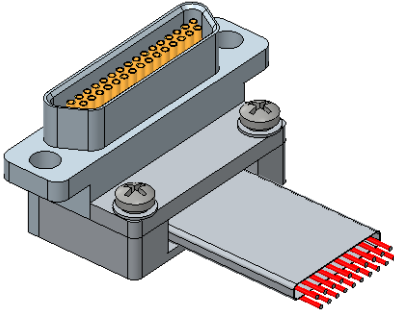
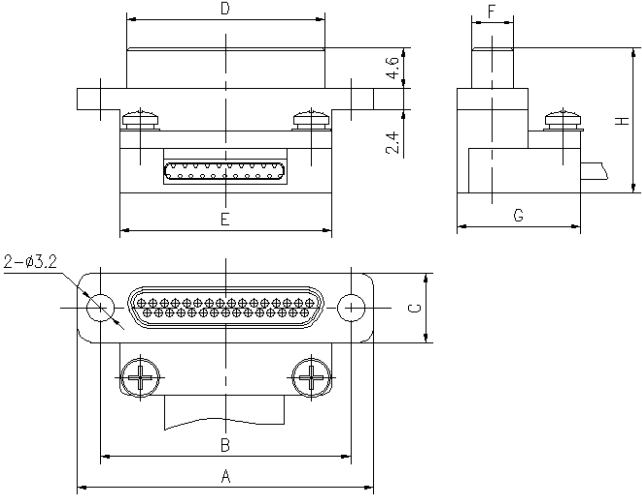
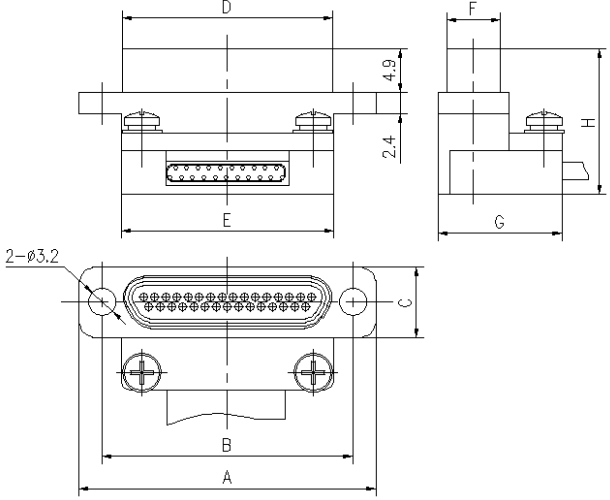
Plug: J30J-9, 15, 21, 25, 31, 37, 51, 66, 74, 100TJ-C				Socket: J30J-9, 15, 21, 25, 31, 37, 51, 66, 74, 100ZK-C						
										
										
J30J-XXXTJ-C				J30J-XXXZK-C						
Number of cores	A (mm)	B (mm)	C (mm)	D (mm)		E (mm)	F (mm)		H (mm)	
				Plug	Socket		Plug	Socket	Plug	Socket
9	19.6	14.35	8	8.3	9.8	9.9	4.7	6.1	16.5	16.9
15	23.5	18.16		12.3	13.7	13.8				
21	27.4	21.97		16	17.4	17.6				
25	29.8	24.51		18.6	20	20.2				
31	33.6	28.32		22.4	23.8	24				
37	37.4	32.13	9.1	26.3	27.7	27.8	5.8	7.2	15.5	15.9
51	36.4	30.86		25	26.5	26.6			17.8	18.2
66	42.9	37.3		31.4	32.9	33			6.8	8.3
74	38.8	33.5	27.5	29	29.1					
100	54.7	45.72	10.1	35	36.6	36.6	8.2			

Note: Note that the outgoing direction of J30J-TJ-C plug is opposite to that of J30J-ZK-C socket.



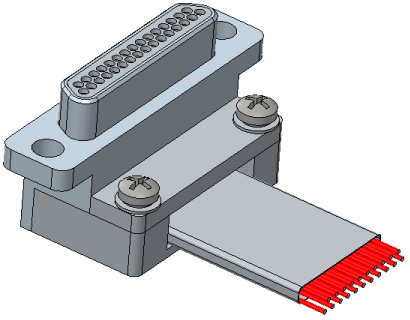
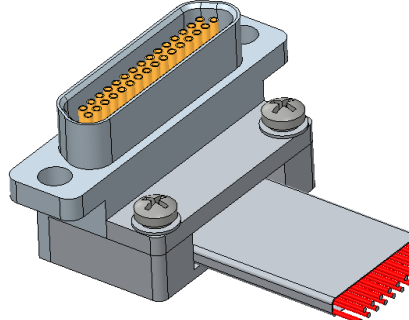
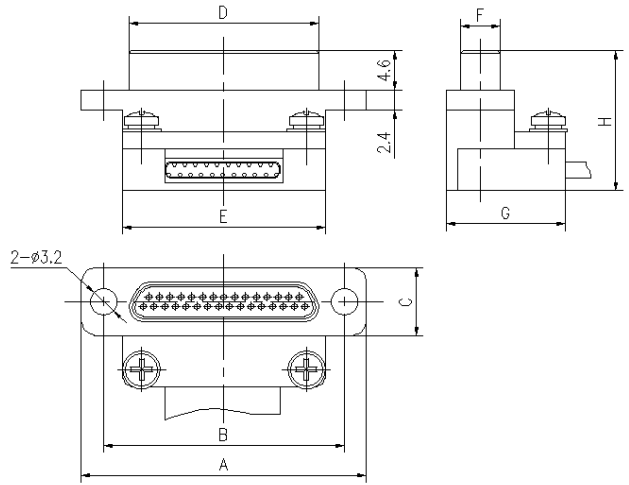
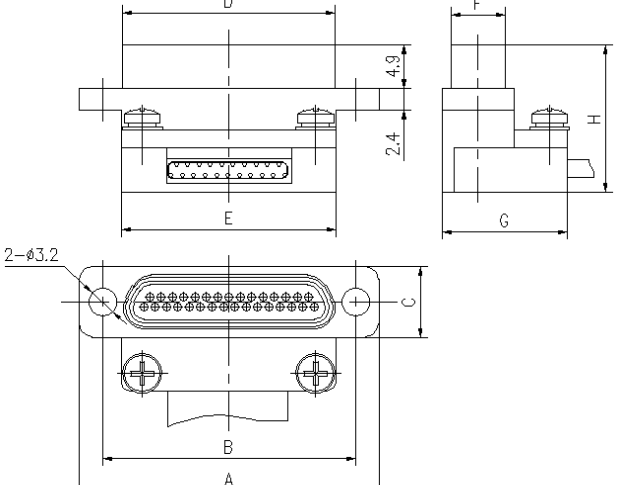
### J30J crimp extended J30J-TJ/ZK-C1

On the basis of the original J30J series crimping products, a curved clamp is added and the wire harness is covered with metal anti-wave sleeve. The outlets of the plug and socket are on the narrow side of the housing. The height of the plug and socket is only 16.5 ~ 19mm, which is especially suitable for the occasions with limited space and shielding requirements. The clamping plate and the housing are fixed by screws.

Plug: J30J-9, 15, 21, 25, 31, 37, 51, 66, 74, 100TJ-C1				Socket: J30J-9, 15, 21, 25, 31, 37, 51, 66, 74, 100ZK-C1							
											
											
J30J-XXXTJ-C1				J30J-XXXZK-C1							
Number of cores	A (mm)	B (mm)	C (mm)	D (mm)		E (mm)	F (mm)		G (mm)	H (mm)	
				Plug	Socket		Plug	Socket			
9	19.6	14.35	8	8.3	9.8	9.9	4.7	6.1	14	16.5	
15	23.5	18.16		12.3	13.7						13.8
21	27.4	21.97		16	17.4						17.6
25	29.8	24.51		18.6	20						20.2
31	33.6	28.32		22.4	23.8						24
37	37.4	32.13	9.1	26.3	27.7	27.8	5.8	7.2	18.3	19	
51	36.4	30.86		25	26.5	26.6					
66	42.9	37.3		31.4	32.9	33					
74	38.8	33.5	10.1	27.5	29	29.1	6.8	8.3	18.3	19	
100	54.7	45.72		35	36.6	36.6		8.2			

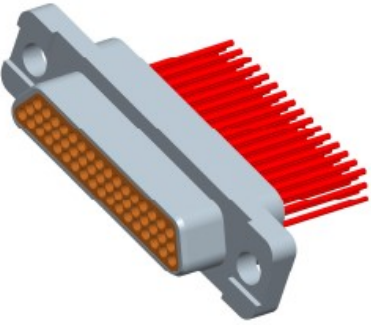
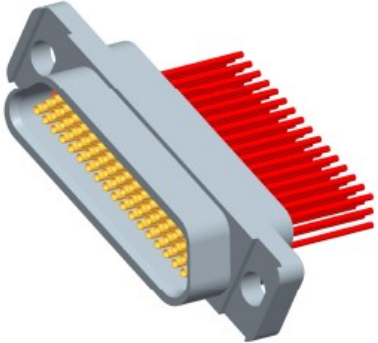
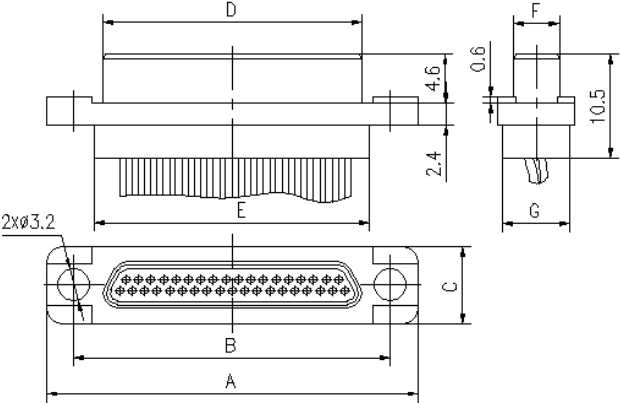
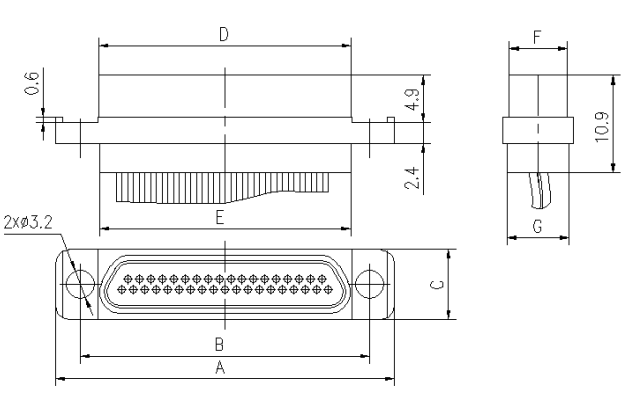
J30J crimp extended J30J-TJ/ZK-C2

The direction of outlet of plug and socket is opposite to that of J30J-C1.

Plug: J30J-9, 15, 21, 25, 31, 37, 51, 66, 74, 100TJ-C2				Socket: J30J-9, 15, 21, 25, 31, 37, 51, 66, 74, 100ZK-C2						
										
										
J30J-XXXTJ-C2				J30J-XXXZK-C2						
Number of cores	A (mm)	B (mm)	C (mm)	D (mm)		E (mm)	F (mm)		G (mm)	H (mm)
				Plug	Socket		Plug	Socket		
9	19.6	14.35	8	8.3	9.8	9.9	4.7	6.1	14	16.5
15	23.5	18.16		12.3	13.7	13.8				
21	27.4	21.97		16	17.4	17.6				
25	29.8	24.51		18.6	20	20.2				
31	33.6	28.32		22.4	23.8	24				
37	37.4	32.13	26.3	27.7	27.8	5.8	7.2	18.3	19	
51	36.4	30.86	25	26.5	26.6					
66	42.9	37.3	31.4	32.9	33					
74	38.8	33.5	10.1	27.5	29	29.1	6.8	8.3	18.3	19
100	54.7	45.72	35	36.6	36.6	8.2				

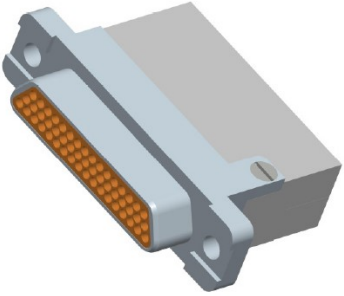
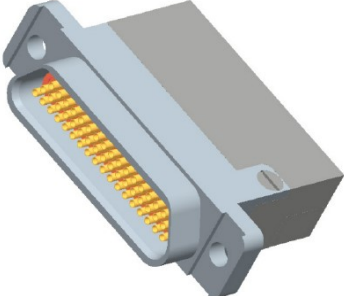
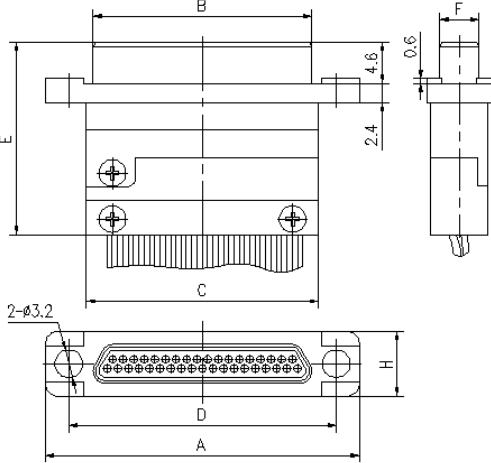
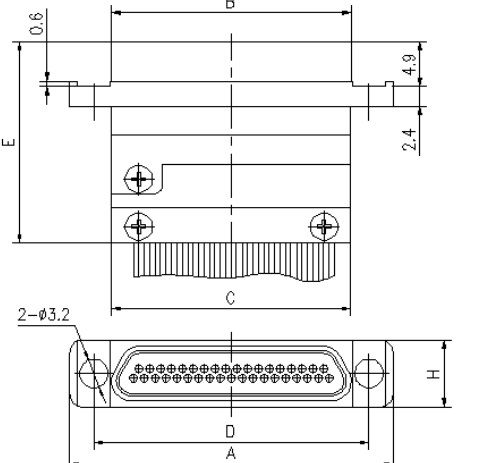
J30J crimp extended J30J-TJ/ZK-D

Crimping product where the housing flange is grooved to prevent the mounting screws from turning.

Plug: J30J-9, 15, 21, 25, 31, 37, 51, 66, 74, 100TJ-D				Socket: J30J-9, 15, 21, 25, 31, 37, 51, 66, 74, 100ZK-D						
										
 <p>J30J-XXX TJ-D</p>				 <p>J30J-XXX ZK-D</p>						
Number of cores	A (mm)	B (mm)	C (mm)	D (mm)		E (mm)	F (mm)		G (mm)	
				Plug	Socket		Plug	Socket		
9	19.6	14.35	7.6	8.3	9.8	9.9	4.7	6.1	6.8	
15	23.5	18.16		12.3	13.7					13.8
21	27.4	21.97		16	17.4					17.6
25	29.8	24.51		18.6	20					20.2
31	33.6	28.32		22.4	23.8					24
37	37.4	32.13	8.7	26.3	27.7	27.8	5.8	7.2	7.9	
51	36.4	30.86		25	26.5	26.6				
66	42.9	37.3		31.4	32.9	33				
74	38.8	33.5	9.7	27.5	29	29.1	6.8	8.3	9.1	
100	54.7	45.72		35	36.6	36.6		8.2		

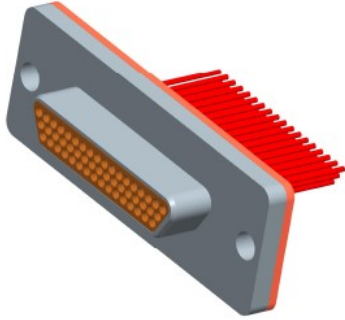
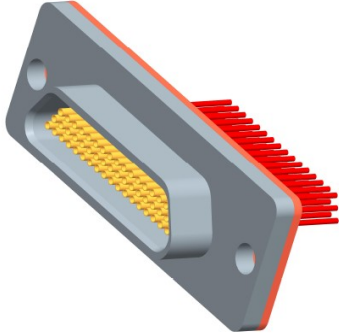
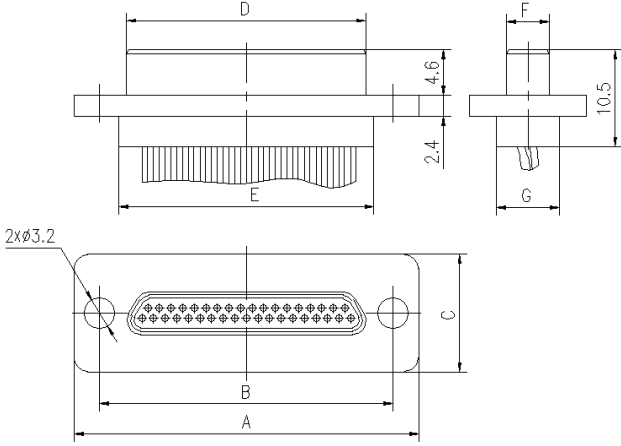
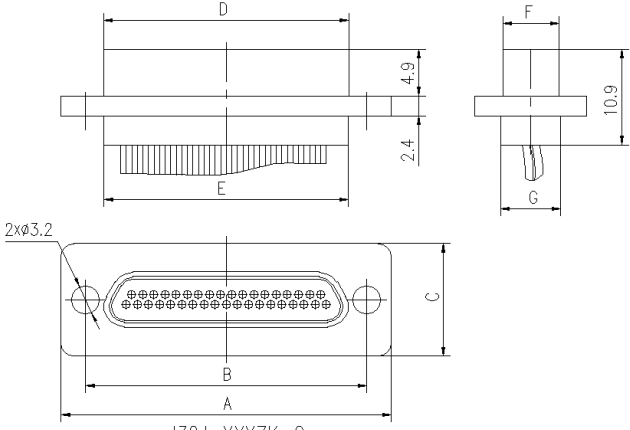
J30J extended J30J- TJ/ZK-AD

Crimping product where the tail end of the housing is provided with a shielding mesh clamp, and the housing flange is grooved to prevent the mounting screws from turning.

Plug: J30J-9, 15, 21, 25, 31, 37, 51, 66, 74, 100, 144TJ-AD						Socket: J30J-9, 15, 21, 25, 31, 37, 51, 66, 74, 100, 144ZK-AD					
											
											
J30J-XXXTJ-AD						J30J-XXXZK-AD					
Number of cores	A (mm)	B (mm)		C (mm)	D (mm)	E (mm)		F (mm)		H (mm)	
		Plug	Socket			Plug	Socket				
9	19.6	8.3	9.8	9.9	14.35	22.6	22.9	4.7	6.1	8	
15	23.5	12.3	13.7	13.8	18.16						
21	27.4	16	17.4	17.6	21.97						
25	29.8	18.6	20	20.2	24.51						
31	33.6	22.4	23.8	24	28.32						
37	37.4	26.3	27.7	27.8	32.13						
51	36.4	25	26.5	26.6	30.86		24.7	5.8	7.2		9
66	42.9	31.4	32.9	33	37.3						
74	38.8	27.5	29	29.1	33.5	25	25.1	6.8	8.3	11	
100	54.7	35	36.6	36.6	45.72						
144	66.6	49	50.6	50.6	58.6		8.2				

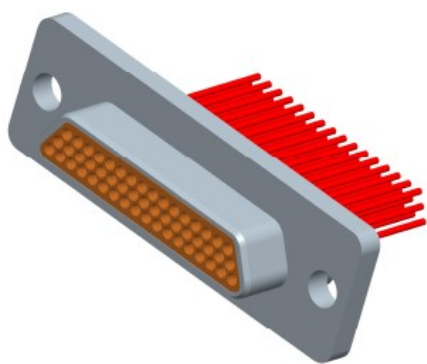
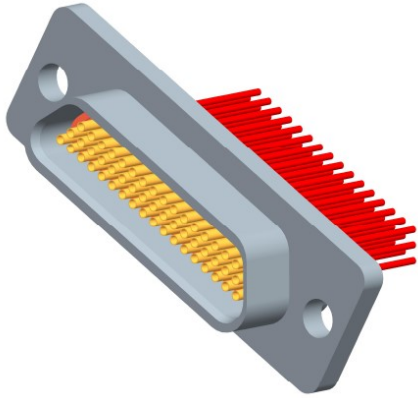
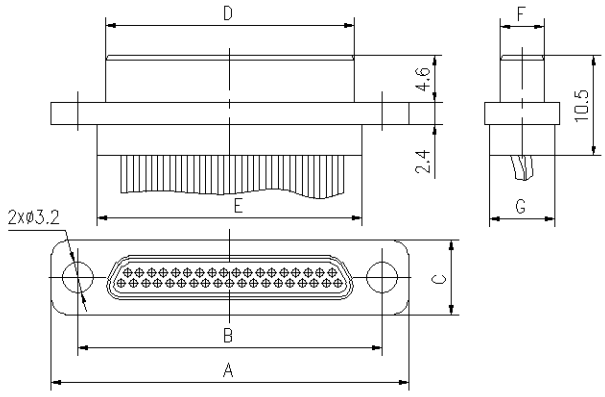
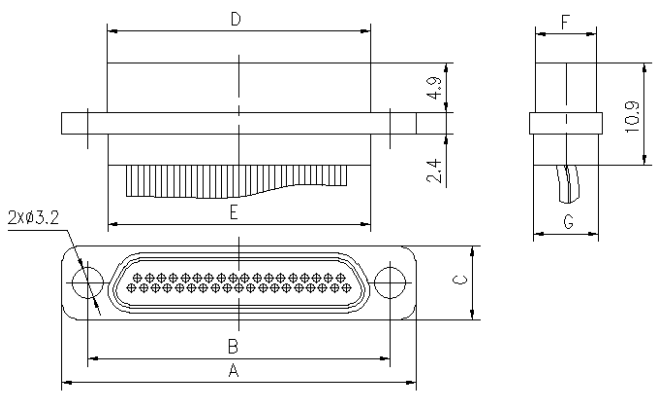
J30J crimp extended J30J-TJ/ZK-Q

The length, width and the mounting hole spacing of the housing flange are increased, and the flange-interface gasket (thickness of 1.5mm) is provided.

Plug: J30J-9, 15, 21, 25, 31, 37, 51, 66, 74, 100, 144TJ				Socket: J30J-9, 15, 21, 25, 31, 37, 51, 66, 74, 100, 144ZK							
											
											
J30J-XXXTJ-Q				J30J-XXXZK-Q							
Number of cores	A (mm)	B (mm)	C (mm)	D (mm)		E (mm)	F (mm)		G (mm)		
				Plug	Socket		Plug	Socket			
9	26	21	14	8.3	9.8	9.9	4.7	6.1	6.8		
15	29.9	24.9		12.3	13.7	13.8					
21	33.8	28.7		16	17.4	17.6					
25	36.2	31.2		18.6	20	20.2					
31	40	35		22.4	23.8	24					
37	43.8	38.9	15.2	26.3	27.7	27.8	5.8	7.2	7.9		
51	42.6	37.6	25	26.5	26.6						
66	49.3	44	15.2	31.4	32.9	33					
74	45.2	40.2	16.1	27.5	29	29.1				6.8	8.3
100	61.1	52.4	35	36.6	36.6						
144	73	65.7	16.1	49	50.6	50.6	8.2	9.1			

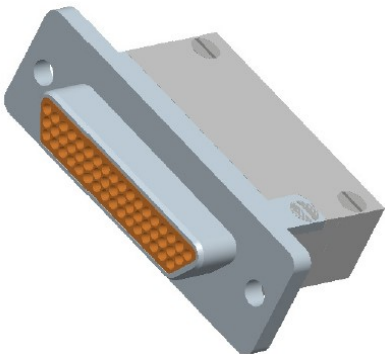
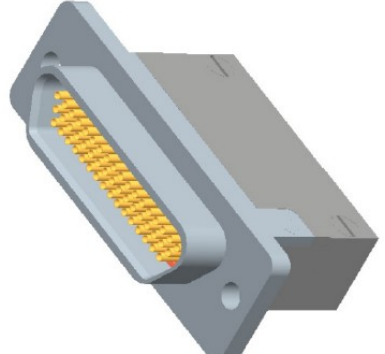
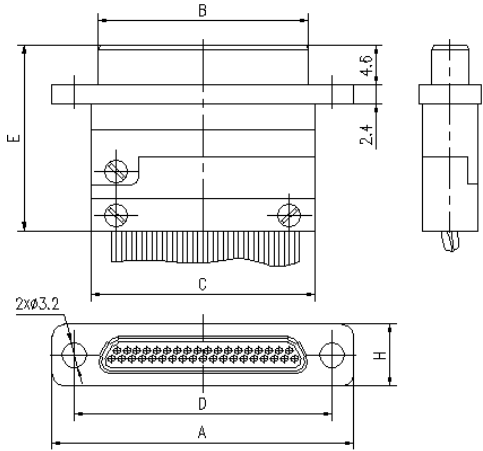
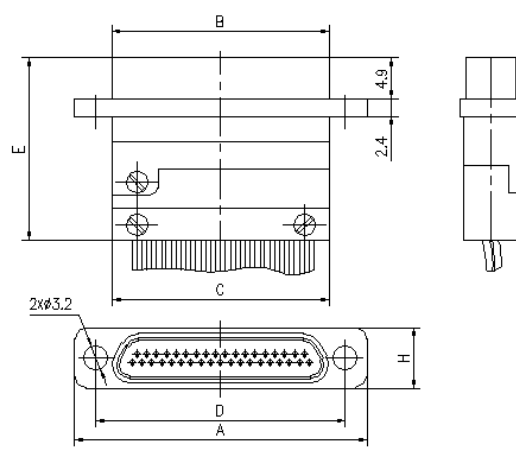
J30J crimp extended J30J-TJ/ZK-Q8

The length, width and the mounting hole spacing of the housing flange are increased.

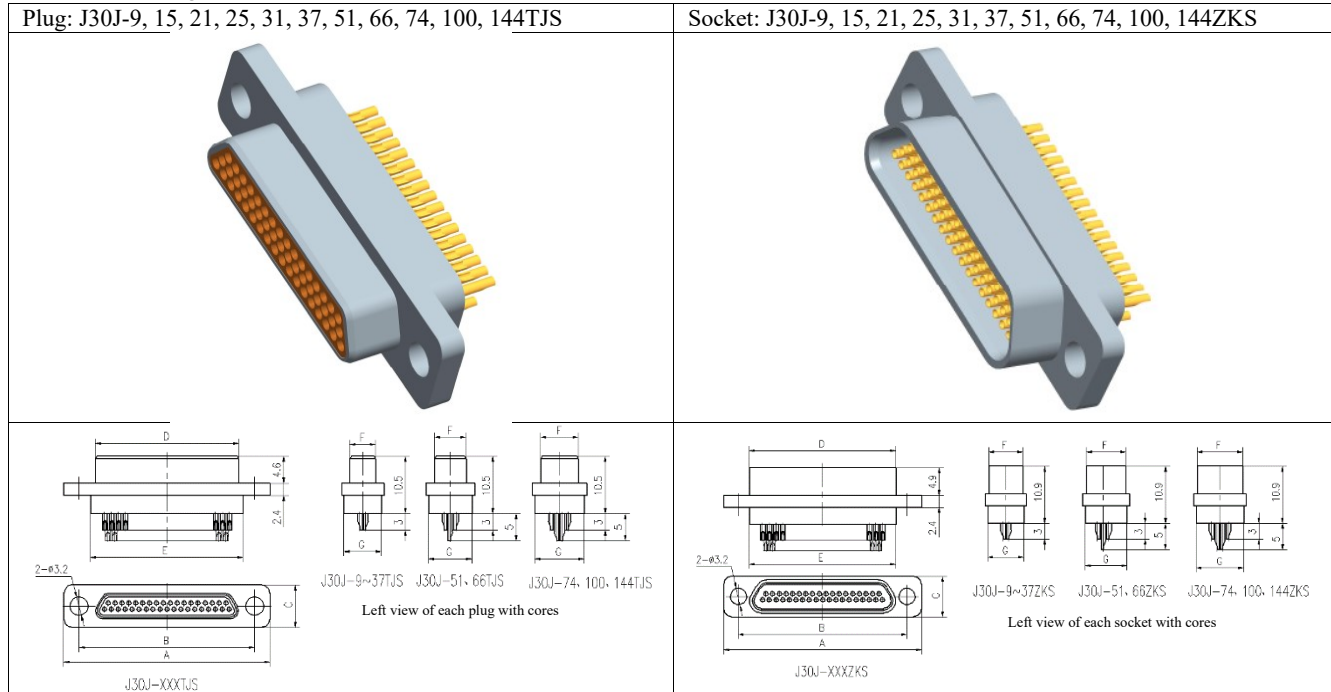
Plug: J30J-9, 15, 21, 25, 31, 37, 51TJ-Q8				Socket: J30J-9, 15, 21, 25, 31, 37, 51ZK-Q8					
									
									
J30J-XXXTJ-Q8				J30J-XXXZK-Q8					
Number of cores	A (mm)	B (mm)	C (mm)	D (mm)		E (mm)	F (mm)		G (mm)
				Plug	Socket		Plug	Socket	
9	21.4	16.1	11.6	8.3	9.8	11.7	4.7	6.1	6.8
15	25.3	20		12.3	13.7	15.6			
21	29.2	23.8		16	17.4	19.4			
25	31.6	26.3		18.6	20	22			
31	35.4	30.1		22.4	23.8	25.8			
37	39.2	34	26.3	27.7	29.6	5.8	7.2	7.9	
51	38.2	32.6	25	26.5	28.4				

J30J extended J30J-TJ/ZK-AQ8

Crimping product where the tail end of the housing is provided with a shielding mesh clamp, and the length, width and the mounting hole spacing of the flange are increased.

Plug: J30J-9, 15, 21, 25, 31, 37, 51TJ-AQ8						Socket: J30J-9, 15, 21, 25, 31, 37, 51ZK-AQ8				
										
										
J30J-XXXTJ-AQ8						J30J-XXXZK-AQ8				
Number of cores	A (mm)	B (mm)		C (mm)	D (mm)	E (mm)		F (mm)		H (mm)
		Plug	Socket			Plug	Socket	Plug	Socket	
9	21.4	8.3	9.8	9.9	16.1	22.6	22.9	4.7	6.1	11.6
15	25.3	12.3	13.7	13.8	20					
21	29.2	16	17.4	17.6	23.8					
25	31.6	18.6	20	20.2	26.3					
31	35.4	22.4	23.8	24	30.1					
37	39.2	26.3	27.7	28	34	23	5.8	7.2	12.6	
51	38.2	25	26.5	26.6	32.6					

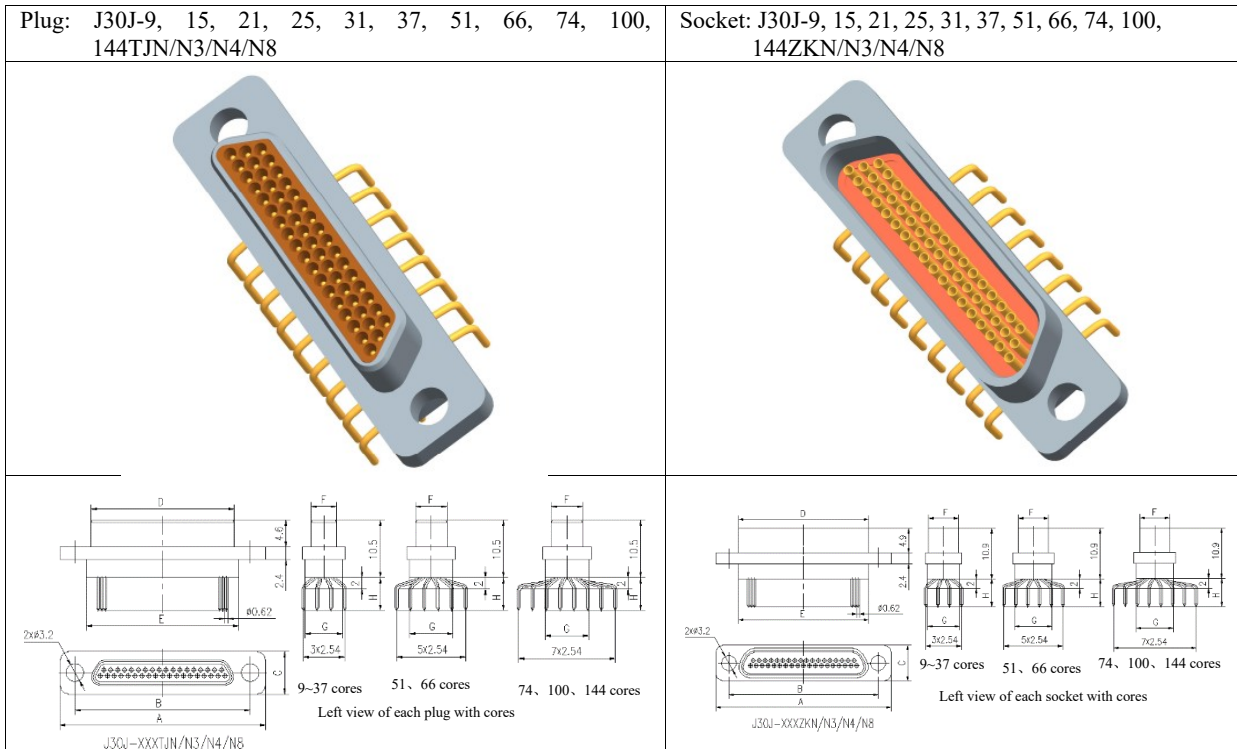
J30J Basic Welding J30J-TJS/ZKS



Number of cores	A (mm)	B (mm)	C (mm)	D (mm)		E (mm)	F (mm)		G (mm)	
				Plug	Socket		Plug	Socket		
9	19.6	14.35	7.6	8.3	9.8	9.9	4.7	6.1	6.8	
15	23.5	18.16		12.3	13.7					13.8
21	27.4	21.97		16	17.4					17.6
25	29.8	24.51		18.6	20					20.2
31	33.6	28.32		22.4	23.8					24
37	37.4	32.13		26.3	27.7					27.8
51	36.4	30.86	8.7	25	26.5	26.6	5.8	7.2	7.9	
66	42.9	37.3	31.4	32.9	33					
74	38.8	33.5	9.7	27.5	29	29.1	6.8	8.3	9.1	
100	54.7	45.72		35	36.6	36.6		8.2		
144	66.6	58.6		49	50.6	50.6				

**J30J in-line PCB J30J-TJN (N3/N4/N8)/ZKN (N3/N4/N8) (grid spacing 2.54 × 2.54)**





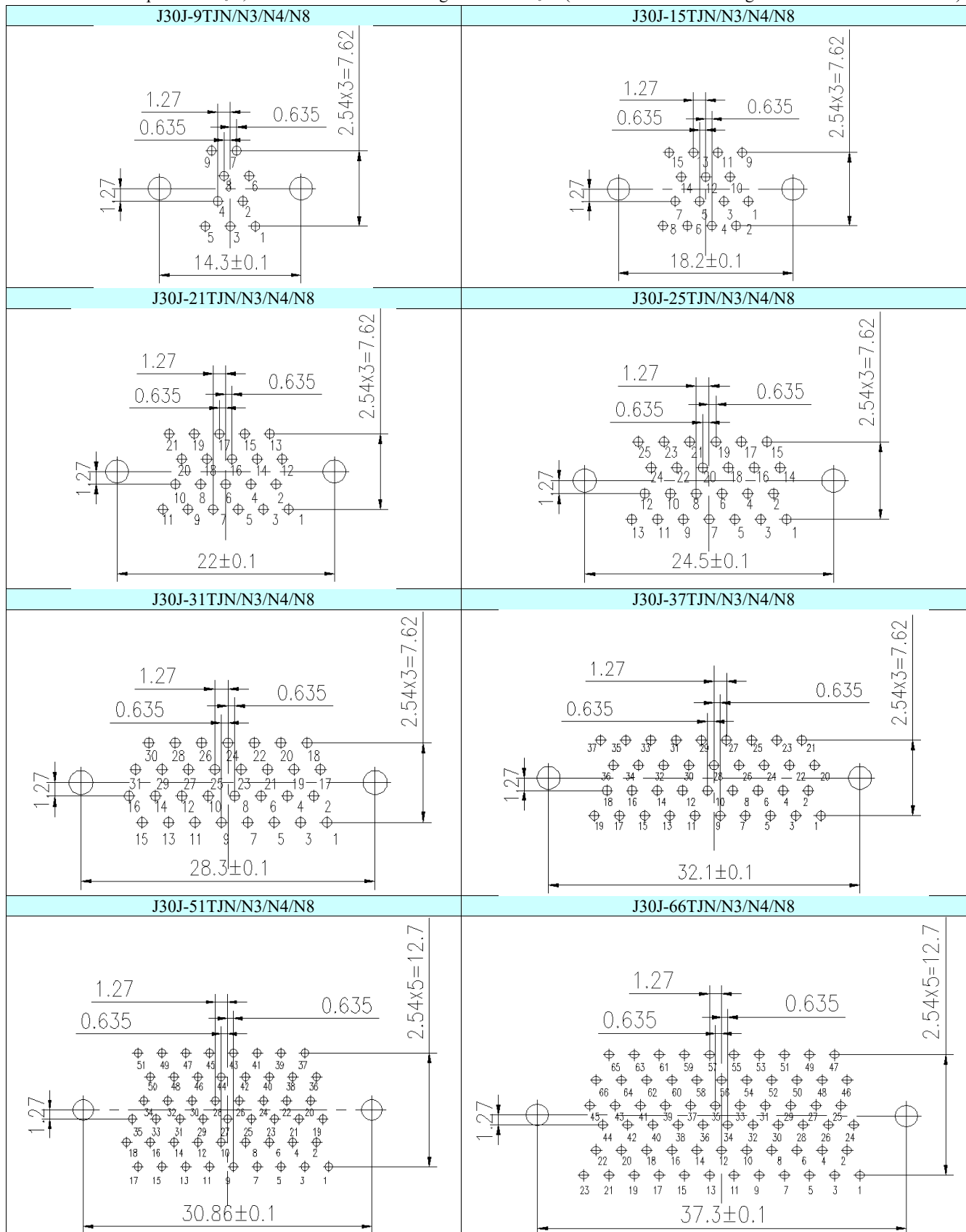
Number of cores	A	B	C	D		E	F		G
				Plug	Socket		Plug	Socket	
9	19.6	14.35	7.6	8.3	9.8	9.9	4.7	6.1	6.8
15	23.5	18.16		12.3	13.7	13.8			
21	27.4	21.97		16	17.4	17.6			
25	29.8	24.51		18.6	20	20.2			
31	33.6	28.32		22.4	23.8	24			
37	37.4	32.13	8.7	26.3	27.7	27.8	5.8	7.2	7.9
51	36.4	30.86		25	26.5	26.6			
66	42.9	37.3	9.7	31.4	32.9	33	6.8	8.3	9.1
74	38.8	33.5		27.5	29	29.1			
100	54.7	45.72		35	36.6	36.6		8.2	
144	66.6	58.6		49	50.6	50.6			

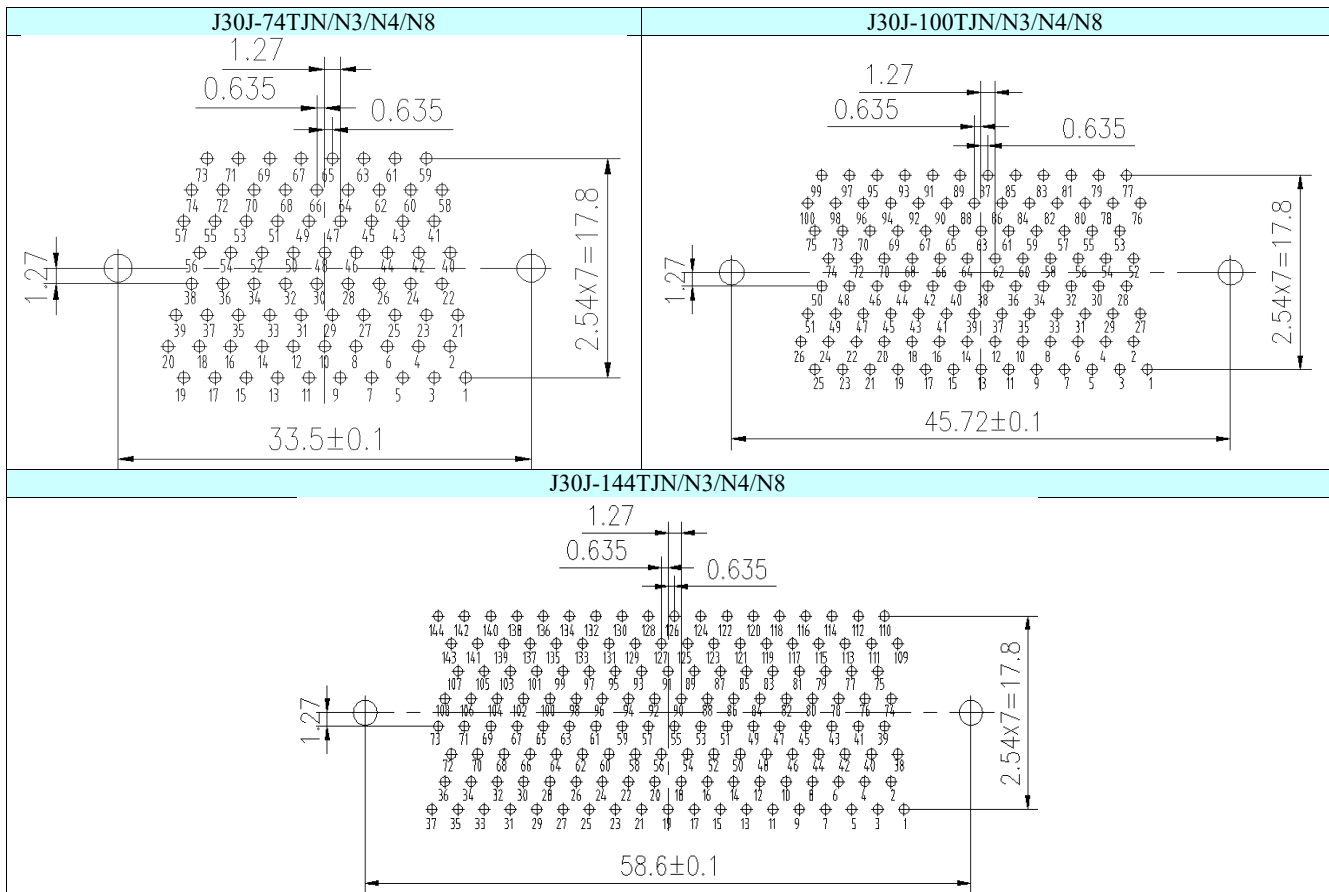
Where H is the lead height and the dimensions are as follows:

Type	N	N3	N4	N8
H	5.7	6.7	7.2	8

Hole size of J30J series in-line PCB plug (grid spacing  $2.54 \times 2.54$ ): J30J-XXXJTJN/N3/N4/N8;

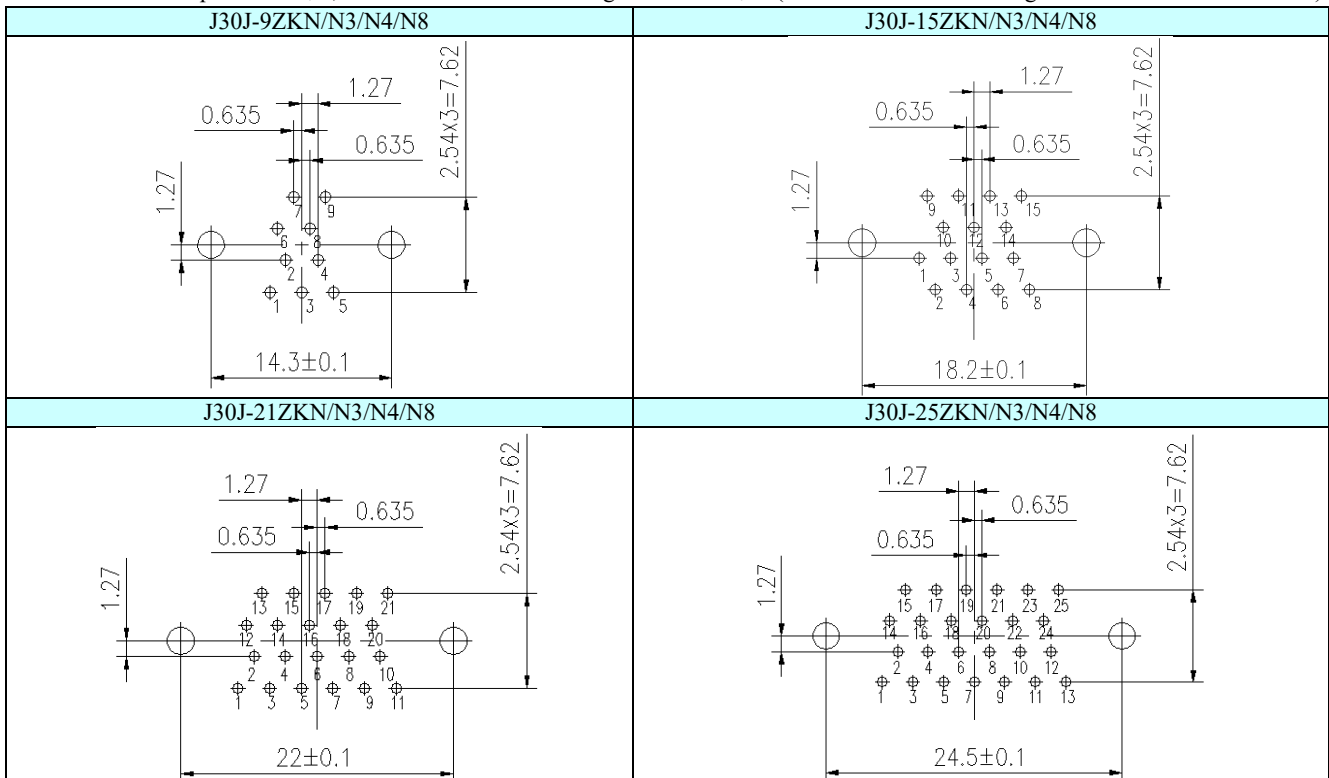
The hole size of the pin is  $\Phi 0.9_{0}^{0.1}$ , and the size of the mounting hole is  $\Phi 2.3_{0}^{0.1}$  (viewed from the threading direction of the PCB contact).

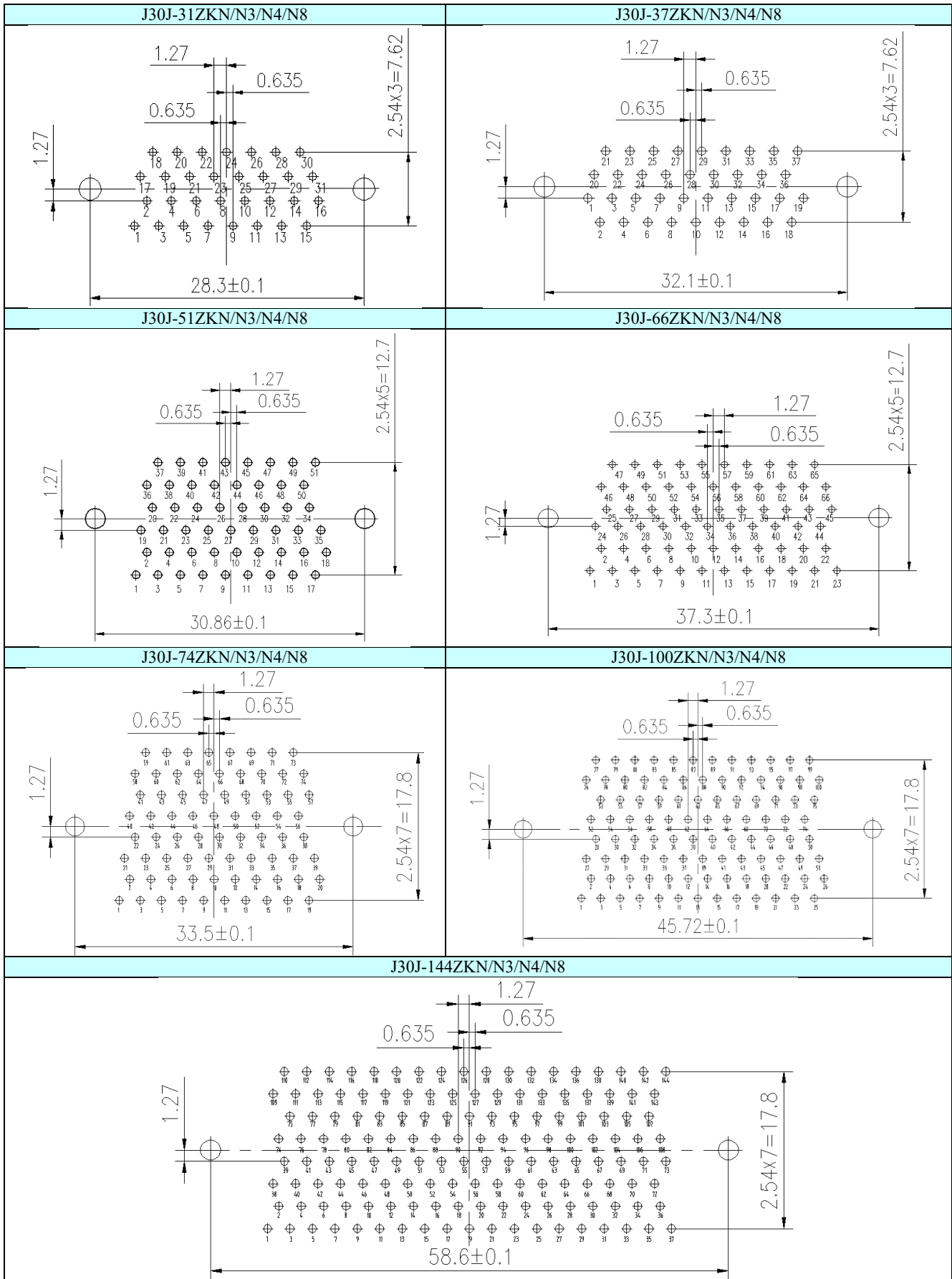




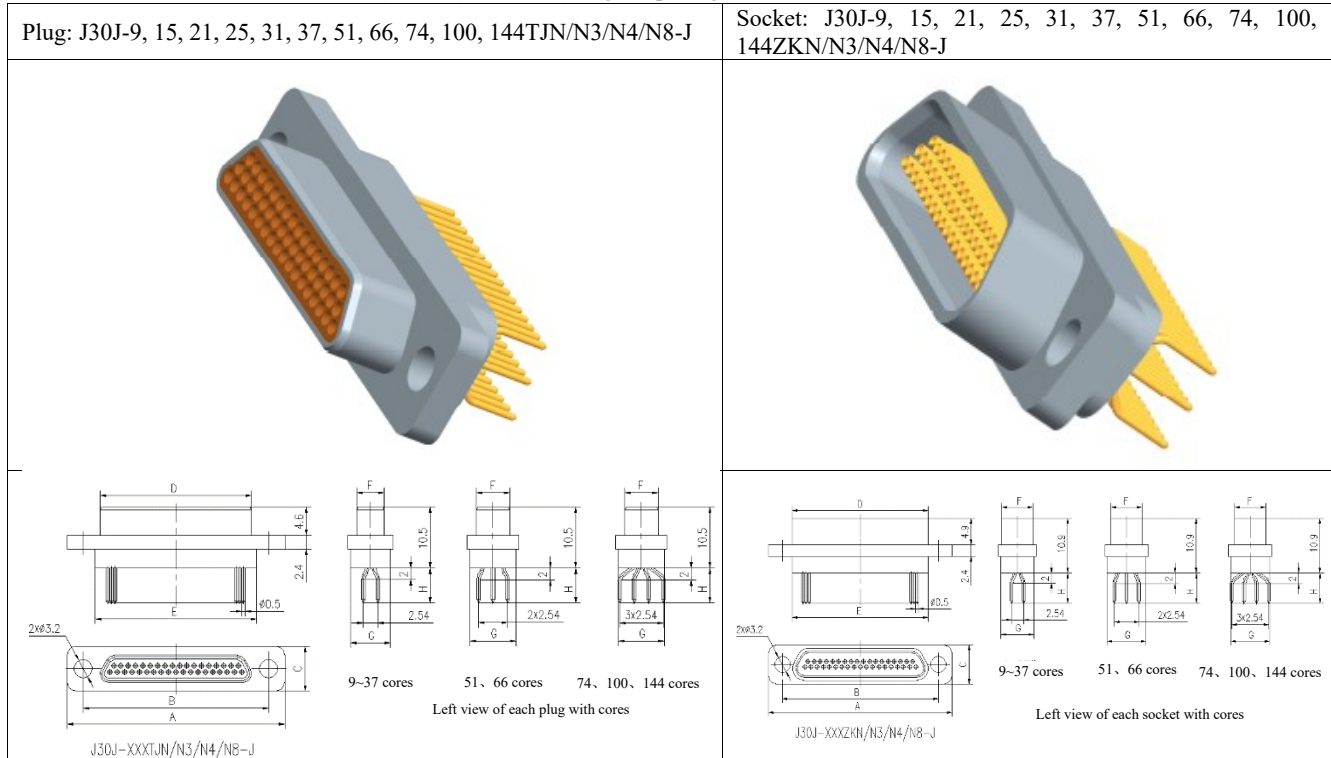
Hole size of J30J series in-line socket (grid spacing 2.54 × 2.54): J30J-XXXZKN/N3/N4/N8;

The hole size of the pin is  $\Phi 0.9^{+0.1}$ , and the size of the mounting hole is  $\Phi 2.3^{+0.1}$  (viewed from the threading direction of the PCB contact).





J30J in-line PCB J30J-TJN (N3/N4/N8)/ZKN (N3/N4/N8)-J (grid spacing 1.27 × 2.54)



Number of cores	A	B	C	D		E	F		G
				Plug	Socket		Plug	Socket	
9	19.6	14.35	7.6	8.3	9.8	9.9	4.7	6.1	6.8
15	23.5	18.16		12.3	13.7	13.8			
21	27.4	21.97		16	17.4	17.6			
25	29.8	24.51		18.6	20	20.2			
31	33.6	28.32		22.4	23.8	24			
37	37.4	32.13	8.7	26.3	27.7	27.8	5.8	7.2	7.9
51	36.4	30.86		25	26.5	26.6			
66	42.9	37.3	9.7	31.4	32.9	33	6.8	8.2	9.1
74	38.8	33.5		27.5	29	29.1			
100	54.7	45.72		35	36.6	36.6			
144	66.6	58.6		49	50.6	50.6			

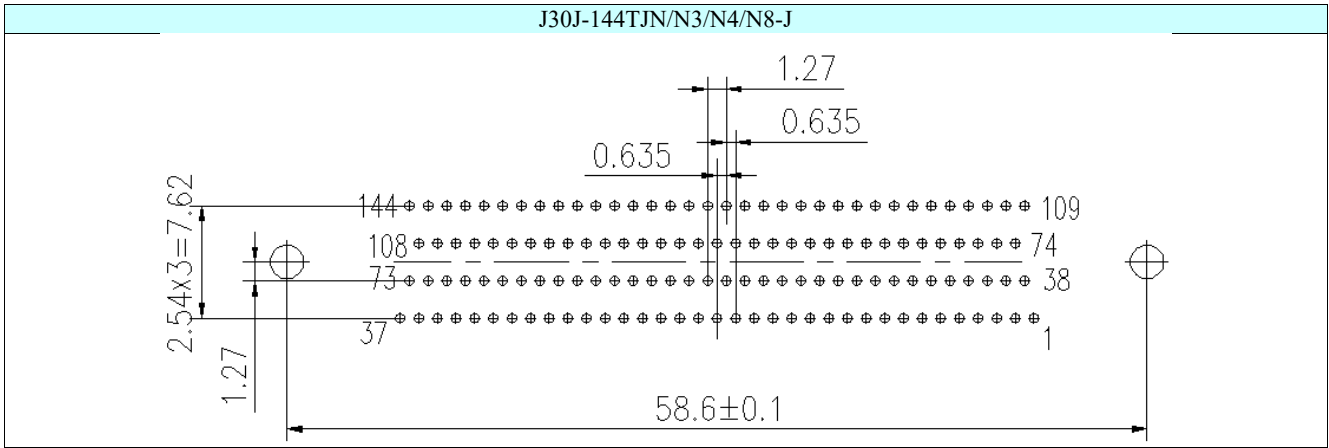
Where H is the lead height and the dimensions are as follows:

Type	N	N3	N4	N8
H	5.7	6.7	7.2	8

Hole size of J30J series in-line PCB plug (grid spacing 1.27 × 2.54): J30J-XXXTJN/N3/N4/N8-J;

The hole size of the pin is  $\Phi 0.7_{0}^{0.1}$ , and the size of the mounting hole is  $\Phi 2.3_{0}^{0.1}$  (viewed from the threading direction of the PCB contact).

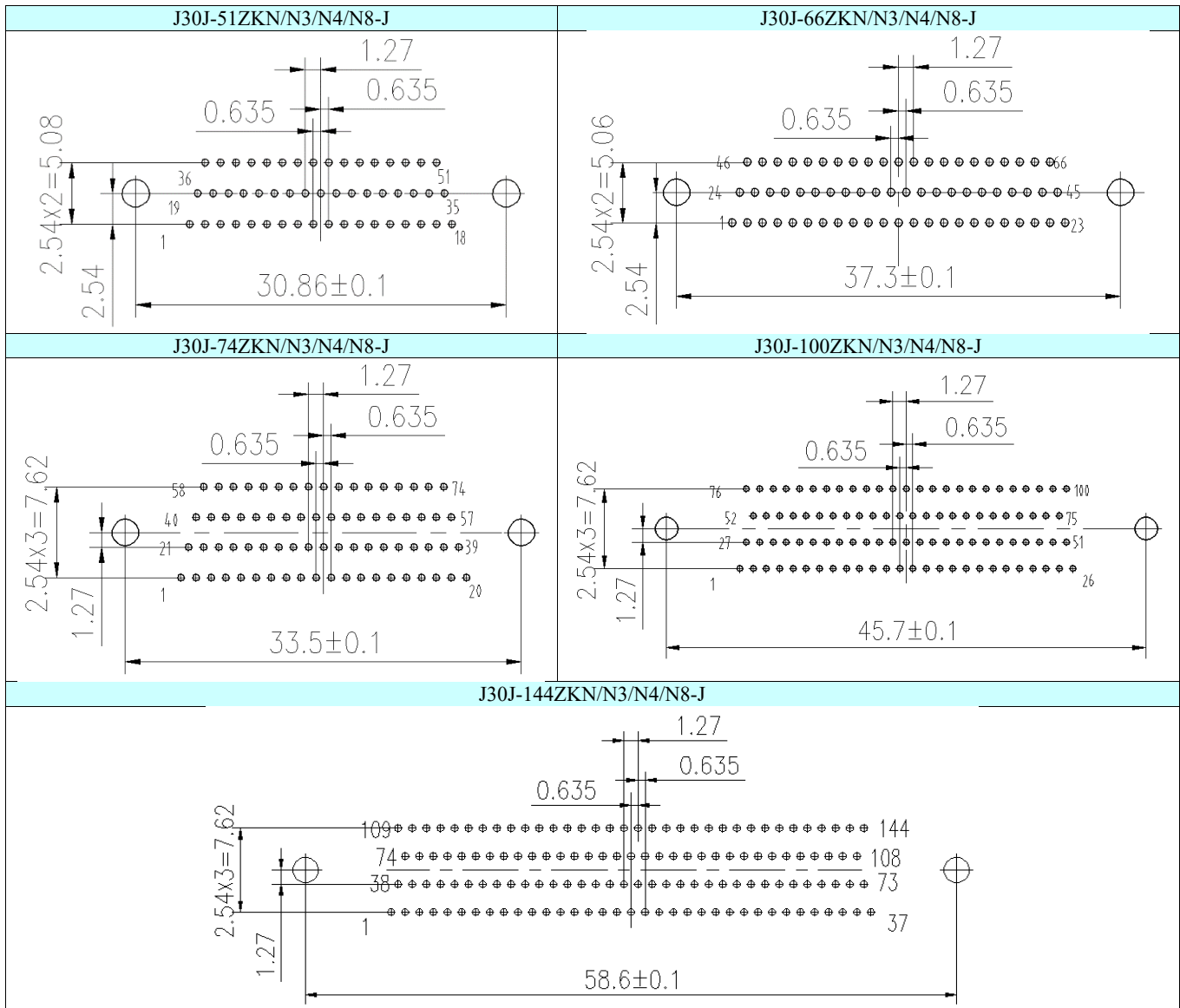
J30J-9TJN/N3/N4/N8-J	J30J-15TJN/N3/N4/N8-J
J30J-21TJN/N3/N4/N8-J	J30J-25TJN/N3/N4/N8-J
J30J-31TJN/N3/N4/N8-J	J30J-37TJN/N3/N4/N8-J
J30J-51TJN/N3/N4/N8-J	J30J-66TJN/N3/N4/N8-J
J30J-74TJN/N3/N4/N8-J	J30J-100TJN/N3/N4/N8-J



Hole size of J30J series in-line socket (grid spacing  $1.27 \times 2.54$ ): J30J-XXXXZKN/N3/N4/N8-J;

The hole size of the pin is  $\Phi 0.7_{0}^{+0.1}$ , and the size of the mounting hole is  $\Phi 2.3_{0}^{+0.1}$  (viewed from the threading direction of the PCB contact).

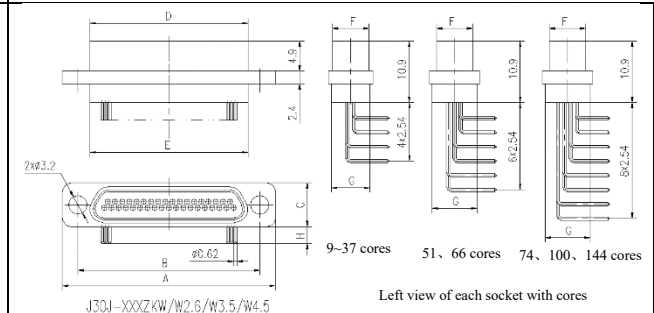
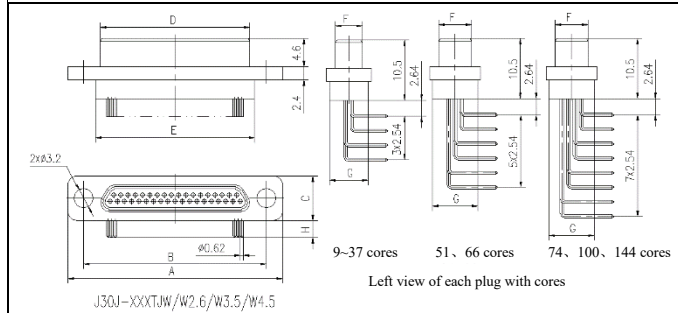
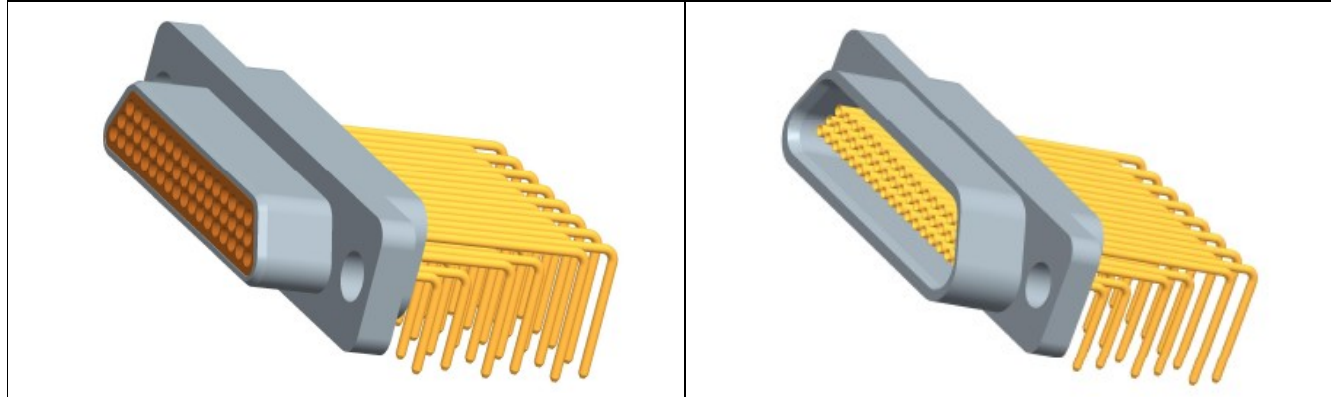
<b>J30J-9ZKN/N3/N4/N8-J</b>	<b>J30J-15ZKN/N3/N4/N8-J</b>
<b>J30J-21ZKN/N3/N4/N8-J</b>	<b>J30J-25ZKN/N3/N4/N8-J</b>
<b>J30J-31ZKN/N3/N4/N8-J</b>	<b>J30J-37ZKN/N3/N4/N8-J</b>





J30J bent PCB J30J-TJW (W2.6/W3.5/W4.5)/ZKW (W2.6/W3.5/W4.5) (grid spacing 2.54 × 2.54)

Plug: J30J-9, 15, 21, 25, 31, 37, 51, 66, 74, 100, 144TJW/W2.6/W3.5/W4.5      Socket: J30J-9, 15, 21, 25, 31, 37, 51, 66, 74, 100, 144ZKW/W2.6/W3.5/W4.5



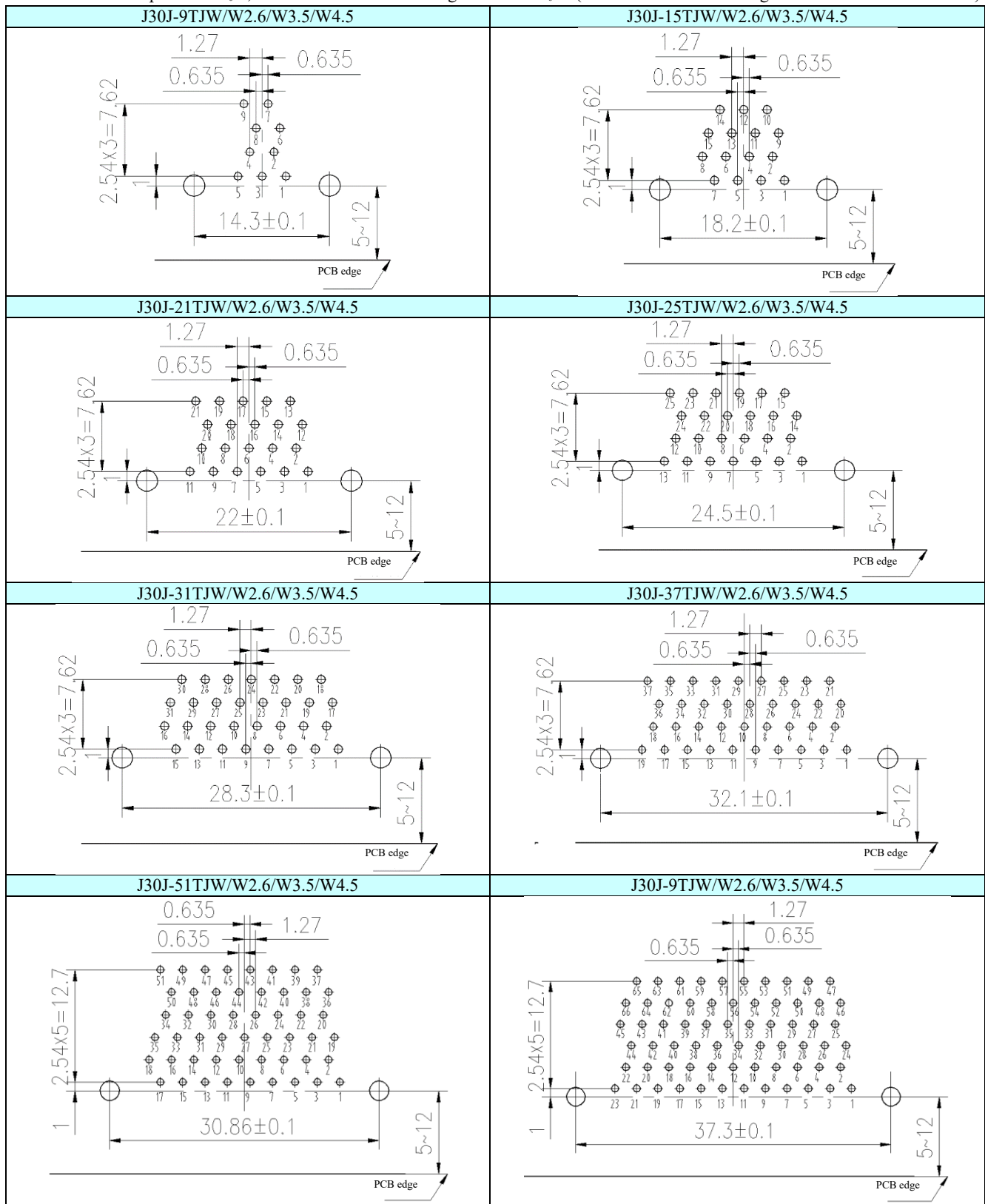
Number of cores	A	B	C	D		E	F		G
				Plug	Socket		Plug	Socket	
9	19.6	14.35	7.6	8.3	9.8	9.9	4.7	6.1	6.8
15	23.5	18.16		12.3	13.7	13.8			
21	27.4	21.97		16	17.4	17.6			
25	29.8	24.51		18.6	20	20.2			
31	33.6	28.32		22.4	23.8	24			
37	37.4	32.13	8.7	26.3	27.7	27.8	5.8	7.2	7.9
51	36.4	30.86		25	26.5	26.6			
66	42.9	37.3		31.4	32.9	33			
74	38.8	33.5	9.7	27.5	29	29.1	6.8	8.3	9.1
100	54.7	45.72		35	36.6	36.6		8.2	
144	66.6	58.6		49	50.6	50.6			

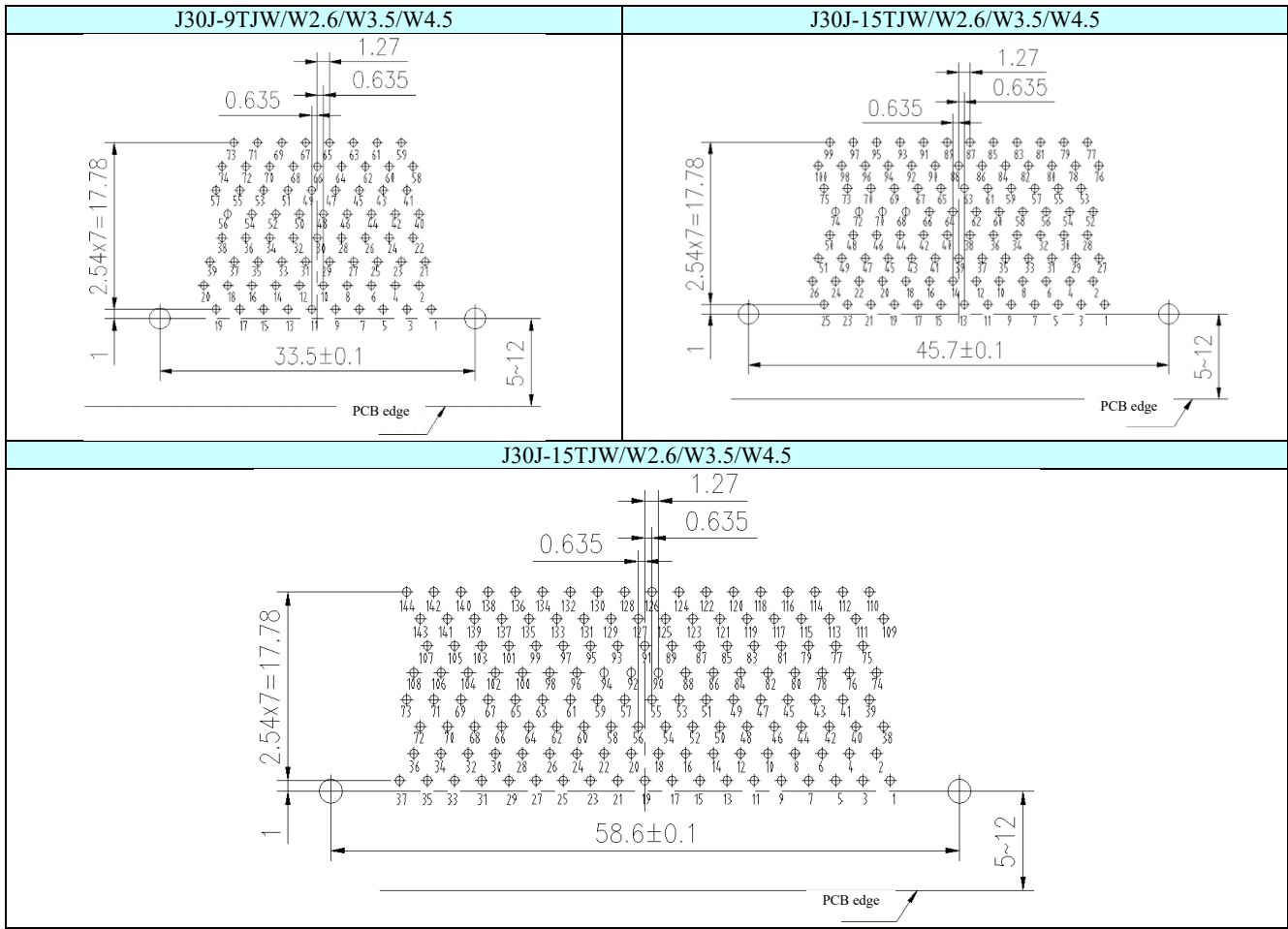
Where H is the height exposed the mounting surface, and the dimensions are as follows:

Type	W	W2.6	W3.5	W4.5
H	3	2.6	3.5	4.5

Hole size of J30J series bent PCB plug (grid spacing 2.54 × 2.54): J30J-XXXXTJW/W2.6/W3.5/W4.5;

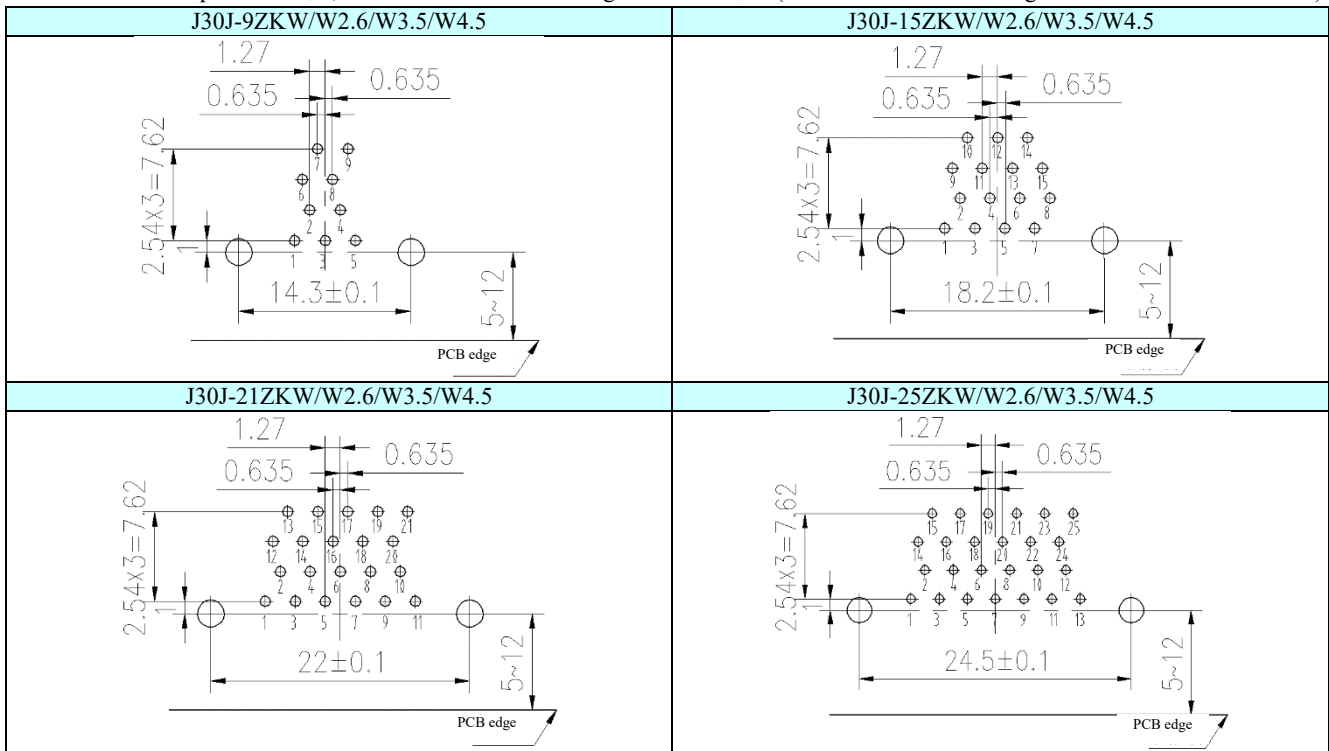
The hole size of the pin is  $\Phi 0.9^{+0.1}$ , and the size of the mounting hole is  $\Phi 2.3^{+0.1}$  (viewed from the threading direction of the PCB contact).

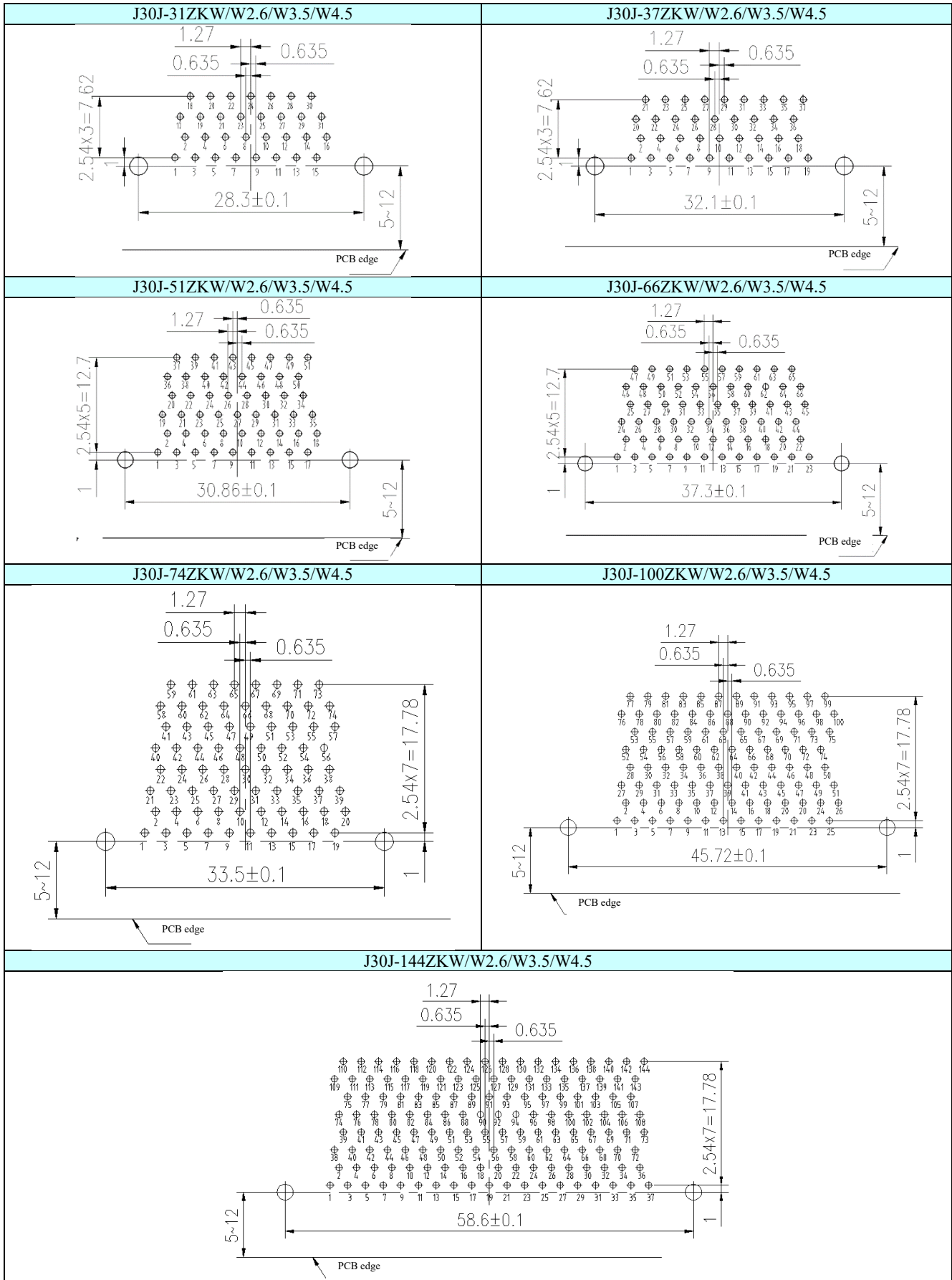




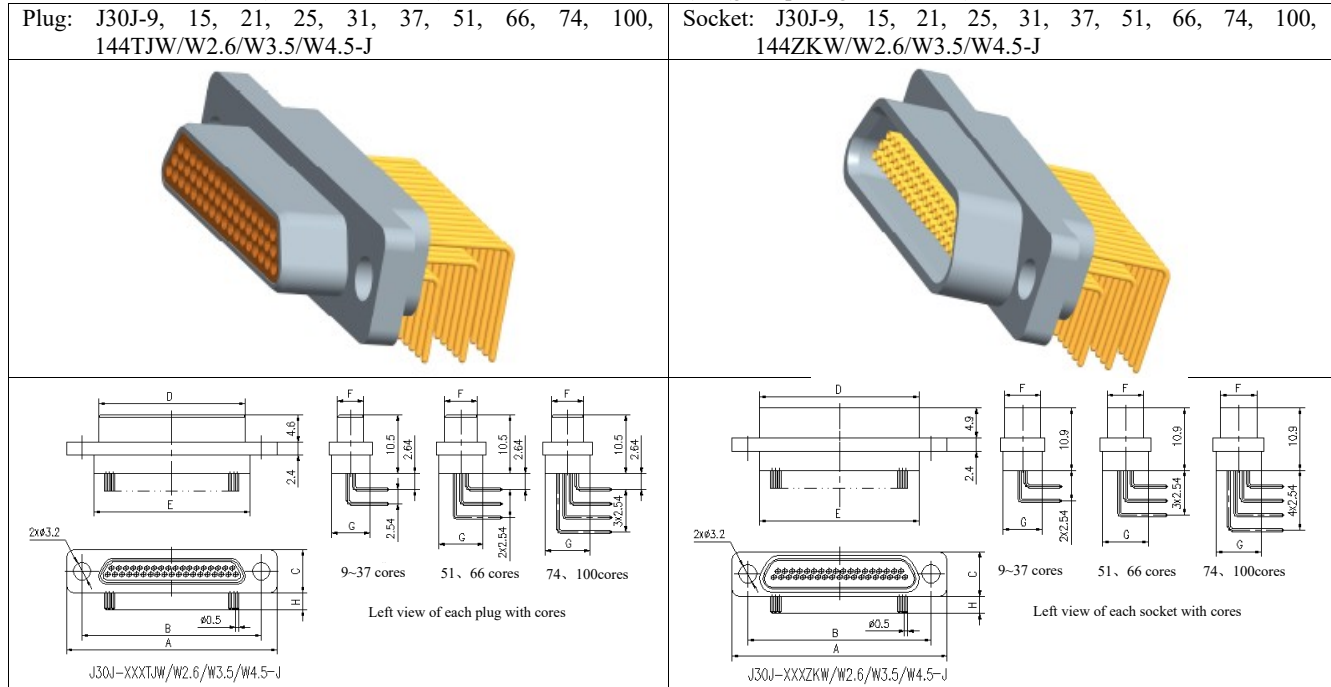
Hole size of J30J series bent socket (grid spacing  $2.54 \times 2.54$ ): J30J-XXXZKW/W2.6/W3.5/W4.5;

The hole size of the pin is  $\Phi 0.9^{+0.1}$ , and the size of the mounting hole is  $\Phi 2.3^{+0.1}$  (viewed from the threading direction of the PCB contact).





J30J bent PCB J30J-TJW (W2.6/W3.5/W4.5)/ZKW (W2.6/W3.5/W4.5)-J (grid spacing 1.27 × 2.54)



Number of cores	A	B	C	D		E	F		G
				Plug	Socket		Plug	Socket	
9	19.6	14.35	7.6	8.3	9.8	9.9	4.7	6.1	6.8
15	23.5	18.16		12.3	13.7	13.8			
21	27.4	21.97		16	17.4	17.6			
25	29.8	24.51		18.6	20	20.2			
31	33.6	28.32		22.4	23.8	24			
37	37.4	32.13	8.7	26.3	27.7	27.8	5.8	7.2	7.9
51	36.4	30.86		25	26.5	26.6			
66	42.9	37.3		31.4	32.9	33			
74	38.8	33.5	9.7	27.5	29	29.1	6.8	8.3	9.1
100	54.7	45.72		35	36.6	36.6		8.2	
144	66.6	58.6		49	50.6	50.6			

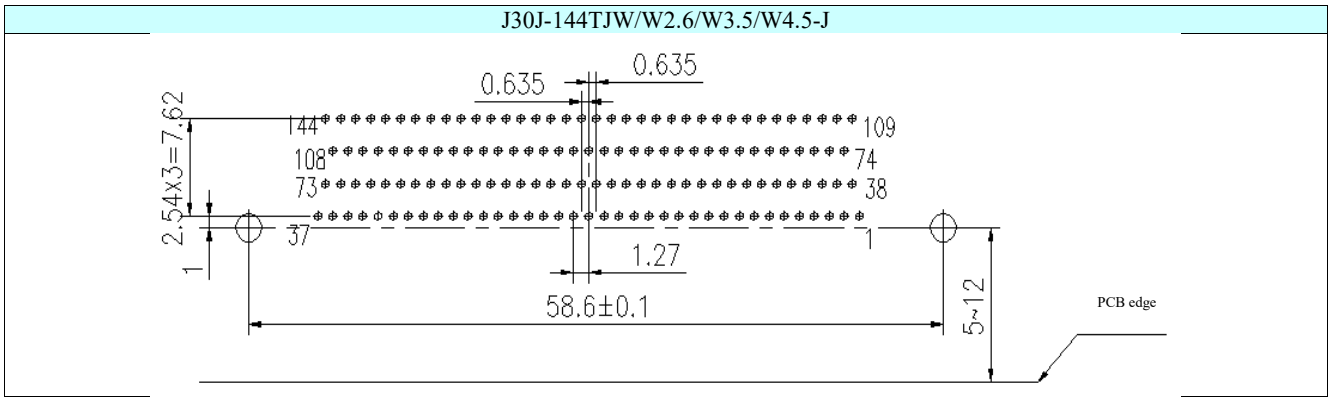
Where H is the height exposed the mounting surface, and the dimensions are as follows:

Type	W	W2.6	W3.5	W4.5
H	3	2.6	3.5	4.5

Hole size of J30J series bent PCB plug (grid spacing  $1.27 \times 2.54$ ): J30J-XXXTJW/W2.6/W3.5/W4.5-J;

The hole size of the pin is  $\Phi 0.7_{0}^{0.1}$ , and the size of the mounting hole is  $\Phi 2.3_{0}^{0.1}$  (viewed from the threading direction of the PCB contact).

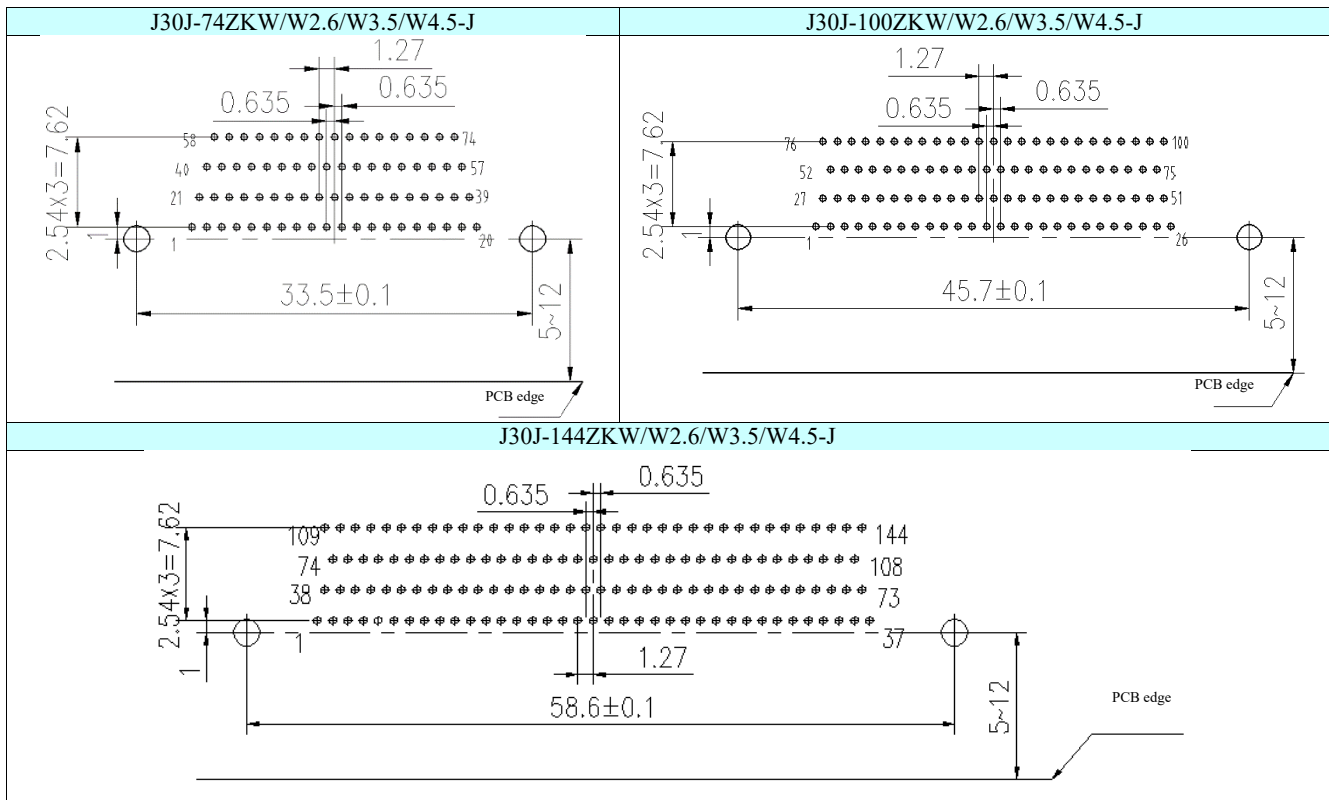
J30J-9TJW/W2.6/W3.5/W4.5-J	J30J-15TJW/W2.6/W3.5/W4.5-J
J30J-21TJW/W2.6/W3.5/W4.5-J	J30J-25TJW/W2.6/W3.5/W4.5-J
J30J-31TJW/W2.6/W3.5/W4.5-J	J30J-37TJW/W2.6/W3.5/W4.5-J
J30J-51TJW/W2.6/W3.5/W4.5-J	J30J-66TJW/W2.6/W3.5/W4.5-J
J30J-74TJW/W2.6/W3.5/W4.5-J	J30J-100TJW/W2.6/W3.5/W4.5-J



Hole size of J30J series bent socket (grid spacing  $1.27 \times 2.54$ ): J30J-XXXZKW/W2.6/W3.5/W4.5-J;

The hole size of the pin is  $\Phi 0.7^{+0.1}$ , and the size of the mounting hole is  $\Phi 2.3^{+0.1}$  (viewed from the threading direction of the PCB contact).

<b>J30J-9ZKW/W2.6/W3.5/W4.5-J</b>	<b>J30J-15ZKW/W2.6/W3.5/W4.5-J</b>
<b>J30J-21ZKW/W2.6/W3.5/W4.5-J</b>	<b>J30J-25ZKW/W2.6/W3.5/W4.5-J</b>
<b>J30J-31ZKW/W2.6/W3.5/W4.5-J</b>	<b>J30J-37ZKW/W2.6/W3.5/W4.5-J</b>
<b>J30J-51ZKW/W2.6/W3.5/W4.5-J</b>	<b>J30J-66ZKW/W2.6/W3.5/W4.5-J</b>





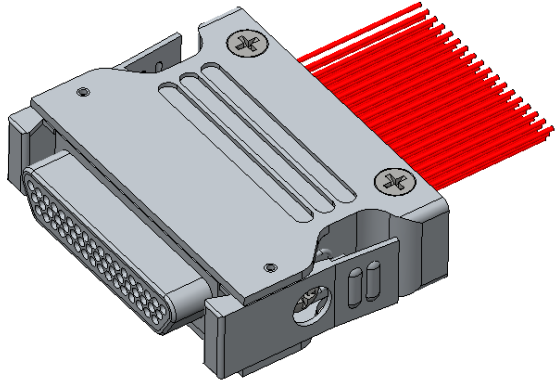
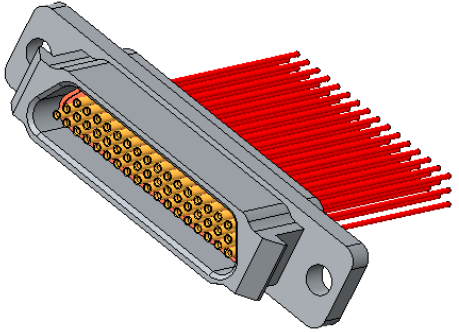
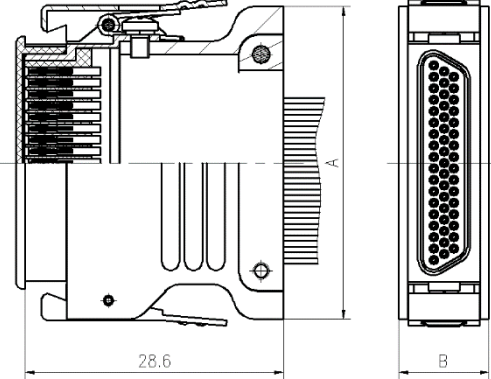
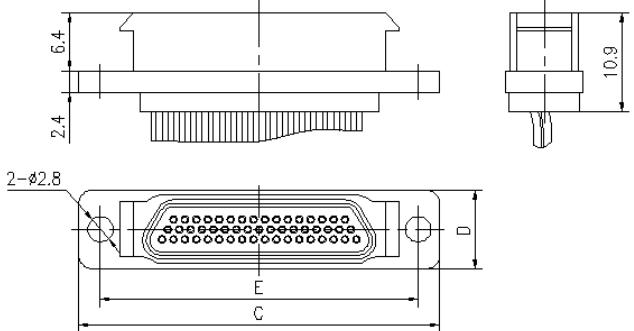
J30JD crimp extended J30JD-TJ/ZK

The mounting hole is changed to M2-6H threaded hole based on J30J-TJ/ZK

Plug: J30JD-9, 15, 21, 25, 31, 37, 51, 66, 74, 100TJ				Socket: J30JD-9, 15, 21, 25, 31, 37, 51, 66, 74, 100ZK					
J30JD-XXXTJ				J30JD-XXXZK					
Number of cores	A (mm)	B (mm)	C (mm)	D (mm)		E (mm)	F (mm)		G (mm)
				Plug	Socket		Plug	Socket	
9	19.6	14.35	7.6	8.3	9.8	9.9	4.7	6.1	6.8
15	23.5	18.16		12.3	13.7	13.8			
21	27.4	21.97		16	17.4	17.6			
25	29.8	24.51		18.6	20	20.2			
31	33.6	28.32		22.4	23.8	24			
37	37.4	32.13	8.7	26.3	27.7	27.8	5.8	7.2	7.9
51	36.4	30.86		25	26.5	26.6			
66	42.9	37.3		31.4	32.9	33			
74	38.8	33.5	9.7	27.5	29	29.1	6.8	8.3	9.1
100	54.7	45.72		35	36.6	36.6		8.2	

### J30J quick-lock J30JA-TJ/ZK

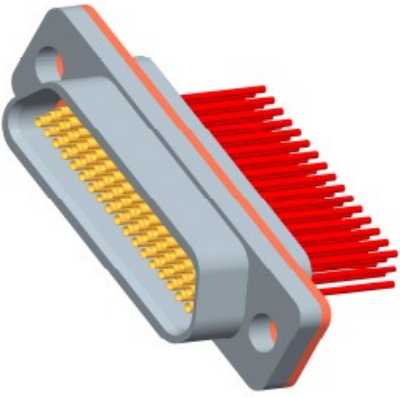
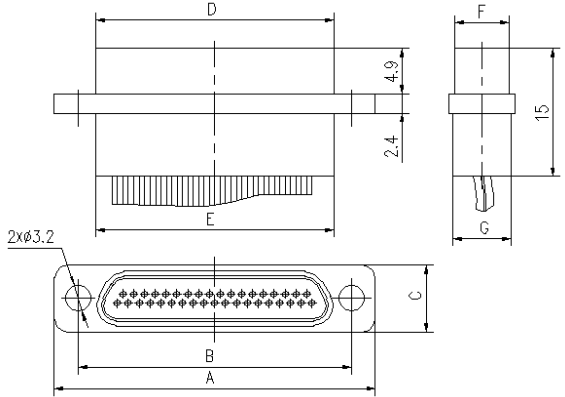
The plug adopts the crimping form, and is provided with a clamping plate to compress the wire, and is quickly locked with the socket through the locking device at both ends of the plug.

Plug: J30JA-9, 15, 21, 25, 31, 37, 51, 66, 74, 100, 144TJ		Socket: J30JA-9, 15, 21, 25, 31, 37, 51, 66, 74, 100, 144ZK			
					
 <p style="text-align: center;">J30JA-XXXTJ</p>		 <p style="text-align: center;">J30JA-XXXZK</p>			
Number of cores	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)
9	18.2	8.1	23.4	7.6	18.6
15	22.01		27.2		22.6
21	25.8		31		26.3
25	28.36		33.6		28.9
31	32.17		37.4		32.7
37	35.98	10	41.2	8.7	36.6
51	34.8		40.1		35.3
66	41.2		46.5		41.7
74	37.3	11	42.6	9.8	37.8
100	44.8		50.1		45.3
144	58.8		64.1		59.3

J30JM adhesive seal crimping type J30JM-ZK

J30JM adhesive sealing product, with an air leakage rate index added, which is  $5.0 \times 10^{-2} \text{Pa} \cdot \text{cm}^3/\text{s}$ . The thickness of the rubber pad installed on the flange of the product is 1.5mm.

Socket: J30JM-9, 15, 21, 25, 31, 37, 51, 66, 74, 100ZK

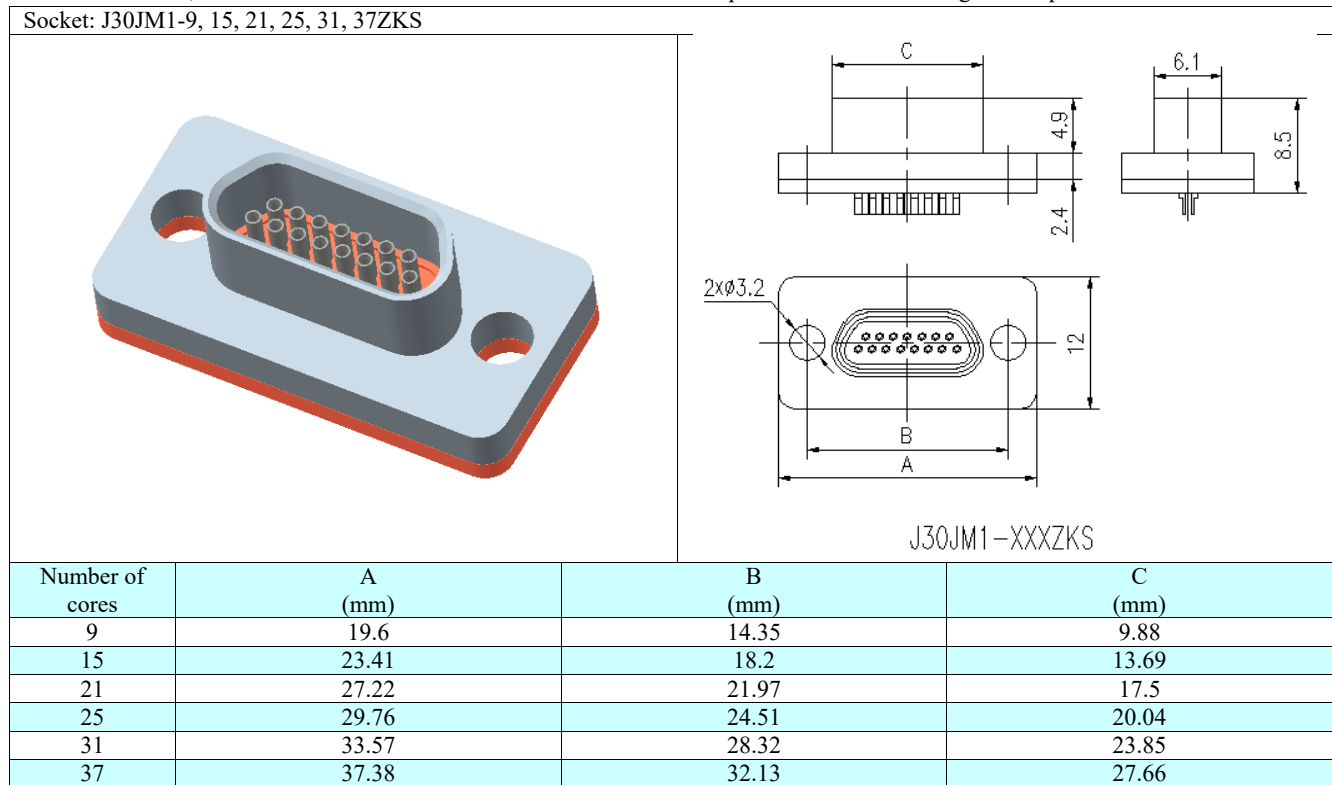



J30JM-XXXZK

Number of cores	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)
9	19.6	14.35	12	9.8	9.9	6.1	6.8
15	23.5	18.16		13.7	13.8		
21	27.4	21.97		17.4	17.6		
25	29.8	24.51		20	20.2		
31	33.6	28.32		23.8	24		
37	37.4	32.13		27.7	27.8		
51	36.4	30.86	13	26.5	26.6	7.2	7.9
66	42.9	37.3	14	32.9	33	8.3	9.1
74	38.8	33.5		29	29.1		
100	54.7	45.72		36.6	36.65		

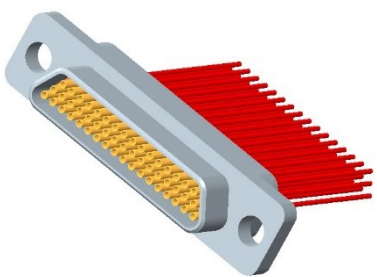
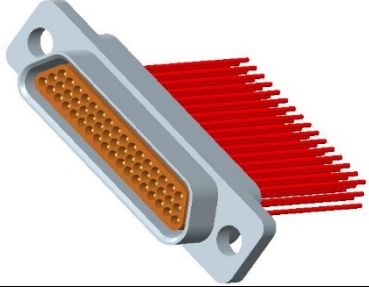
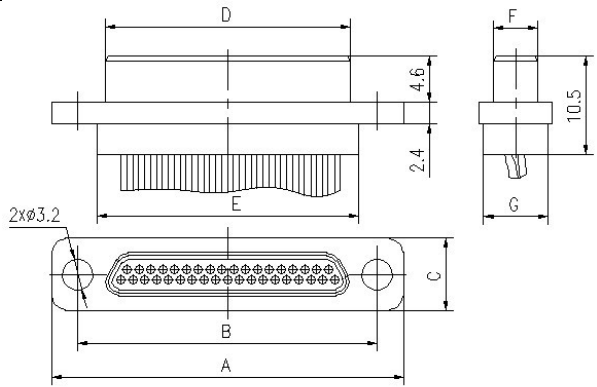
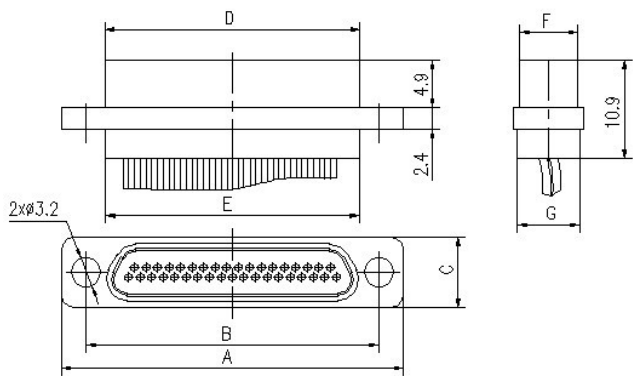
J30JM1 glass-sintered J30JM1-ZKS

J30JM1 glass-sintered product, with alloy wire bonded at the tail end of the contact. Except that the insulation resistance ( $\geq 1000M\Omega$ ) is different from that of J30J-TJ/ZK basic type, the performance indexes are the same as those of J30J-TJ/ZK basic type, and an air leakage rate index is added, which is  $1.0 \times 10^{-3} Pa \cdot cm^3/s$ . The thickness of the rubber pad installed on the flange of the product is 1.2mm.

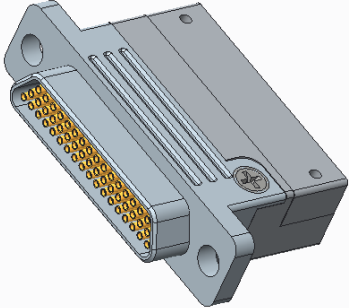
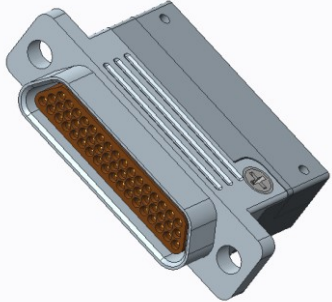
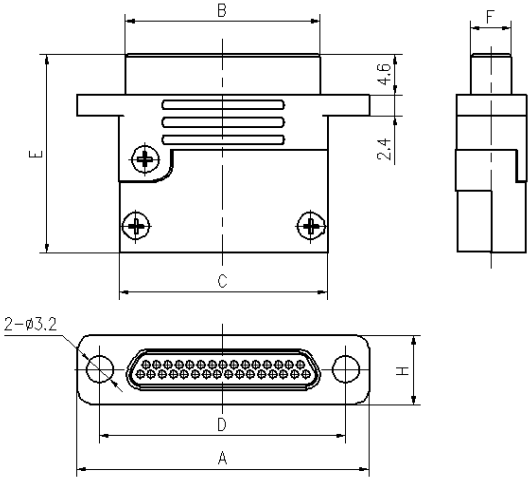
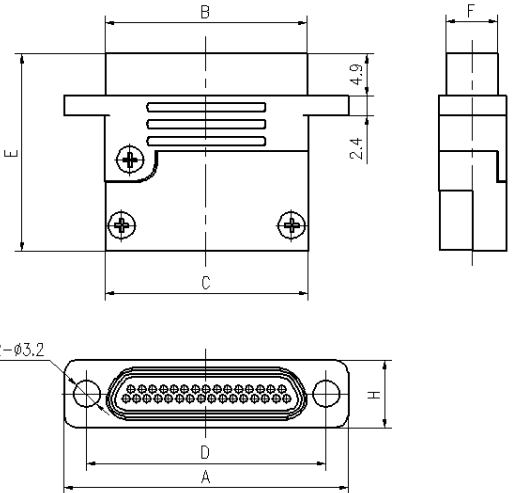


J30JR series with reverse-mounted pin and Jack

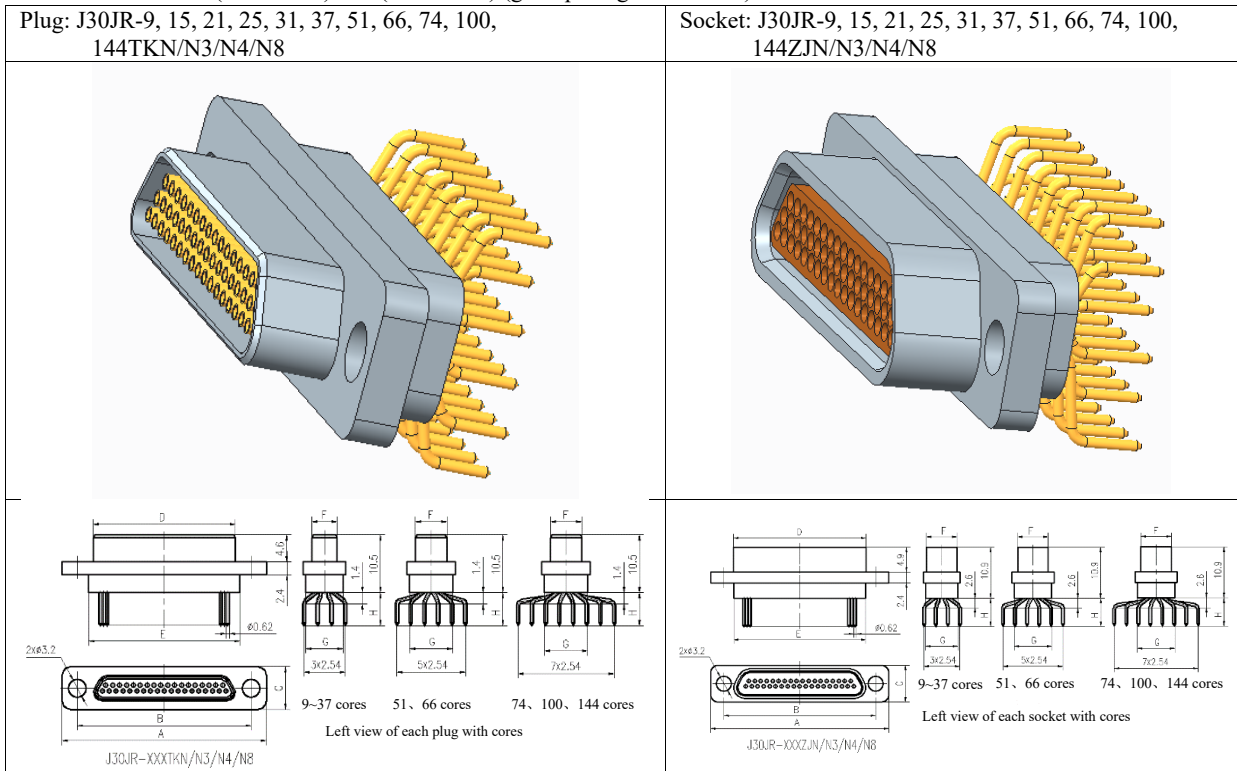
J30JR series product with reverse-mounted pin and Jack; that is, the plug is installed with the jack and the socket is installed with the pin. Corresponding to J30J type, J30JR reverse-mounted type can be extended to welding type, PCB in-line type, PCB bent type, etc. J30JR reverse-mounted plug and socket are the same as the plug and socket of the corresponding J30J product in the dimensions of the housing and the hole on the mounting plate.

Plug: J30JR-9, 15, 21, 25, 31, 37, 51, 66, 74, 100, 144TK				Socket: J30JR-9, 15, 21, 25, 31, 37, 51, 66, 74, 100, 144ZJ						
										
										
J30JR-XXXTK				J30JR-XXXZJ						
Number of cores	A (mm)	B (mm)	C (mm)	D (mm)		E (mm)	F (mm)		G (mm)	
				Plug	Socket		Plug	Socket		
9	19.6	14.35	7.6	8.3	9.8	9.9	4.7	6.1	6.8	
15	23.5	18.16		12.3	13.7					13.8
21	27.4	21.97		16	17.4					17.6
25	29.8	24.51		18.6	20					20.2
31	33.6	28.32		22.4	23.8					24
37	37.4	32.13	8.7	26.3	27.7	28	5.8	7.2	7.9	
51	36.4	30.86		25	26.5	26.6				
66	42.9	37.3		31.4	32.9	33				
74	38.8	33.5	9.7	27.5	29	29.1	6.8	8.3	9.1	
100	54.7	45.72		35	36.6	36.6		8.2		
144	66.6	58.6		49	50.6	50.6				

J30JR extended J30JR-TK/ZJ-A (with shielding clamp assembly)

Plug: J30JR-9, 15, 21, 25, 31, 37, 51, 66, 74, 100, 144TK-A						Socket: J30JR-9, 15, 21, 25, 31, 37, 51, 66, 74, 100, 144ZJ-A				
										
 <p style="text-align: center;">J30JR-XXXTK-A</p>						 <p style="text-align: center;">J30JR-XXXZJ-A</p>				
Number of cores	A (mm)	B (mm)		C (mm)	D (mm)	E (mm)		F (mm)		H (mm)
		Plug	Socket			Plug	Socket	Plug	Socket	
9	19.6	8.3	9.8	9.9	14.35					
15	23.5	12.3	13.7	13.8	18.16		22.9			
21	27.4	16	17.4	17.6	21.97			4.7	6.1	8
25	29.8	18.6	20	20.2	24.51					
31	33.6	22.4	23.8	24	28.32					
37	37.4	26.3	27.7	27.8	32.13					
51	36.4	25	26.5	26.6	30.86			5.8	7.2	9
66	42.9	31.4	32.9	33	37.3					
74	38.8	27.5	29	29.1	33.5	24.7			8.3	
100	54.7	35	36.6	36.6	45.72			6.8	8.2	11
144	66.6	49	50.6	50.6	58.6	25	25.2			

J30JR in-line PCB J30JR-TKN(N3/N4/N8)/ZJN(N3/N4/N8) (grid spacing  $2.54 \times 2.54$ )



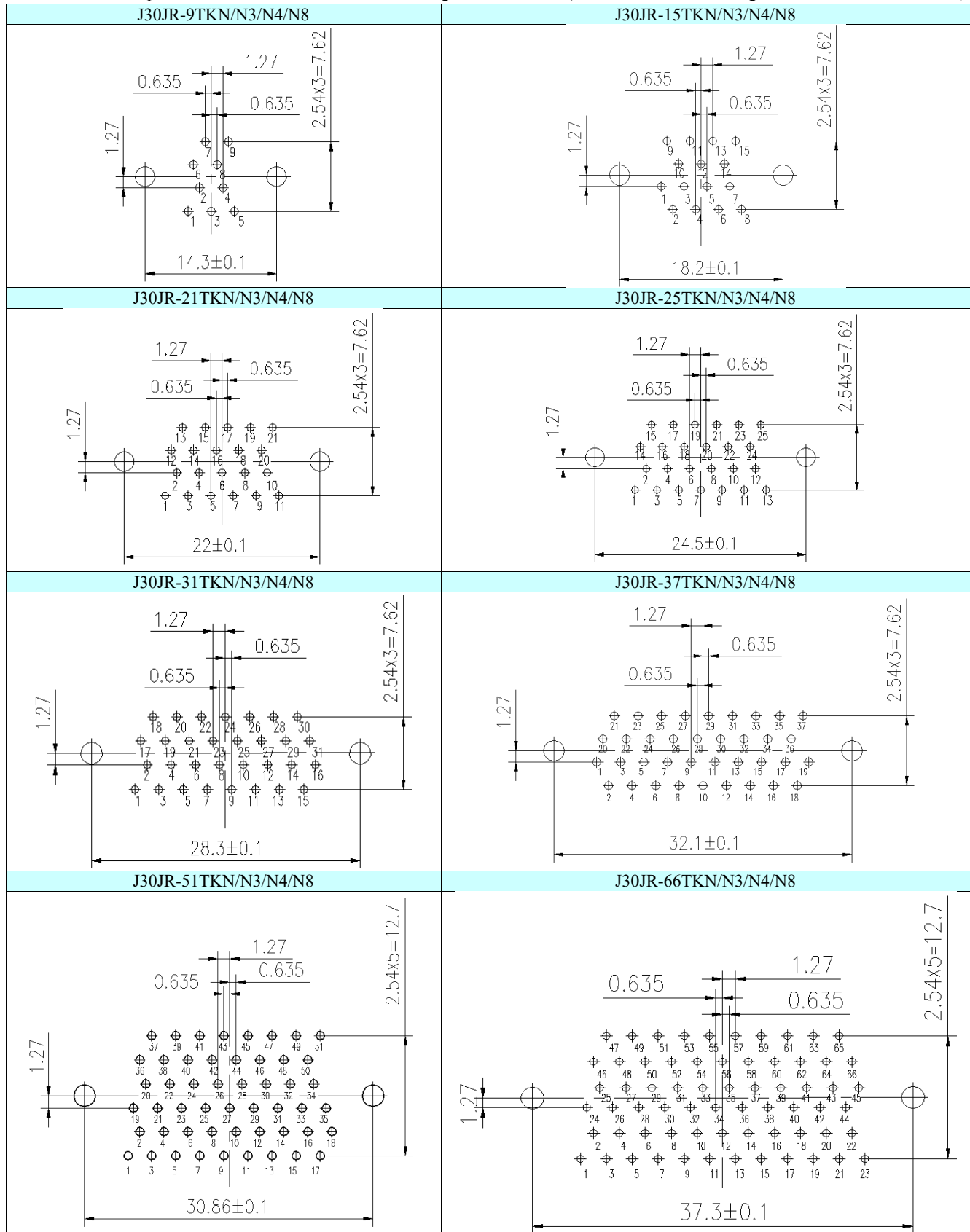
Number of cores	A	B	C	D		E	F		G
				Plug	Socket		Plug	Socket	
9	19.6	14.35	7.6	8.3	9.8	9.9	4.7	6.1	6.8
15	23.5	18.16		12.3	13.7	13.8			
21	27.4	21.97		16	17.4	17.6			
25	29.8	24.51		18.6	20	20.2			
31	33.6	28.32		22.4	23.8	24			
37	37.4	32.13	8.7	26.3	27.7	27.8	5.8	7.2	7.9
51	36.4	30.86		25	26.5	26.6			
66	42.9	37.3		31.4	32.9	33			
74	38.8	33.5	9.7	27.5	29	29.1	6.8	8.3	9.1
100	54.7	45.72		35	36.6	36.6		8.2	
144	66.6	58.6		49	50.6	50.6			

Where H is the lead height and the dimensions are as follows:

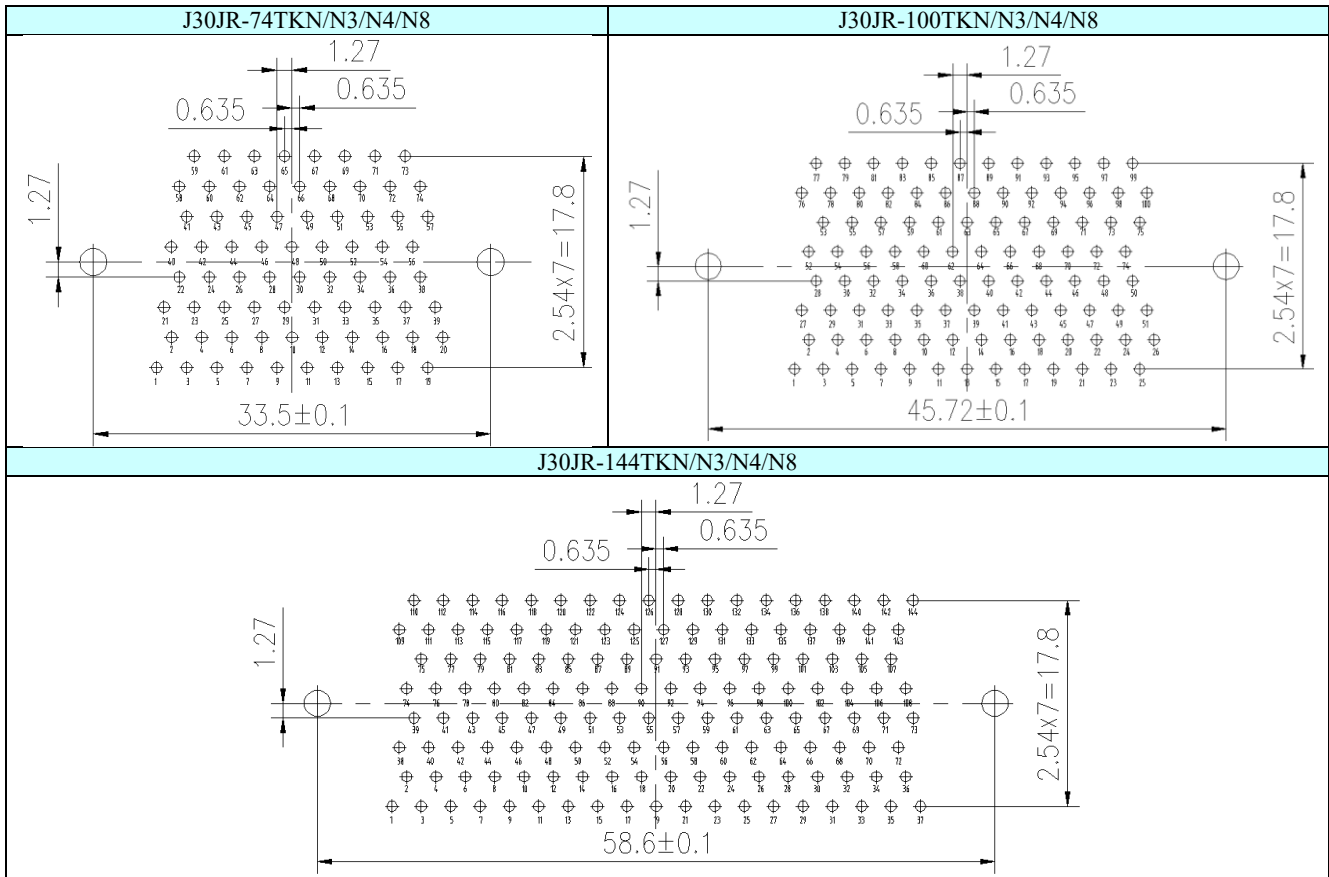
Type	N	N3	N4	N8
H (plug/socket)	5.1/6.3	6.1/7.3	6.6/7.8	7.2/8.6

Hole size of J30JR series in-line PCB plug (grid spacing 2.54 × 2.54): J30JR-XXXXTKN/N3/N4/N8;

The hole size of the pin is  $\Phi 0.9^{+0.1}$ , and the size of the mounting hole is  $\Phi 2.3^{+0.1}$  (viewed from the threading direction of the PCB contact).

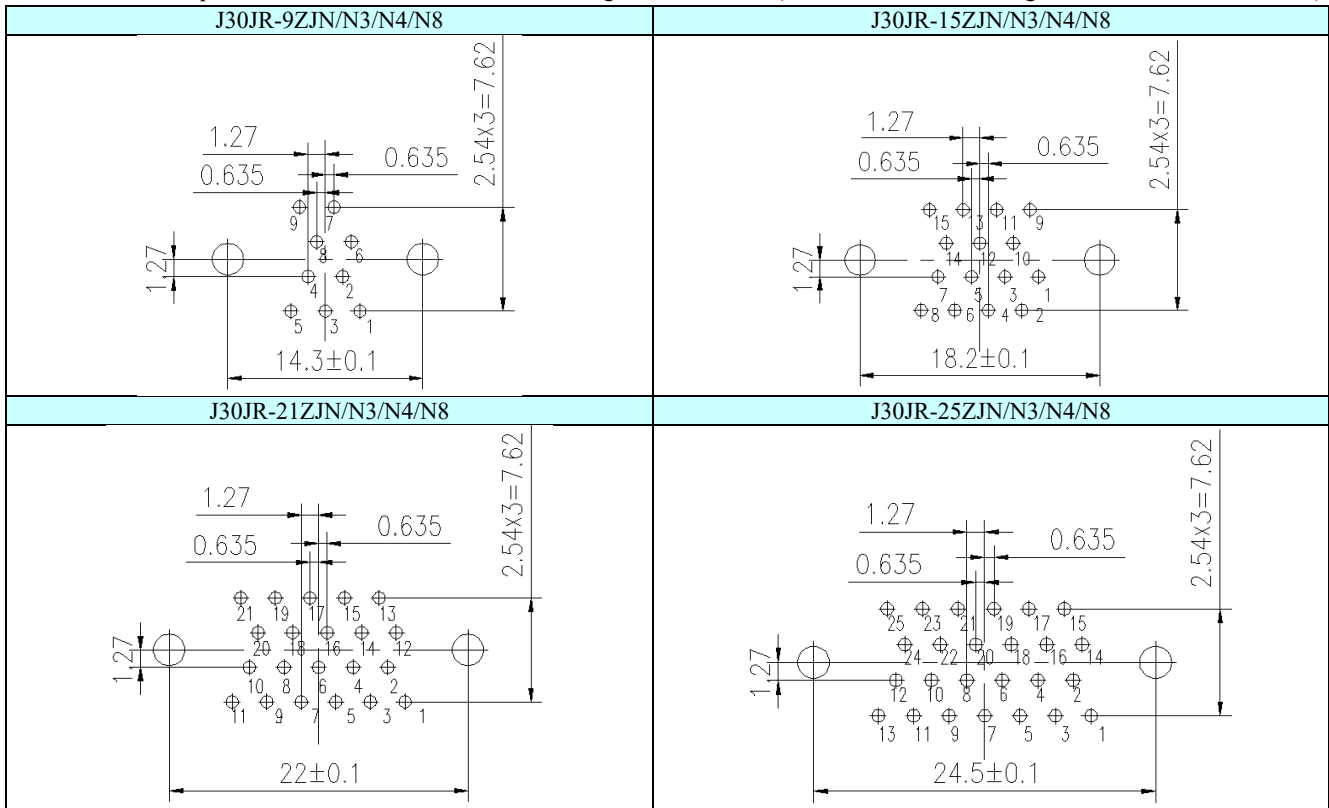


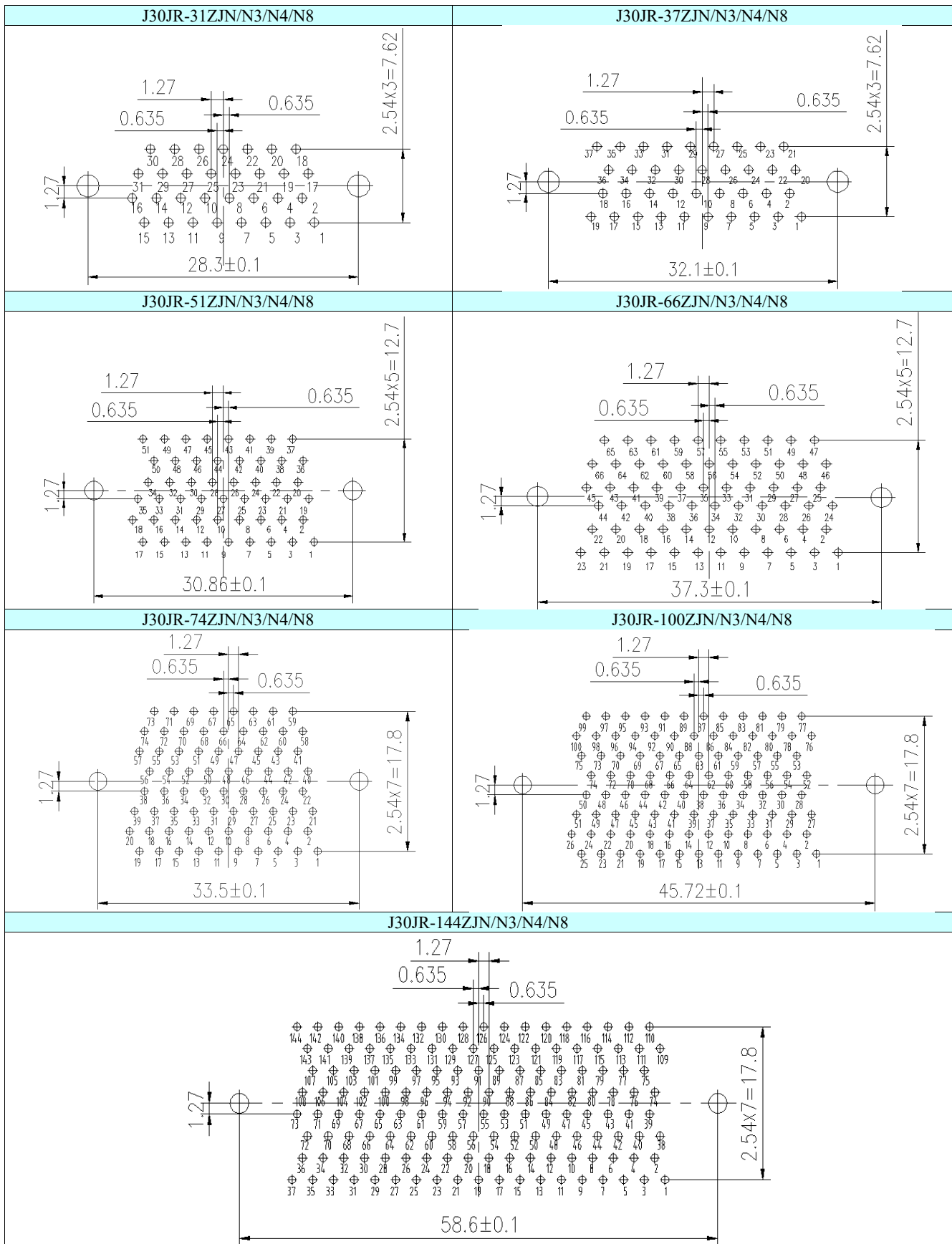




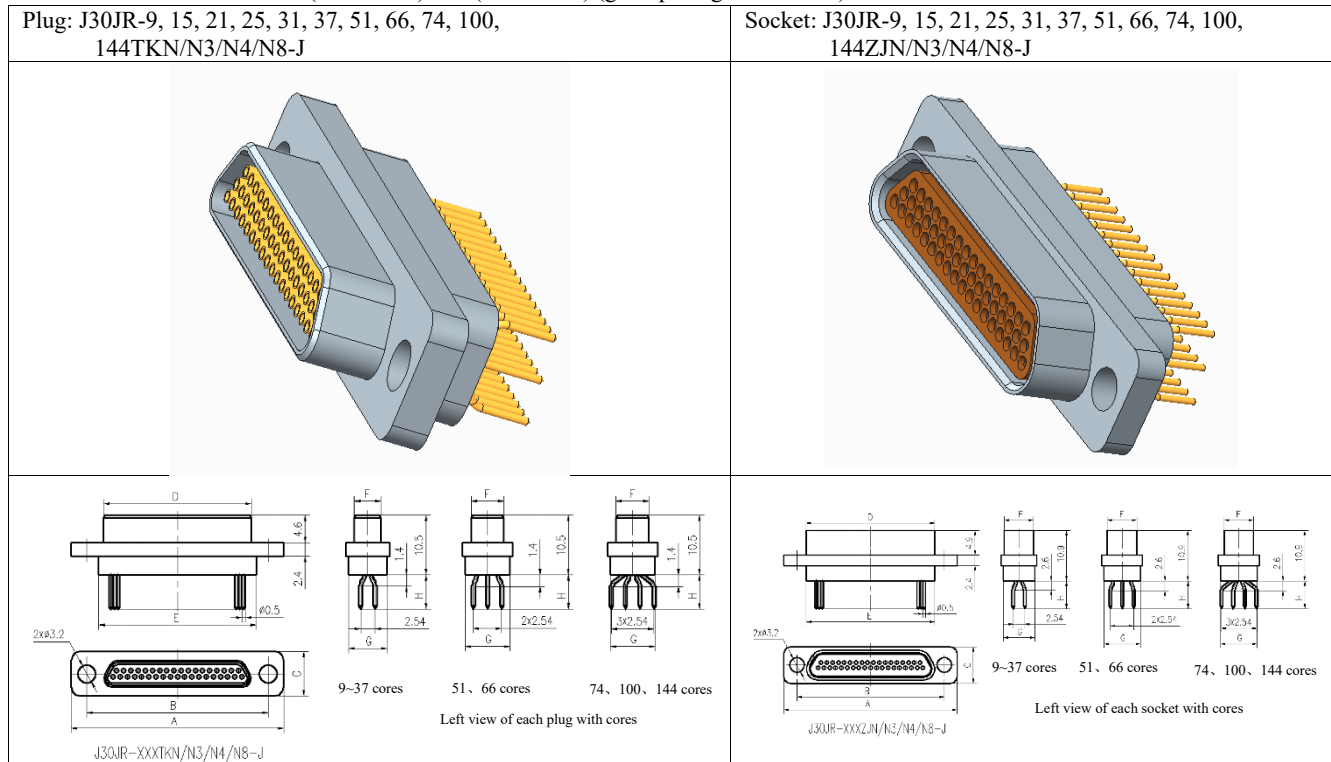
Hole size of J30JR series in-line socket (grid spacing  $2.54 \times 2.54$ ): J30JR-XXXXZJN/N3/N4/N8;

The hole size of the pin is  $\Phi 0.9^{+0.1}$ , and the size of the mounting hole is  $\Phi 2.3^{+0.1}$  (viewed from the threading direction of the PCB contact).





J30JR in-line PCB J30JR-TKN(N3/N4/N8)/ZJN(N3/N4/N8) (grid spacing 1.27 × 2.54)



Number of cores	A	B	C	D		E	F		G	
				Plug	Socket		Plug	Socket		
9	19.6	14.35	7.6	8.3	9.8	9.9	4.7	6.1	6.8	
15	23.5	18.16		12.3	13.7					
21	27.4	21.97		16	17.4					
25	29.8	24.51		18.6	20					
31	33.6	28.32		22.4	23.8					
37	37.4	32.13	26.3	27.7	27.8					
51	36.4	30.86	8.7	25	26.5	26.6	5.8	7.2	7.9	
66	42.9	37.3		31.4	32.9					33
74	38.8	33.5	9.7	27.5	29	29.1	6.8	8.3	9.1	
100	54.7	45.72		35	36.6			36.6		8.2
144	66.6	58.6		49	50.6			50.6		

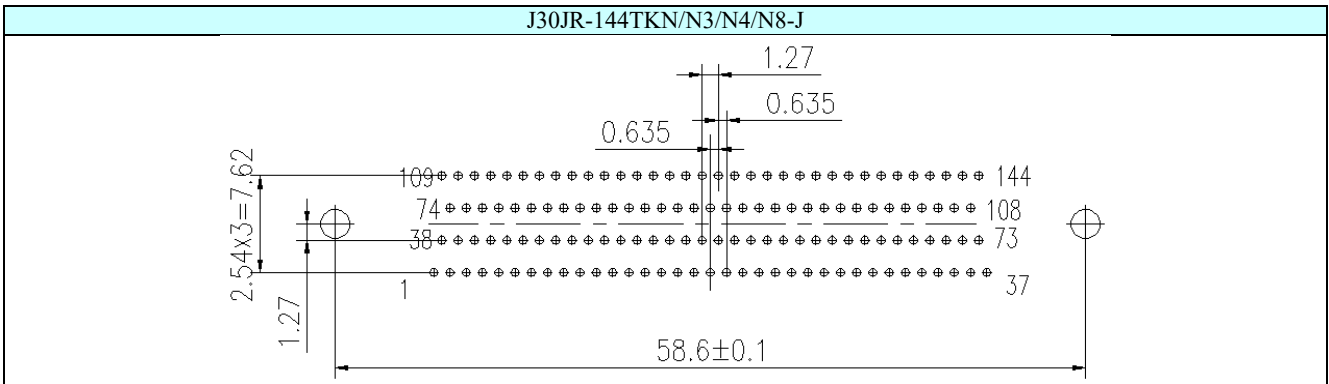
Where H is the lead height and the dimensions are as follows:

Type	N	N3	N4	N8
H (plug/socket)	5.1/6.3	6.1/7.3	6.6/7.8	7.2/8.6

Hole size of J30JR series in-line PCB plug (grid spacing  $1.27 \times 2.54$ ): J30JR-XXXXTKN/N3/N4/N8-J;

The hole size of the pin is  $\Phi 0.7_{0}^{0.1}$ , and the size of the mounting hole is  $\Phi 2.3_{0}^{0.1}$  (viewed from the threading direction of the PCB contact).

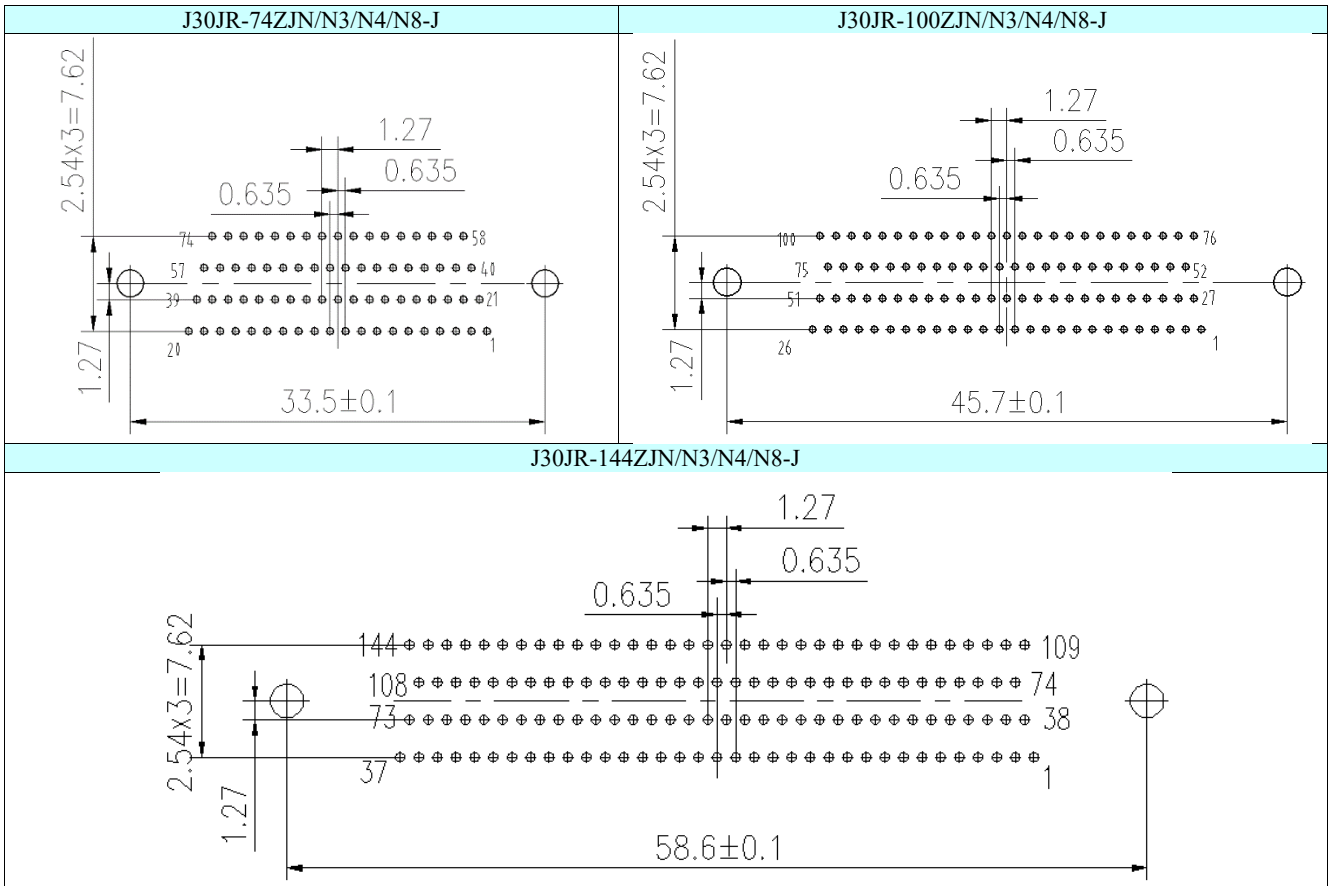
J30JR-9TKN/N3/N4/N8-J	J30JR-15TKN/N3/N4/N8-J
<p>Technical drawing of J30JR-9TKN/N3/N4/N8-J showing dimensions: 1.27, 0.635, 2.54, 1.27, 14.3±0.1</p>	<p>Technical drawing of J30JR-15TKN/N3/N4/N8-J showing dimensions: 0.635, 1.27, 2.54, 1.27, 18.2±0.1</p>
J30JR-21TKN/N3/N4/N8-J	J30JR-25TKN/N3/N4/N8-J
<p>Technical drawing of J30JR-21TKN/N3/N4/N8-J showing dimensions: 1.27, 0.635, 2.54, 1.27, 22±0.1</p>	<p>Technical drawing of J30JR-25TKN/N3/N4/N8-J showing dimensions: 1.27, 0.635, 2.54, 1.27, 24.5±0.1</p>
J30JR-31TKN/N3/N4/N8-J	J30JR-37TKN/N3/N4/N8-J
<p>Technical drawing of J30JR-31TKN/N3/N4/N8-J showing dimensions: 0.635, 1.27, 2.54, 1.27, 28.3±0.1</p>	<p>Technical drawing of J30JR-37TKN/N3/N4/N8-J showing dimensions: 1.27, 0.635, 2.54, 1.27, 32.1±0.1</p>
J30JR-51TKN/N3/N4/N8-J	J30JR-66TKN/N3/N4/N8-J
<p>Technical drawing of J30JR-51TKN/N3/N4/N8-J showing dimensions: 1.27, 0.635, 2.54x2=5.08, 2.54, 30.86±0.1</p>	<p>Technical drawing of J30JR-66TKN/N3/N4/N8-J showing dimensions: 1.27, 0.635, 2.54x2=5.06, 2.54, 37.3±0.1</p>
J30JR-74TKN/N3/N4/N8-J	J30JR-100TKN/N3/N4/N8-J
<p>Technical drawing of J30JR-74TKN/N3/N4/N8-J showing dimensions: 1.27, 0.635, 2.54x3=7.62, 1.27, 33.5±0.1</p>	<p>Technical drawing of J30JR-100TKN/N3/N4/N8-J showing dimensions: 1.27, 0.635, 2.54x3=7.62, 1.27, 45.7±0.1</p>



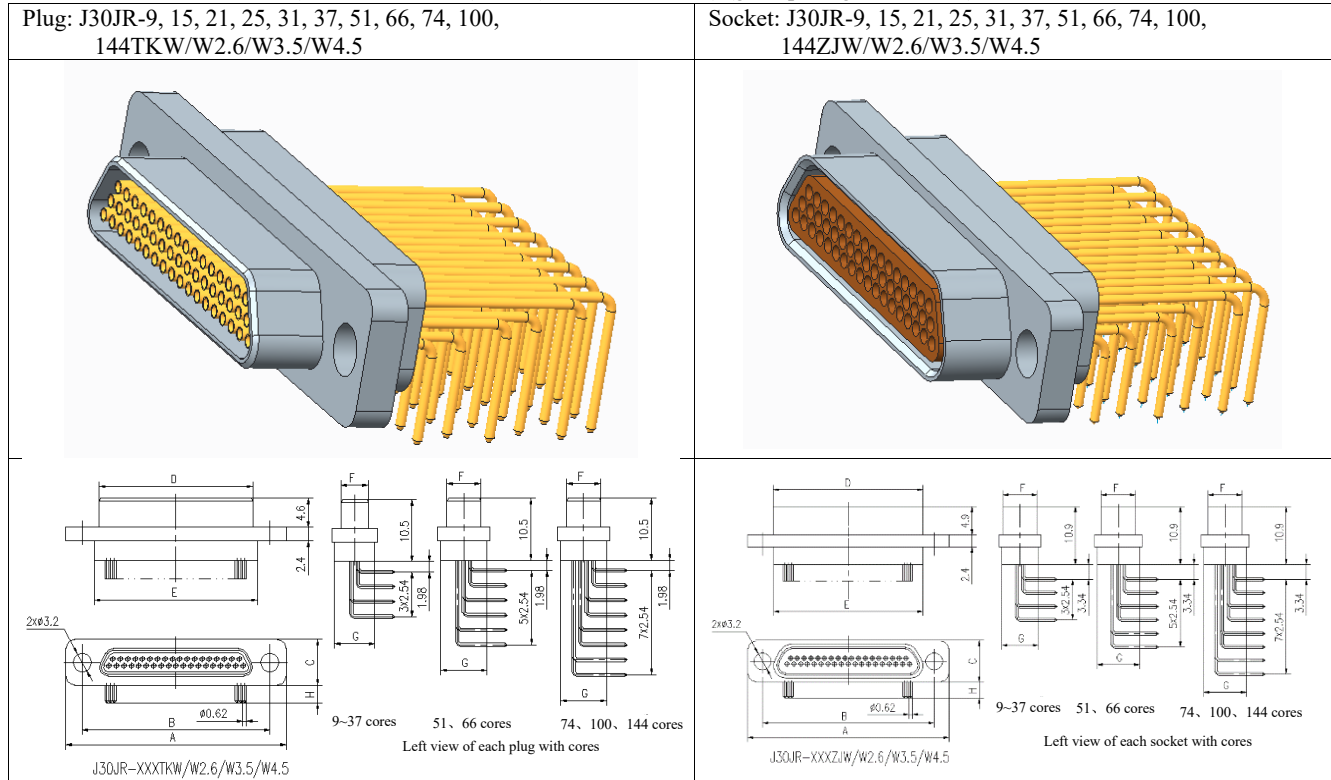
Hole size of J30JR series in-line socket (grid spacing  $1.27 \times 2.54$ ): J30JR-XXXZJN/N3/N4/N8-J;

The hole size of the pin is  $\Phi 0.7_{0}^{+0.1}$ , and the size of the mounting hole is  $\Phi 2.3_{0}^{+0.1}$  (viewed from the threading direction of the PCB contact).

J30JR-9ZJN/N3/N4/N8-J	J30JR-15ZJN/N3/N4/N8-J
J30JR-21ZJN/N3/N4/N8-J	J30JR-25ZJN/N3/N4/N8-J
J30JR-31ZJN/N3/N4/N8-J	J30JR-37ZJN/N3/N4/N8-J
J30JR-51ZJN/N3/N4/N8-J	J30JR-66ZJN/N3/N4/N8-J



J30JR bent PCB J30JR-TKW(W2.6/W3.5/W4.5)/ZJW(W2.6/W3.5/W4.5) (grid spacing 2.54 × 2.54)



Number of cores	A	B	C	D		E	F		G
				Plug	Socket		Plug	Socket	
9	19.6	14.35	7.6	8.3	9.8	9.9	4.7	6.1	6.8
15	23.5	18.16		12.3	13.7	13.8			
21	27.4	21.97		16	17.4	17.6			
25	29.8	24.51		18.6	20	20.2			
31	33.6	28.32		22.4	23.8	24			
37	37.4	32.13	8.7	26.3	27.7	27.8	5.8	7.2	7.9
51	36.4	30.86		25	26.5	26.6			
66	42.9	37.3	9.7	31.4	32.9	33	6.8	8.3	9.1
74	38.8	33.5		27.5	29	29.1		8.2	
100	54.7	45.72		35	36.6	36.6			
144	66.6	58.6		49	50.6	50.6			

Where H is the height exposed the mounting surface, and the dimensions are as follows:

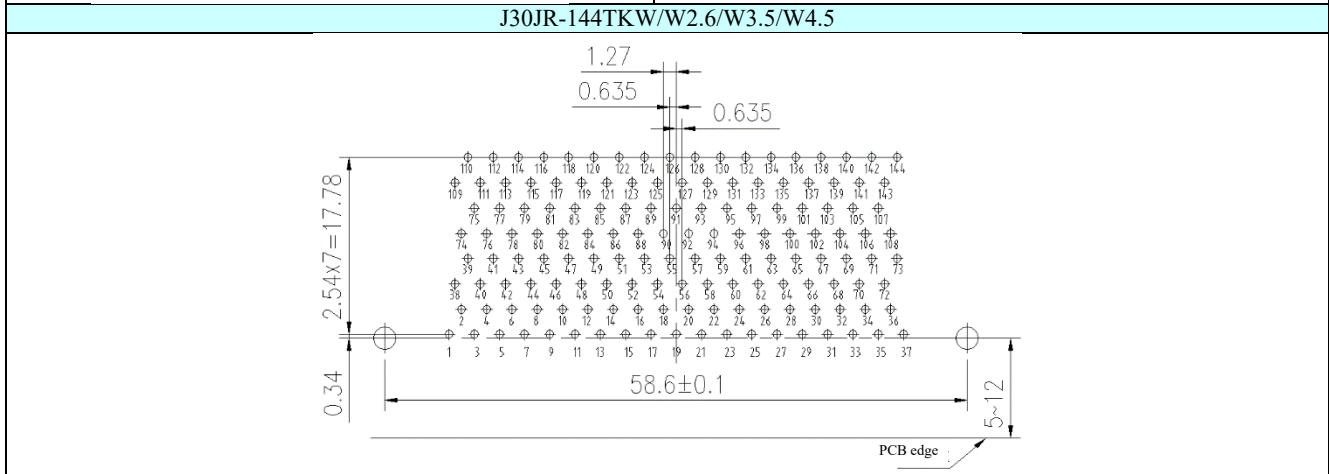
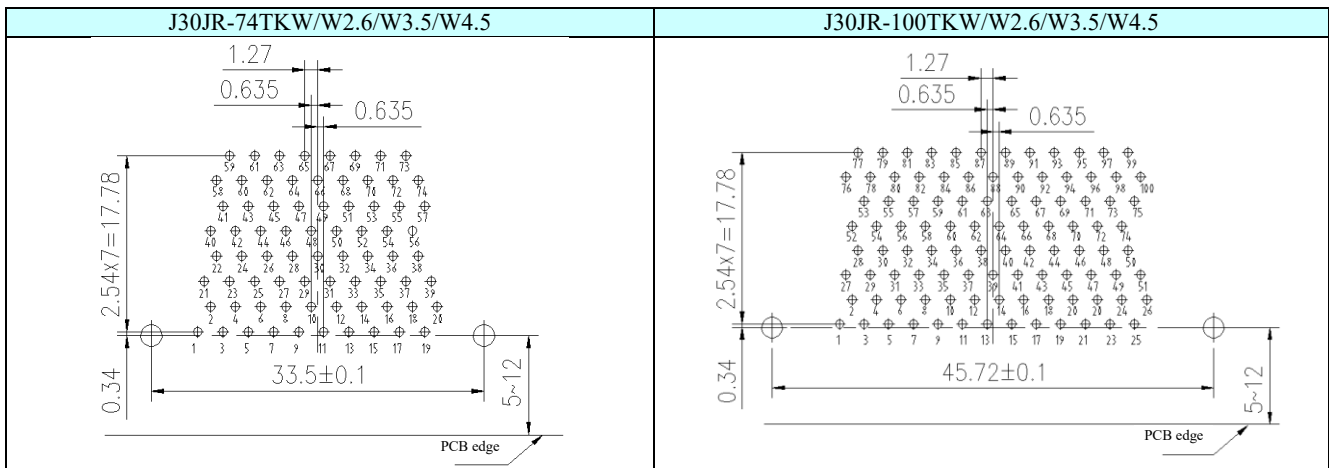
Type	W	W2.6	W3.5	W4.5
H	3	2.6	3.5	4.5

Hole size of J30JR series bent PCB plug (grid spacing 2.54 × 2.54): J30JR-XXXXTKW/W2.6/W3.5/W4.5

The hole size of the pin is  $\Phi 0.9_{0}^{+0.1}$ , and the size of the mounting hole is  $\Phi 2.3_{0}^{+0.1}$  (viewed from the threading direction of the PCB contact).

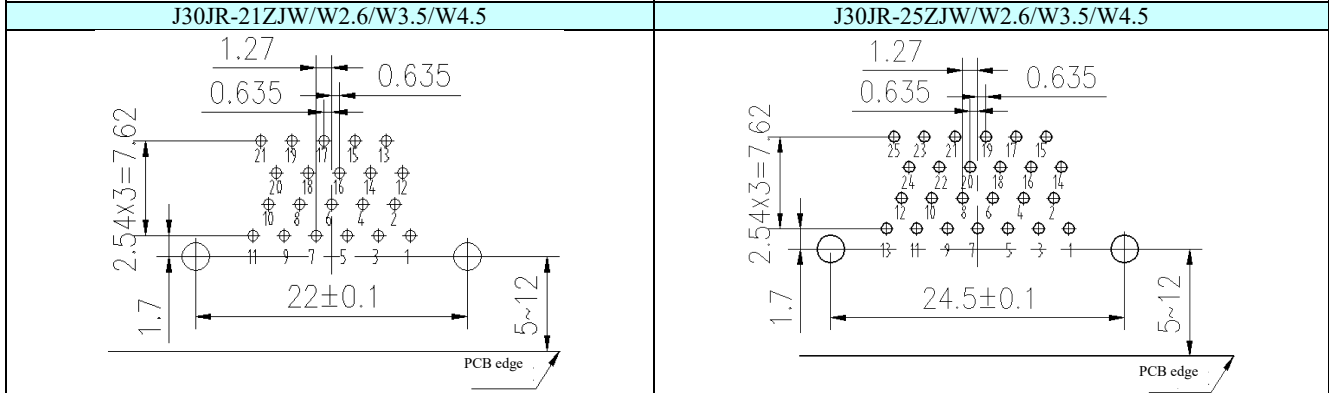
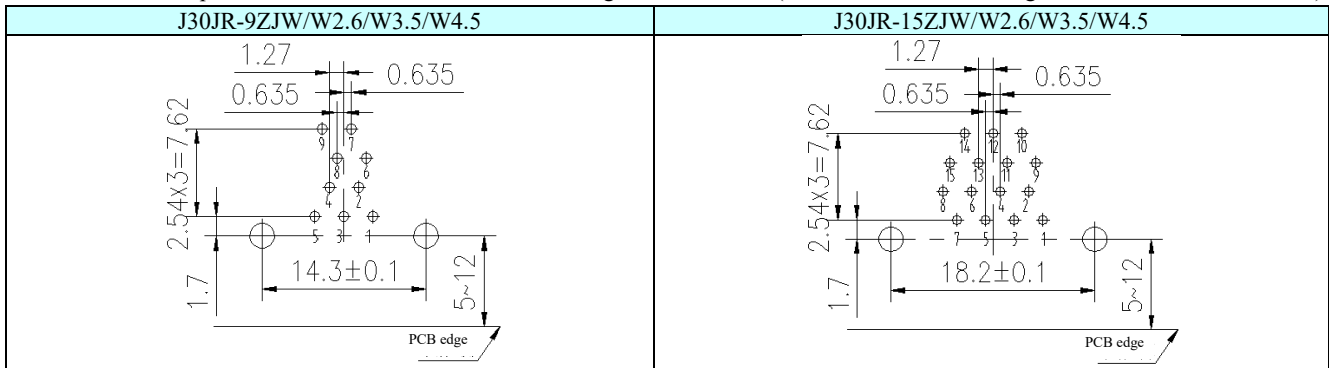
J30JR-9TKW/W2.6/W3.5/W4.5	J30JR-15TKW/W2.6/W3.5/W4.5
J30JR-21TKW/W2.6/W3.5/W4.5	J30JR-25TKW/W2.6/W3.5/W4.5
J30JR-31TKW/W2.6/W3.5/W4.5	J30JR-37TKW/W2.6/W3.5/W4.5
J30JR-51TKW/W2.6/W3.5/W4.5	J30JR-66TKW/W2.6/W3.5/W4.5

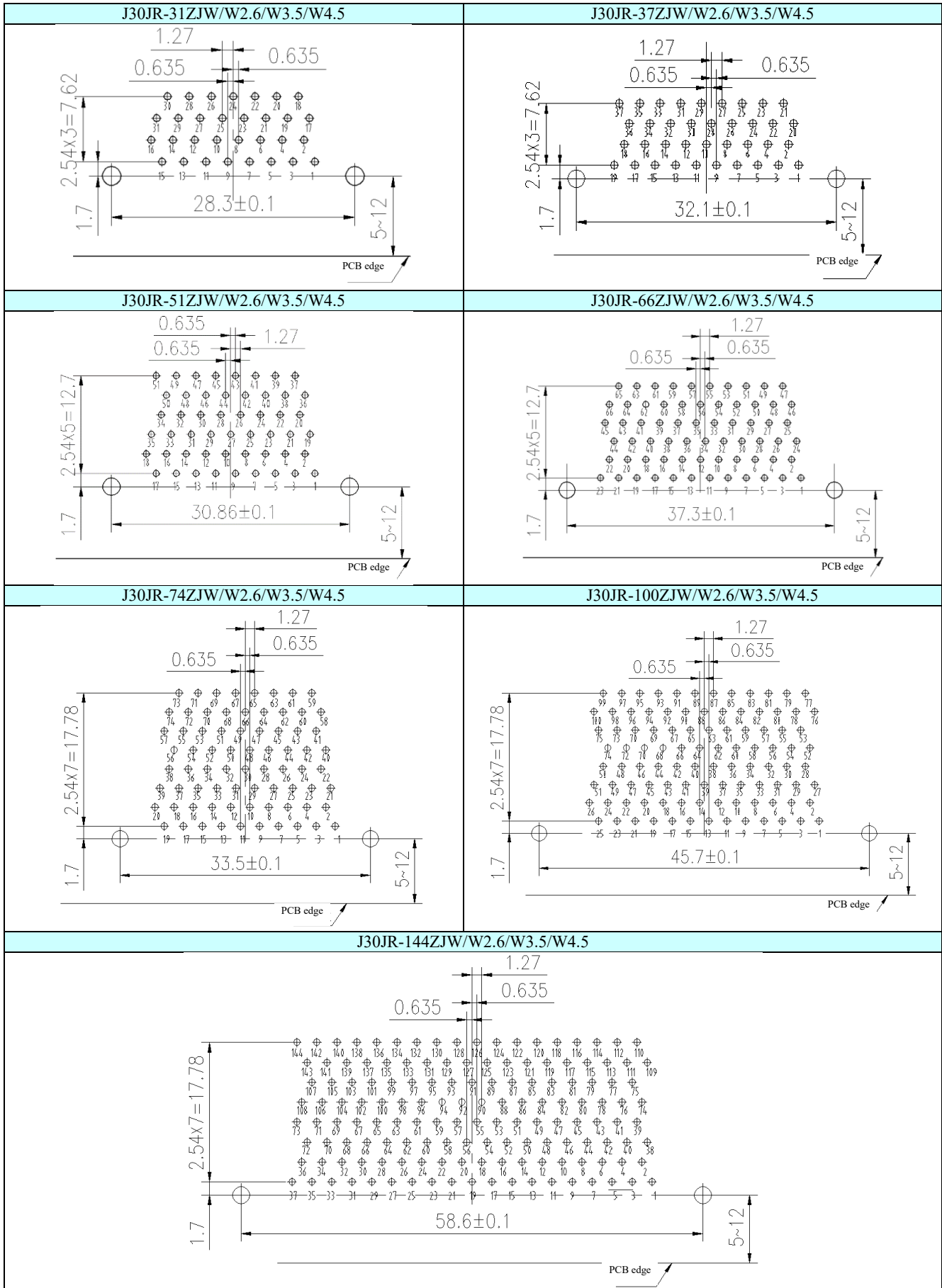




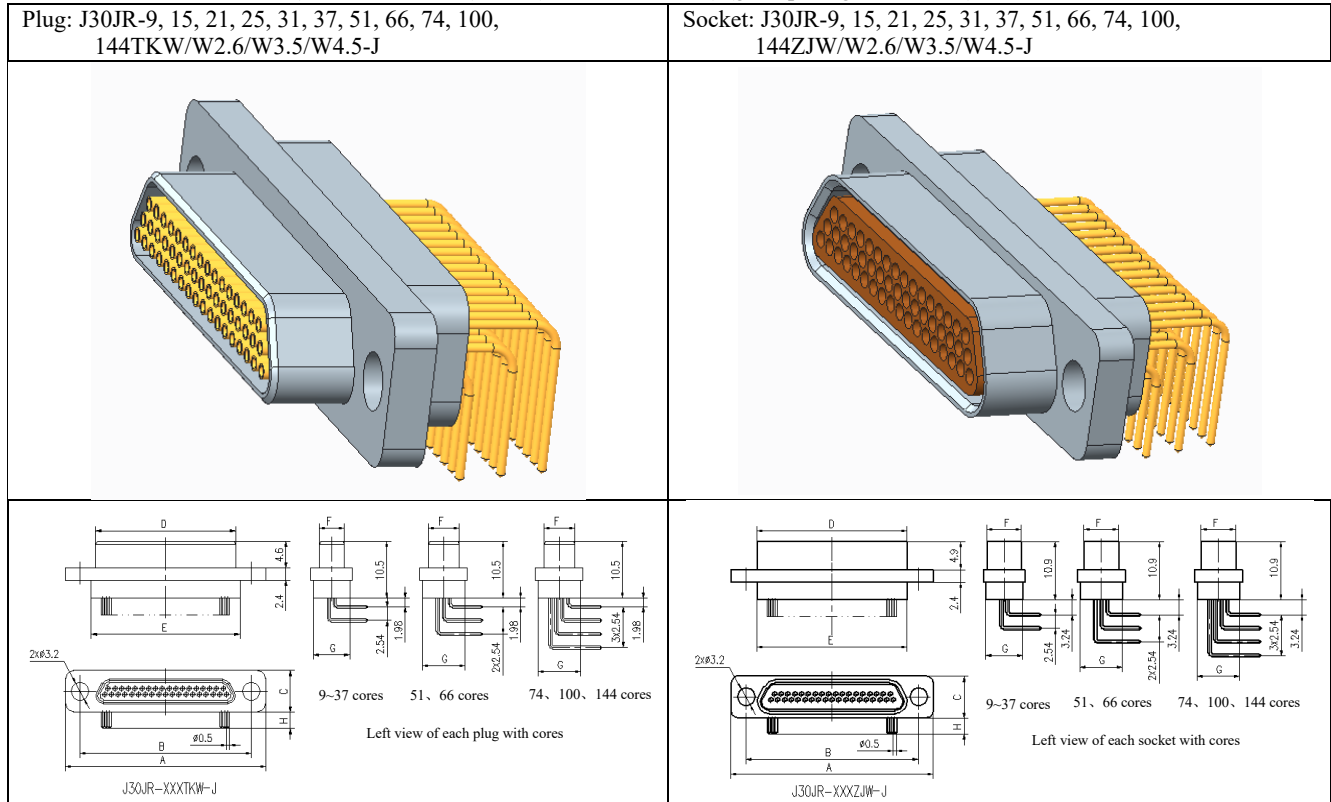
Hole size of J30JR series bent PCB plug (grid spacing 2.54 × 2.54): J30JR-XXXZJW/W2.6/W3.5/W4.5

The hole size of the pin is  $\Phi 0.9_{-0.1}^{0.1}$ , and the size of the mounting hole is  $\Phi 2.3_{-0.1}^{0.1}$  (viewed from the threading direction of the PCB contact).





J30JR bent PCB J30JR-TKW(W2.6/W3.5/W4.5)/ZJW(W2.6/W3.5/W4.5) (grid spacing 1.27 × 2.54)



Number of cores	A	B	C	D		E	F		G
				Plug	Socket		Plug	Socket	
9	19.6	14.35	7.6	8.3	9.8	9.9	4.7	6.1	6.8
15	23.5	18.16		12.3	13.7				
21	27.4	21.97		16	17.4				
25	29.8	24.51		18.6	20				
31	33.6	28.32		22.4	23.8				
37	37.4	32.13		26.3	27.7				
51	36.4	30.86	8.7	25	26.5	26.6	5.8	7.2	7.9
66	42.9	37.3		31.4	32.9				
74	38.8	33.5		27.5	29				
100	54.7	45.72	9.7	35	36.6	36.6	6.8	8.3	9.1
144	66.6	58.6		49	50.6			50.6	

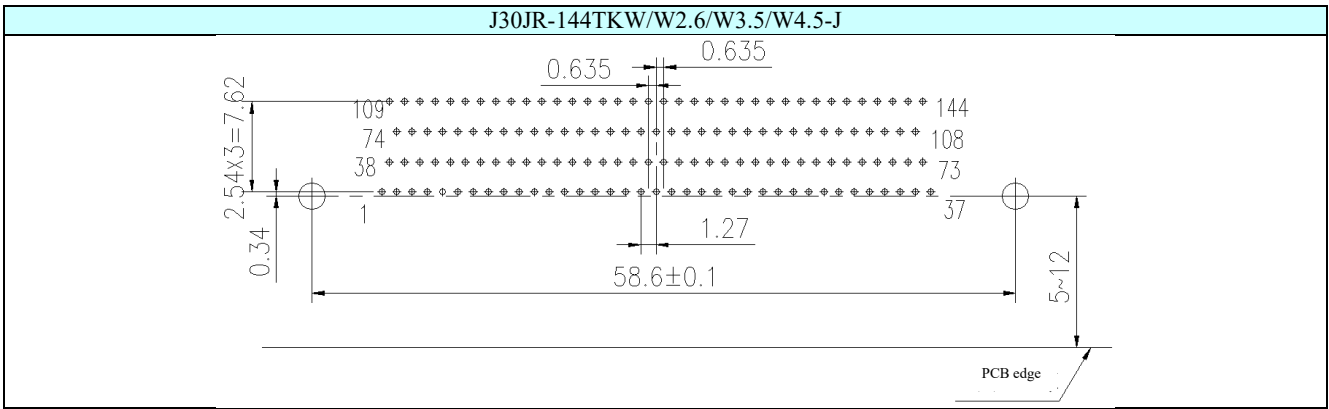
Where H is the height exposed the mounting surface, and the dimensions are as follows:

Type	W	W2.6	W3.5	W4.5
H	3	2.6	3.5	4.5

Hole size of J30JR series bent PCB plug (grid spacing 1.27 × 2.54): J30JR-XXXXTKW/W2.6/W3.5/W4.5-J

The hole size of the pin is  $\Phi 0.7_{0}^{0.1}$ , and the size of the mounting hole is  $\Phi 2.3_{0}^{0.1}$  (viewed from the threading direction of the PCB contact).

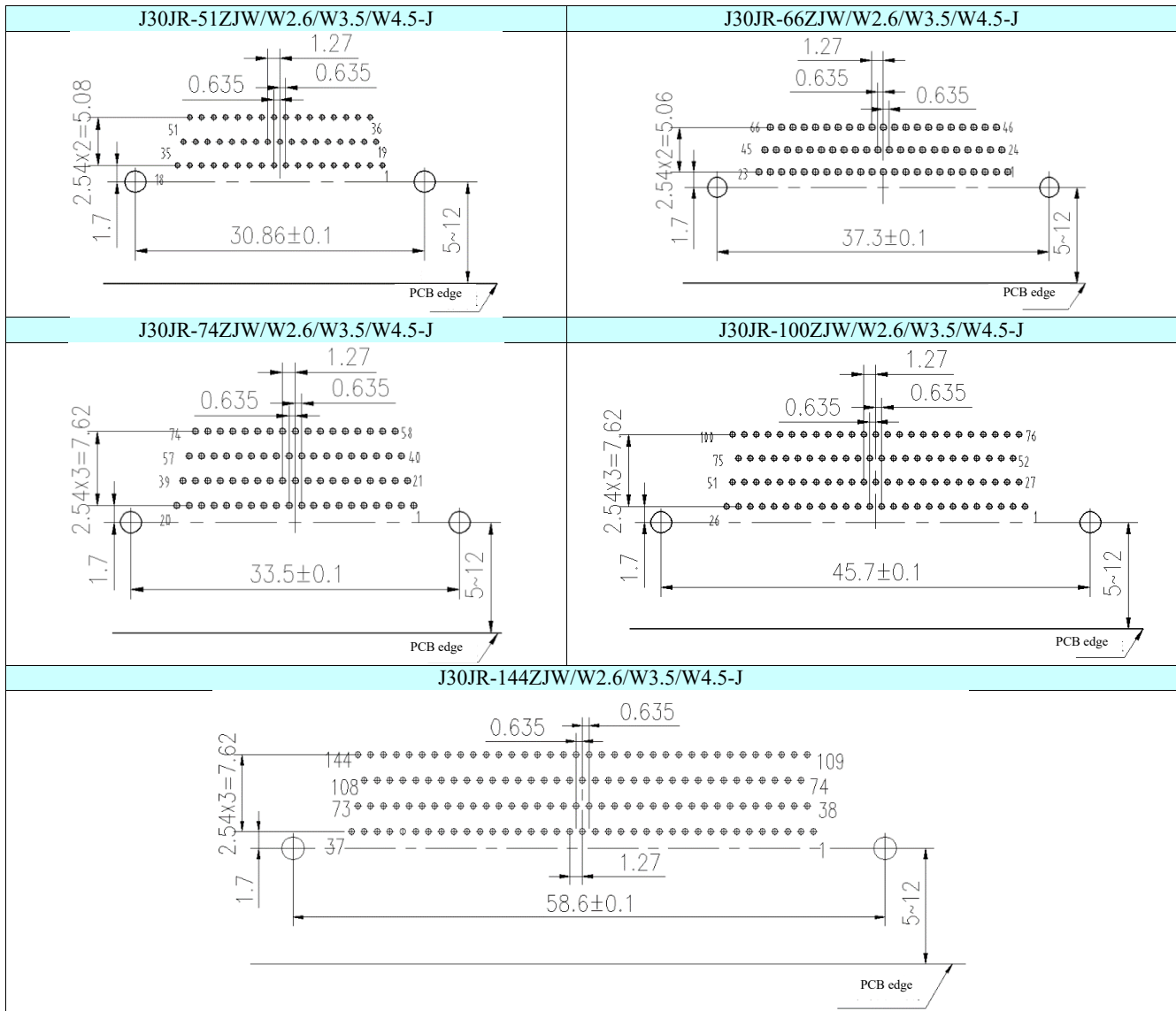
J30JR-9TKW/W2.6/W3.5/W4.5-J	J30JR-15TKW/W2.6/W3.5/W4.5-J
J30JR-21TKW/W2.6/W3.5/W4.5-J	J30JR-25TKW/W2.6/W3.5/W4.5-J
J30JR-31TKW/W2.6/W3.5/W4.5-J	J30JR-37TKW/W2.6/W3.5/W4.5-J
J30JR-51TKW/W2.6/W3.5/W4.5-J	J30JR-66TKW/W2.6/W3.5/W4.5-J
J30JR-74TKW/W2.6/W3.5/W4.5-J	J30JR-100TKW/W2.6/W3.5/W4.5-J



Hole size of J30JR series bent socket (grid spacing 1.27 × 2.54): J30JR-XXXZJW/W2.6/W3.5/W4.5-J

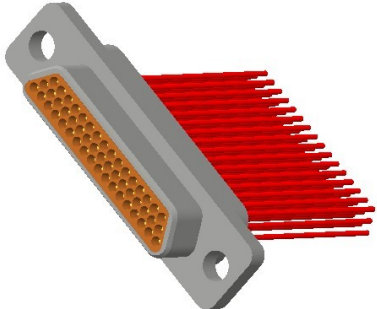
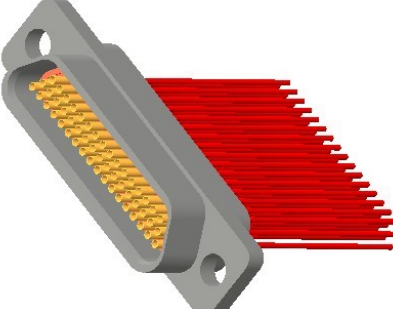
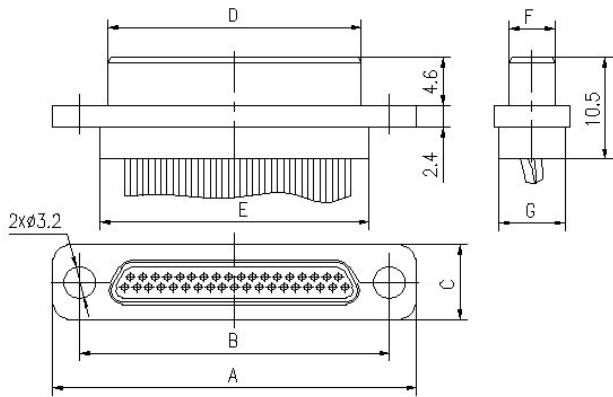
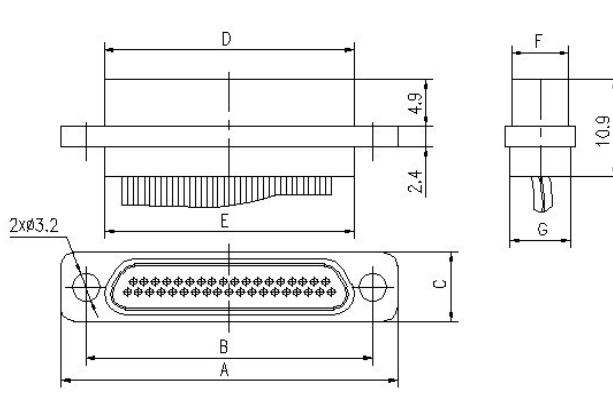
The hole size of the pin is  $\Phi 0.70^{+0.1}$ , and the size of the mounting hole is  $\Phi 2.30^{+0.1}$  (viewed from the threading direction of the PCB contact).

J30JR-9ZJW/W2.6/W3.5/W4.5-J	J30JR-15ZJW/W2.6/W3.5/W4.5-J
J30JR-21ZJW/W2.6/W3.5/W4.5-J	J30JR-25ZJW/W2.6/W3.5/W4.5-J
J30JR-31ZJW/W2.6/W3.5/W4.5-J	J30JR-37ZJW/W2.6/W3.5/W4.5-J



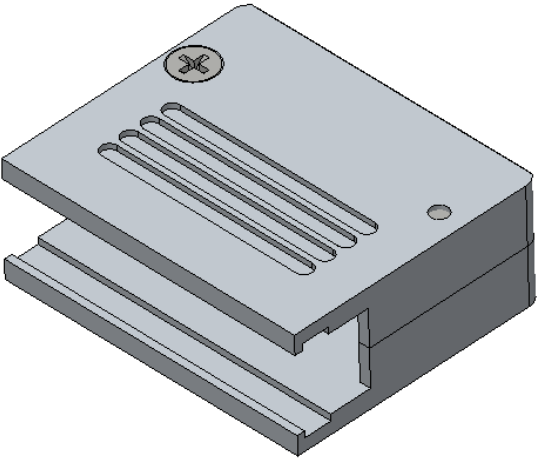
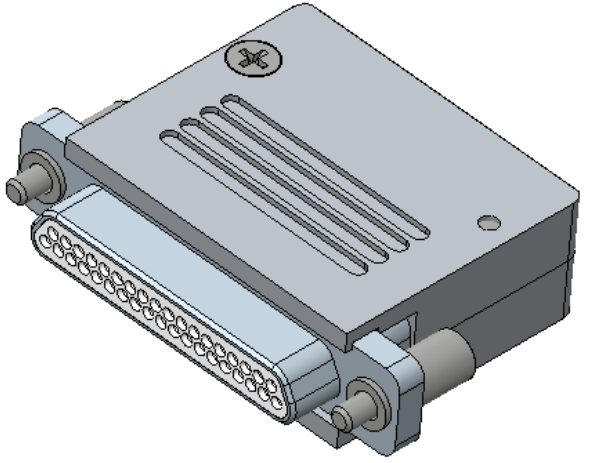
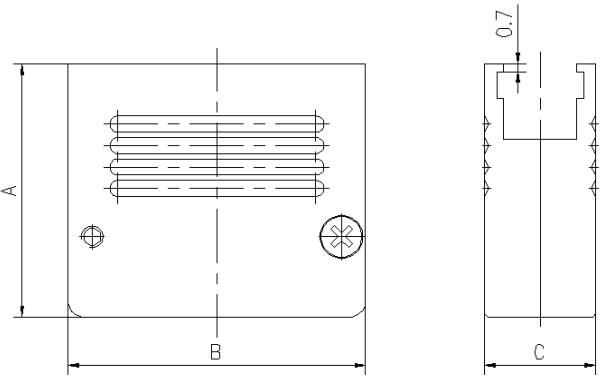
J30JS stainless steel extended type

On the basis of J30J product, the housing is changed to stainless steel. J30JS and J30J products are the same except for the color difference due to different housing materials, so its overall dimensions and mounting plate hole dimensions are the same as those of J30J products with corresponding core number and structural form.

Plug: J30JS-9, 15, 21, 25, 31, 37, 51, 66, 74, 100, 144TJ				Socket: J30JS-9, 15, 21, 25, 31, 37, 51, 66, 74, 100, 144ZK						
										
 <p>J30JS-XXXTJ</p>				 <p>J30JS-XXXZK</p>						
Number of cores	A (mm)	B (mm)	C (mm)	D (mm)		E (mm)	F (mm)		G (mm)	
				Plug	Socket		Plug	Socket		
9	19.6	14.35	7.6	8.3	9.8	9.9	4.7	6.1	6.8	
15	23.5	18.16		12.3	13.7					13.8
21	27.4	21.97		16	17.4					17.6
25	29.8	24.51		18.6	20					20.2
31	33.6	28.32		22.4	23.8					24
37	37.4	32.13	26.3	27.7	28	5.8	7.2	7.9		
51	36.4	30.86	25	26.5	26.6					
66	42.9	37.3	31.4	32.9	33					
74	38.8	33.5	9.7	27.5	29	29.1	6.8	8.3	9.1	
100	54.7	45.72		35	36.6			36.6		8.2
144	66.6	58.6		49	50.6		50.6			

### A1/A2 clamp assembly

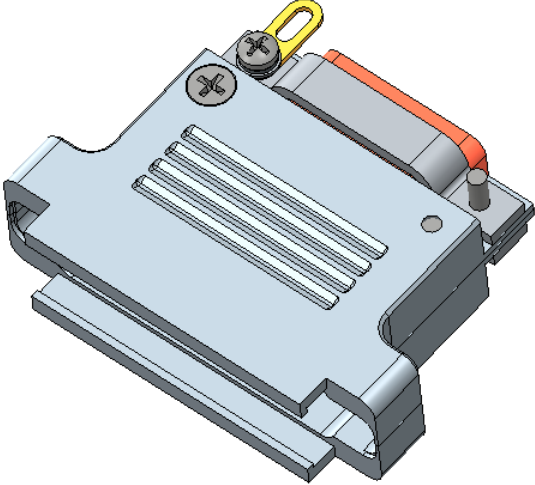
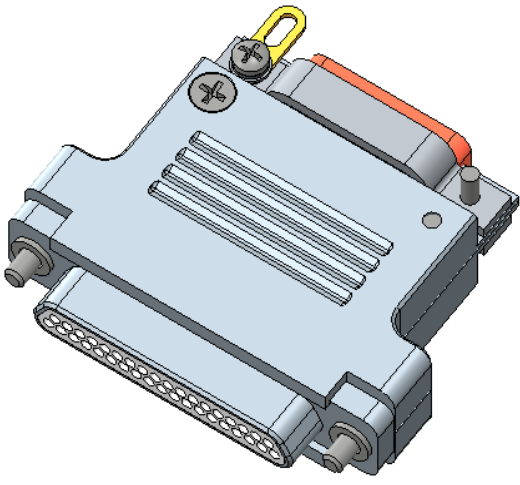
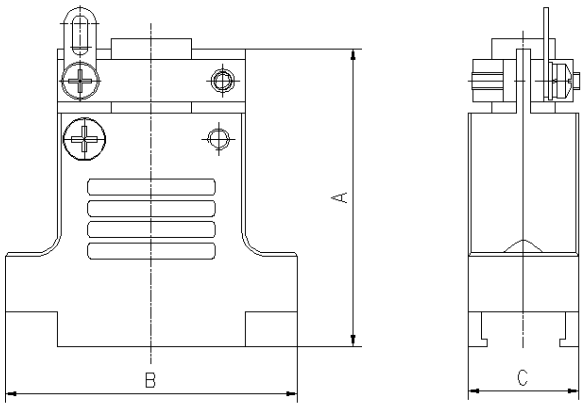
Type A1 clamp assembly can be used with J30J basic crimping and welding series products, and the locking assembly assembled with the product shall generally be the free-end locking assembly. Type A2 clamp assembly can only be used with J30J-TJ/ZK-Q8 products. The A1/A2 clamp assembly can also be ordered separately, and the code for separate ordering is shown in the table below.

Plug/Socket: J30J-009, 015, 021, 025, 031, 037, 051, 066, 074, 100, 144-961/962							
							
J30J-XXX-961/962			Assembly drawing of A1 clamp and product				
	Num ber of cores	A (mm)		B (mm)		C (mm)	
		A1	A2	A1	A2	A1	A2
	009	23.6	22	9.9	11.7	10.4	13.4
	015			13.8	15.6		
	021			17.6	19.4		
	025			20.2	22		
	031			24	25.8		
	037	27.8	29.6				
	051	26.6	—	26.6	28.4	11.2	14.6
	066	33					
074	30	—	29.1	—	12	—	
100			40.7				



A3 clamp assembly

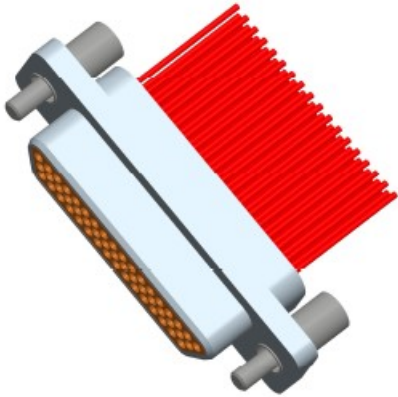
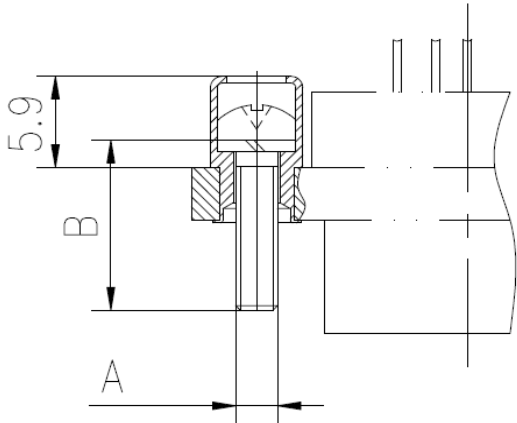
A3 clamp can be used together with J30J basic crimping type and welding type, and can also be ordered separately. The code for separate ordering is shown in the following table. The free-end locking assembly is usually selected for products equipped with A3 clamps.

J30J-XXX-963		Assembly drawing of A3 clamp and product																																	
																																			
		<table border="1"> <thead> <tr> <th>Number of cores</th> <th>A (mm)</th> <th>B (mm)</th> <th>C (mm)</th> </tr> </thead> <tbody> <tr> <td>009</td> <td rowspan="2">27</td> <td>19.6</td> <td rowspan="5">10.4</td> </tr> <tr> <td>015</td> <td>23.5</td> </tr> <tr> <td>021</td> <td rowspan="4">28</td> <td>27.4</td> </tr> <tr> <td>025</td> <td>29.8</td> </tr> <tr> <td>031</td> <td>33.6</td> </tr> <tr> <td>037</td> <td>37.4</td> </tr> <tr> <td>051</td> <td rowspan="4">30</td> <td>36.4</td> <td rowspan="2">11.2</td> </tr> <tr> <td>066</td> <td>42.9</td> </tr> <tr> <td>074</td> <td>38.8</td> </tr> <tr> <td>100</td> <td>54.7</td> </tr> <tr> <td>144</td> <td></td> <td>66.6</td> <td>12</td> </tr> </tbody> </table>	Number of cores	A (mm)	B (mm)	C (mm)	009	27	19.6	10.4	015	23.5	021	28	27.4	025	29.8	031	33.6	037	37.4	051	30	36.4	11.2	066	42.9	074	38.8	100	54.7	144		66.6	12
Number of cores	A (mm)	B (mm)	C (mm)																																
009	27	19.6	10.4																																
015		23.5																																	
021	28	27.4																																	
025		29.8																																	
031		33.6																																	
037		37.4																																	
051	30	36.4	11.2																																
066		42.9																																	
074		38.8																																	
100		54.7																																	
144		66.6	12																																

J30J locking assembly/J30J free-end locking assembly

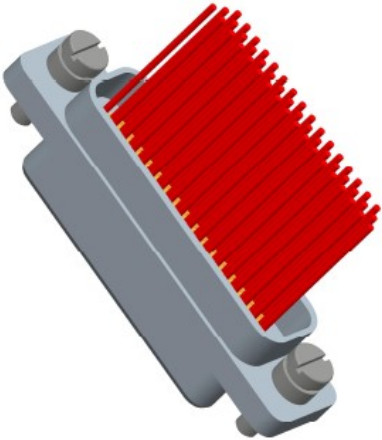
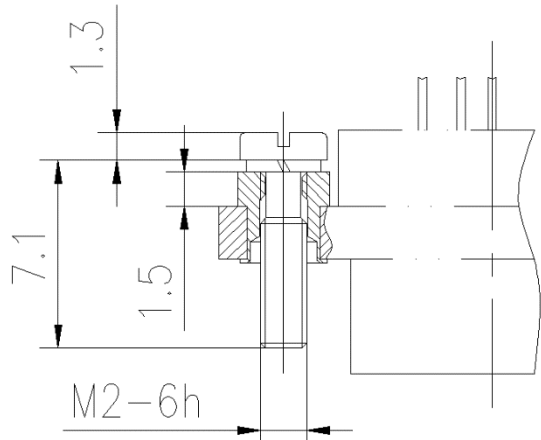
The free-end locking assembly should only be combined with J30J products to form a free-end connector, and the locking end butted with it is usually the fixed-end locking assembly.

L-type locking assembly

			
J30J free-end locking assembly	A	B	Available J30J fixed-end locking assembly
L type	M2 - 6H	7.1	P, P0, P2, P3, P4, P5, P7, P8, P9, P10, P11, P14, P17, P23, P25, P29, P32, P36, P37, P41, P42, P43, P45, P46 type

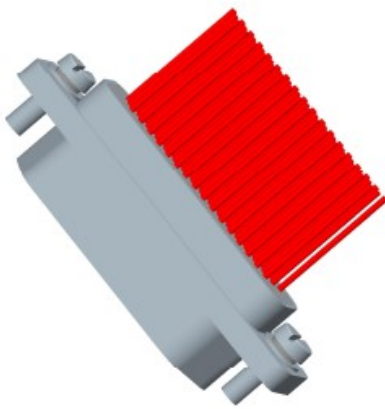
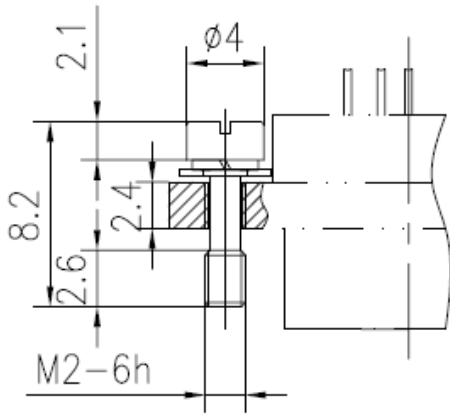
L7-type locking assembly

The L7-type locking assembly is installed in the J30J-TJ/ZK basic product, and the tail end of the screw is not higher than the end face of the tail end of the housing after tightening.

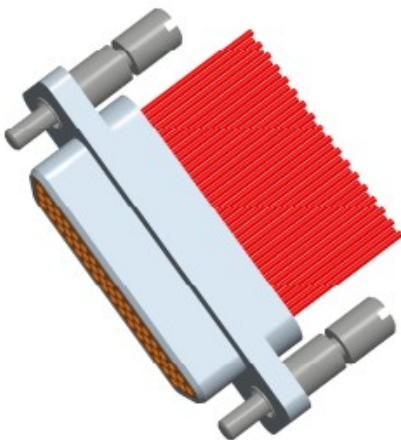
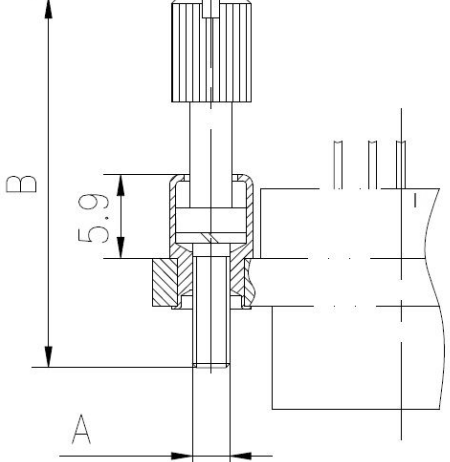
			
J30J free-end locking assembly			Available J30J fixed-end locking assembly
L7 type			P, P0, P2, P3, P4, P5, P7, P8, P9, P10, P11, P14, P17, P23, P25, P29, P32, P36, P37, P41, P42, P43, P45, P46 type

L9-type locking assembly

The L9-type locking assembly can only be used in J30JD products.

	
<p>J30J free-end locking assembly</p>	<p>Available J30J fixed-end locking assembly</p>
<p>L9 type</p>	<p>P, P0, P2, P3, P4, P5, P7, P8, P9, P10, P11, P14, P17, P23, P25, P29, P32, P36, P37, P41, P42, P43, P45, P46 type</p>

K, K2 type locking assembly

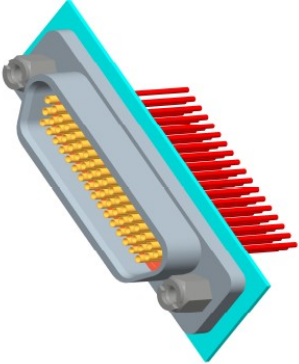
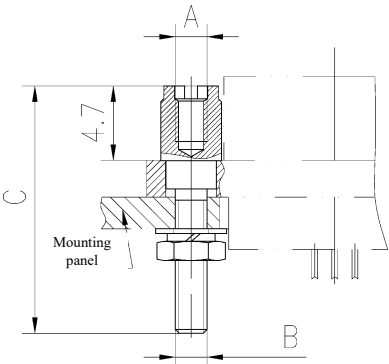
		
<p>J30J free-end locking assembly</p>	<p>Available J30J fixed-end locking assembly</p>	
<p>K type</p>	<p>M2 - 6H 17.7</p>	<p>P, P0, P2, P3, P4, P5, P7, P8, P9, P10, P11, P14, P17, P23, P25, P29, P32, P36, P37, P41, P42, P43, P45, P46 type</p>
<p>K2 type</p>	<p>M2 - 6H 22.7</p>	

J30J locking assembly/J30J fixed-end locking assembly

The fixed-end locking assembly is suitable for fixing the connector on a mounting plate or a PCB. Most of the fixed-end locking assemblies can be butt-jointed and locked with the free-end locking assembly; a few of the fixed-end locking assemblies are only applicable to the use occasions where the free-end locking assembly is not locked with it.

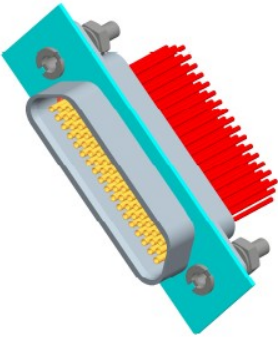
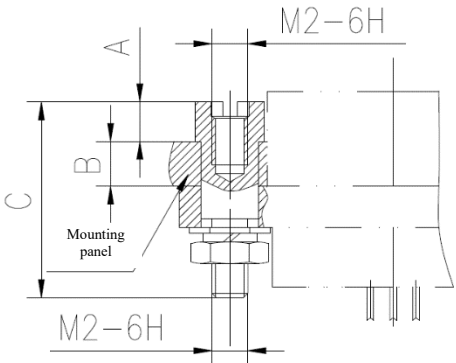
P, P8, P9 type locking assembly

For installation in front of the board only.

				
J30J fixed-end locking assembly	A	B	C	Available J30J free-end locking assembly
P type	M2-6H	M2-6h	12.7	L, L7, L9, K type
P8 type	M2-6H	M2-6h	15.6	L, L7, L9, K type
P9 type	M2-6H	M2-6h	21.6	L, L7, L9, K type

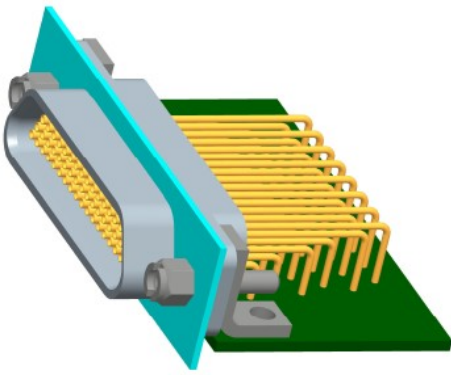
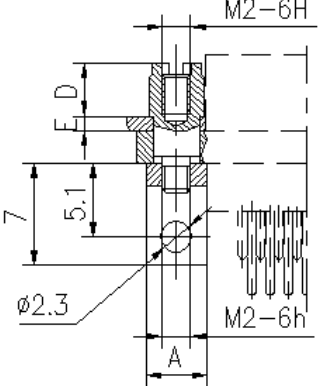
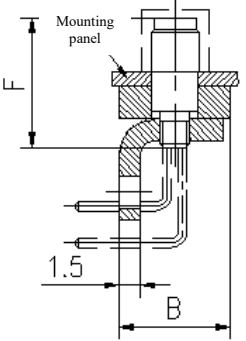
P0, P3, P4, P11, P45, P50, P52 type locking assembly

For installation behind the board only; the thickness of the mounting plate needs to be increased by 0.7 mm when the clamp assembly is selected.

				
J30J fixed-end locking assembly	A	B	C	Available J30J free-end locking assembly
P0 type	4.1	0.6	12.6	L, L7, L9, K type
P3 type	3.3	1.4	12.6	
P4 type	2.5	2.2	12.6	
P11 type	1.3	3.4	12.6	
P45 type	2.7	2	20	
P50 type	0.6	4.1	12.6	
P52 type	2.2	2.5	12.6	

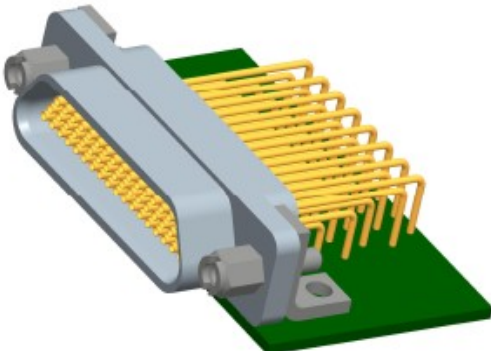
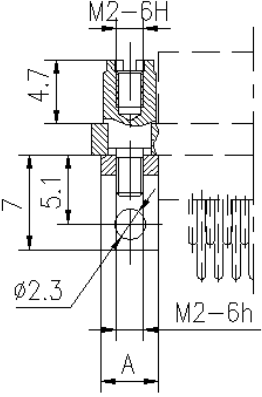
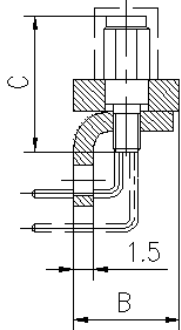
P2, P14 type locking assembly

Only applicable to the 90° bent PCB products installed behind the board.

									
Applicable core number of J30J fixed-end locking assembly	A	B	D		E		F		Available J30J free-end locking assembly
			P2	P14	P2	P14	P2	P14	
9 ~ 37	4.2	7.6	3.7	1.7	1	3	11.6	10.7	L, L7, L9, K type
51, 66	4.2	8.7	3.7	1.7	1	3	11.6	10.7	
74	4.2	9.7	3.7	1.7	1	3	11.6	10.7	
100	8.8	9.7	3.7	1.7	1	3	11.6	10.7	
144	7.6	9.7	3.7	1.7	1	3	11.6	10.7	

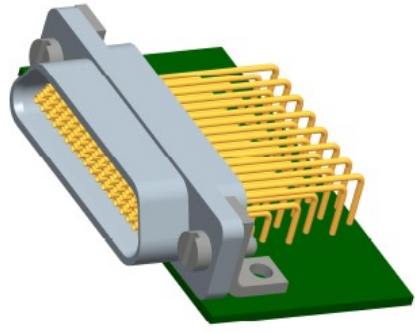
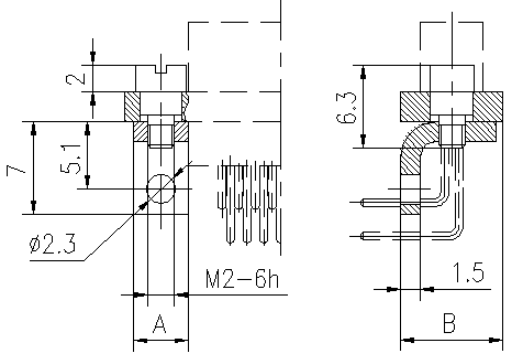
P7, P42 type locking assembly

Only applicable to the 90° bent PCB products installed in front of the board.

								
Applicable core number of J30J fixed-end locking assembly	A	B	C		Available J30J free-end locking assembly			
			P7	P42				
9 ~ 37	4.2	7.6	10.7	9.7	L, L7, L9, K type			
51, 66	4.2	8.7	10.7	9.7				
74	4.2	9.7	10.7	9.7				
100	8.8	9.7	10.7	9.7				
144	7.6	9.7	10.7	9.7				

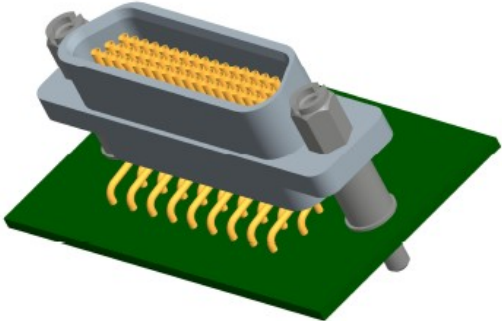
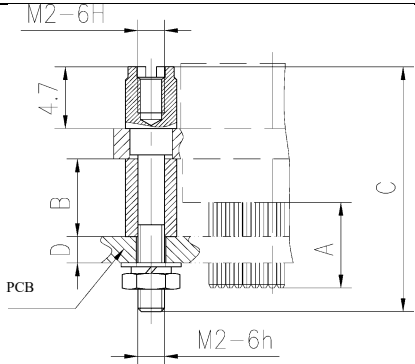
### V1-type locking assembly

Only applicable to products with 90° bent PCB and without locking of plug and socket.

			
Applicable core number of J30J fixed-end locking assembly	A	B	Available J30J free-end locking assembly
9 ~ 37	4.2	7.6	—
51, 66	4.2	8.7	
74	4.2	9.7	
100	8.8	9.7	
144	7.6	9.7	

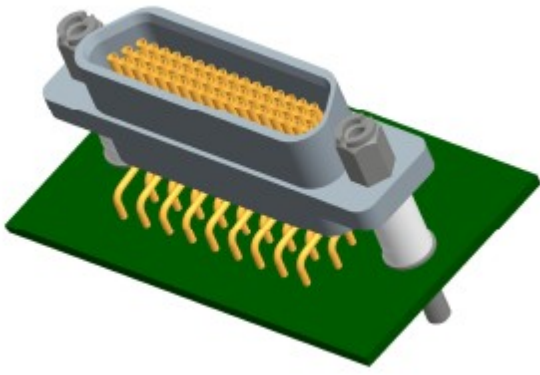
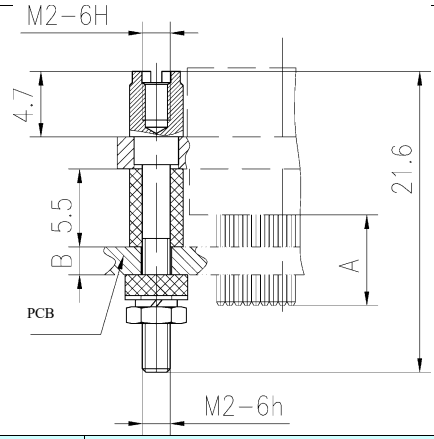
### P5, P10, P23, P25, p53, P54, P55 type locking assembly

Applicable to the in-line PCB mounted products

					
J30J fixed-end locking assembly	A	B	C	Applicable PCB thickness range D	Available J30J free-end locking assembly
P5 type	5.7	5.9	18.6	1.6 ~ 2.5	L, L7, L9, K type
P10 type	8	8.4	20.5	1.6 ~ 2.5	
P25 type	5.7	5.9	20.5	1.6 ~ 2.5	
	8	5.9	20.5	1.6 ~ 4.8	
P23 type	5.7	5.9	17.8	1.6	
P53 type	6.5	5.3	20	1.6 ~ 4.5	
P54 type	6.5	6.3	20	1.6 ~ 3.5	
P55 type	6.5	7.2	20	1.6 ~ 2.6	

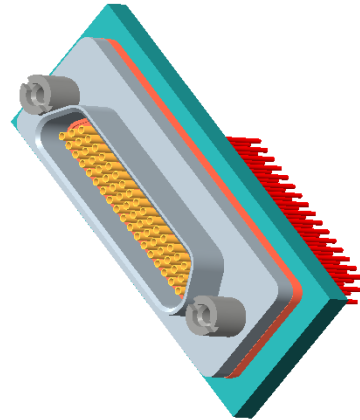
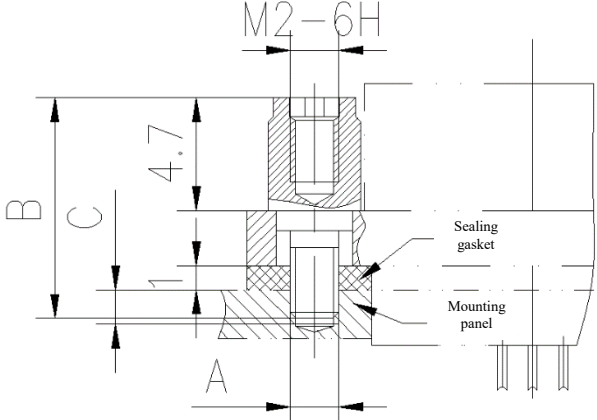
P17-type locking assembly

Applicable to the in-line PCB mounted products

				
J30J fixed-end locking assembly	A	Applicable PCB thickness range B	Applicable products	Available J30J free-end locking assembly
P17 type	5.7	1.6 ~ 3	J30J-9 ~ 51TJN/ZKN J30J-9 ~ 100TJN/ZKN-J	L, L7, L9, K type
	7.2	1.6 ~ 4.5	J30J-9 ~ 51TJN4/ZKN4 J30J-9 ~ 100ZKN4-J	

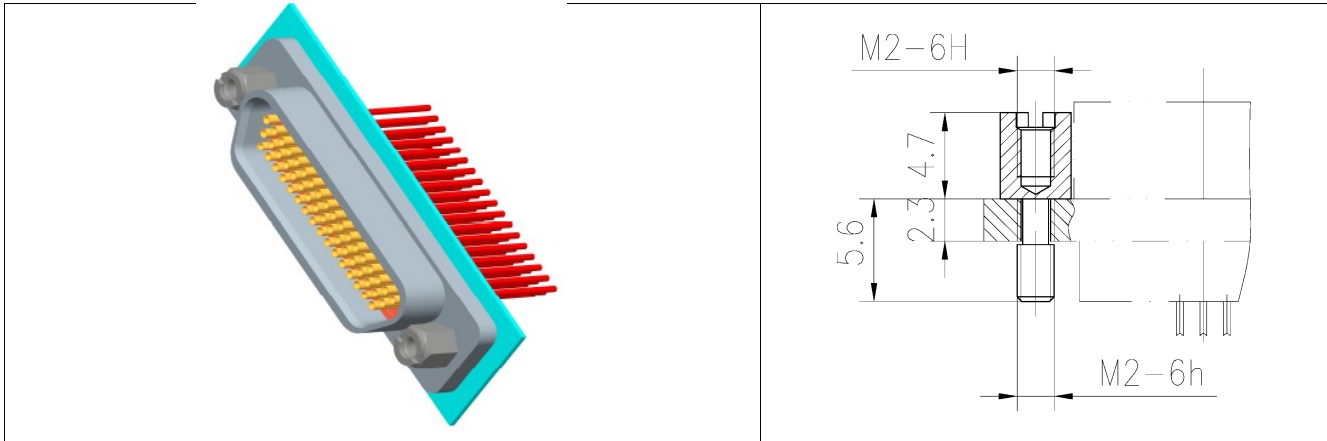
P29, P36, P37, P43 type locking assembly

Applicable to J30JM sealed products and installed in front of the board.

				
J30J fixed-end locking assembly	A	B	C	Available J30J free-end locking assembly
P29 type	M3-6h	10.5	3.3 min	L, L7, L9, K type
P36 type	M3-6h	14.7	6 min	
P37 type	M2-6h	10	2.8 min	
P43 type	M3-6h	11.7	4 min	

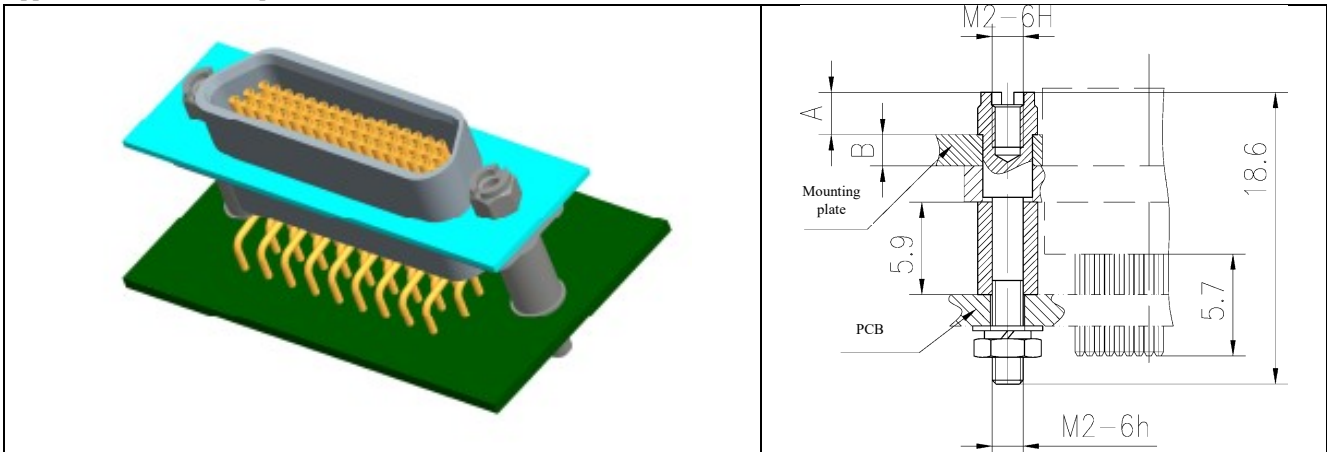
P46-type locking assembly

Applicable to J30JD products and installed in front of the board. It can be equipped with L, L7, L9 and K type locking assemblies.



P32, P41 type locking assembly

Applicable to in-line PCB products installed behind the board. The PCB thickness is 1.6 ~ 2.5.

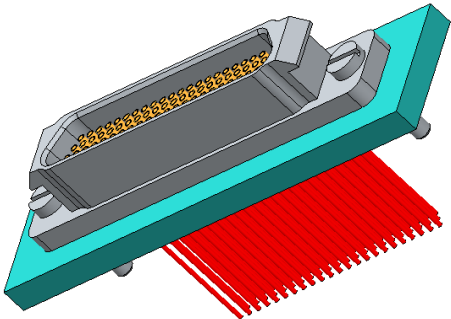
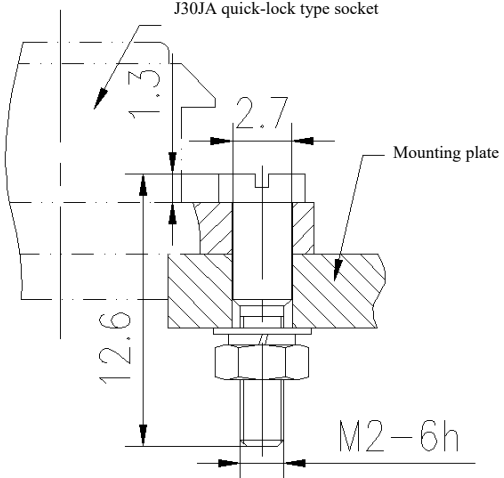
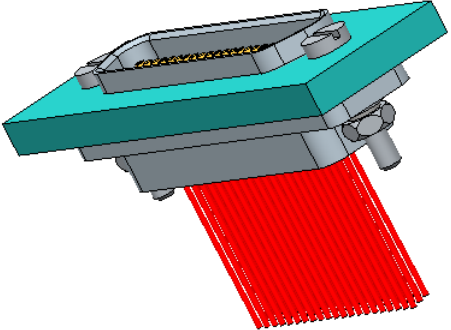
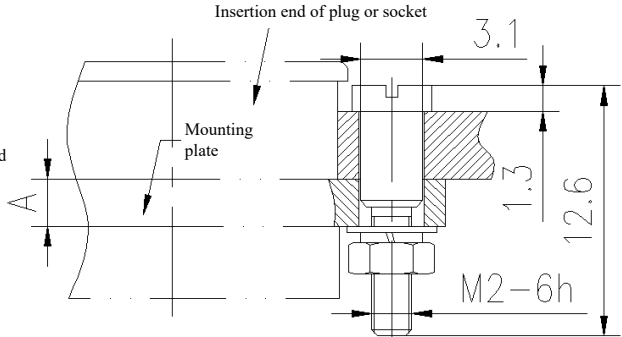
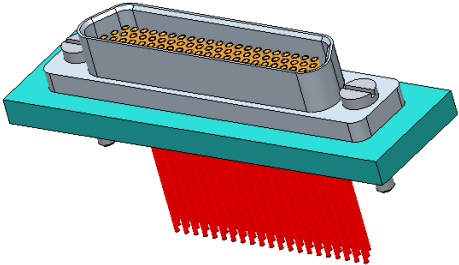
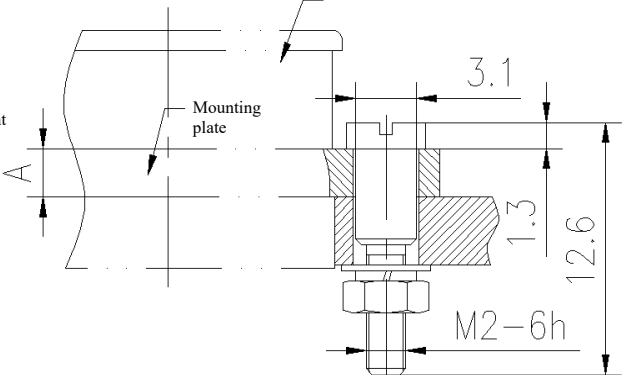


J30J fixed-end locking assembly	A	B	Available J30J free-end locking assembly  L, L7, L9, K type
P32 type	2.7	2	
P41 type	3.2	1.5	
P64 type	2.5	2.2	



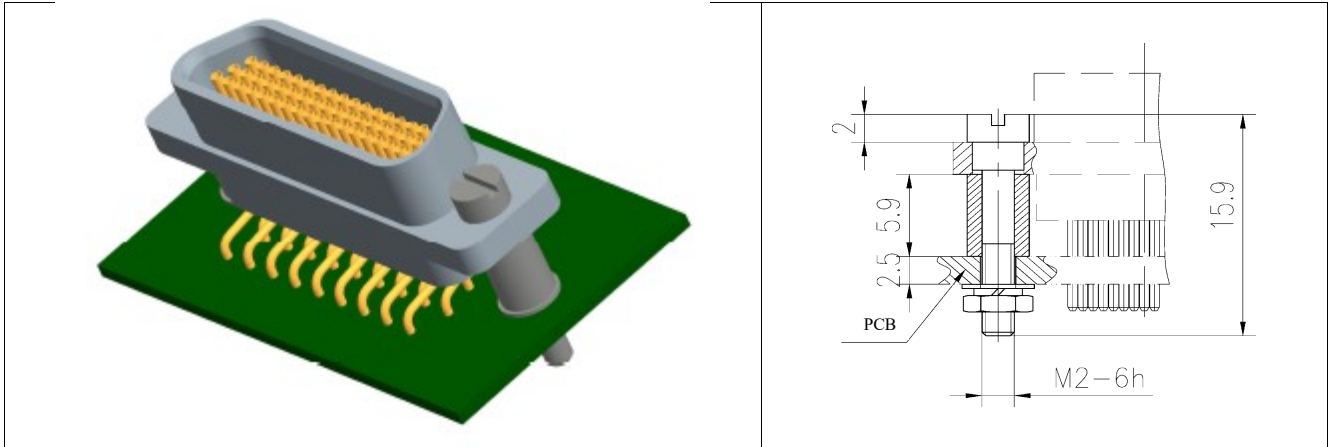
P44-type locking assembly

Applicable to the installation in front of or behind the board that is not locked with the free-end locking assembly. The allowable thickness of the mounting plate shall be determined according to the use condition of the product.

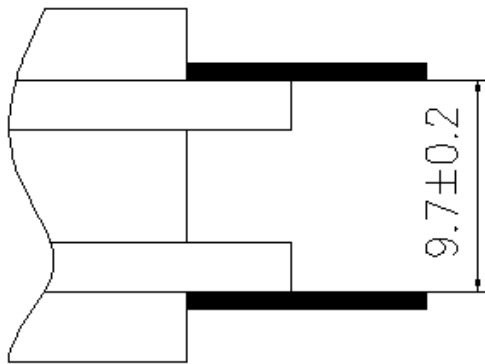
<p>Suitable for quick-lock type housing</p>		 <p>J30JA quick-lock type socket</p> <p>Mounting plate</p> <p>M2-6h</p>
	<p>Installation in front of the board</p>	<p>Thickness of the mounting plate 2.5 ~ 3.5</p>
<p>Suitable for ordinary housing</p>		 <p>Inserted behind the board</p> <p>Insertion end of plug or socket</p> <p>Mounting plate</p> <p>M2-6h</p>
	<p>Installation behind the board</p>	<p>Thickness of the mounting plate 2.5 ~ 3.4</p>
<p>Suitable for ordinary housing</p>		 <p>Installed in front of the board</p> <p>Insertion end of plug or socket</p> <p>Mounting plate</p> <p>M2-6h</p>
	<p>Installation in front of the board</p>	<p>Thickness of the mounting plate 2.5 ~ (4.9 - 1.3 - the distance between the screw surface at the insertion end and its flange surface)</p>
<p>Connector use conditions</p>	<p>Installed behind the board; the insertion end of the butted connector is not provided with the fixed-end locking assembly</p> <p>Installation in front of the board</p> <p>Installation behind the board; the insertion end of the butted connector is provided with the fixed end locking assembly</p>	<p>Thickness of the mounting plate</p> <p>2.5 ~ 3.4</p> <p>2.5 ~ 3.5</p> <p>2.5 ~ (4.9 - 1.3 - the distance between the screw surface at the insertion end and its flange surface)</p>

### V-type locking assembly

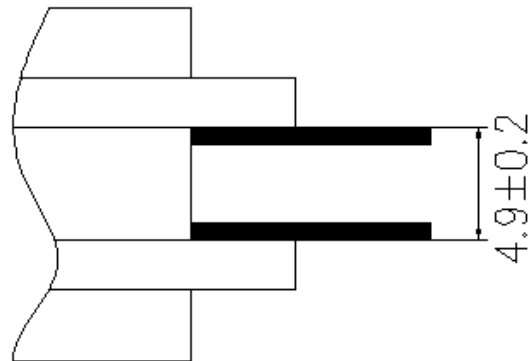
Applicable to in-line PCB products without locking between plugs and sockets; the thickness of PCB is not more than 2.5mm.



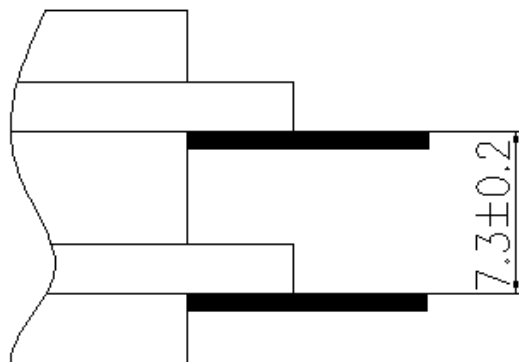
### Distance dimension of mounting surface



Plugs and sockets are installed in front of the board



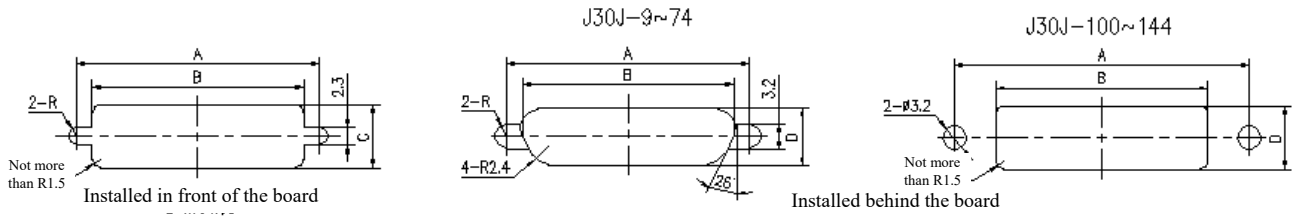
Plugs and sockets are installed behind the board



Plugs are installed in front of the board, and sockets are installed behind the board

### Opening size of mounting plate

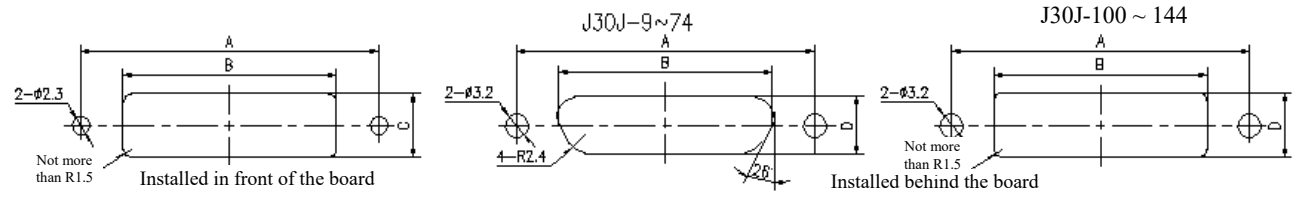
J30J-TJ/ZK; J30J-TJS/ZKS; J30J-TJ/ZK-D; J30JM-ZK; J30JM1-ZKS



Hole size for installation in front of the board				Hole size for installation behind the board			
Number of contact cores	A	B	C	Number of contact cores	A	B	D
9	14.3	10.2	7	9	14.3	10.2	6.3
15	18.2	14.1		15	18.2	14.1	
21	22	17.9		21	22	17.9	
25	24.5	20.5		25	24.5	20.5	
31	28.3	24.3		31	28.3	24.3	
37	32.2	28.1	37	32.2	28.1	7.4	
51	30.86	26.9	8.1	51	30.86	26.9	7.4
66	37.3	33.4	8.1	66	37.3	33.4	8.6
74	33.5	29.4	9.3	74	33.5	29.4	8.6
100	45.7	37	9.3	100	45.7	37	8.6
144	58.6	51	9.3	144	58.6	51	8.6

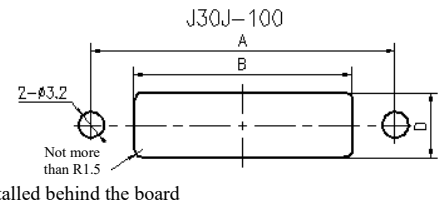
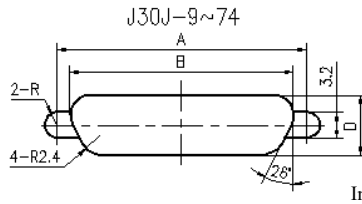
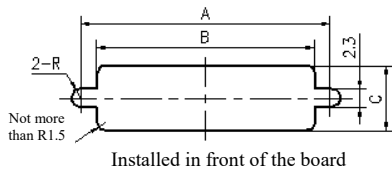
Note: As J30JM-ZK and J30JM1-ZKS are sealed products, although the mounting plate holes can be installed as shown above, the sealing effect may be lost because the mounting plate is a through-hole plate. Therefore, the mounting plate holes of these products should be blind threaded holes when they are installed in front of the board.

J30J-TJ/ZK-Q;



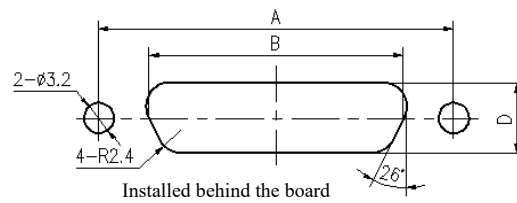
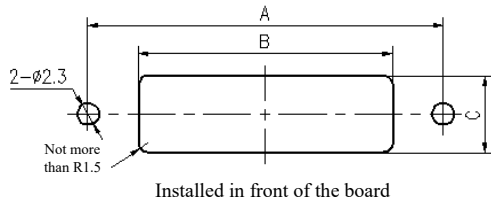
Hole size for installation in front of the board				Hole size for installation behind the board			
Number of contact cores	A	B	C	Number of contact cores	A	B	D
9	21	10.2	7	9	21	10.2	6.3
15	24.9	14.1		15	24.9	14.1	
21	28.7	17.9		21	28.7	17.9	
25	31.2	20.5		25	31.2	20.5	
31	35	24.3		31	35	24.3	
37	38.9	28.1	37	38.9	28.1	7.4	
51	37.6	26.9	8.1	51	37.6	26.9	7.4
66	44	33.4	8.1	66	44	33.4	8.6
74	40.2	29.4	9.3	74	40.2	29.4	8.6
100	52.4	37	9.3	100	52.4	37	8.6
144	73	51	9.3	144	73	51	8.6

J30J-TJ/ZK-C



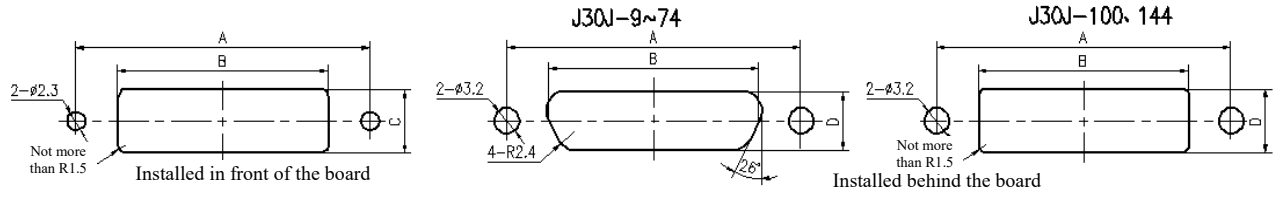
Hole size for installation in front of the board				Hole size for installation behind the board			
Number of contact cores	A	B	C	Number of contact cores	A	B	D
9	14.3	10.2	8.2	9	14.3	10.2	6.3
15	18.2	14.1		15	18.2	14.1	
21	22	17.9		21	22	17.9	
25	24.5	20.5		25	24.5	20.5	
31	28.3	24.3		31	28.3	24.3	
37	32.2	28.1		37	32.2	28.1	
51	30.86	26.9	9.3	51	30.86	26.9	7.4
66	37.3	33.4	9.3	66	37.3	33.4	7.4
74	33.5	29.4	10.3	74	33.5	29.4	8.6
100	45.7	37	10.3	100	45.7	37	8.6

J30J-TJ/ZK-Q8



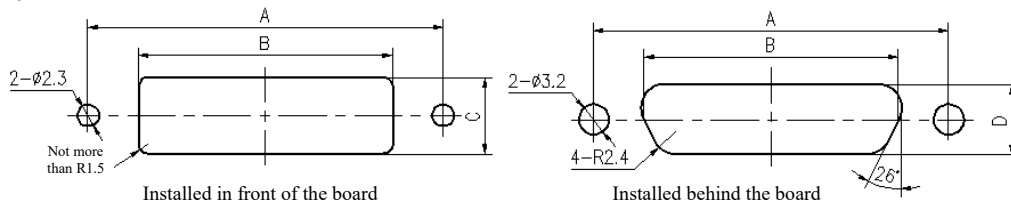
Hole size for installation in front of the board				Hole size for installation behind the board			
Number of contact cores	A	B	C	Number of contact cores	A	B	D
9	16.1	12	7	9	16.1	12	6.3
15	20	15.9		15	20	15.9	
21	23.8	19.7		21	23.8	19.7	
25	26.3	22.3		25	26.3	22.3	
31	30.1	26.1		31	30.1	26.1	
37	34	29.9		37	34	29.9	
51	32.6	28.7	8.1	51	32.6	28.7	7.4

J30J-TJ/ZK-A; J30J-TJ/ZK-AD;



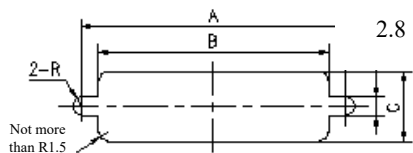
Hole size for installation in front of the board				Hole size for installation behind the board			
Number of contact cores	A	B	C	Number of contact cores	A	B	D
9	14.3	10.2	8.2	9	14.3	10.2	6.3
15	18.2	14.1		15	18.2	14.1	
21	22	17.9		21	22	17.9	
25	24.5	20.5		25	24.5	20.5	
31	28.3	24.3		31	28.3	24.3	
37	32.2	28.1	9.2	37	32.2	28.1	7.4
51	30.86	26.9		51	30.86	26.9	
66	37.3	33.4		66	37.3	33.4	
74	33.5	29.4	11.2	74	33.5	29.4	8.6
100	45.7	37		100	45.7	37	
144	58.6	51		144	58.6	51	

J30J-TJ/ZK-AQ8

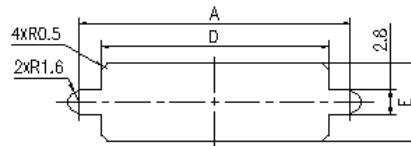


Hole size for installation in front of the board				Hole size for installation behind the board			
Number of contact cores	A	B	C	Number of contact cores	A	B	D
9	16.1	10.2	8.2	9	16.1	10.2	6.3
15	20	14.1		15	20	14.1	
21	23.8	17.9		21	23.8	17.9	
25	26.3	20.5		25	26.3	20.5	
31	30.1	24.3		31	30.1	24.3	
37	34	28.1	9.2	37	34	28.1	7.4
51	32.6	26.9		51	32.6	26.9	

J30JA-ZK



Installed in front of the board



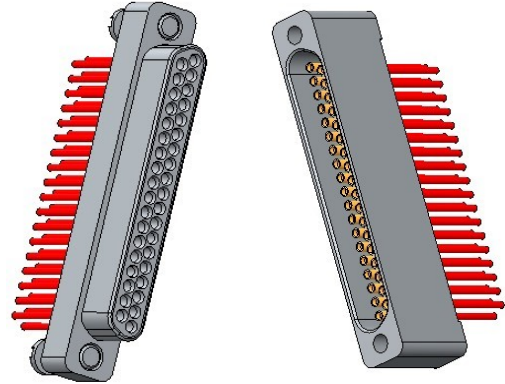
Installed behind the board

Hole size for installation in front of the board				Hole size for installation behind the board			
Number of contact cores	A	B	C	Number of contact cores	A	D	E
9	18.6	10.1	7	9	18.6	14.6	6.7
15	22.6	14		15	22.6	18.4	
21	26.3	17.8		21	26.3	22.3	
25	28.9	20.4		25	28.9	24.9	
31	32.7	24.2		31	32.7	28.6	
37	36.6	28		37	36.6	32.4	
51	35.3	26.8	8.1	51	35.3	31.3	7.8
66	41.7	33.3		66	41.7	37.7	
74	37.8	29.3	9.3	74	37.8	33.8	9
100	45.3	38		100	45.3	41.3	
144	59.3	51		144	59.3	55.3	

## J30JZ Series Micro-rectangular Electrical Connector

### Product Overview

- Trapezoidal housing positioning, in-line micro-rectangular electrical connector;
- The contact adopting flexible twist pins and rigid Jack structure;
- The size is only about 40% of that of J30J products with the same core number, and the spectrum is the same as that of J30J;
- Number of cores: 9, 15, 21, 25, 31, 37, 51, 66, 74, and 100 cores;
- Execute enterprise standard: Q/Ag 1.306 Detailed Specification for J30JZ Series Micro-rectangular Electrical Connectors (in accordance with MIL-C-83513);



### Product Performance

#### Mechanical Properties

Housing	Aluminum alloy, stainless steel	Mechanical life	500 plugging and unplugging cycles
Plating	Nickel plating, passivation	Sinusoidal vibration	Frequency 10 ~ 2000 Hz, Acceleration 196 m/s <sup>2</sup>
Insulator	Thermoplastic	Random vibration	0.4G <sup>2</sup> /Hz 23.1G
Contact	Gold-plated copper alloy, crimping type, welding type, PCB type	Impact	490m/s <sup>2</sup>

#### Electrical Performance

Contact resistance and rated current of contacts

Contact Specification	Contact resistance mΩ		Rated current A
	Before lifetime	After lifetime	
Twist pins	≤10	≤20	3

Magnetic permeability	Not more than 2.0
Insulation resistance	under normal conditions ≥ 5000 MΩ; under damp and hot conditions ≥ 1 MΩ
Withstand voltage	under normal conditions ≥ 600Vrms; under damp and hot conditions ≥ 360Vrms, Under low pressure conditions ≥ 150Vrms

#### Environmental Performance

Temperature range	-55 °C ~ +125 °C	Working air pressure	101.33 kPa ~ 4.39 kPa
Salt spray	48h	Relative humidity	90% ~ 95% at 40 °C

### Model Designation

<b>Code of main designation</b>	J30JZ: Socket with rigid hole as the contact J30JZ/X: Plug with twist pin as the contact	PE	N	51	ZK	CA	000	(Additional Information)
<b>Housing structure</b>	No indication - Free-end plug housing and vertically-mounted socket housing P - Vertically-mounted plug housing L - Horizontally-mounted plug and socket housing PE - Vertically-mounted socket-variant housing							
<b>Materials and surface treatment</b>	N - Aluminum alloy electroplated with nickel S - Stainless steel passivation							
<b>Number of contacts</b>	9, 15, 21, 25, 31, 37, 51, 66, 74, and 100 cores							
<b>Types of connectors and contacts</b>	TJ - Plug installed with pins ZK - Socket installed with jacks (TJ and ZK are fixed collocation)							
<b>Contact Tail type</b>	CA - Crimping; SA - Welding; NA - In-line PCB; WA - Bent PCB							
<b>Locking assembly type</b>	000 - without locking assembly; P01, P02 - locking assembly with mounting screws; L01, L02 - with locking screws							
<b>Additional Information</b>	Wire requirements: See Table 1, for crimping type products only							

Table 1

No.	Classification feature	Classification content	Mark code
1	Wire color	R: red; W: white; M: purple; G: green; A: gray; U: blue; Y: yellow; B: black; N: orange;	R, W, M, G, A, U, Y, B, N
2	L	Connector with wires	L
3	Wire length	1000: wire length value in mm	1000
4	Wire specification	A: 0.15mm <sup>2</sup> AFR-250 B: 0.12mm <sup>2</sup> AFR-250 D: 0.15mm <sup>2</sup> AFRP-250 F: 0.15mm <sup>2</sup> AF-250 etc.	A, B, D, F etc.
5	Additional requirements	No indication: no additional requirements 1: Wire jacket nylon sleeve 2: Wire jacket anti-wave sleeve 3: Wire jacket anti-wave sleeve and nylon sleeve 4: Marker at the end of wire, etc.	1, 2,3, 4, etc.

Note: 1. J30JZPENXXXXZKCA000 socket is mainly applicable to the use environment of free-end wire throwing that needs to be butted and locked;

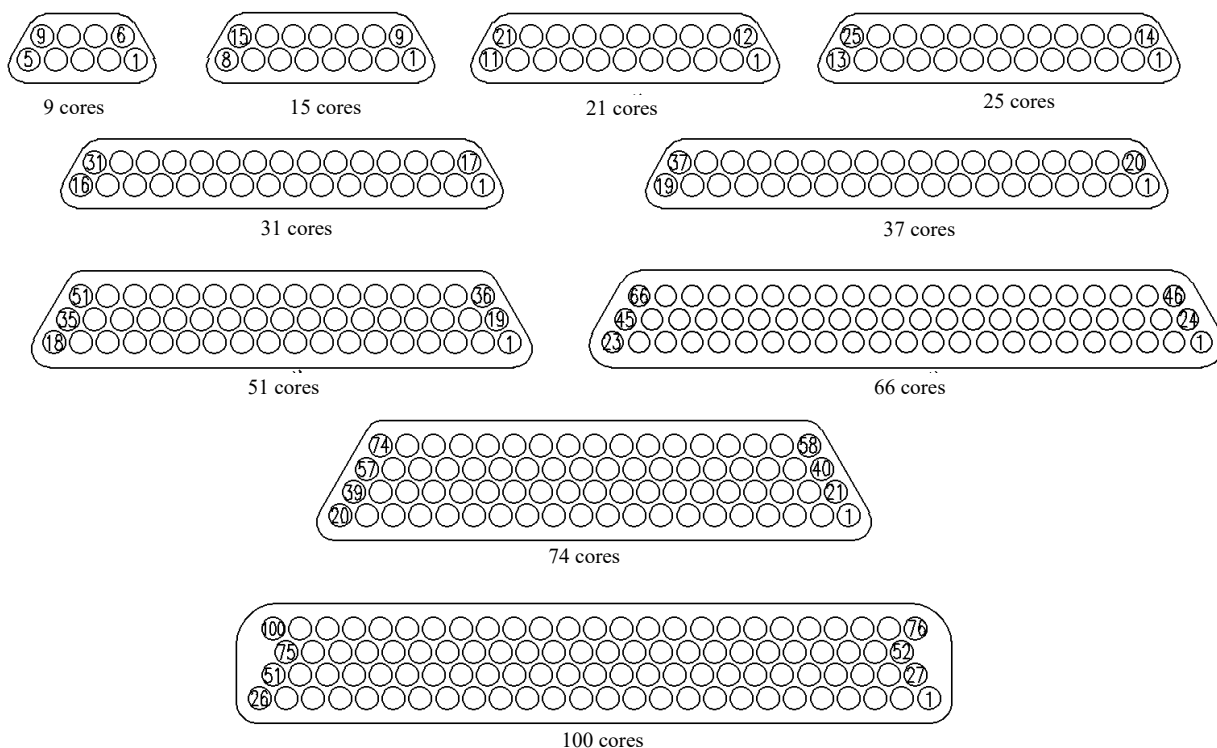
2. The 74 and 100-core leads of J30JZ in-line PCB series are  $\Phi 0.4\text{mm}$  to reduce the diameter of PCB pad ( $\Phi 0.55\text{mm}$ ) and reduce the difficulty of PCB layout process for users.

**Example of Model:**

J30JZ/XN37TJCAL01(WL150A3)

The above marks indicate that the connector adopts the plug with twist pin as the contact, the free-end plug housing, nickel-plated aluminum alloy housing as the housing material, 37 cores, the crimping contact tail, and the L01-type locking assembly; each hole is crimped with 150mm white AFR-250 wire with a cross-sectional area of 0.15mm<sup>2</sup>. The wire harness is covered with an anti-wave sleeve and a nylon sleeve.

**J30JZ Spectrum Arrangement (View of Pin-mounted Insulator Insertion Surface)**





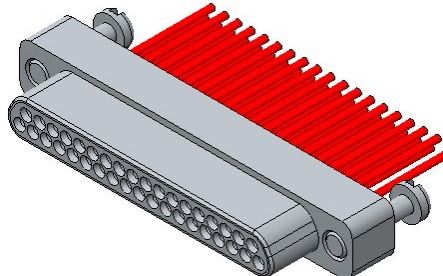
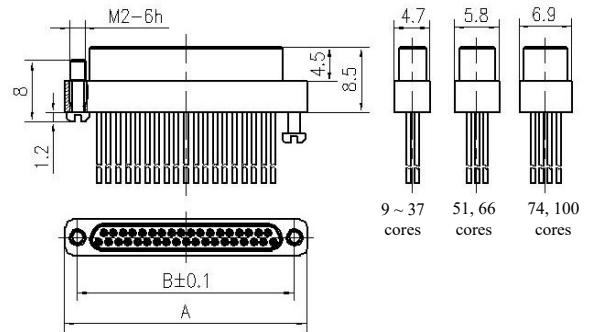
### Classification of J30JZ Series Plug and Socket

Plug and socket type	Basic Identification	Structural Features
Crimping type	Plug J30JZ/XNXXXTJCAL01 (wire)	Free-end, wire welding, with locking screws
	Plug J30JZ/XPNXXXTJCAP01 (wire)	Vertical installation, wire crimping, with mounting screws
	Socket J30JZNXXXZKCA000 (wire)	Vertical installation (optional), wire crimping, without locking assembly
	Socket J30JZPENXXXZKCA000 (wire)	The overall dimensions are the same as those of J30JZNXXXZKCA000 series products, and L02 locking screw shall be selected when it needs to be connected and locked with the plug
	Socket J30JZLNXXXZKCA000 (wire)	Horizontal installation, wire crimping, without locking assembly
Welding type	Plug J30JZ/XNXXXTJSAL01	Free-end, wire welding, with locking screws
	Plug J30JZ/XPNXXXTJSAP01	Vertical installation, wire welding, with mounting screws
	Socket J30JZNXXXZKSA000	Vertical installation (optional), wire welding, without locking assembly
	Socket J30JZLNXXXZKSA000	Horizontal installation, wire welding, without locking assembly
In-line PCB type	Plug J30JZ/XPNXXXTJNAP01	Vertical installation, in-line PCB, with mounting screws, PCB thickness of 2.5mm (max)
	Plug J30JZ/XPENXXXTJNAL04	Vertical installation, in-line PCB, with locking screws, PCB thickness of 2mm (max)
	Socket J30JZPNXXXZKNA000	Vertical installation, in-line PCB, without locking assembly, PCB thickness of 2.5mm (max)
Bent PCB type	Plug J30JZ/XLNXXXTJWA000	Horizontal installation, bent PCB, without locking assembly, PCB thickness of 2mm (max)
	Socket J30JZLNXXXZKWA000	Horizontal installation, bent PCB, without locking assembly, PCB thickness of 2mm (max)

### Overall and Installation Dimensions

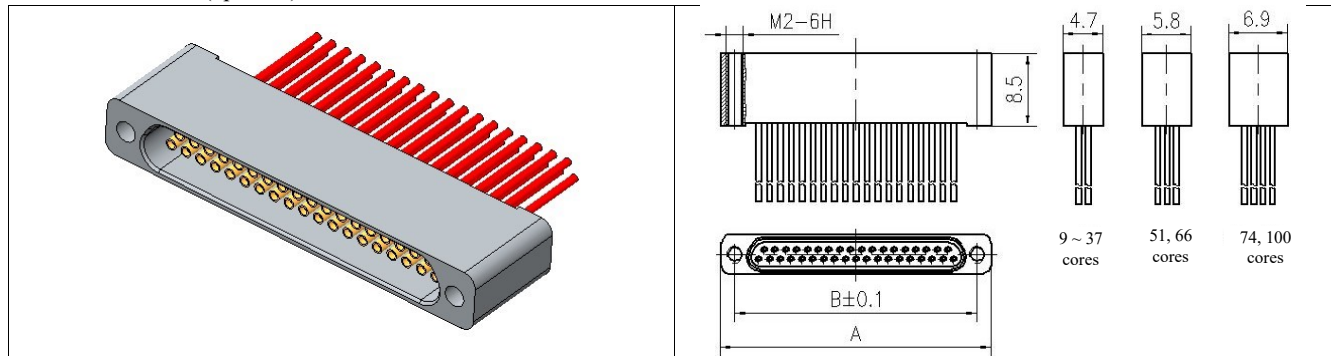
Basic plug J30JZ/X crimping type: J30JZ/XNXXXTJCAL01

Product with free-end housing structure

		
	Order Mark	A
J30JZ/XN9TJCAL01 (wire)	14	10.6
J30JZ/XN15TJCAL01 (wire)	17.8	14.4
J30JZ/XN21TJCAL01 (wire)	21.6	18.2
J30JZ/XN25TJCAL01 (wire)	24.2	20.8
J30JZ/XN31TJCAL01 (wire)	28	24.6
J30JZ/XN37TJCAL01 (wire)	31.8	28.4
J30JZ/XN51TJCAL01 (wire)	30.5	27.1
J30JZ/XN66TJCAL01 (wire)	36.9	33.5
J30JZ/XN74TJCAL01 (wire)	33.1	29.7
J30JZ/XN100TJCAL01 (wire)	40.7	37.3

Basic socket J30JZ crimping type: J30JZXXXXZKCA000

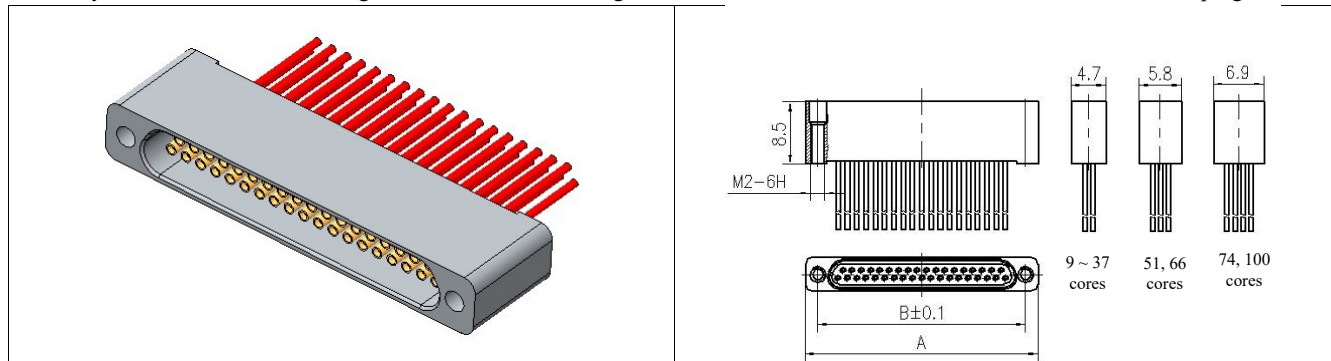
Vertical installation (optional)



Order Mark	A	B
J30JZN9ZKCA000 (wire)	14	10.6
J30JZN15ZKCA000 (wire)	17.8	14.4
J30JZN21ZKCA000 (wire)	21.6	18.2
J30JZN25ZKCA000 (wire)	24.2	20.8
J30JZN31ZKCA000 (wire)	28	24.6
J30JZN37ZKCA000 (wire)	31.8	28.4
J30JZN51ZKCA000 (wire)	30.5	27.1
J30JZN66ZKCA000 (wire)	36.9	33.5
J30JZN74ZKCA000 (wire)	33.1	29.7
J30JZN100ZKCA000 (wire)	40.7	37.3

Basic socket J30JZ crimping type: J30JZPENXXXXZKCA000

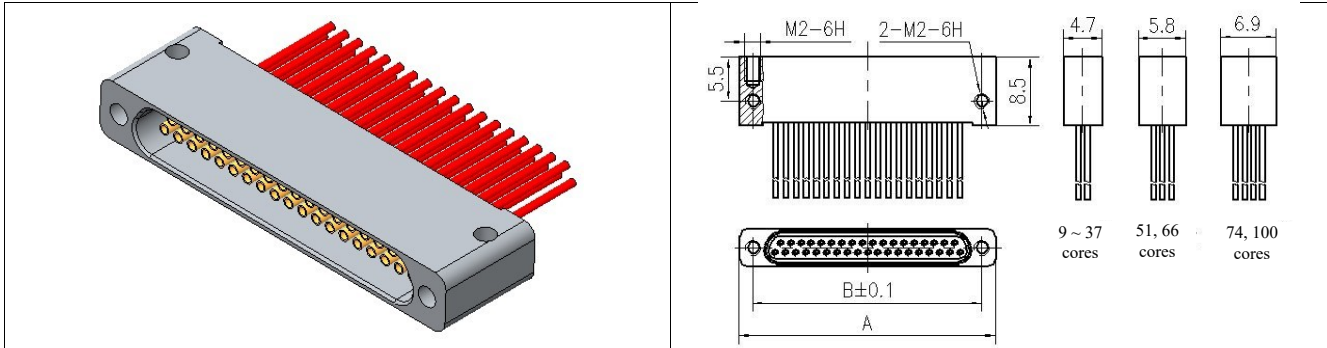
Vertically-mounted modified housing structure; the L02 locking screw shall be selected when it needs to be locked with the plug



Order Mark	A	B
J30JZPEN9ZKCA000 (wire)	14	10.6
J30JZPEN15ZKCA000 (wire)	17.8	14.4
J30JZPEN21ZKCA000 (wire)	21.6	18.2
J30JZPEN25ZKCA000 (wire)	24.2	20.8
J30JZPEN31ZKCA000 (wire)	28	24.6
J30JZPEN37ZKCA000 (wire)	31.8	28.4
J30JZPEN51ZKCA000 (wire)	30.5	27.1
J30JZPEN66ZKCA000 (wire)	36.9	33.5
J30JZPEN74ZKCA000 (wire)	33.1	29.7
J30JZPEN100ZKCA000 (wire)	40.7	37.3

Basic socket J30JZ crimping type: J30JZLNXXXXZKCA000

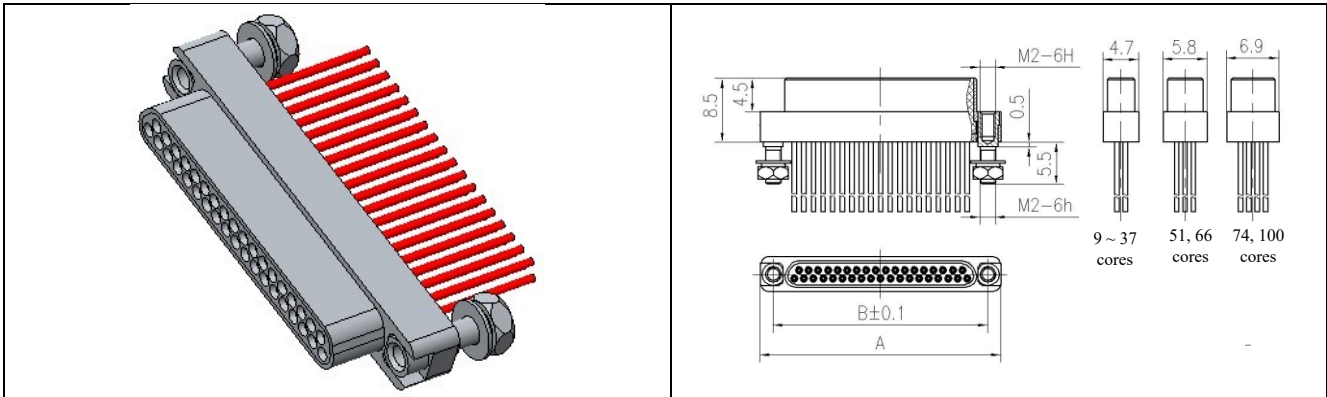
Horizontal installation structure



Order Mark	A	B
J30JZLN9ZKCA000 (wire)	14	10.6
J30JZLN15ZKCA000 (wire)	17.8	14.4
J30JZLN21ZKCA000 (wire)	21.6	18.2
J30JZLN25ZKCA000 (wire)	24.2	20.8
J30JZLN31ZKCA000 (wire)	28	24.6
J30JZLN37ZKCA000 (wire)	31.8	28.4
J30JZLN51ZKCA000 (wire)	30.5	27.1
J30JZLN66ZKCA000 (wire)	36.9	33.5
J30JZLN74ZKCA000 (wire)	33.1	29.7
J30JZLN100ZKCA000 (wire)	40.7	37.3

Basic plug J30JZ/X crimping type: J30JZ/XPNXXXXTJCAP01

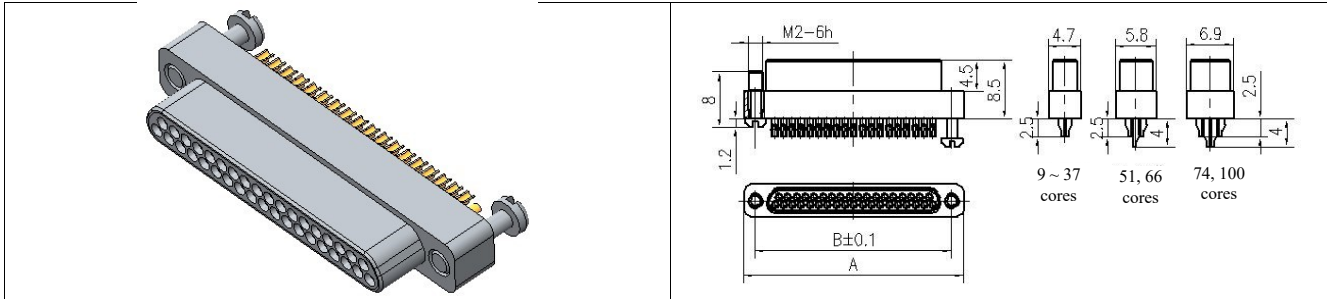
Vertically-mounted housing structure



Order Mark	A	B
J30JZ/XPN9TJCAP01 (wire)	14	10.6
J30JZ/XPN15TJCAP01 (wire)	17.8	14.4
J30JZ/XPN21TJCAP01 (wire)	21.6	18.2
J30JZ/XPN25TJCAP01 (wire)	24.2	20.8
J30JZ/XPN31TJCAP01 (wire)	28	24.6
J30JZ/XPN37TJCAP01 (wire)	31.8	28.4
J30JZ/XPN51TJCAP01 (wire)	30.5	27.1
J30JZ/XPN66TJCAP01 (wire)	36.9	33.5
J30JZ/XPN74TJCAP01 (wire)	33.1	29.7
J30JZ/XPN100TJCAP01 (wire)	40.7	37.3

Welding plug J30JZ/X: J30JZ/XNXXXTJSAL01

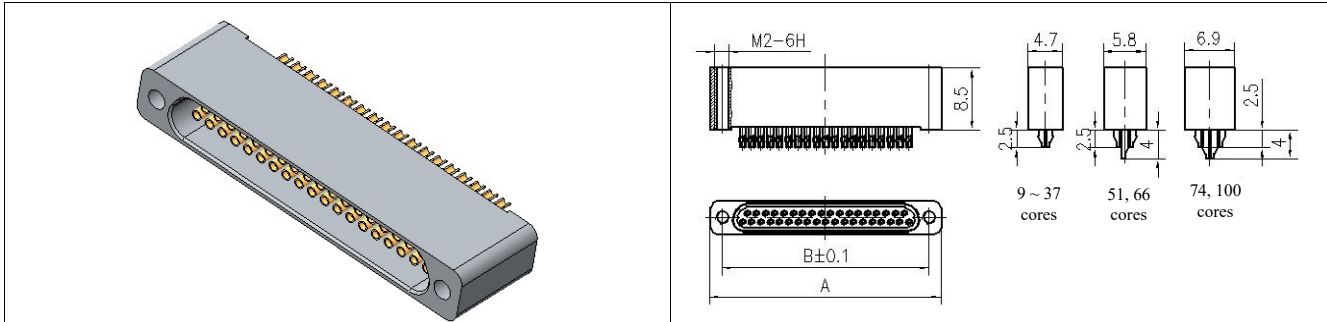
Free-end housing structure



Order Mark	A	B
J30JZ/XN9TJSAL01	14	10.6
J30JZ/XN15TJSAL01	17.8	14.4
J30JZ/XN21TJSAL01	21.6	18.2
J30JZ/XN25TJSAL01	24.2	20.8
J30JZ/XN31TJSAL01	28	24.6
J30JZ/XN37TJSAL01	31.8	28.4
J30JZ/XN51TJSAL01	30.5	27.1
J30JZ/XN66TJSAL01	36.9	33.5
J30JZ/XN74TJSAL01	33.1	29.7
J30JZ/XN100TJSAL01	40.7	37.3

Welding socket J30JZ: J30JZNXXXZKSA000

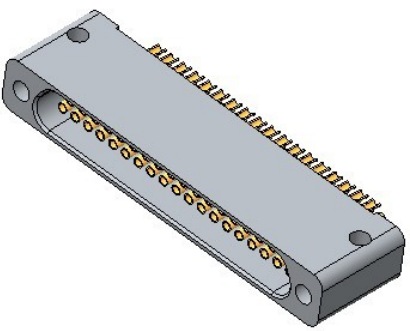
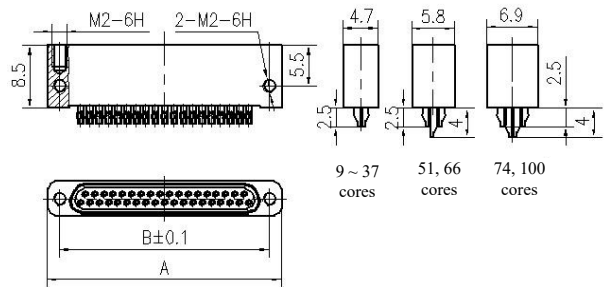
Free-end housing structure (Vertical installation (optional))



Order Mark	A	B
J30JZN9ZKSA000	14	10.6
J30JZN15ZKSA000	17.8	14.4
J30JZN21ZKSA000	21.6	18.2
J30JZN25ZKSA000	24.2	20.8
J30JZN31ZKSA000	28	24.6
J30JZN37ZKSA000	31.8	28.4
J30JZN51ZKSA000	30.5	27.1
J30JZN66ZKSA000	36.9	33.5
J30JZN74ZKSA000	33.1	29.7
J30JZN100ZKSA000	40.7	37.3

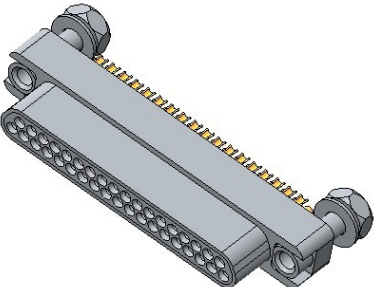
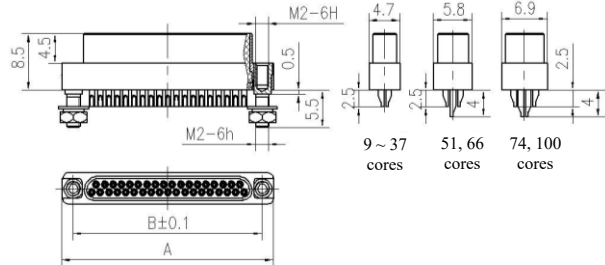
Welding socket J30JZ: J30JZLNXXXXZKSA000

Horizontal installation structure

		
Order Mark	A	B
J30JZLN9ZKSA000	14	10.6
J30JZLN15ZKSA000	17.8	14.4
J30JZLN21ZKSA000	21.6	18.2
J30JZLN25ZKSA000	24.2	20.8
J30JZLN31ZKSA000	28	24.6
J30JZLN37ZKSA000	31.8	28.4
J30JZLN51ZKSA000	30.5	27.1
J30JZLN66ZKSA000	36.9	33.5
J30JZLN74ZKSA000	33.1	29.7
J30JZLN100ZKSA000	40.7	37.3

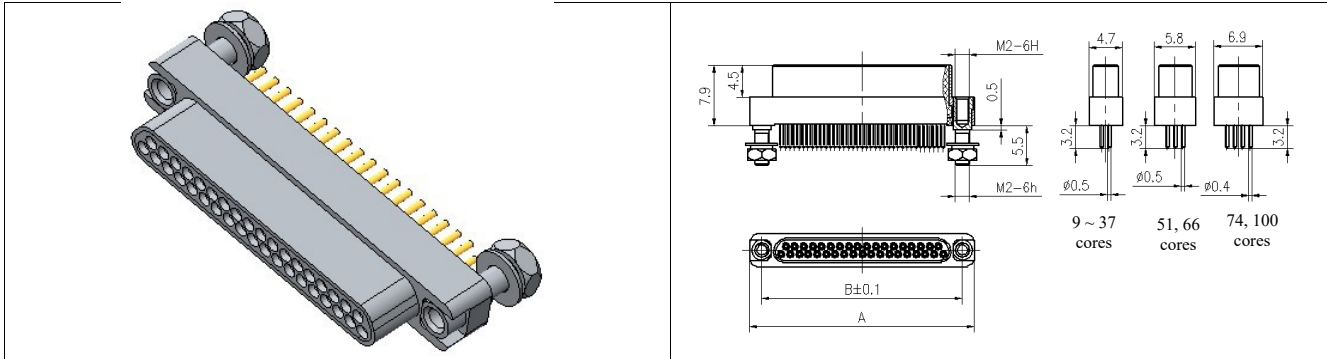
Welding plug J30JZ/X: J30JZ/XPNXXXXTJSAP01

Vertically-mounted housing structure

		
Order Mark	A	B
J30JZ/XPN9TJSAP01	14	10.6
J30JZ/XPN15TJSAP01	17.8	14.4
J30JZ/XPN21TJSAP01	21.6	18.2
J30JZ/XPN25TJSAP01	24.2	20.8
J30JZ/XPN31TJSAP01	28	24.6
J30JZ/XPN37TJSAP01	31.8	28.4
J30JZ/XPN51TJSAP01	30.5	27.1
J30JZ/XPN66TJSAP01	36.9	33.5
J30JZ/XPN74TJSAP01	33.1	29.7
J30JZ/XPN100TJSAP01	40.7	37.3

In-line plug J30JZ/X: J30JZ/XPXXXXTJNAP01

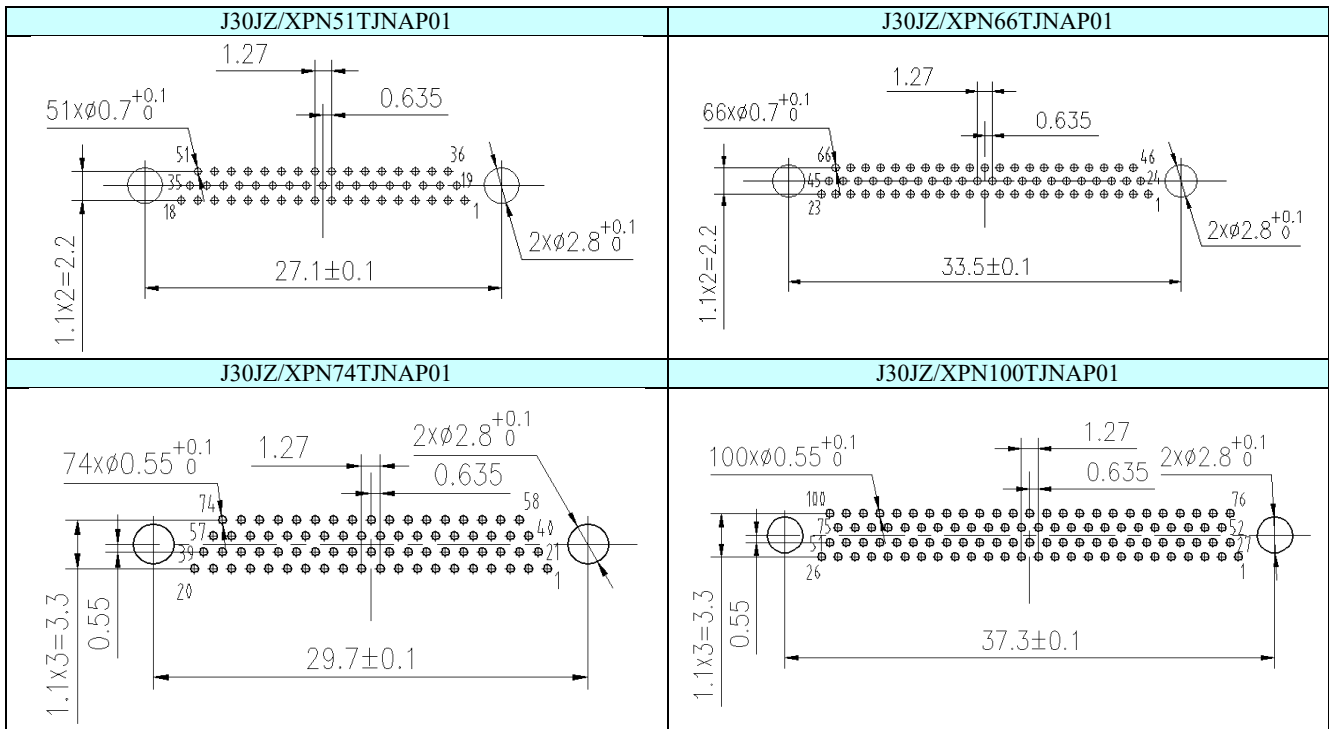
Vertical installation, suitable for PCB thickness: 2.5mm (max), grid spacing (spacing × row spacing): 1.27 mm × 1.1mm



Order Mark	A	B
J30JZ/XP9TJNAP01	14	10.6
J30JZ/XP15TJNAP01	17.8	14.4
J30JZ/XP21TJNAP01	21.6	18.2
J30JZ/XP25TJNAP01	24.2	20.8
J30JZ/XP31TJNAP01	28	24.6
J30JZ/XP37TJNAP01	31.8	28.4
J30JZ/XP51TJNAP01	30.5	27.1
J30JZ/XP66TJNAP01	36.9	33.5
J30JZ/XP74TJNAP01	33.1	29.7
J30JZ/XP100TJNAP01	40.7	37.3

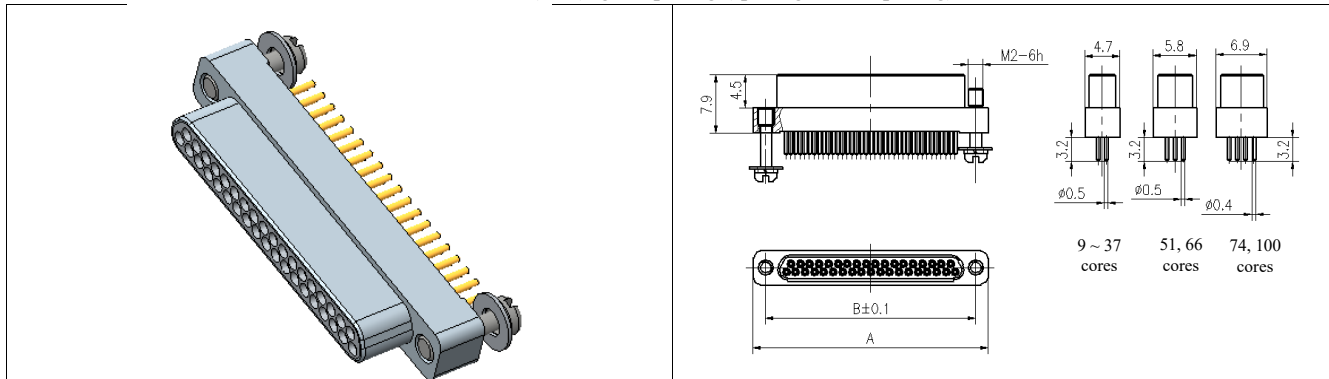
Hole size of J30JZ series in-line PCB plug: J30JZ/XPXXXXTJNAP01 (grid spacing 1.27 mm × 1.1mm)

J30JZ/XP9TJNAP01	J30JZ/XP15TJNAP01
J30JZ/XP21TJNAP01	J30JZ/XP25TJNAP01
J30JZ/XP31TJNAP01	J30JZ/XP37TJNAP01



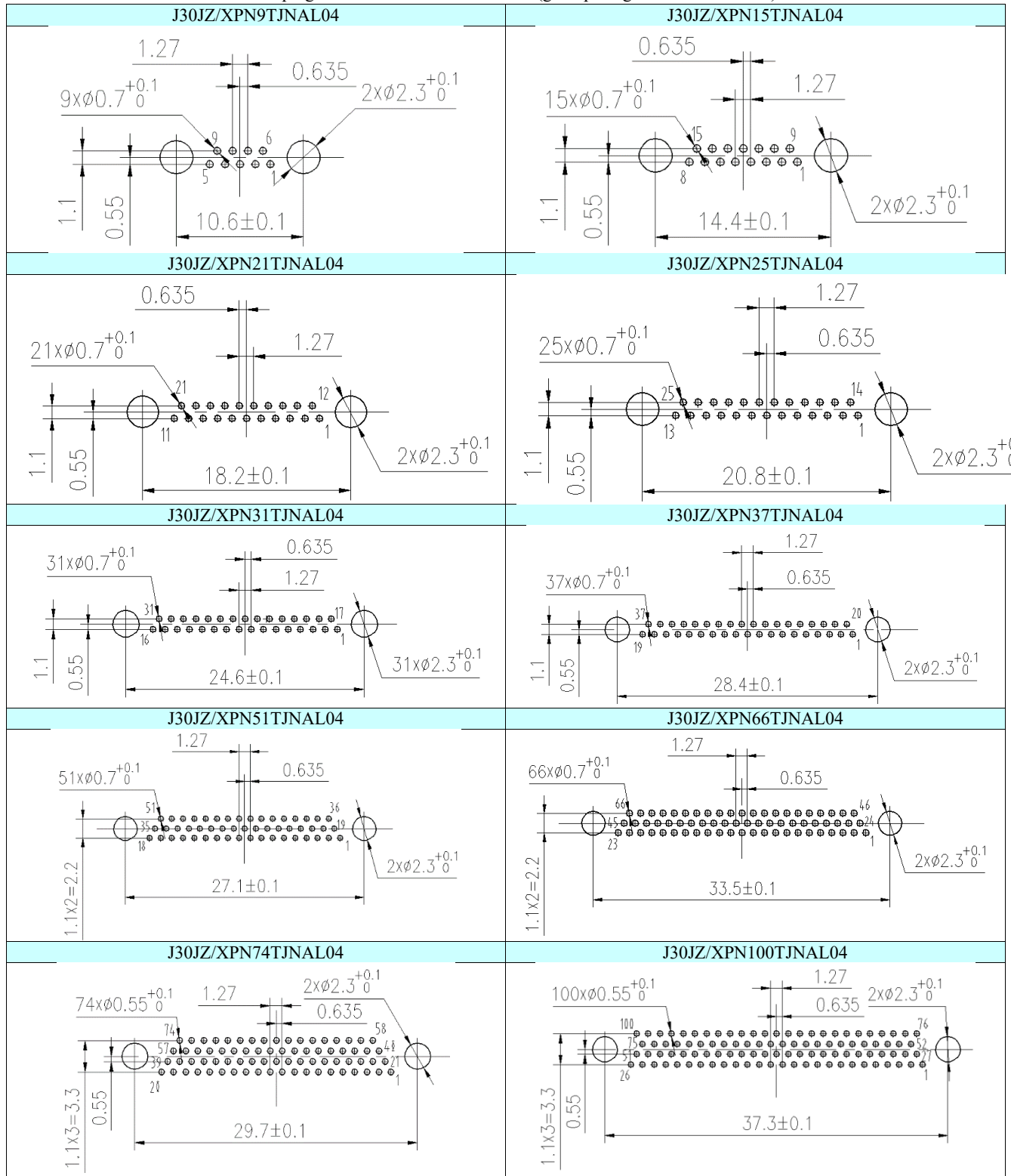
In-line plug J30JZ/X: J30JZ/XPENXXXJTJNAL04

Vertical installation, suitable for PCB thickness: 2mm (max), grid spacing (spacing  $\times$  row spacing): 1.27 mm  $\times$  1.1mm



Order Mark	A	B
J30JZ/XP9TJNAL04	14	10.6
J30JZ/XP15TJNAL04	17.8	14.4
J30JZ/XP21TJNAL04	21.6	18.2
J30JZ/XP25TJNAL04	24.2	20.8
J30JZ/XP31TJNAL04	28	24.6
J30JZ/XP37TJNAL04	31.8	28.4
J30JZ/XP51TJNAL04	30.5	27.1
J30JZ/XP66TJNAL04	36.9	33.5
J30JZ/XP74TJNAL04	33.1	29.7
J30JZ/XP100TJNAL04	40.7	37.3

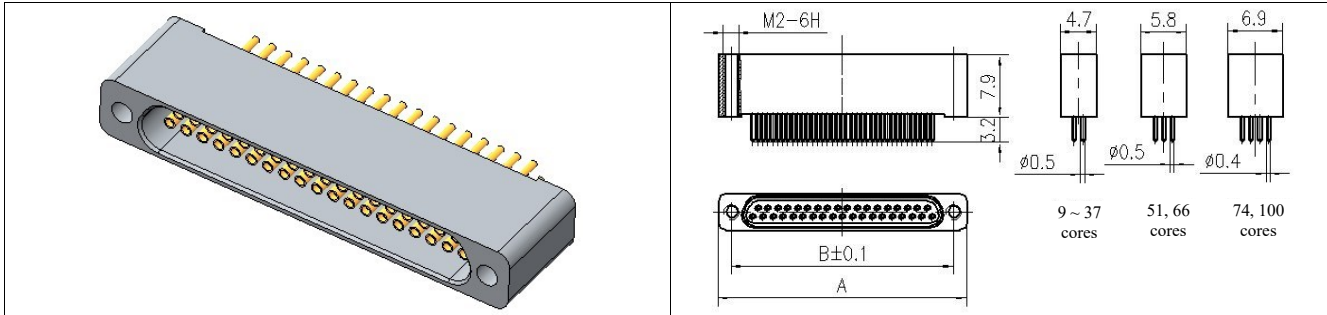
Hole size of J30JZ series in-line PCB plug: J30JZ/XPENXXXJTJNAL04 (grid spacing 1.27 mm × 1.1mm)





In-line socket J30JZ: J30JZPNXXXXZKNA000

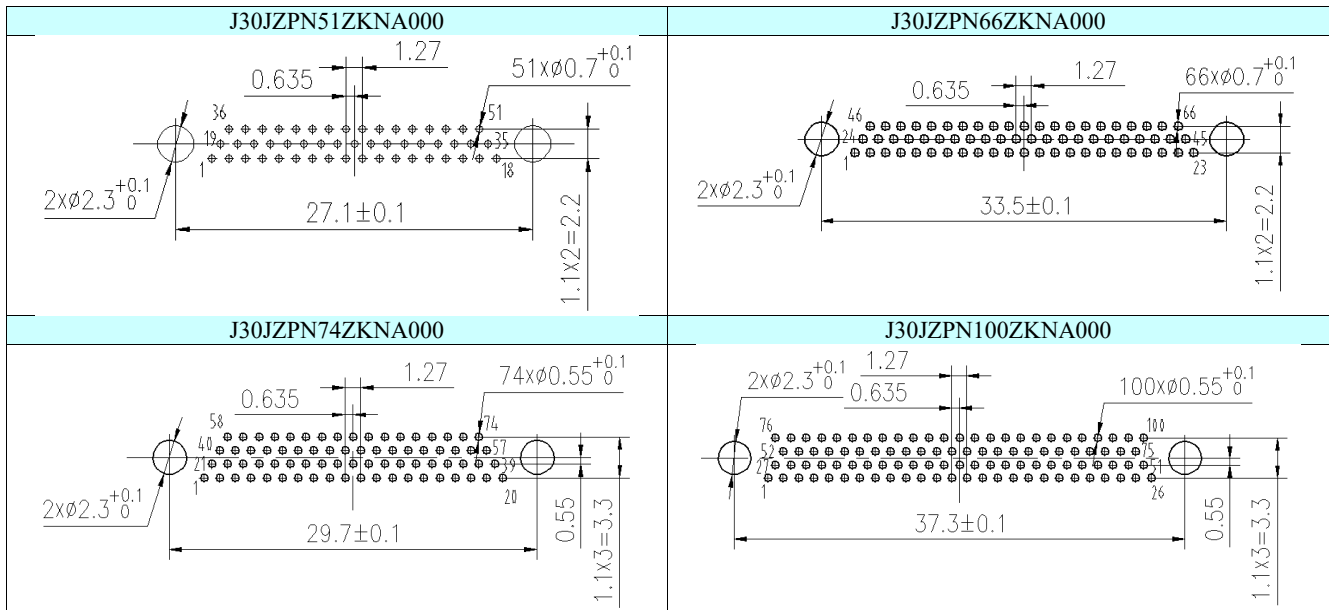
Vertical installation, suitable for PCB thickness: 2.5mm (max), grid spacing (spacing × row spacing): 1.27 mm × 1.1mm



Order Mark	A	B
J30JZPN9ZKNA000	14	10.6
J30JZPN15ZKNA000	17.8	14.4
J30JZPN21ZKNA000	21.6	18.2
J30JZPN25ZKNA000	24.2	20.8
J30JZPN31ZKNA000	28	24.6
J30JZPN37ZKNA000	31.8	28.4
J30JZPN51ZKNA000	30.5	27.1
J30JZPN66ZKNA000	36.9	33.5
J30JZPN74ZKNA000	33.1	29.7
J30JZPN100ZKNA000	40.7	37.3

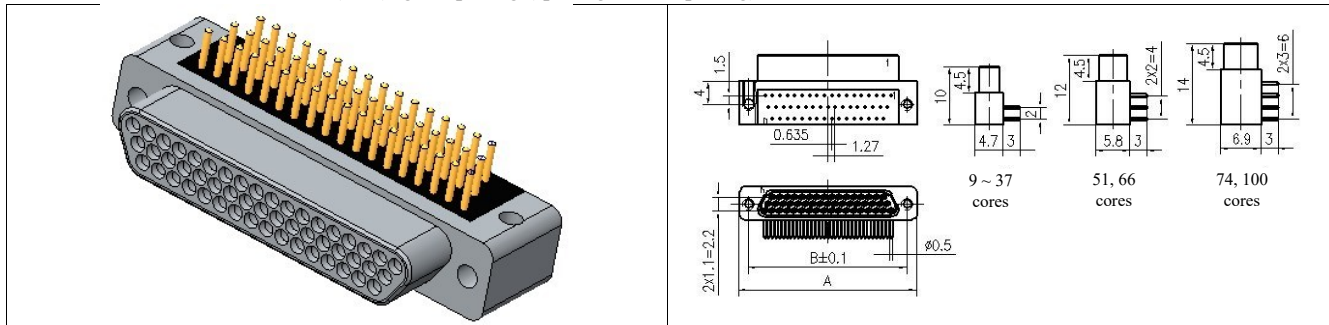
Hole size of J30JZ series in-line PCB socket: J30JZPNXXXXZKNA000 (grid spacing 1.27 mm × 1.1mm)

<p><b>J30JZPN9ZKNA000</b></p>	<p><b>J30JZPN15ZKNA000</b></p>
<p><b>J30JZPN21ZKNA000</b></p>	<p><b>J30JZPN25ZKNA000</b></p>
<p><b>J30JZPN31ZKNA000</b></p>	<p><b>J30JZPN37ZKNA000</b></p>



Bent plug J30JZ/X: J30JZ/XLNXXXJTJWA000

Suitable for PCB thickness: 2mm (max), grid spacing (spacing  $\times$  row spacing): 1.27 mm  $\times$  2mm



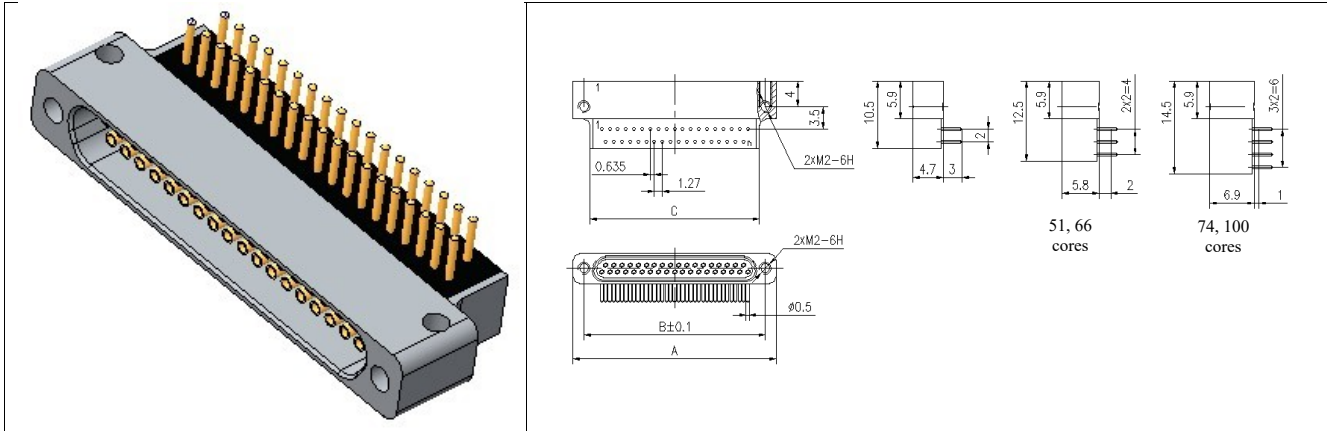
Order Mark	A	B
J30JZ/XLN9JTJWA000	14	10.6
J30JZ/XLN15JTJWA000	17.8	14.4
J30JZ/XLN21JTJWA000	21.6	18.2
J30JZ/XLN25JTJWA000	24.2	20.8
J30JZ/XLN31JTJWA000	28	24.6
J30JZ/XLN37JTJWA000	31.8	28.4
J30JZ/XLN51JTJWA000	30.5	27.1
J30JZ/XLN66JTJWA000	36.9	33.5
J30JZ/XLN74JTJWA000	33.1	29.7
J30JZ/XLN100JTJWA000	40.7	37.3

Hole size of J30JZ series bent PCB plug: J30JZ/XLNXXXJTJWA000 (grid spacing 1.27 mm × 2mm)

<p><b>J30JZ/XLN9JTJWA000</b></p>	<p><b>J30JZ/XLN15JTJWA000</b></p>
<p><b>J30JZ/XLN21JTJWA000</b></p>	<p><b>J30JZ/XLN25JTJWA000</b></p>
<p><b>J30JZ/XLN31JTJWA000</b></p>	<p><b>J30JZ/XLN37JTJWA000</b></p>
<p><b>J30JZ/XLN51JTJWA000</b></p>	<p><b>J30JZ/XLN66JTJWA000</b></p>
<p><b>J30JZ/XLN74JTJWA000</b></p>	<p><b>J30JZ/XLN100JTJWA000</b></p>

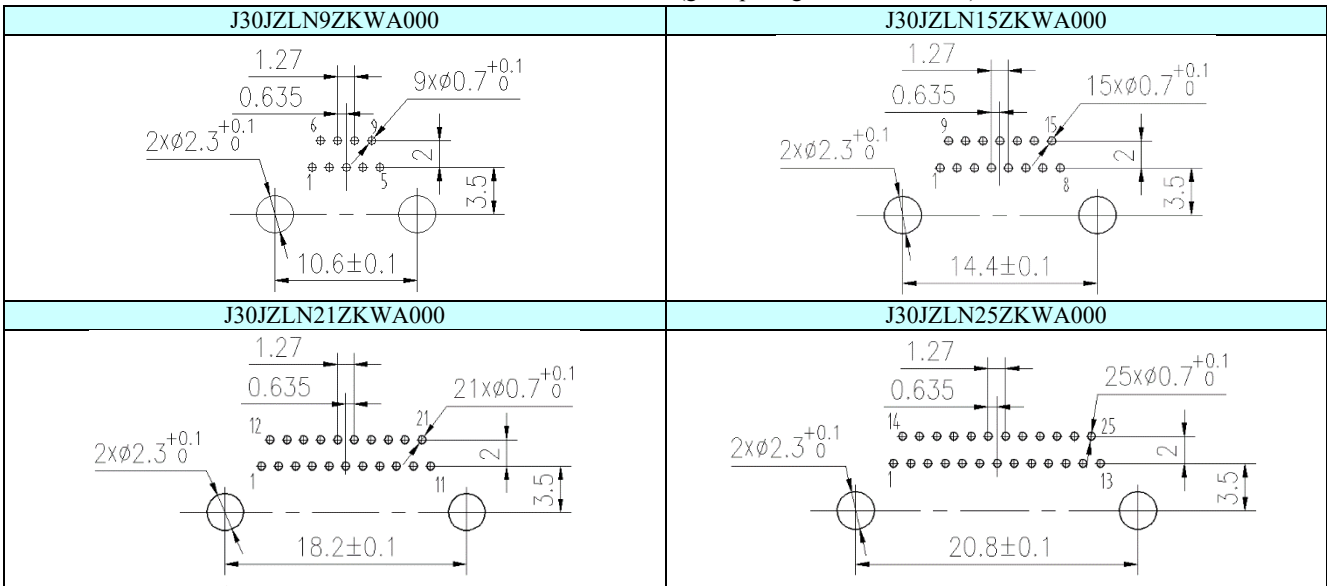
Bent socket J30JZ: J30JZLNXXXXZKWA000

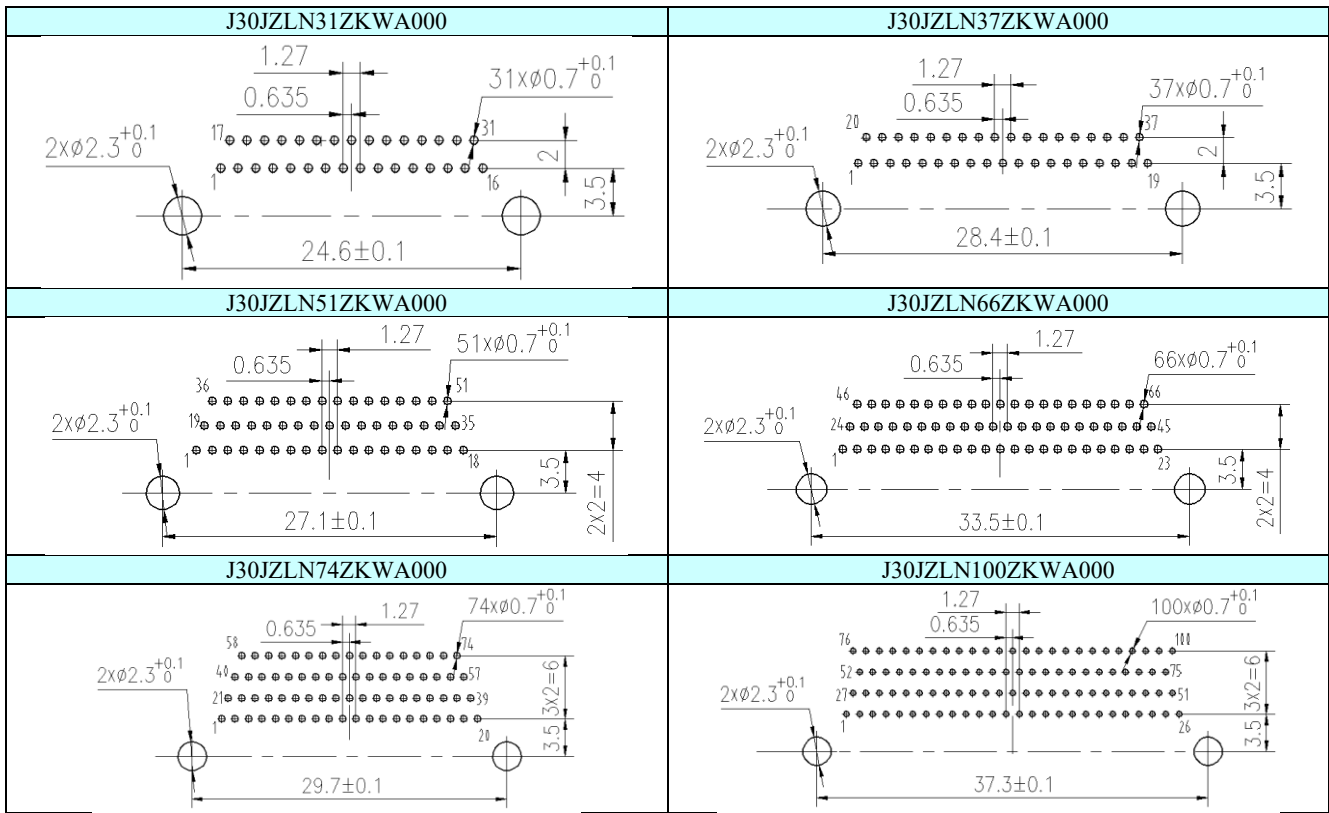
Suitable for PCB thickness: 2mm (max), grid spacing (spacing × row spacing): 1.27 mm × 2mm



Order Mark	A	B	C
J30JZLN9ZKWA000	14	10.6	8.7
J30JZLN15ZKWA000	17.8	14.4	12.5
J30JZLN21ZKWA000	21.6	18.2	16.3
J30JZLN25ZKWA000	24.2	20.8	18.9
J30JZLN31ZKWA000	28	24.6	22.7
J30JZLN37ZKWA000	31.8	28.4	26.5
J30JZLN51ZKWA000	30.5	27.1	25.2
J30JZLN66ZKWA000	36.9	33.5	31.6
J30JZLN74ZKWA000	33.1	29.7	27.8
J30JZLN100ZKWA000	40.7	37.3	35.4

Hole size of J30JZ series bent PCB socket: J30JZLNXXXXZKWA000 (grid spacing 1.27 mm × 2mm)

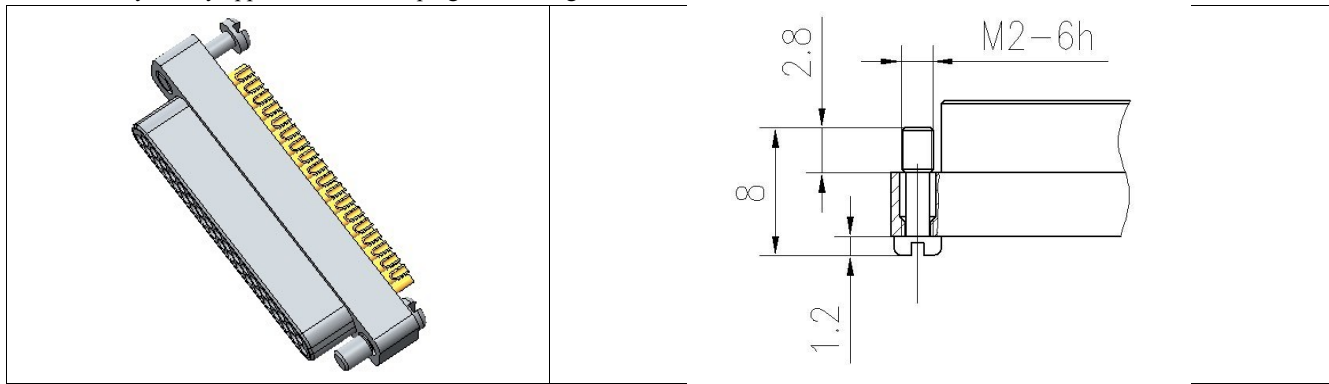




**J30JZ Series Locking Assembly/Free-end Mounting Accessories**

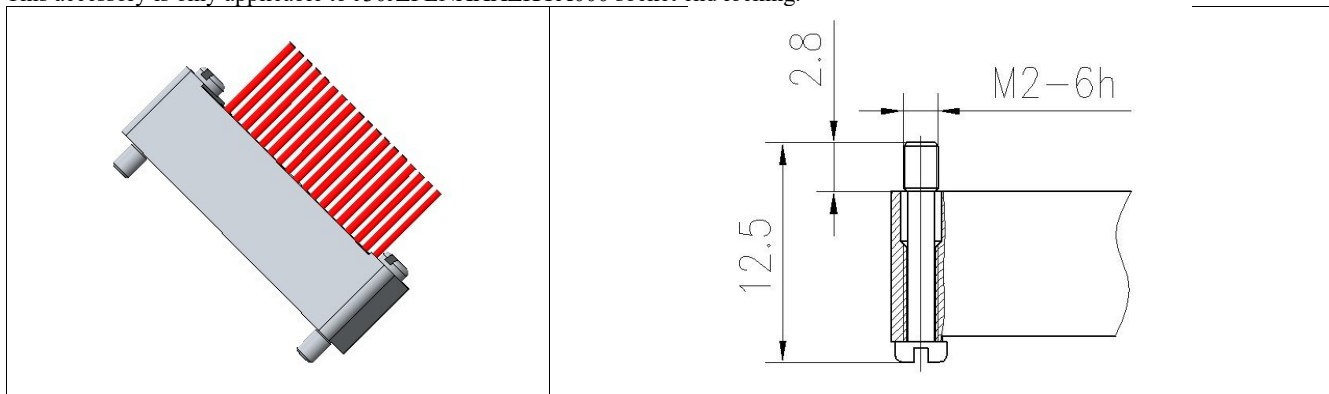
**J30JZ-L01 Mounting Accessories**

This accessory is only applicable to J30JZ plug end locking.



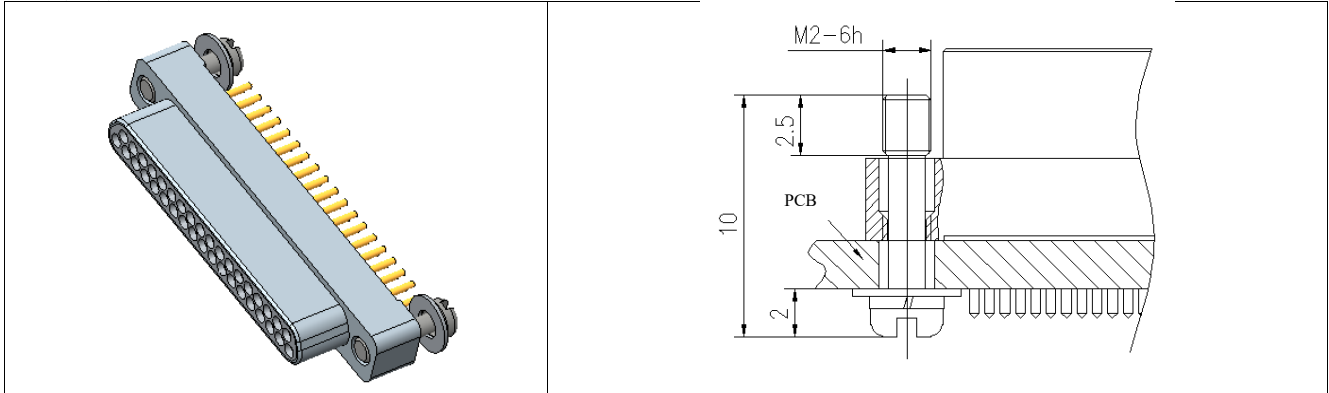
**J30JZ-L02 Mounting Accessories**

This accessory is only applicable to J30JZPENXXXZKCA000 socket end locking.



### J30JZ-L04 Mounting Accessories

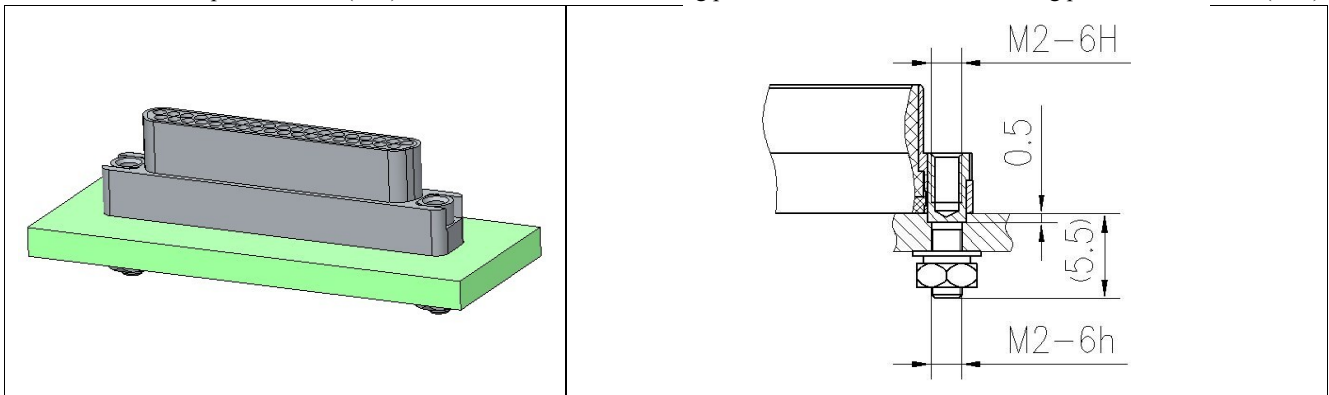
This accessory is only applicable to the locking and installation of J30JZ/XPENXXXJTJNAL04 plug end, and the thickness of PCB is 2mm (max).



### J30JZ Series Locking Assembly/Fixed-end Mounting Accessories

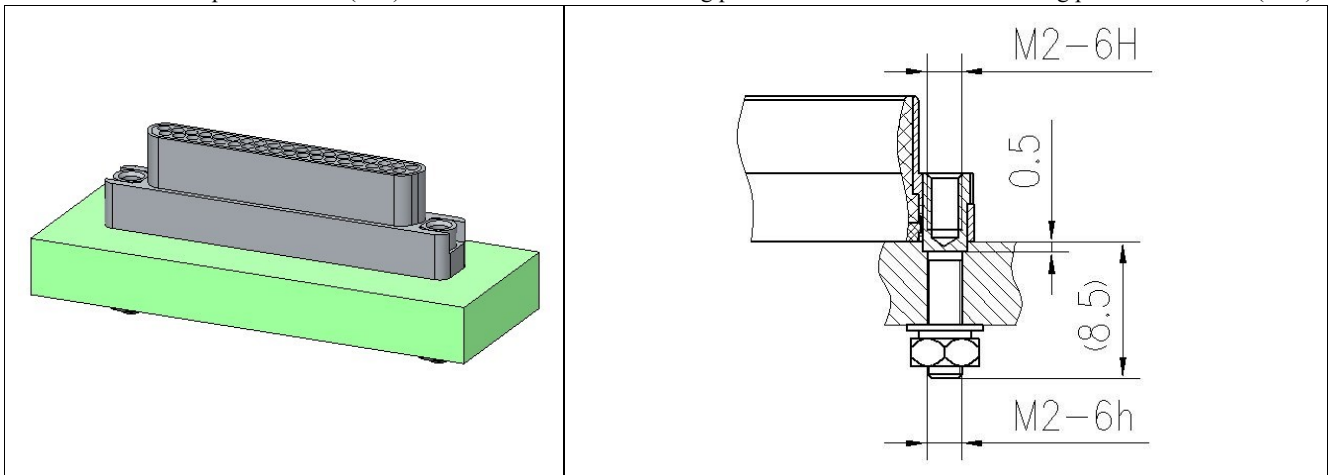
#### J30JZ-P01 Mounting Accessories

This accessory is only applicable to the fixed installation of J30JZ plug end. When drilling holes on the mounting plate, a  $\Phi 2.8\text{mm}$  (min) counterbore with a depth of 0.5mm (min) shall be drilled on the mounting plate. The thickness of the mounting plate used is 2.5mm (max).



#### J30JZ-P02 Mounting Accessories

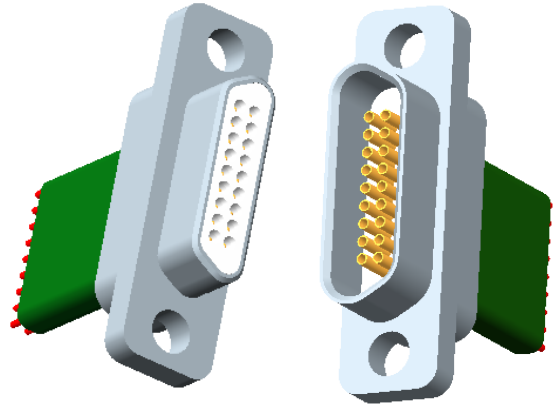
This accessory is only applicable to the fixed installation of J30JZ plug end. When drilling holes on the mounting plate, a  $\Phi 2.8\text{mm}$  (min) counterbore with a depth of 0.5mm (min) shall be drilled on the mounting plate. The thickness of the mounting plate used is 5mm (max).



## J30J Series High-speed Transmission Micro-rectangular Electrical Connector

### Product Overview

- Trapezoidal housing positioning, in-line micro-rectangular electrical connector
- High-speed transmission: 1.65 Gbps
- High-density contact, spacing 1.27mm × 1.27mm
- Number of cores: seven specifications of 12, 18, 24, 30, 36, 55 and 100 cores
- Execute enterprise standard: Q/Ag 1.313 Detailed Specification for HJ30J Series Micro-rectangular Electrical Connectors (conforming to MIL-C-83513, equivalent to MIL-C-83513)



### Product Performance

#### Mechanical Properties

Housing	Aluminum alloy	Mechanical life	500 plugging and unplugging cycles
Plating	Nickel plating	Vibration	Frequency 10 ~ 2000 Hz, Acceleration 196 m/s <sup>2</sup>
Insulator	Thermoplastic	Impact	490m/s <sup>2</sup>
Contact	Gold-plated copper alloy, crimping type, welding type, PCB type, vertical surface-mount type		

#### Electrical Performance

Contact resistance and rated current of contacts

Contact Specification	Contact resistance mΩ		Rated current A
	Before lifetime	After lifetime	
Twist pins	≤20	≤30	3

Insulation resistance	under normal conditions ≥ 5000 MΩ; under damp and hot conditions ≥ 1 MΩ
Withstand voltage (under normal conditions)	600Vrms
Characteristic impedance	100± 15 Ω
Transmission characteristics	Transmission rate 1.65 Gbps

#### Environmental Performance

Temperature range	-55 °C ~ +125 °C	Relative humidity	90% ~ 95% at 40 °C
Salt spray	48h	Working air pressure	101.33 kPa ~ 4.39 kPa

### Model Designation

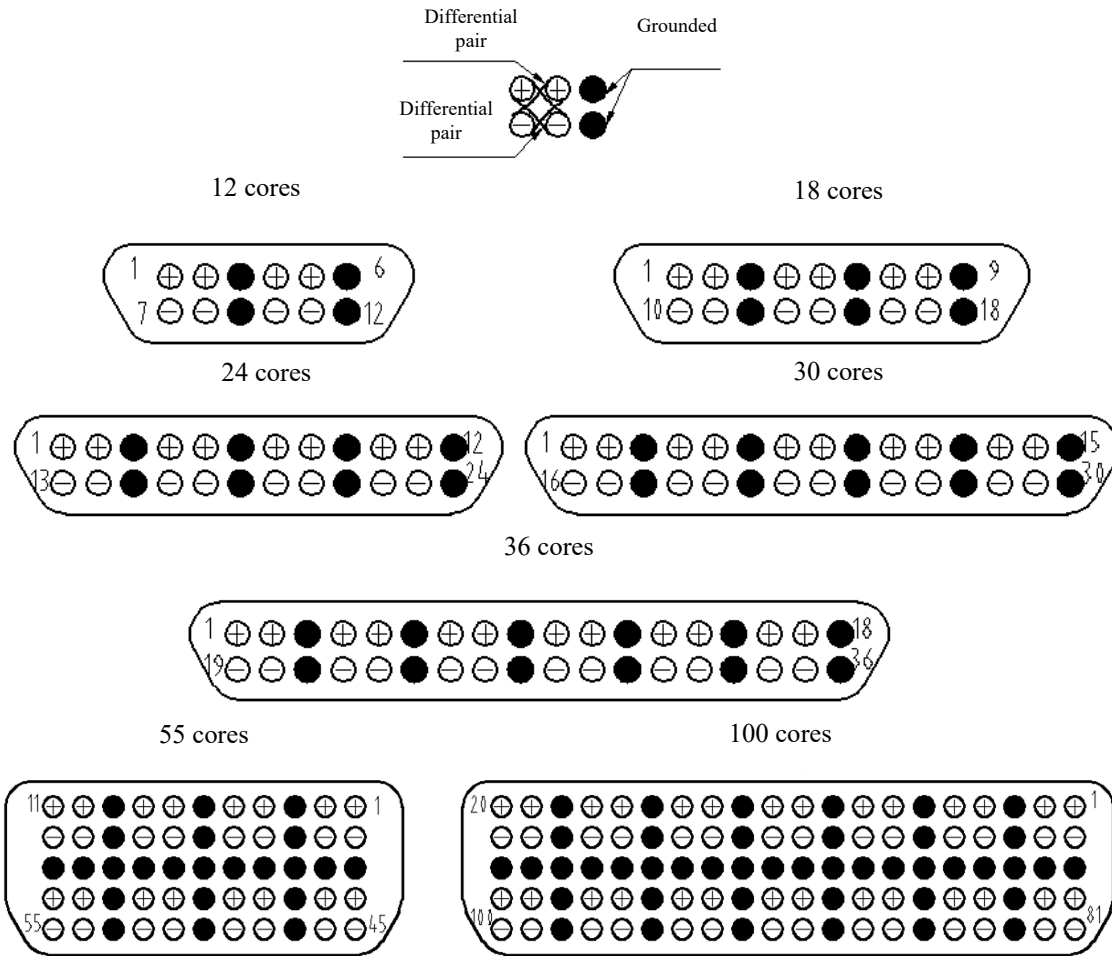
<b>Code of main designation</b>	HJ30J	-12	TJ	L	-A	(1L200C3)
<b>Series variant</b>	No identification - Basic type; M - Glue-sealed type					
<b>Number of contacts</b>	12, 18, 24, 30, 36, 55, 100					
<b>Type of Electrical Connector</b>	TJ – plug installed with the pin, ZK – socket installed with the Jack					
<b>Tail type</b>	No identification - Crimping type; S - Welding type; N - In-line PCB type, with the grid spacing of PCB 1.27 × 1.27; NB - Surface-mount type; W - Bent PCB type; the PCB grid spacing is 1.27 × 1.27					
<b>Type of locking and mounting assembly</b>	For L, K, and P type, etc., see the locking assembly of J30J series products of our company for details					
<b>Identification of variants</b>	No identification - No variant; A - Shielding mesh clamp at tail end of housing J - PCB grid spacing 1.27 × 1.27 (surface-mount products only)					
<b>Wire Requirements (Crimping products only)</b>	The wire is marked with (1LXXXCX), and 1 in the bracket represents the color of the conventional harness (see the wiring table of crimping HJ30J series wired products below for details); L represents the connector with wire; XXX represents the length of the wire; C represents Cat5e cable; When the last digit X is 1, 2 and 3, they respectively that the wire is covered with nylon wire sleeve, the wire is covered with anti-wave sleeve, and the wire is covered with anti-wave sleeve and nylon wire sleeve. When there is no identification, it is bare wire.					

Model example: HJ30J-12TJL-A(1L200C3)

The above marks indicate that the number of contacts is 12 cores, the plug is installed with the pin, the end of the contact is crimped, with a L-type locking assembly, and the tail end of the housing is equipped with a shielding mesh clamp; the specification of the wire is Cat5e cable, with the length 200mm and conventional harness color, and the whole wire harness is covered with an anti-wave sleeve and a nylon sleeve.

**HJ30J Series Spectrum Arrangement (View of Pin-mounted Insulator Insertion Surface)**

Signal definition is recommended. For bent PCB products, PCB wiring needs to be compensated.





### Wiring Table of Crimping HJ30J Series Wired Products

The colored wire in the wiring table is the core wire of Cat5e cable, which transmits differential signals. The softer white high-temperature wire in each bundle of wires is the ground wire. The black heat-shrinkable sleeve is used to shrink a pair of differential pairs and the corresponding ground wire into a bundle.

Corresponding Table of 12-core wire color, connector hole position and harness number after thermal shrinkage					
Harness identification	Wire color	Connector hole position No.	Harness identification	Wire color	Connector hole position No.
1#	Green, Cat5e	1	3#	Blue, Cat5e	4
	White, Cat5e	8		White, Cat5e	11
	White, high-temperature wire	9		White, high-temperature wire	12
2#	Orange, Cat5e	7	4#	Red, Cat5e	10
	White, Cat5e	2		White, Cat5e	5
	White, high-temperature wire	3		White, high-temperature wire	6

Corresponding Table of 18-core wire color, connector hole position and harness number after thermal shrinkage					
Harness identification	Wire color	Connector hole position No.	Harness identification	Wire color	Connector hole position No.
1#	Green, Cat5e	1	4#	Red, Cat5e	13
	White, Cat5e	11		White, Cat5e	5
	White, high-temperature wire	12		White, high-temperature wire	6
2#	Orange, Cat5e	10	5#	Green, Cat5e	7
	White, Cat5e	2		White, Cat5e	17
	White, high-temperature wire	3		White, high-temperature wire	18
3#	Blue, Cat5e	4	6#	Orange, Cat5e	16
	White, Cat5e	14		White, Cat5e	8
	White, high-temperature wire	15		White, high-temperature wire	9

Corresponding Table of 24-core wire color, connector hole position and harness number after thermal shrinkage					
Harness identification	Wire color	Connector hole position No.	Harness identification	Wire color	Connector hole position No.
1#	Green, Cat5e	1	5#	Green, Cat5e	7
	White, Cat5e	14		White, Cat5e	20
	White, high-temperature wire	15		White, high-temperature wire	21
2#	Orange, Cat5e	13	6#	Orange, Cat5e	19
	White, Cat5e	2		White, Cat5e	8
	White, high-temperature wire	3		White, high-temperature wire	9
3#	Blue, Cat5e	4	7#	Blue, Cat5e	10
	White, Cat5e	17		White, Cat5e	23
	White, high-temperature wire	18		White, high-temperature wire	24
4#	Red, Cat5e	16	8#	Red, Cat5e	22
	White, Cat5e	5		White, Cat5e	11
	White, high-temperature wire	6		White, high-temperature wire	12

Corresponding Table of 30-core wire color, connector hole position and harness number after thermal shrinkage					
Harness identification	Wire color	Connector hole position No.	Harness identification	Wire color	Connector hole position No.
1#	Green, Cat5e	1	6#	Orange, Cat5e	22
	White, Cat5e	17		White, Cat5e	8
	White, high-temperature wire	18		White, high-temperature wire	9
2#	Orange, Cat5e	16	7#	Blue, Cat5e	10
	White, Cat5e	2		White, Cat5e	26
	White, high-temperature wire	3		White, high-temperature wire	27
3#	Blue, Cat5e	4	8#	Red, Cat5e	25
	White, Cat5e	20		White, Cat5e	11
	White, high-temperature wire	21		White, high-temperature wire	12
4#	Red, Cat5e	19	9#	Green, Cat5e	13
	White, Cat5e	5		White, Cat5e	29
	White, high-temperature wire	6		White, high-temperature wire	30
5#	Green, Cat5e	7	10#	Orange, Cat5e	28
	White, Cat5e	23		White, Cat5e	14
	White, high-temperature wire	24		White, high-temperature wire	15

Corresponding Table of 36-core wire color, connector hole position and harness number after thermal shrinkage					
Harness identification	Wire color	Connector hole position No.	Harness identification	Wire color	Connector hole position No.
1#	Green, Cat5e	1	7#	Blue, Cat5e	10
	White, Cat5e	20		White, Cat5e	29
	White, high-temperature wire	21		White, high-temperature wire	30
2#	Orange, Cat5e	19	8#	Red, Cat5e	28
	White, Cat5e	2		White, Cat5e	11
	White, high-temperature wire	3		White, high-temperature wire	12
3#	Blue, Cat5e	4	9#	Green, Cat5e	13
	White, Cat5e	23		White, Cat5e	32
	White, high-temperature wire	24		White, high-temperature wire	33
4#	Red, Cat5e	22	10#	Orange, Cat5e	31
	White, Cat5e	5		White, Cat5e	14
	White, high-temperature wire	6		White, high-temperature wire	15
5#	Green, Cat5e	7	11#	Blue, Cat5e	16
	White, Cat5e	26		White, Cat5e	35
	White, high-temperature wire	27		White, high-temperature wire	36
6#	Orange, Cat5e	25	12#	Red, Cat5e	34
	White, Cat5e	8		White, Cat5e	17
	White, high-temperature wire	9		White, high-temperature wire	18

Corresponding Table of 55-core wire color, connector hole position and harness number after thermal shrinkage					
Harness identification	Wire color	Connector hole position No.	Harness identification	Wire color	Connector hole position No.
1#	Green, Cat5e	1	9#	Green, Cat5e	34
	White, Cat5e	13		White, Cat5e	46
	White, high-temperature wire	14		White, high-temperature wire	23
2#	Orange, Cat5e	2	10#	Orange, Cat5e	35
	White, Cat5e	12		White, Cat5e	45
	White, high-temperature wire	3		White, high-temperature wire	24
3#	Blue, Cat5e	4	11#	Blue, Cat5e	37
	White, Cat5e	16		White, Cat5e	49
	White, high-temperature wire	17		White, high-temperature wire	36
4#	Red, Cat5e	5	12#	Red, Cat5e	38
	White, Cat5e	15		White, Cat5e	48
	White, high-temperature wire	16		White, high-temperature wire	47
5#	Green, Cat5e	7	13#	Green, Cat5e	40
	White, Cat5e	19		White, Cat5e	52
	White, high-temperature wire	20		White, high-temperature wire	39
6#	Orange, Cat5e	8	14#	Orange, Cat5e	41
	White, Cat5e	18		White, Cat5e	51
	White, high-temperature wire	9		White, high-temperature wire	50
7#	Blue, Cat5e	10	15#	Blue, Cat5e	43
	White, Cat5e	22		White, Cat5e	55
	White, high-temperature wire	33		White, high-temperature wire	42
8#	Red, Cat5e	11	16#	Red, Cat5e	44
	White, Cat5e	21		White, Cat5e	54
	White, high-temperature wire	32		White, high-temperature wire	53

Corresponding Table of 100-core wire color, connector hole position and harness number after thermal shrinkage					
Harness identification	Wire color	Connector hole position No.	Harness identification	Wire color	Connector hole position No.
1#	Green, Cat5e	1	15#	Blue, Cat5e	61
	White, Cat5e	22		White, Cat5e	82
	White, high-temperature wire	23		White, high-temperature wire	41
2#	Orange, Cat5e	2	16#	Red, Cat5e	62
	White, Cat5e	21		White, Cat5e	81
	White, high-temperature wire	3		White, high-temperature wire	42
3#	Blue, Cat5e	4	17#	Green, Cat5e	64
	White, Cat5e	25		White, Cat5e	85
	White, high-temperature wire	26		White, high-temperature wire	63
4#	Red, Cat5e	5	18#	Orange, Cat5e	65
	White, Cat5e	24		White, Cat5e	84
	White, high-temperature wire	6		White, high-temperature wire	83
5#	Green, Cat5e	7	19#	Blue, Cat5e	67
	White, Cat5e	28		White, Cat5e	88
	White, high-temperature wire	29		White, high-temperature wire	66

6#	Orange, Cat5e	8	20#	Red, Cat5e	68
	White, Cat5e	27		White, Cat5e	87
	White, high-temperature wire	9		White, high-temperature wire	86
7#	Blue, Cat5e	10	21#	Green, Cat5e	70
	White, Cat5e	31		White, Cat5e	91
	White, high-temperature wire	32		White, high-temperature wire	69
8#	Red, Cat5e	11	22#	Orange, Cat5e	71
	White, Cat5e	30		White, Cat5e	90
	White, high-temperature wire	12		White, high-temperature wire	89
9#	Green, Cat5e	13	23#	Blue, Cat5e	73
	White, Cat5e	34		White, Cat5e	94
	White, high-temperature wire	35		White, high-temperature wire	72
10#	Orange, Cat5e	14	24#	Red, Cat5e	74
	White, Cat5e	33		White, Cat5e	93
	White, high-temperature wire	15		White, high-temperature wire	92
11#	Blue, Cat5e	16	25#	Green, Cat5e	76
	White, Cat5e	37		White, Cat5e	97
	White, high-temperature wire	38		White, high-temperature wire	75
12#	Red, Cat5e	17	26#	Orange, Cat5e	77
	White, Cat5e	36		White, Cat5e	96
	White, high-temperature wire	18		White, high-temperature wire	95
13#	Green, Cat5e	19	27#	Blue, Cat5e	79
	White, Cat5e	40		White, Cat5e	100
	White, high-temperature wire	60		White, high-temperature wire	78
14#	Orange, Cat5e	20	28#	Red, Cat5e	80
	White, Cat5e	39		White, Cat5e	99
	White, high-temperature wire	59		White, high-temperature wire	98

Other holes are connected with a wire AFR-250-0.15 250V 250V White

### Classification of HJ30J Series Plug and Socket

Type of Plug and Socket	Basic Identification	Structural Features	Remarks
Crimping type	Plug HJ30J-TJ Socket HJ30J-ZK	Metal housing, electroless nickel plating, wire crimping, straight outgoing	The type of locking assembly can be selected according to specific requirements
	Plug HJ30J-TJ-A Socket HJ30J-ZK-A	Equipped with -A accessories, compared with HJ30J-TJ/ZK products	Same as above
Welding type	Plug HJ30J-TJS Socket HJ30J-ZKS	Compared with HJ30J-TJ/ZK product, the contact termination is welding cup type	Same as above
In-line PCB type	Plug HJ30J-TJN Socket HJ30J-ZKN	The contact termination is in-line PCB type; the PCB grid spacing is $1.27 \times 1.27$	Same as above
Bent PCB type	Plug HJ30J-TJW Socket HJ30J-ZKW	The contact termination is bent PCB type; the PCB grid spacing is $1.27 \times 1.27$	When the PCB is terminated, ensure that the differential wiring is of equal length
Vertical surface-mount type	Plug HJ30J-TJNB-J Socket HJ30J-ZKNB-J	The contact termination form is vertical surface-mount type	Same as above
Glue-sealed type	Socket HJ30JM-ZK	The air leakage rate index $5.0 \times 10^{-2} \text{Pa} \cdot \text{cm}^3/\text{s}$	Whether the sealing gasket is conductive or not can be selected according to requirements

### Instructions for Product Selection

#### 1. Order instructions for product locking assemblies and accessories

When HJ30J product is selected, the locking assembly shall be selected according to the use requirements. When selecting the locking assembly, it shall be ensured that the locking assemblies of the selected plug and socket are matched with each other, otherwise it cannot be used normally. See the introduction of locking assemblies of J30J series products of our company for the installation of locking assemblies and their mutual use.

#### 2. Order model description of wired products

For wired HJ30J series crimping products, the wires for transmitting differential signals are the core wires of 26 # aviation Cat5e cables, and the ground wires are AFR-250-0.15 high-temperature wires. The length of the wires is the length extending out of the end face of the housing, and the unit is mm. The outside of the wires can be bare wires, or protected by nylon sleeves and anti-wave sleeves.

If the user has other requirements for wiring, it is necessary to communicate with our technicians to confirm the wire, and our technicians will provide a new order model.

### Operation Precautions

The specific operation process of the product: install the connector on the panel with the mounting screws, and then insert the plug and socket in place and screw the two locking screws into the corresponding locking screw holes to complete the connection.

For PCB products, the leads of the products shall be protected during use to avoid collision and deformation; the welding temperature shall be controlled within 280 °C and the welding time shall be within 3s.

The product is strictly prohibited to contact with acid, alkali and other polar solvents during transportation, storage and use.

When the product is not connected for a long time, it is necessary to cover the dust cover.

### Instructions for Ordering Double-ended Cable Assembly

HJ30J series double-ended cable assembly is composed of two HJ30J products with the same core number. The same hole positions of the products at both ends of the cable assembly are butted one by one. The cable can be covered with anti-wave sleeve and nylon silk sleeve. The type of the products at both ends of the cable, the locking assembly and the length of the cable, and whether the cable is covered with anti-wave sleeve or nylon sleeve can be selected. Withstand voltage of the cable assembly AC 600Vrms, insulation resistance  $\geq 5000M\Omega$ . See the diagram below:

HJ30J Double-ended Cable Assembly:



HJ30J-A Double-ended Cable Assembly:

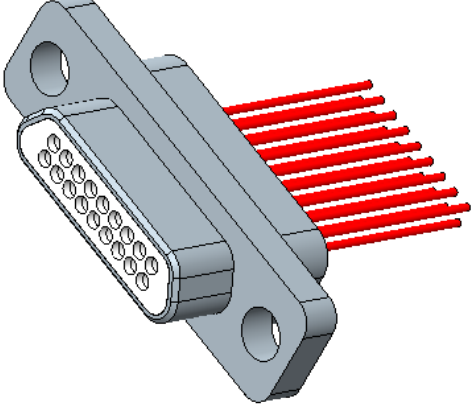
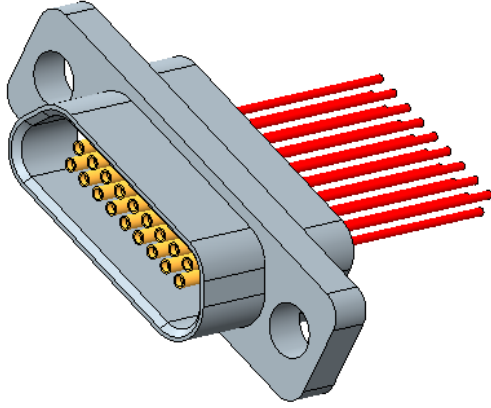
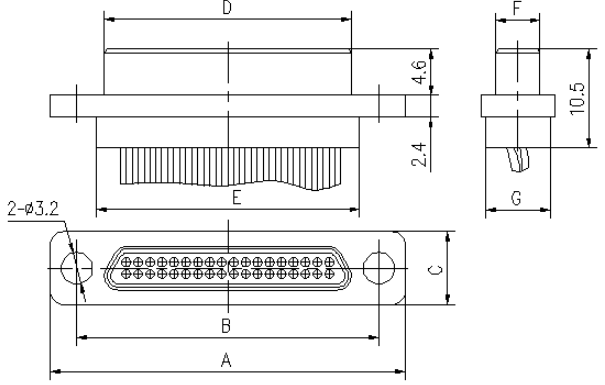
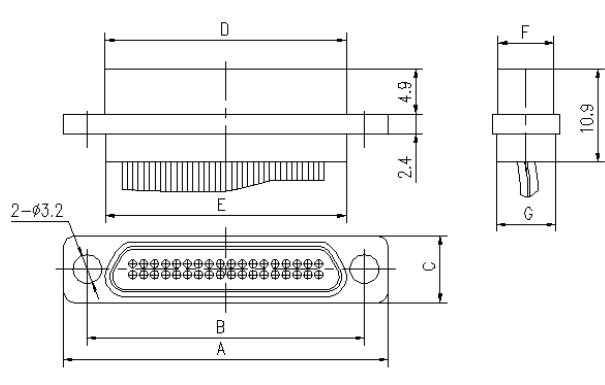


### Model Designation

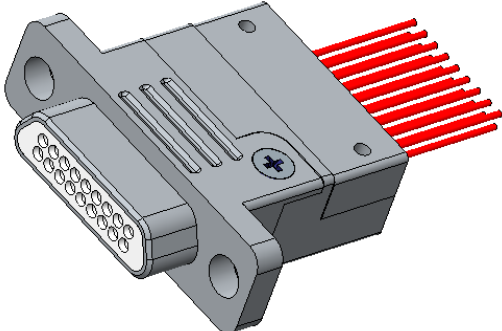
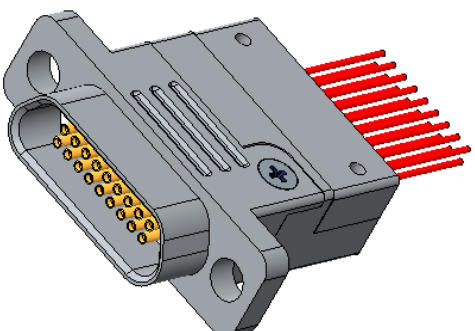
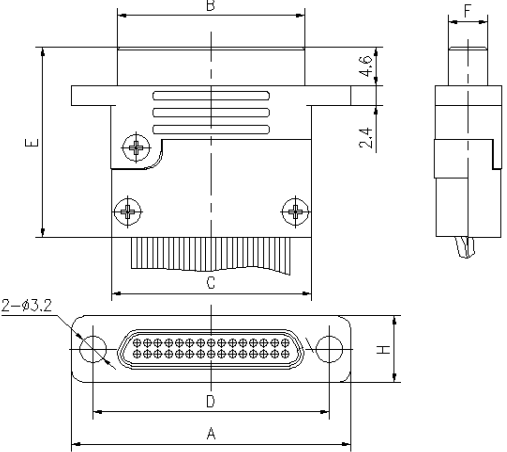
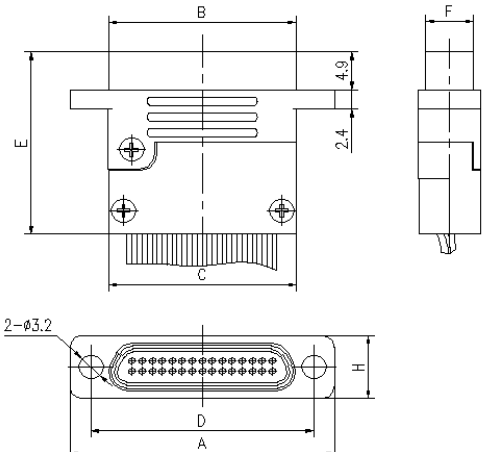
<b>Code of main designation</b>	HJ30J	HJ30J	-12	TJ	L	-A	/	HJ30J	-12	TJ	L	-A	(Wire)
<b>Number of contacts</b>	12, 18, 24, 30, 36, 55, 100												
<b>Contact type</b>	TJ – plug installed with the pin, ZK – socket installed with the Jack												
<b>Locking assembly type</b>	See HJ30J model designation for details												
<b>Identification of variants</b>	No identification - Ordinary J30J crimping products; A - Shielding mesh clamp at tail end of housing												
<b>Code of main designation</b>	Same as above												
<b>Number of contacts</b>	Same as above, and the number of cores at both ends shall be consistent												
<b>Contact type</b>	Same as above												
<b>Locking assembly type</b>	See HJ30J model designation for details												
<b>Identification of variants</b>	Same as above												
<b>Detailed description of wires</b>	See HJ30J model designation for details												

## Overall and Installation Dimensions

HJ30J crimping wire type HJ30J-TJ/ZK

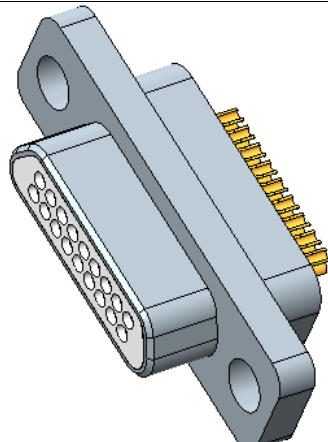
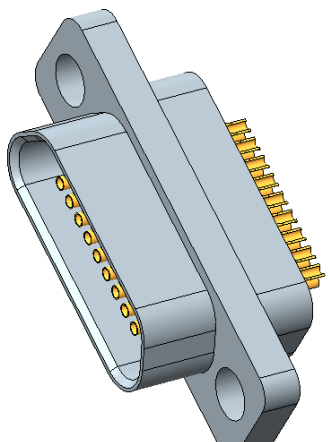
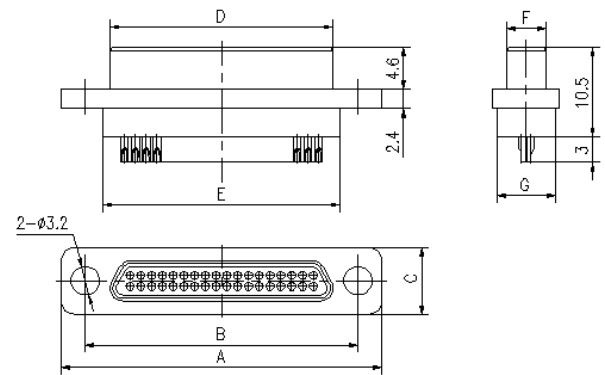
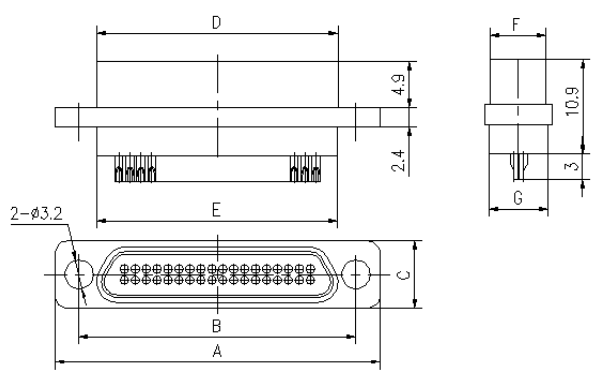
Plug: HJ30J-12, 18, 24, 30, 36, 55, 100TJ				Socket: HJ30J-12, 18, 24, 30, 36, 55, 100ZK					
									
 <p style="text-align: center;">HJ30J-XXXTJ</p>				 <p style="text-align: center;">HJ30J-XXXZK</p>					
Number of cores	A (mm)	B (mm)	C (mm)	D (mm)		E (mm)	F (mm)		G (mm)
				Plug	Socket		Plug	Socket	
12	23.5	18.16	7.6	12.3	13.7	13.8	4.7	6.1	6.8
18	27.4	21.97		16	17.4				
24	29.8	24.51		18.6	20				
30	33.6	28.32		22.4	23.8				
36	37.4	32.13	11.8	26.3	27.7	27.8	8.4	10.1	10.5
55	33.1	27.4		17.4	18.8				
100	44.5	38.8		28.63	30.23				

HJ30J Extended HJ30J-TJ/ZK-A (with tail cover for shielding)

Plug: HJ30J-12, 18, 24, 30, 36TJ-A						Socket: HJ30J-12, 18, 24, 30, 36ZK-A				
										
										
HJ30J-XXXTJ-A						HJ30J-XXXZK-A				
Number of cores	A (mm)	B (mm)		C (mm)	D (mm)	E (mm)		F (mm)		H (mm)
		Plug	Socket			Plug	Socket	Plug	Socket	
12	23.5	12.3	13.7	13.8	18.16	22.6	22.9	4.7	6.1	8
18	27.4	16	17.4	17.6	21.97					
24	29.8	18.6	20	20.2	24.51					
30	33.6	22.4	23.8	24	28.32					
36	37.4	26.3	27.7	28	32.13					



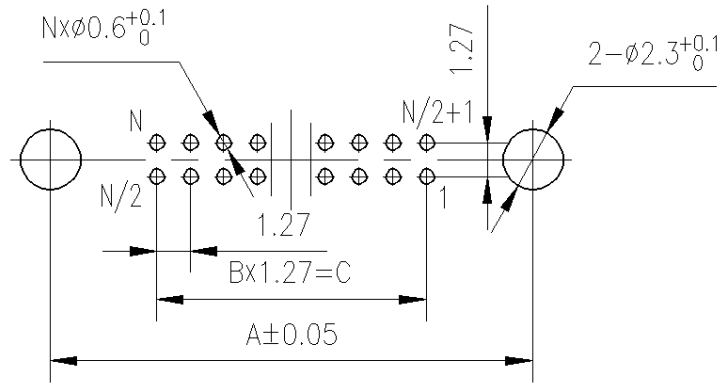
HJ30J Basic Welding HJ30J-TJS/ZKS

Plug: HJ30J-12, 18, 24, 30, 36, 55, 100TJS				Socket: HJ30J-12, 18, 24, 30, 36, 55, 100ZKS					
									
 <p style="text-align: center;">HJ30J-XXXTJS</p>				 <p style="text-align: center;">HJ30J-XXXZKS</p>					
Number of cores	A (mm)	B (mm)	C (mm)	D (mm)		E (mm)	F (mm)		G (mm)
				Plug	Socket		Plug	Socket	
12	23.5	18.16	7.6	12.3	13.7	13.8	4.7	6.1	6.8
18	27.4	21.97		16	17.4	17.6			
24	29.8	24.51		18.6	20	20.2			
30	33.6	28.32		22.4	23.8	24			
36	37.4	32.13	11.8	26.3	27.7	27.8	8.4	10.1	10.5
55	33.1	27.4		17.4	18.8	20.6			
100	44.5	38.8		28.63	30.23	32.03			

HJ30J in-line PCB HJ30J-TJN/ZKN (grid spacing 1.27 × 1.27)

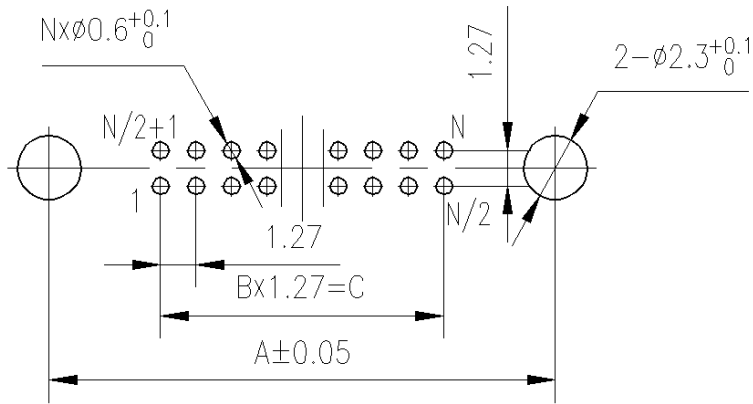
Plug: HJ30J-12, 18, 24, 30, 36, 55, 100TJN				Socket: HJ30J-12, 18, 24, 30, 36, 55, 100ZKN					
HJ30J-XXXTJN				HJ30J-XXXZKN					
Number of cores	A (mm)	B (mm)	C (mm)	D (mm)		E (mm)	F (mm)		G (mm)
				Plug	Socket		Plug	Socket	
12	23.5	18.16	7.6	12.3	13.7	13.8	4.7	6.1	6.8
18	27.4	21.97		16	17.4	17.6			
24	29.8	24.51		18.6	20	20.2			
30	33.6	28.32		22.4	23.8	24			
36	37.4	32.13	11.8	26.3	27.7	27.8	8.4	10.1	10.5
55	33.1	27.4		17.4	18.8	20.6			
100	44.5	38.8		28.63	30.23	32.03			

Hole size of HJ30J series in-line PCB plug: HJ30J-XXXXTJN (grid spacing 1.27 × 1.27)



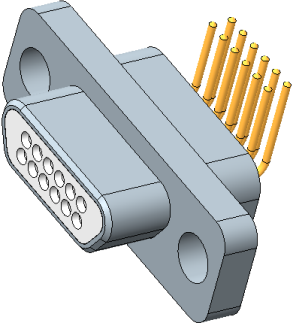
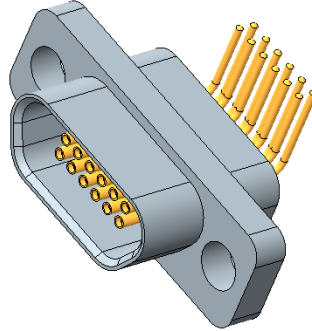
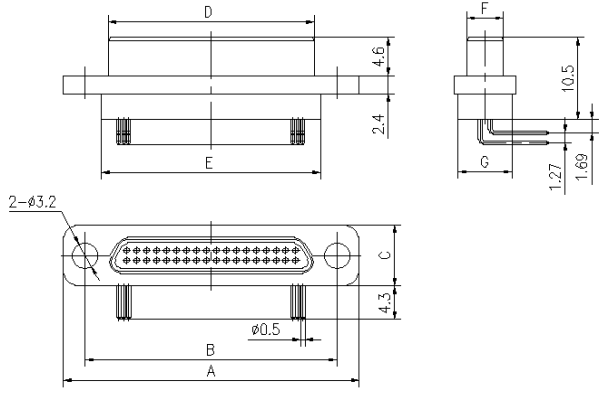
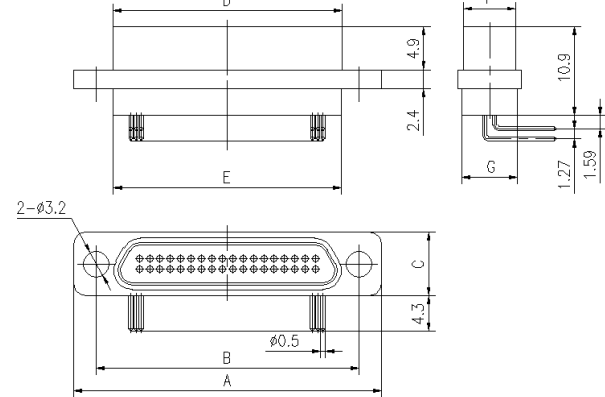
Number of contacts (N)	A	B	C	N
12	18.2	5	6.35	12
18	21.97	8	10.16	18
24	24.51	11	13.97	24
30	28.32	14	17.18	30
36	32.13	17	21.59	36
55	27.4	10	12.7	50
100	38.8	20	25.4	100

Hole size of HJ30J series in-line PCB socket: HJ30J-XXXZKN (grid spacing 1.27 × 1.27)

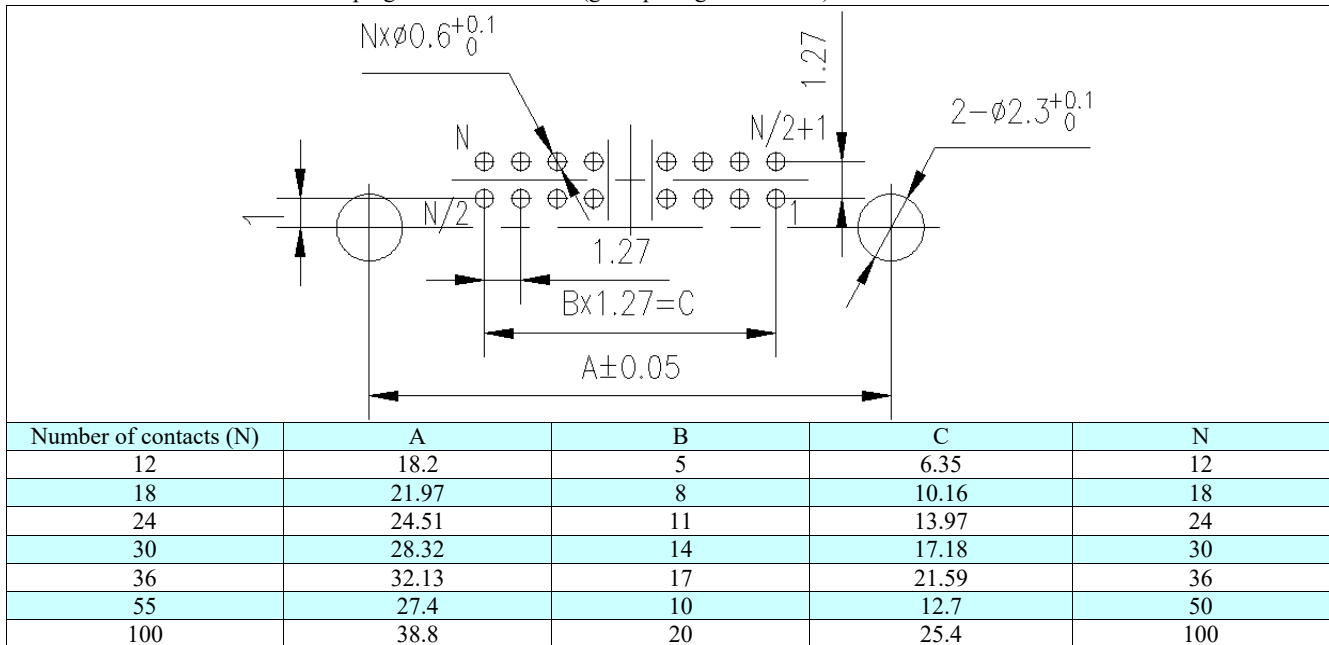


Number of contacts (N)	A	B	C	N
12	18.2	5	6.35	12
18	21.97	8	10.16	18
24	24.51	11	13.97	24
30	28.32	14	17.18	30
36	32.13	17	21.59	36
55	27.4	10	12.7	50
100	38.8	20	25.4	100

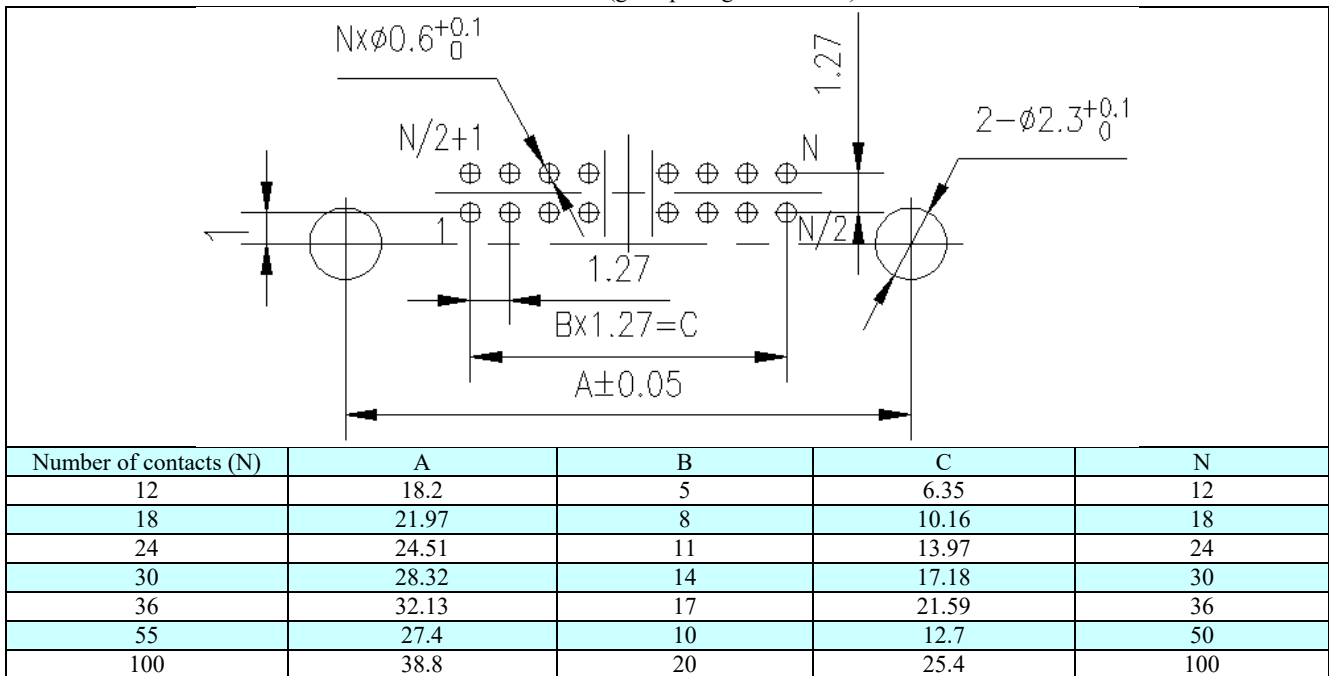
HJ30J bent PCB HJ30J-TJW/ZKW (grid spacing  $1.27 \times 1.27$ )

Plug: HJ30J-12, 18, 24, 30, 36, 55, 100TJW				Socket: HJ30J-12, 18, 24, 30, 36, 55, 100ZKW					
									
									
Number of cores	A (mm)	B (mm)	C (mm)	D (mm)		E (mm)	F (mm)		G (mm)
				Plug	Socket		Plug	Socket	
12	23.5	18.16	7.6	12.3	13.7	13.8	4.7	6.1	6.8
18	27.4	21.97		16	17.4	17.6			
24	29.8	24.51		18.6	20	20.2			
30	33.6	28.32		22.4	23.8	24			
36	37.4	32.13		26.3	27.7	27.8			
55	33.1	27.4	11.8	17.4	18.8	20.6	8.4	10.1	10.5
100	44.5	38.8		28.63	30.23	32.03		10	

Hole size of HJ30J series bent PCB plug: HJ30J-XXXXTJW (grid spacing 1.27 × 1.27)



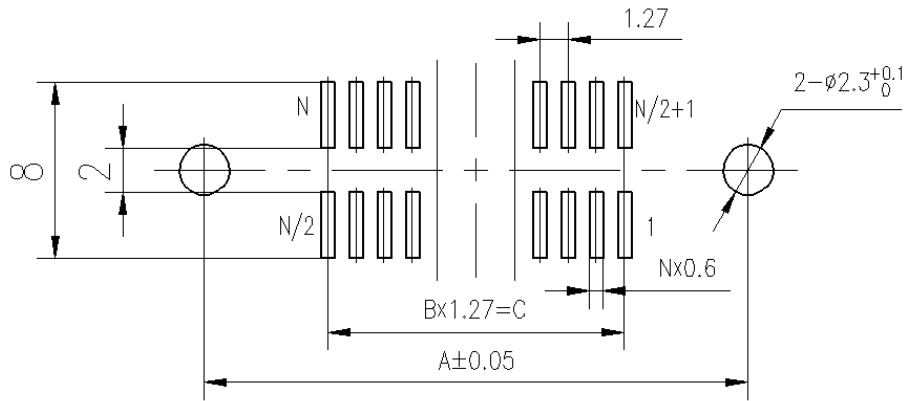
Hole size of HJ30J series bent PCB socket: HJ30J-XXXXZKW (grid spacing 1.27 × 1.27)



HJ30J Vertical surface-mount HJ30J-TJNB/ZKNB-J

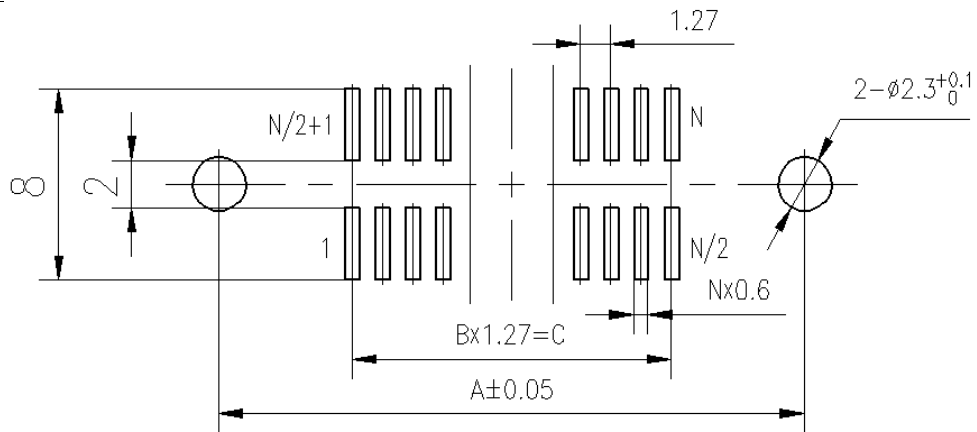
Plug: HJ30J-12, 18, 24, 30, 36TJNB-J			Socket: HJ30J-12, 18, 24, 30, 36ZKNB-J		
<p>HJ30J-XXXTJNB-J</p>			<p>HJ30J-XXXZKNB-J</p>		
Number of cores	A (mm)	B (mm)	D (mm)		E (mm)
			Plug	Socket	
12	23.5	18.16	12.3	13.7	13.8
18	27.4	21.97	16	17.4	17.6
24	29.8	24.51	18.6	20	20.2
30	33.6	28.32	22.4	23.8	24
36	37.4	32.13	26.3	27.7	28

Hole size of HJ30J series surface-mount plug: HJ30J-XXXJTJNB-J



Number of contacts (N)	A	B	C	N
12	18.2	5	6.35	12
18	21.97	8	10.16	18
24	24.51	11	13.97	24
30	28.32	14	17.18	30
36	32.13	17	21.59	36

Hole size of HJ30J series surface-mount socket: HJ30J-XXXZKJNB-J

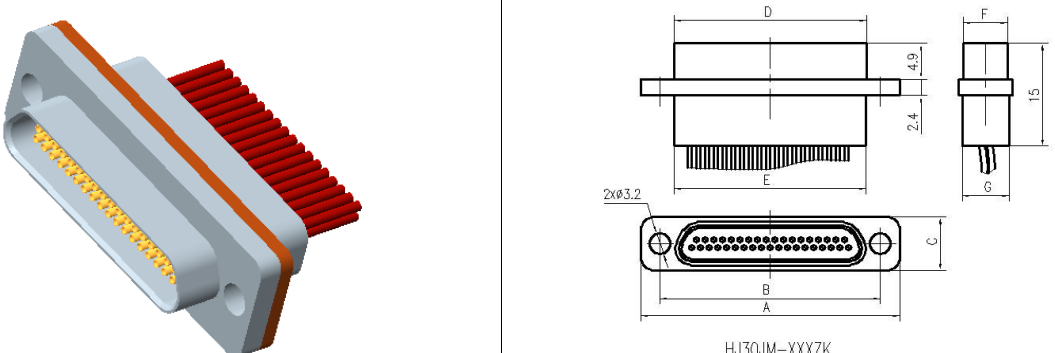


Number of contacts (N)	A	B	C	N
12	18.2	5	6.35	12
18	21.97	8	10.16	18
24	24.51	11	13.97	24
30	28.32	14	17.18	30
36	32.13	17	21.59	36

HJ30JM adhesive seal crimping type HJ30JM-ZK

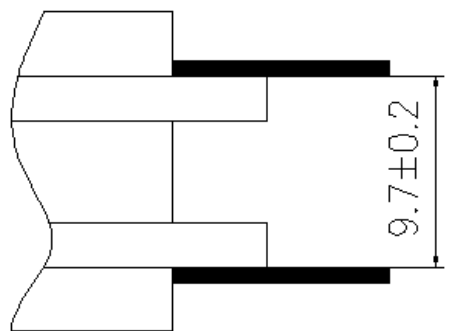
HJ30JM adhesive sealing product, with an air leakage rate index added, which is  $5.0 \times 10^{-2} \text{Pa} \cdot \text{cm}^3/\text{s}$ . The thickness of the rubber pad installed on the flange of the product is 1.5mm.

Socket: HJ30JM-12, 18, 24, 30, 36ZK

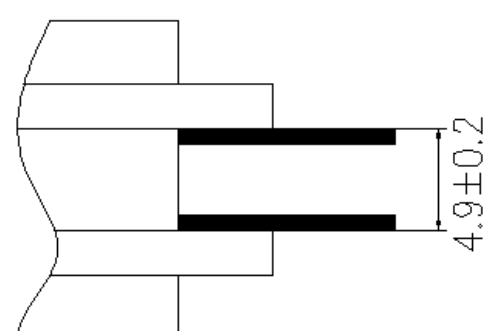


Number of cores	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)
12	23.5	18.16	12	13.7	13.8	6.1	6.8
18	27.4	21.97		17.4	17.6		
24	29.8	24.51		20	20.2		
30	33.6	28.32		23.8	24		
36	37.4	32.13		27.7	27.8		
50	33.1	27.4	15.5	18.8	20.6	10.1	10.5
100	44.5	38.8	30.23	32.03	10		

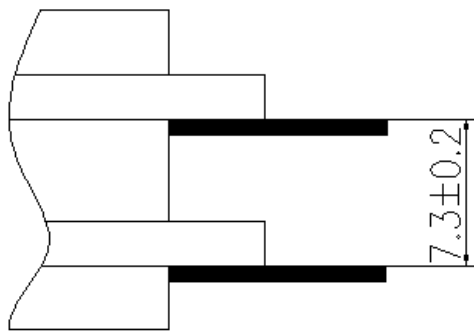
**Distance dimension of mounting surface**



Plugs and sockets are installed in front of the board



Plugs and sockets are installed behind the board

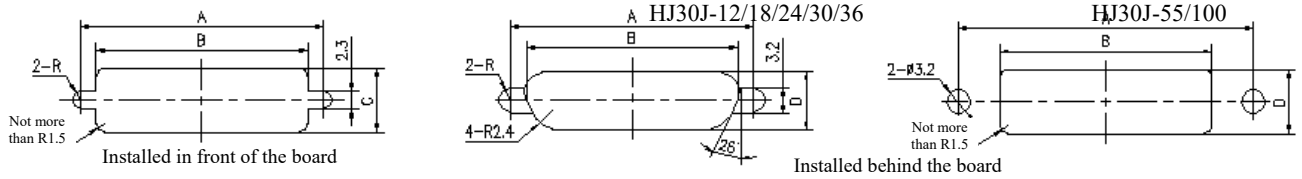


Plugs are installed in front of the board, and sockets are installed behind the board



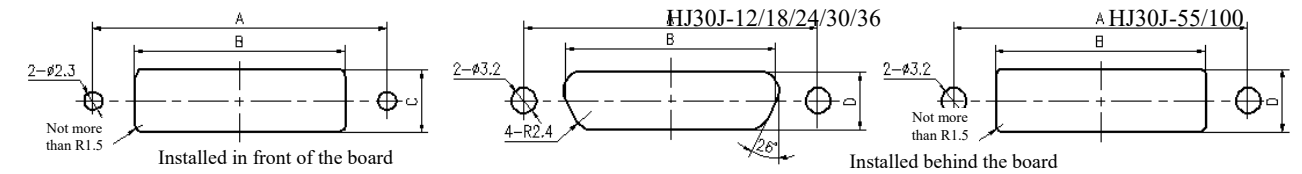
### Hole size of mounting plate

HJ30J-TJ/ZK; HJ30J-TJS/ZKS;



Hole size for installation in front of the board				Hole size for installation behind the board			
Number of contact cores	A	B	C	Number of contact cores	A	B	D
12	18.2	14.1	7	12	18.2	14.1	6.3
18	22	17.9		18	22	17.9	
24	24.5	20.5		24	24.5	20.5	
30	28.3	24.3		30	28.3	24.3	
36	32.2	28.1		36	32.2	28.1	
55	27.4	21.3	11	55	27.4	21.3	10
100	38.8	32.7		100	38.8	30.3	

HJ30J-TJ/ZK-A;

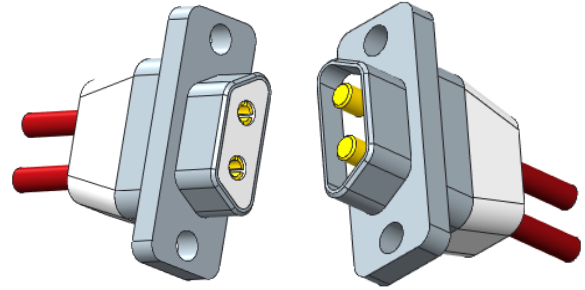


Hole size for installation in front of the board				Hole size for installation behind the board			
Number of contact cores	A	B	C	Number of contact cores	A	B	D
12	18.2	14.1	8.2	12	18.2	14.1	6.3
18	22	17.9		18	22	17.9	
24	24.5	20.5		24	24.5	20.5	
30	28.3	24.3		30	28.3	24.3	
36	32.2	28.1		36	32.2	28.1	
55	27.4	22.2	12	55	27.4	22.2	10
100	38.8	33.6		100	38.8	33.6	

## J30J Micro-rectangular Electrical Connector with Large and Small Current Mixed

### Product Overview

- Trapezoidal housing positioning, in-line micro-rectangular electrical connector;
- The small-current contact adopts flexible pins and rigid Jack structure; the large-current contact adopts rigid pins and elastic jacks
- Small in size, light in weight, easy to use and reliable in performance;
- Number of cores: nineteen specifications of 02P02, 03P03, 04P04, 05P05, 06P06, 07P07, 08P08, 09P09, 10P10, 09P02, 11P04, 12P05, 13P06, 16P03, 21P02, 23P06, 25P02, 27P02 and 39P02-core;
- Execute enterprise standard: Q/Ag 1.296.1-2020 Detailed Specification for J30J Series Micro-rectangular Electrical Connector with Large and Small Current Mixed (conforming to MIL-C-83513, equivalent to MIL-C-83513);



### Product Performance

#### Mechanical Properties

Housing	Aluminum alloy, stainless steel	Sinusoidal vibration	Frequency 10 ~ 2000 Hz, Acceleration 196 m/s <sup>2</sup>
Plating	Nickel plating, passivation	Random vibration	Power spectral density 0.4G <sup>2</sup> /Hz, Total acceleration RMS 23.1G
Insulator	Thermoplastic	Impact	490m/s <sup>2</sup>
Contact	Gold-plated copper alloy, crimping type, welding type, PCB type		
Mechanical life	500 plugging and unplugging cycles		

#### Electrical Performance

Contact resistance and rated current of contacts

		Large-current contact	Small-current contact
Contact Specification		Rigid pins and elastic jacks	Twist pins
Rated current A		20	3
Contact resistance mΩ	Before lifetime	≤10	≤10
	After lifetime	≤20	≤20

Magnetic permeability	Not more than 2.0
Insulation resistance	under normal conditions ≥ 5000 MΩ; under damp and hot conditions ≥ 1 MΩ
Withstand voltage	under normal conditions ≥ 600Vrms; under damp and hot conditions ≥ 360Vrms, Under low pressure conditions ≥ 150Vrms

#### Environmental Performance

Temperature range	-55 °C ~ +125 °C	Relative humidity	90% ~ 95% at 40 °C
Salt spray	48h	Working air pressure	101.33 kPa ~ 4.39 kPa

### Model Designation

Code of main designation	J30J	09P02	J	S	C00	C0	L00	0	-	A3	(Additional Information)
Contact Arrangement	See Table 2										
Small-current contact type	0 - No small-current contact; J - Small-current pin K - Small-current Jack										
Large-current contact type	S - Large-current Jack P - Large-current pin										
Small-current contact type	000 - No small-current contact; For others, see Table 2										
Large-current contact type	See Table 2										
Locking assembly type	000 - No locking assembly Free-end: L00 Fixed end: P00, P01, P02, P03, P04, P05, P06, P07, P08, P09, P10, P11, P12, and P13										
Housing Variant	0 - Standard, nickel-plated aluminum alloy 1 - Stainless steel										
Tail Accessories	No indication - Without tail accessories A3 - Two-piece wire clamp (welded only)										
Additional Information	Other descriptions, such as wire type, color, connection relationship, etc.										

Table 1 Contact Arrangement

Code	Contact Arrangement	Code	Contact Arrangement
02P02	2-core 20A contact	09P02	7-core 3A contact +2-core 20A contact
03P03	3-core 20A contact	11P04	7-core 3A contact +4-core 20A contact
04P04	4-core 20A contact	12P05	7-core 3A contact +5-core 20A contact
05P05	5-core 20A contact	13P06	7-core 3A contact +6-core 20A contact
06P06	6-core 20A contact	16P03	13-core 3A contact +3-core 20A contact
07P07	7-core 20A contact	21P02	19-core 3A contact +2-core 20A contact
08P08	8-core 20A contact	23P06	17-core 3A contact +6-core 20A contact
09P09	9-core 20A contact	25P02	23-core 3A contact +2-core 20A contact
10P10	10-core 20A contact	27P02	25-core 3A contact +2-core 20A contact
		39P02	37-core 3A contact +2-core 20A contact

Table 2 Contact tail form

Contact tail form	Mark code	
	Small-current contact	Large-current contact
Crimping type	C00	C0
Welding type	S00	S0
In-line PCB thickness: 2mm, lead length: 5.7mm	N01	N1
In-line PCB thickness: 3mm, lead length: 6.7mm	N02	N2
In-line PCB thickness: 4mm, lead length: 7.7mm	N03	N3
In-line PCB thickness: 5mm, lead length: 8.7mm	N04	N4
Bent PCB 2mm, height exposed the mounting plate 3mm	W01	W1
Bent PCB 3mm, height exposed the mounting plate 4mm	W02	W2
Bent PCB 4mm, height exposed the mounting plate 5mm	W03	W3
Bent PCB 5mm, height exposed the mounting plate 6mm	W04	W4

Table 3 Wire specification

No.	Classification feature	Classification content	Mark code
1	Wire color	R: Red; W: White; M: Purple; G: Green; A: Grey; U: Blue; Y: Yellow; B: Black; N: Orange; 1: Custom; etc.	R, W, M, G, A, U, Y, B, N, 1 etc.
2	L	Connector with wires	L
3	Wire length	1000: wire length value in mm	1000
4	Wire specification	S (Cross-sectional area of wires adapted to small-current contact 0.1mm <sup>2</sup> ~ 0.15mm <sup>2</sup> ; Cross-sectional area of wires adapted to large-current contact 2mm <sup>2</sup> )	S
5	Additional requirements	No indication: no additional requirements 10, 11, 12, etc.: Customized (Additional requirements: there are no additional requirements outside the wire; the wire is covered with nylon sleeve, the wire is covered with anti-wave sleeve, and the end of the wire is covered with wire marker, etc.)	10, 11, 12, etc.

Only AFR-250 with a cross-sectional area of 2mm<sup>2</sup> can be used as the adapter wire for crimping the high-current contact; AFR-250 with a cross-sectional area of 2mm<sup>2</sup> ~ 3mm<sup>2</sup> can be used as the adapter wire for welding.

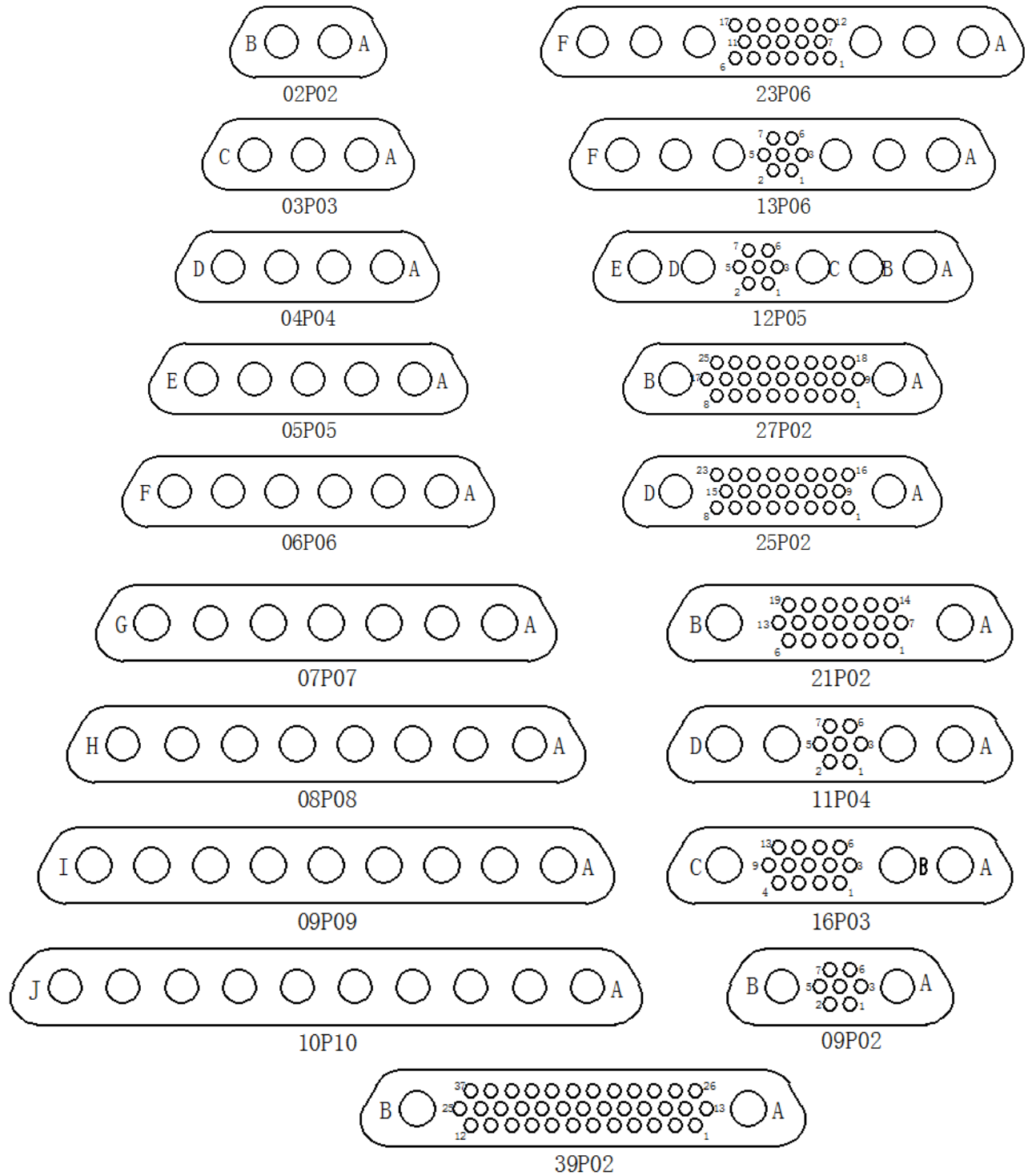
Table 4 Locking assembly type

Code	Locking assembly type	Code	Locking assembly type
L00	Free-end locking assembly	P08	Installed behind the board, with the panel thickness 3.4mm
K00	Free-end locking assembly (hand-screwable)	P09	Installed behind the board, with the panel thickness 2mm
P00	Installed in front of the board, with the panel thickness $\leq 2.5\text{mm}$	P10	Bent PCB 2mm, installed behind the board
P03	Installed on in-line PCB, with thickness of adapted PCB $\leq 2.5\text{mm}$	P11	Installed in front of the board, with M3 threaded hole drilled for installation
P04	Bent PCB	P12	Installed in front of the board, with the panel thickness $\leq 5.5\text{mm}$
P05	Installed behind the board, with the panel thickness 0.6mm	P13	Installed on in-line PCB, with thickness of adapted PCB $\leq 4.5\text{mm}$
P06	Installed behind the board, with the panel thickness 1.4mm	P111	Installed on in-line PCB, with thickness of adapted PCB $\leq 3.5\text{mm}$
P07	Installed behind the board, with the panel thickness 2.2mm	P54	Installed on in-line PCB, with thickness of adapted PCB $\leq 5.5\text{mm}$

Model example: J30J02P020S000C0L000 (WL400S10)

The above marks indicate 2-core 20A contact, no small-current contact, large-current Jack, and large-current crimping type; the locking assembly is free-end L00 type, the housing is standard, each hole is crimped with white AFR-250 wire with sectional area of 2mm<sup>2</sup> and length of 400 mm, and additional customization requirements are required outside the wire.

**J30J Series Spectrum Arrangement (View of Plug Insertion Surface)**



### Classification of J30J Series Plug and Socket

Type of Plug and Socket	Basic Identification	Structural Features
Crimping type	Plug J30JXXPXXXXXXXC0 Socket J30JXXPXXXXXXXC0	Metal housing, electroless nickel plating, wire crimping, straight outgoing
Welding type	Plug J30JXXPXXXXXXXS0 Socket J30JXXPXXXXXXXS0	The contact termination is welding cup type
In-line PCB type	Plug J30JSN1 Socket J30JKN1	In-line PCB thickness: 2mm, lead length: 5.7mm
	Plug J30JSN2 Socket J30JKN2	In-line PCB thickness: 3mm, lead length: 6.7mm
	Plug J30JSN3 Socket J30JKN3	In-line PCB thickness: 4mm, lead length: 7.7mm
	Plug J30JSN4 Socket J30JKN4	In-line PCB thickness: 5mm, lead length: 8.7mm
Bent PCB type	Plug J30JSW1 Socket J30JKW1	Bent PCB thickness: 2mm, lead length: 5.7mm
	Plug J30JSW2 Socket J30JKW2	Bent PCB thickness: 3mm, lead length: 6.7mm
	Plug J30JSW3 Socket J30JKW3	Bent PCB thickness: 4mm, lead length: 7.7mm
	Plug J30JSW4 Socket J30JKW4	Bent PCB thickness: 5mm, lead length: 8.7mm

### Instructions for Product Selection

J30J series micro-rectangular electrical connector with large and small current mixed is the in-line micro-rectangular electrical connector with trapezoidal housing positioning. The small-current contacts are flexible pins and rigid jacks, and the large-current contacts are rigid pins and elastic jacks. The products are available in various forms such as crimping type, welding type and PCB type, which can be used together. Any type of plug and socket with the same number of cores can be used together.

1. When J30J products with large and small-current mixed are selected, the plug assembly, socket assembly, clamp assembly and locking assembly shall be selected at the same time, so that the plug or socket with locking function can be selected. The clamp assembly is not necessary. Type A3 clamp assembly is a two-petal snap-fit clamp assembly, and its overall dimension exceeds the flange width; Type A3 clamp assembly can only be used with the free-end locking assembly; it can be selected as required.
2. When selecting the crimping connector, it is necessary to determine the color and length of the wire, whether the wire harness needs to be shielded, and whether the nylon sleeve is needed. If the user has other special requirements for the wire brand and wiring mode of the product, he should confirm with the company's technicians and confirm the product model before ordering.
3. If most of the holes of the product need to be connected with wires with thicker outer diameter, it should be considered whether the glue-filling cavity and clamp assembly of the product have enough accommodation space, and the conclusion can only be drawn after trial assembly.
4. For the treatment of empty points in the product, if there is no technical agreement or no consensus has been reached before, the empty points shall be blocked with jacks or pins that are not crimped with wires.

### Operation Precautions

The specific operation process of the product: install the connector on the panel with the mounting screws, and then insert the plug and socket in place and screw the two locking screws into the corresponding locking screw holes to complete the connection.

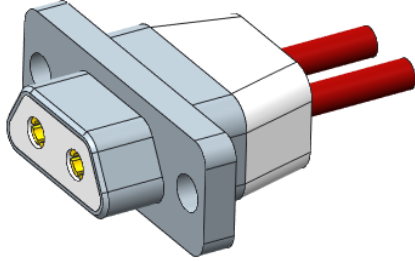
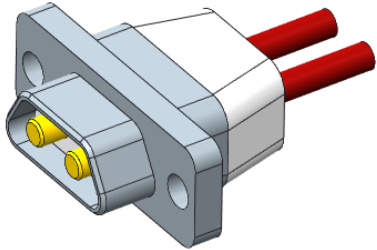
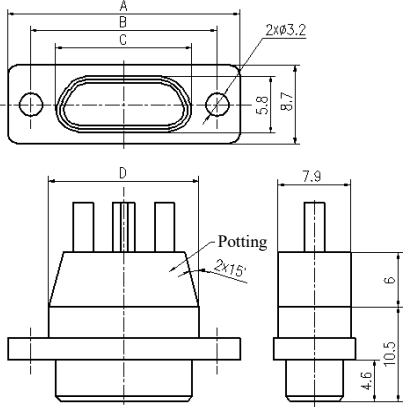
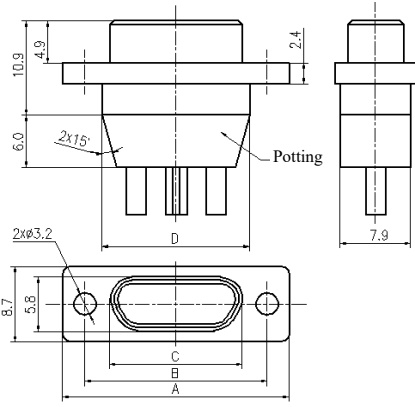
The product is strictly prohibited to contact with acid, alkali and other polar solvents during transportation, storage and use.

When the product is not connected for a long time, it is necessary to cover the dust cover.

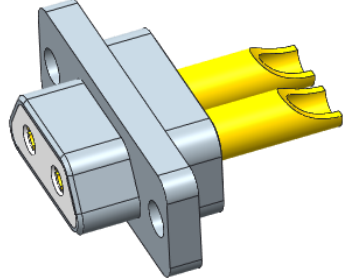
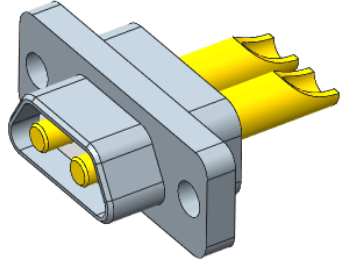
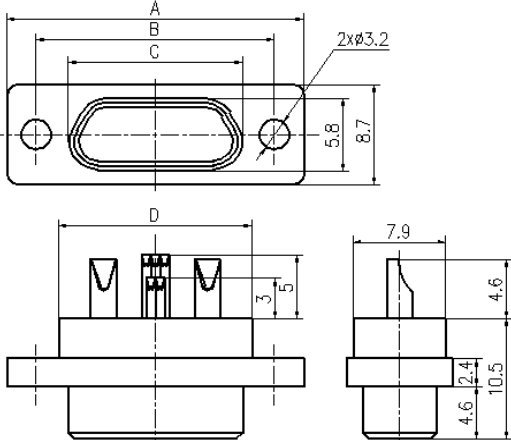
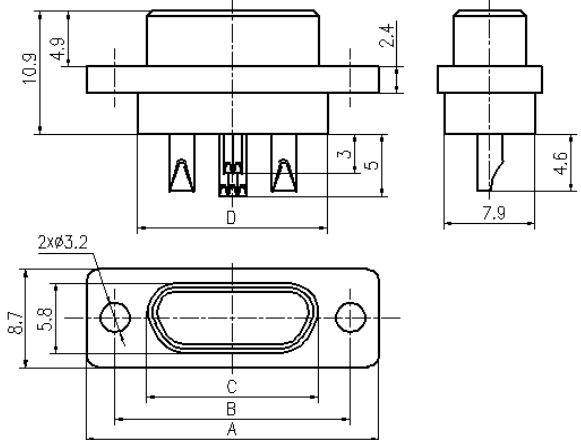
The welding temperature shall be no more than 280 °C and the welding time shall be no more than 3s when wire welding is performed on the welded product.

## Overall and Installation Dimensions

Crimped wire type J30JXXPXXXXXXXC0/J30JXXPXXXXPXXXXC0

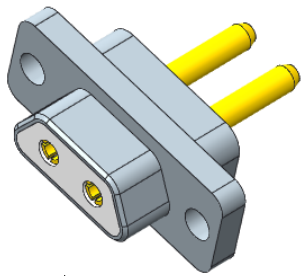
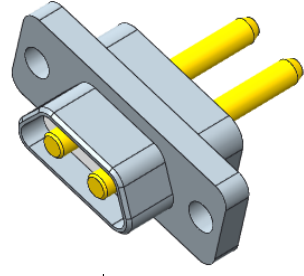
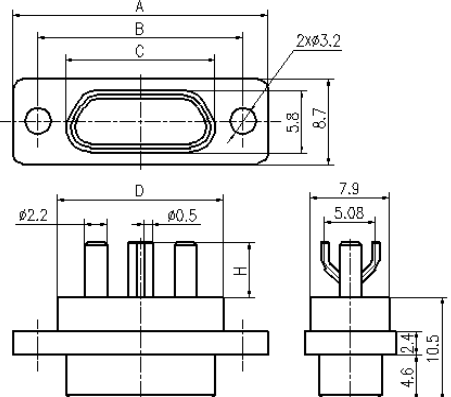
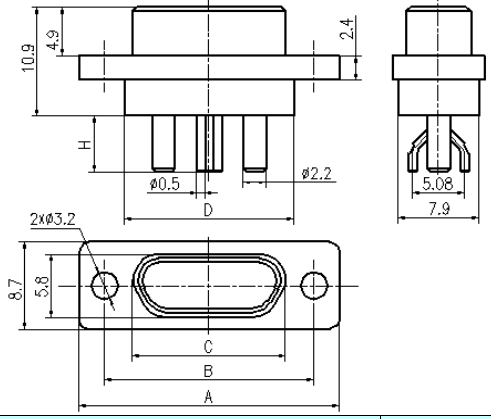
Plug: J30JXXPXXXXXXXC0			Socket: J30JXXPXXXXPXXXXC0		
					
					
Number of cores	A (mm)	B (mm)	C (mm)		D (mm)
			Plug	Socket	
02P02	23.2	18.8	12.9	14.4	14.5
03P03	27.3	17	18.6	18.5	18.6
04P04	31.4	27	21.1	22.6	22.7
05P05	36.3	30.9	25	26.5	26.6
11P04					
21P02					
25P02					
27P02	39.6	35.2	29.3	30.8	30.9
06P06					
12P05	43.7	39.3	33.4	34.9	35
07P07					
13P06					
08P08	47.8	43.4	37.5	39	39.1
23P06					
09P09	51.9	47.5	41.6	43.1	43.2
10P10	56	51.6	45.7	47.2	47.3
09P02	29.7	24.5	18.6	20.1	20.2
16P03	34.8	29.3	23.4	24.9	25
39P02	42.8	37.3	31.4	32.9	33

Welded wire type J30JXXPXXXXXXXS0/J30JXXPXXXXPXXXXS0

Plug: J30JXXPXXXXXXXS0		Socket: J30JXXPXXXXPXXXXS0			
					
					
Number of cores	A (mm)	B (mm)	C (mm)		D (mm)
			Plug	Socket	
02P02	23.2	18.8	12.9	14.4	14.5
03P03	27.3	17	18.6	18.5	18.6
04P04	31.4	27	21.1	22.6	22.7
05P05	36.3	30.9	25	26.5	26.6
11P04					
21P02					
25P02					
27P02	39.6	35.2	29.3	30.8	30.9
06P06					
12P05	43.7	39.3	33.4	34.9	35
07P07					
13P06					
08P08	47.8	43.4	37.5	39	39.1
23P06					
09P09	51.9	47.5	41.6	43.1	43.2
10P10	56	51.6	45.7	47.2	47.3
09P02	29.7	24.5	18.6	20.1	20.2
16P03	34.8	29.3	23.4	24.9	25
39P02	42.8	37.3	31.4	32.9	33



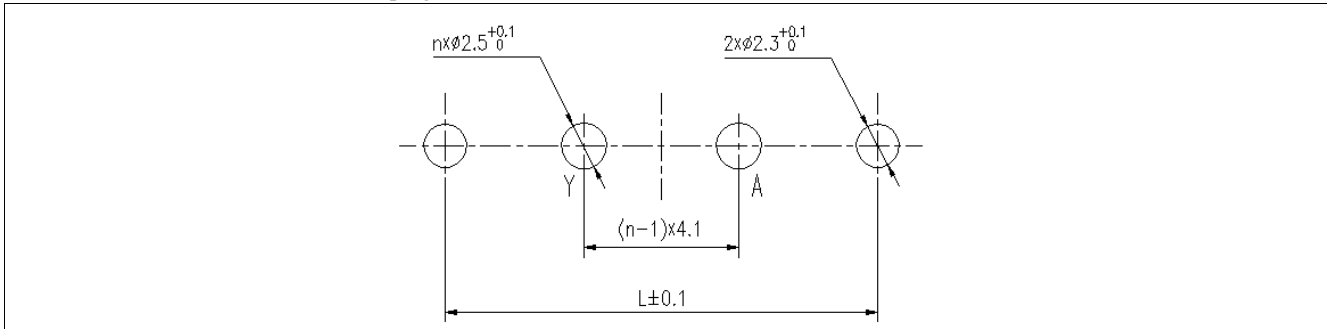
In-line PCB type J30JXXPXXXXXXXNX/J30JXXPXXXXXXXNX

Plug: J30JXXPXXXXXXXNX			Socket: J30JXXPXXXXXXXNX		
					
					
Number of cores	A (mm)	B (mm)	C (mm)		D (mm)
			Plug	Socket	
02P02	23.2	18.8	12.9	14.4	14.5
03P03	27.3	17	18.6	18.5	18.6
04P04	31.4	27	21.1	22.6	22.7
05P05	36.3	30.9	25	26.5	26.6
11P04					
21P02					
25P02					
27P02	39.6	35.2	29.3	30.8	30.9
06P06					
12P05	43.7	39.3	33.4	34.9	35
07P07					
13P06					
08P08	47.8	43.4	37.5	39	39.1
23P06					
09P09	51.9	47.5	41.6	43.1	43.2
10P10	56	51.6	45.7	47.2	47.3
09P02	29.7	24.5	18.6	20.1	20.2
16P03	34.8	29.3	23.4	24.9	25
39P02	42.8	37.3	31.4	32.9	33

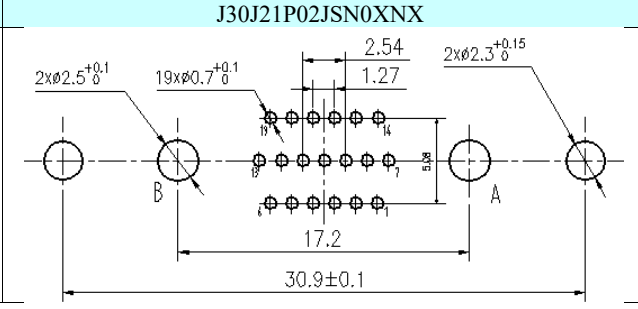
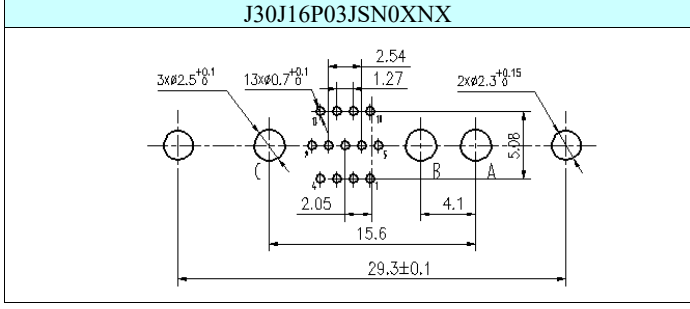
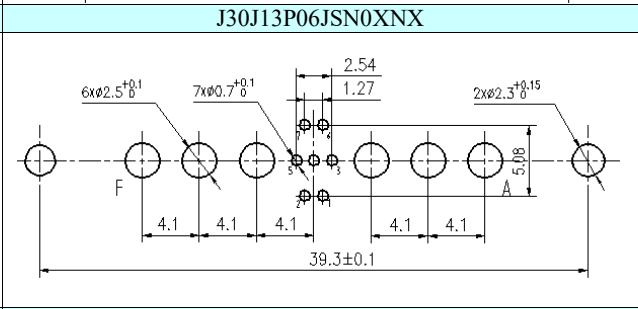
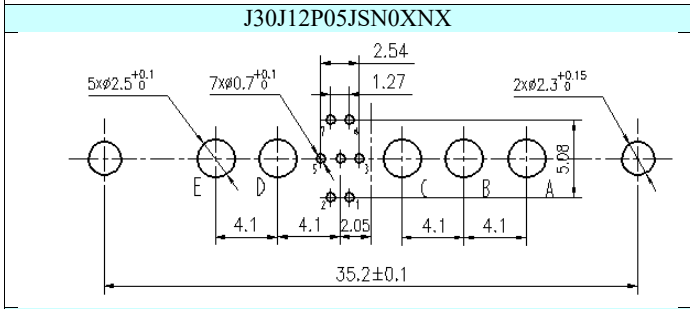
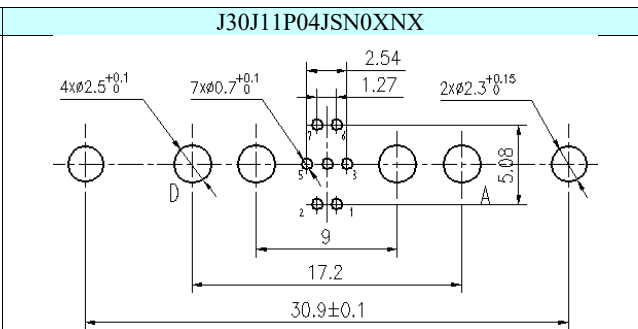
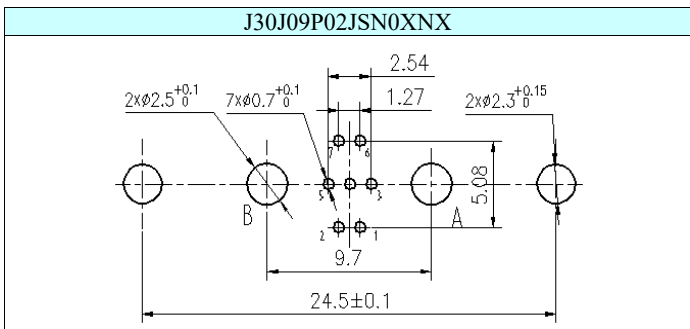
Where H is the lead height and the dimensions are as follows:

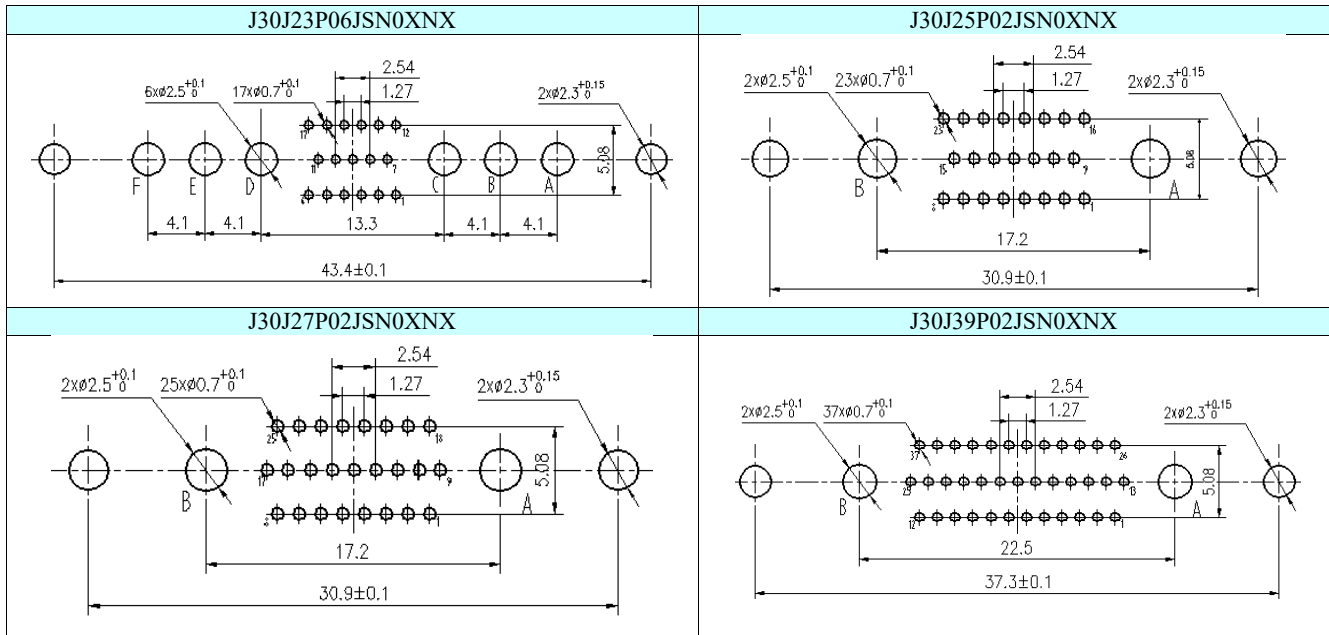
Type	N1	N2	N3	N4
H	5.7	6.7	7.7	8.7

Recommended hole size of in-line PCB plug: J30JXXPXX0S000NX/J30JXXPX XJSN0XNX;

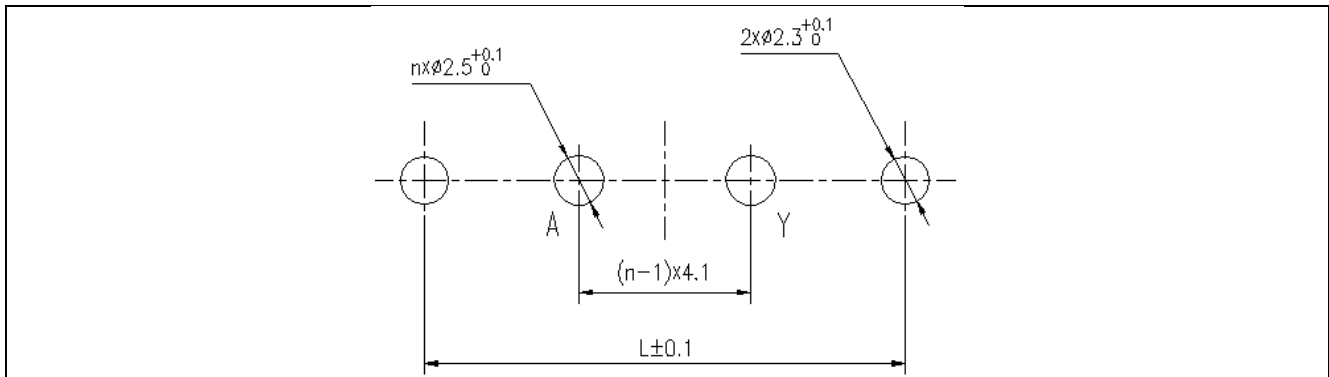


J30JXXPXX0S000NX							
Contact arrangement	L	n	Y	Contact arrangement	L	n	Y
J30J02P02	18.8	2	B	J30J07P07	39.3	7	G
J30J03P03	22.9	3	C	J30J08P08	43.4	8	H
J30J04P04	27	4	D	J30J09P09	47.5	9	I
J30J05P05	30.9	5	E	J30J10P10	51.6	10	J
J30J06P06	35.2	6	F				



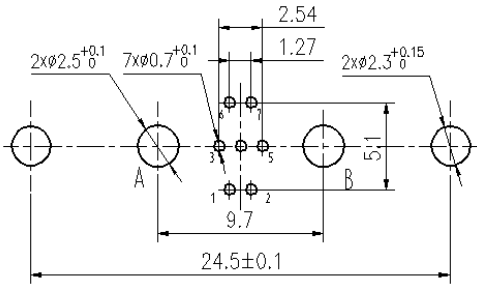


Recommended hole size of in-line PCB socket: J30JXXPXX0S000NX/J30JXXPXXKP0XNX;

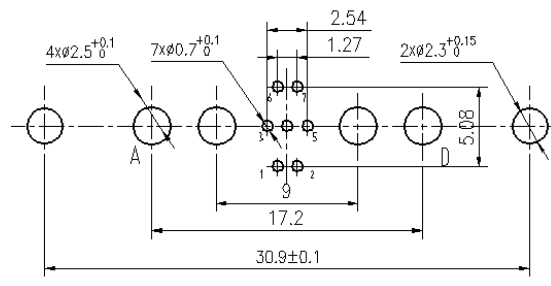


J30JXXPXX0P000NX							
Contact arrangement	L	n	Y	Contact arrangement	L	n	Y
J30J02P02	18.8	2	B	J30J07P07	39.3	7	G
J30J03P03	22.9	3	C	J30J08P08	43.4	8	H
J30J04P04	27	4	D	J30J09P09	47.5	9	I
J30J05P05	30.9	5	E	J30J10P10	51.6	10	J
J30J06P06	35.2	6	F				

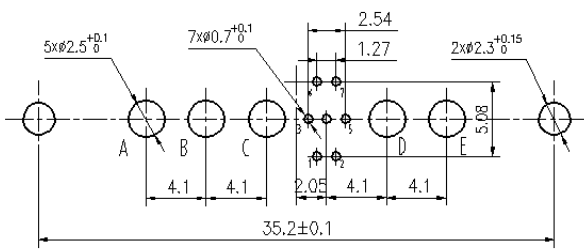
J30J09P02KPN0XNX



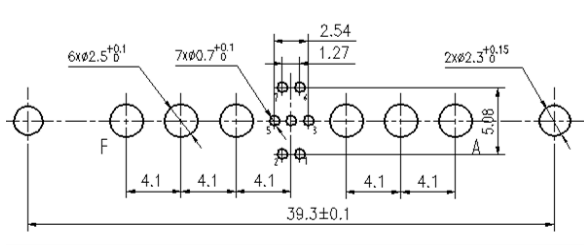
J30J11P04KPN0XNX



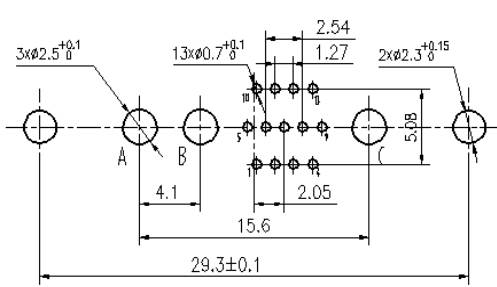
J30J12P05KPN0XNX



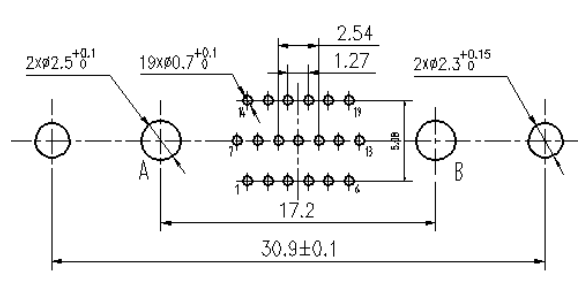
J30J13P06KPN0XNX



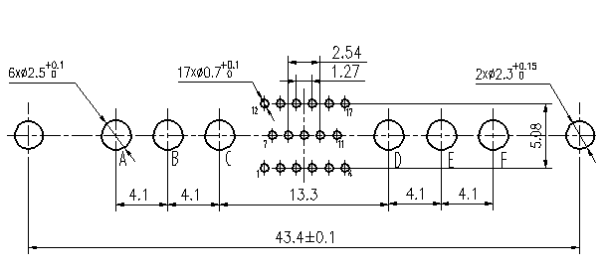
J30J16P03KPN0XNX



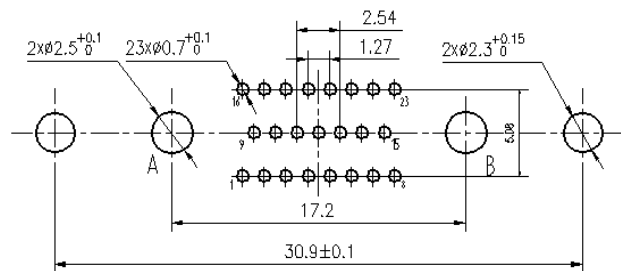
J30J21P02KPN0XNX



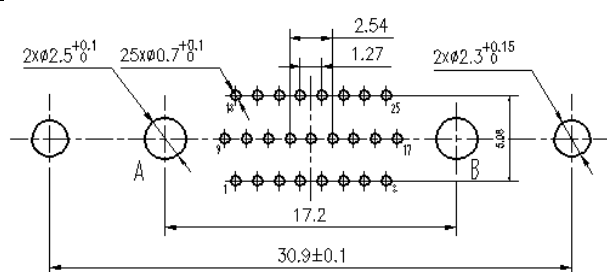
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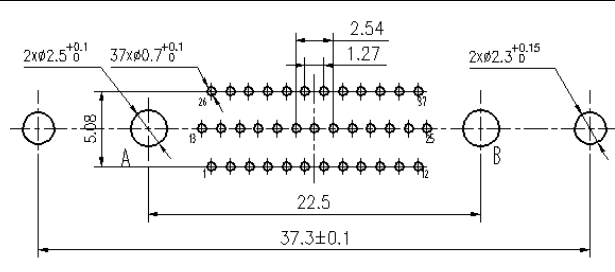
J30J25P02KPN0XNX



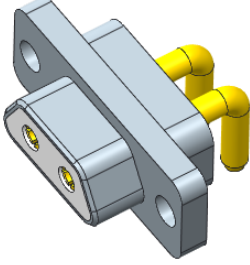
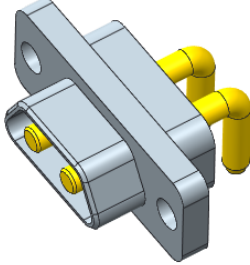
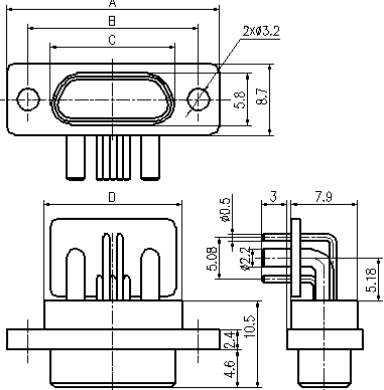
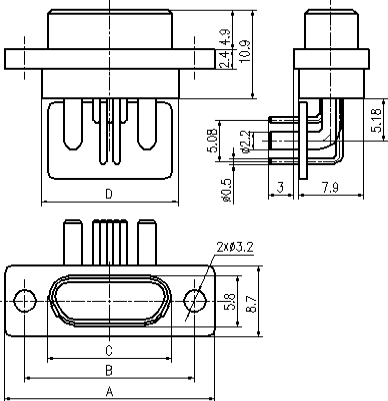
J30J27P02KPN0XNX



J30J39P02KPN0XNX



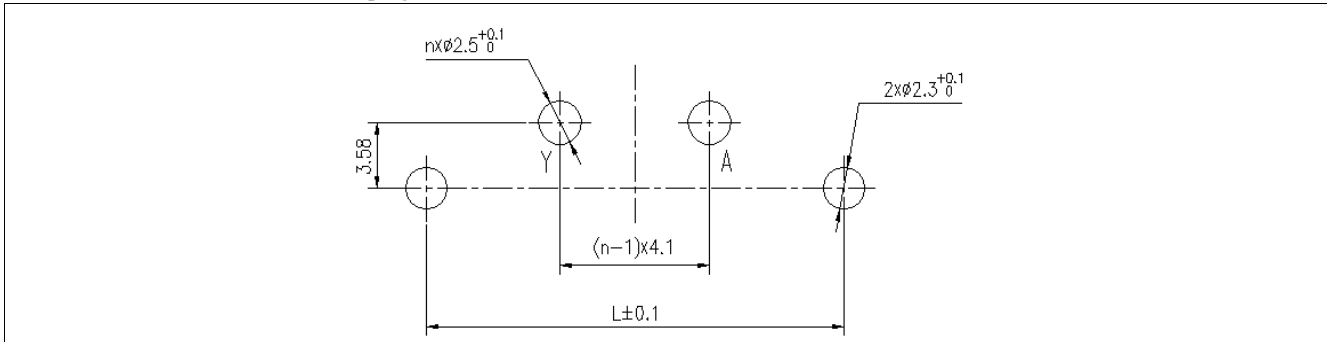
Bent PCB type J30JXXPXXXXXXXWX/J30JXXPXXXXXXXWX

Plug: J30JXXPXXXXXXXWX			Socket: J30JXXPXXXXXXXWX		
					
					
Number of cores	A (mm)	B (mm)	C (mm)		D (mm)
			Plug	Socket	
02P02	23.2	18.8	12.9	14.4	14.5
03P03	27.3	17	18.6	18.5	18.6
04P04	31.4	27	21.1	22.6	22.7
05P05	36.3	30.9	25	26.5	26.6
11P04					
21P02					
25P02					
27P02	39.6	35.2	29.3	30.8	30.9
06P06					
12P05	43.7	39.3	33.4	34.9	35
07P07					
13P06					
08P08	47.8	43.4	37.5	39	39.1
23P06					
09P09	51.9	47.5	41.6	43.1	43.2
10P10	56	51.6	45.7	47.2	47.3
09P02	29.7	24.5	18.6	20.1	20.2
16P03	34.8	29.3	23.4	24.9	25
39P02	42.8	37.3	31.4	32.9	33

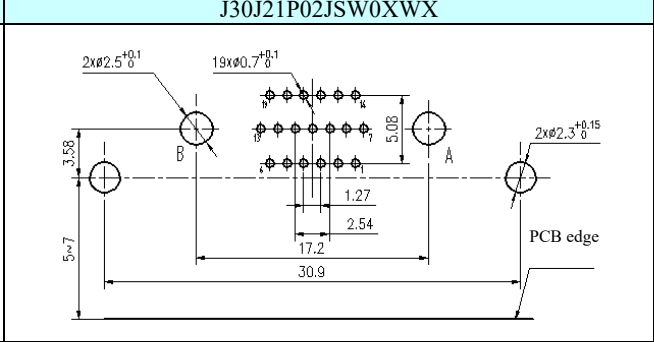
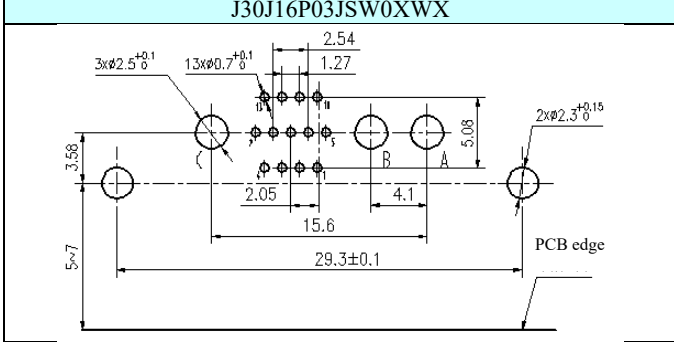
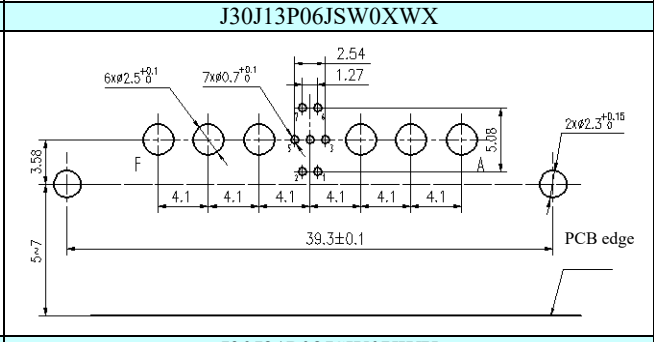
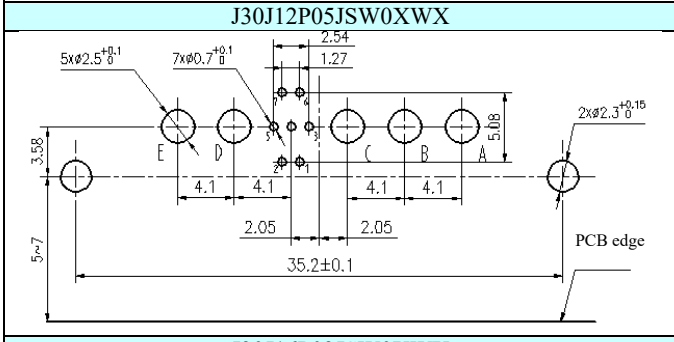
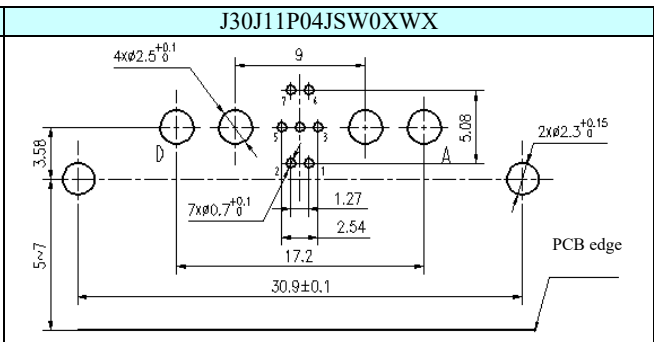
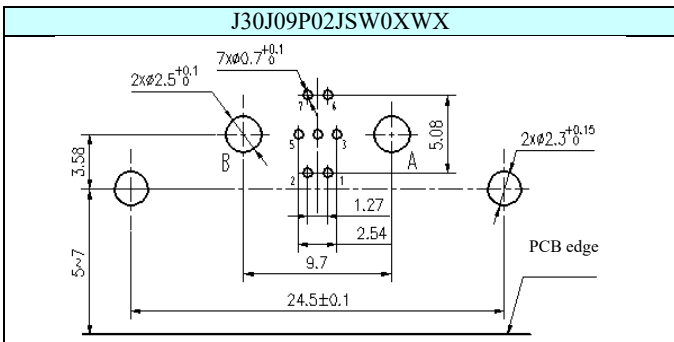
Where H is the lead height and the dimensions are as follows:

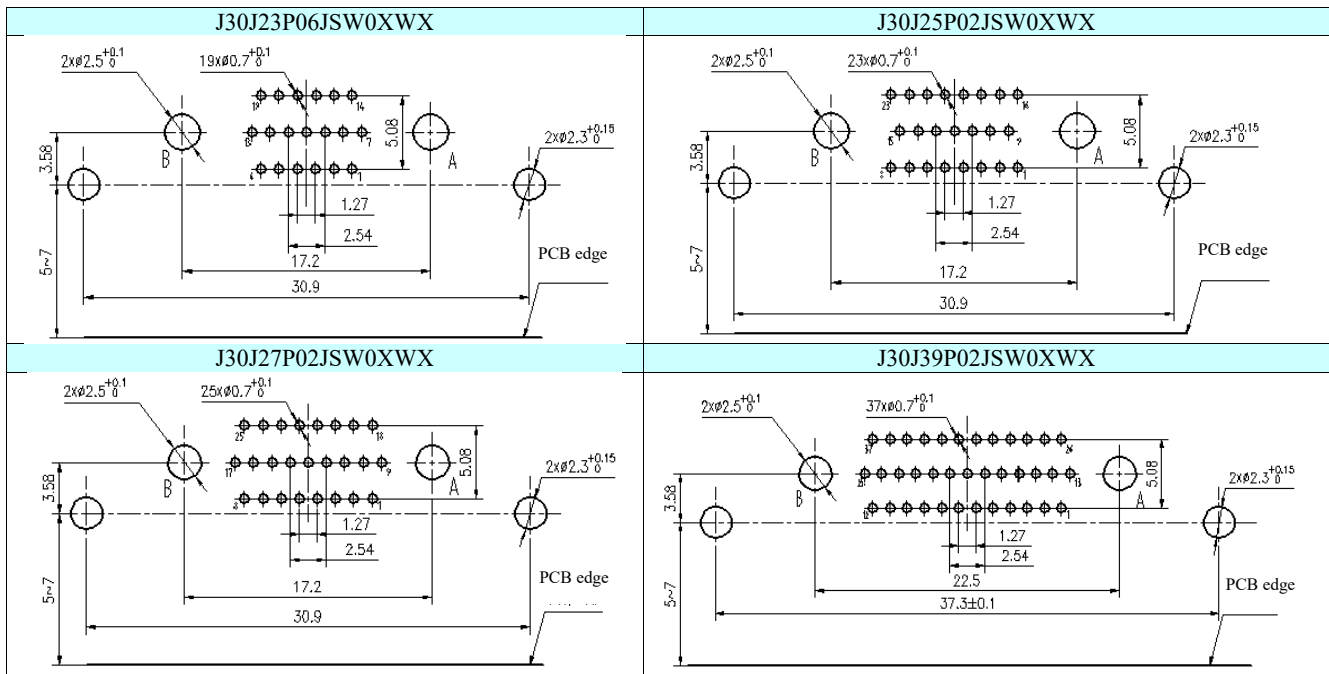
Type	W1	W2	W3	W4
H	3	4	5	6

Recommended hole size of bent PCB plug: J30JXXPXX0S000WX/J30JXXPXXJSW0XWX;

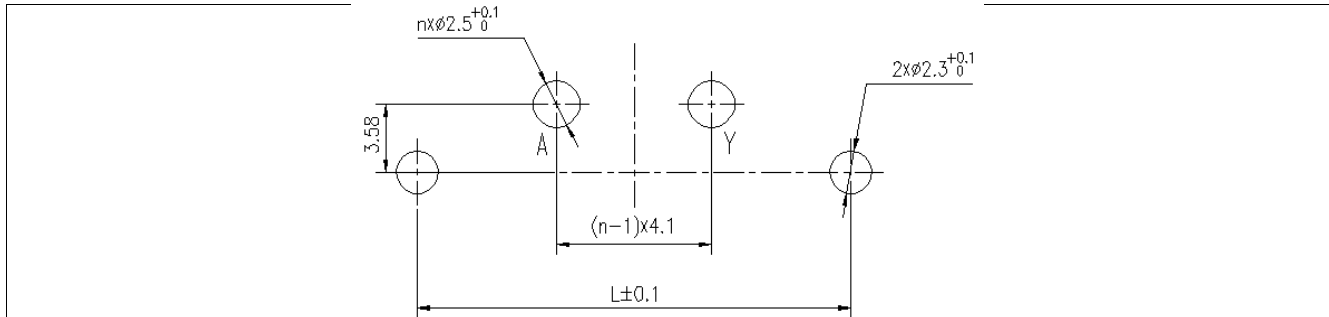


J30JXXPXX0S000WX							
Contact arrangement	L	n	Y	Contact arrangement	L	n	Y
J30J02P02	18.8	2	B	J30J07P07	39.3	7	G
J30J03P03	22.9	3	C	J30J08P08	43.4	8	H
J30J04P04	27	4	D	J30J09P09	47.5	9	I
J30J05P05	30.9	5	E	J30J10P10	51.6	10	J
J30J06P06	35.2	6	F				

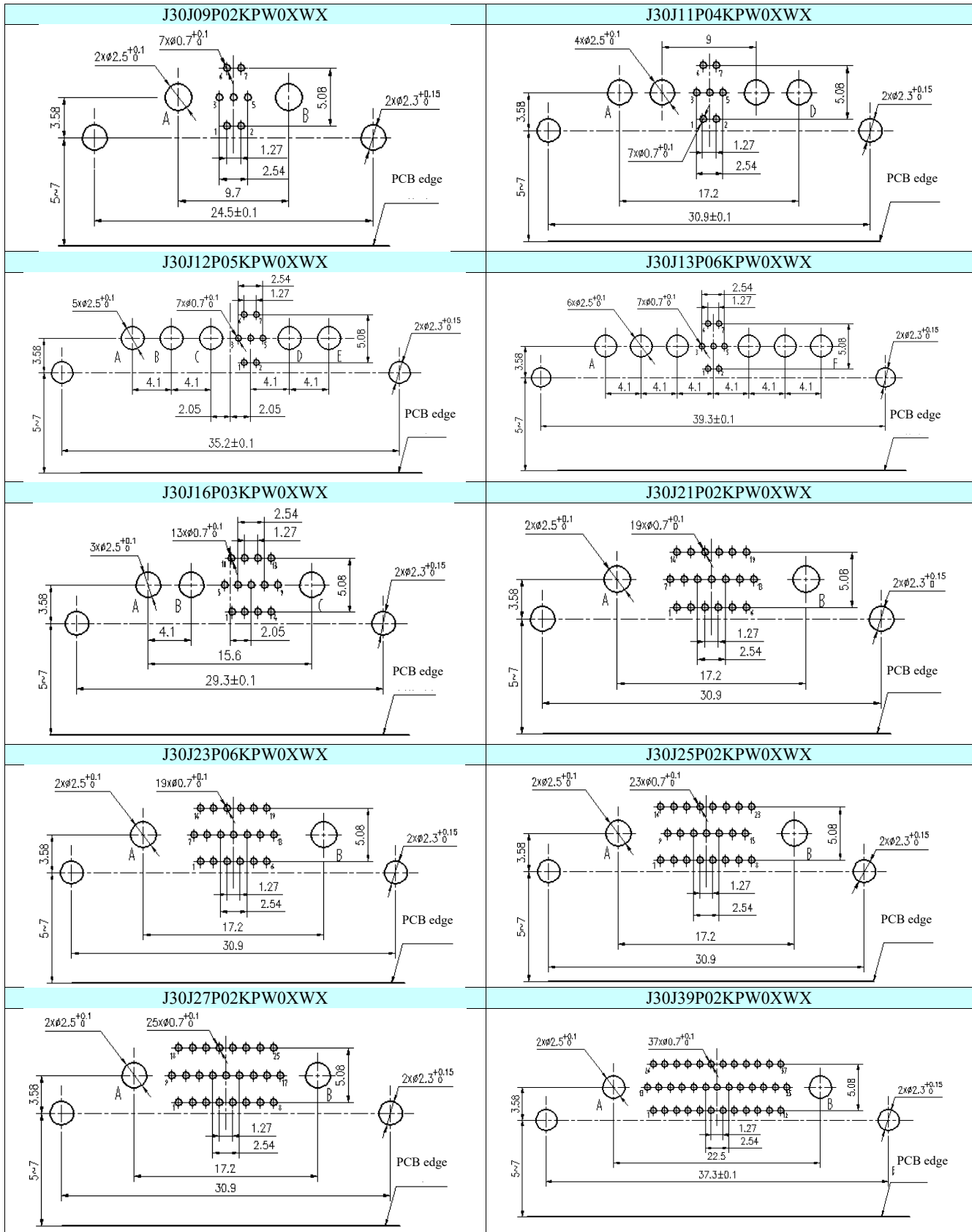




Recommended hole size of bent socket: J30JXXPXX0P000WX/J30JXXPXXKPW0XWX;



J30JXXPXX0P000WX							
Contact arrangement	L	n	X	Contact arrangement	L	n	X
J30J02P02	18.8	2	B	J30J07P07	39.3	7	G
J30J03P03	22.9	3	C	J30J08P08	43.4	8	H
J30J04P04	27	4	D	J30J09P09	47.5	9	I
J30J05P05	30.9	5	E	J30J10P10	51.6	10	J
J30J06P06	35.2	6	F				

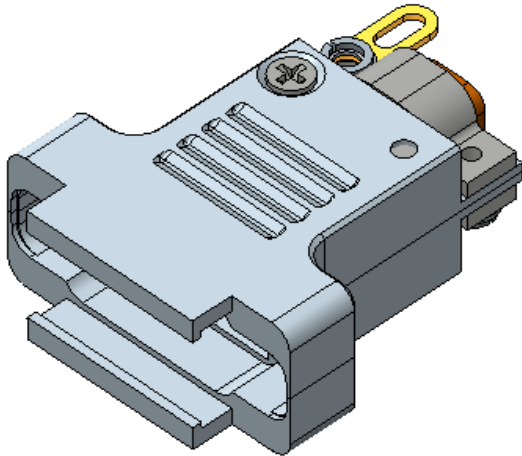




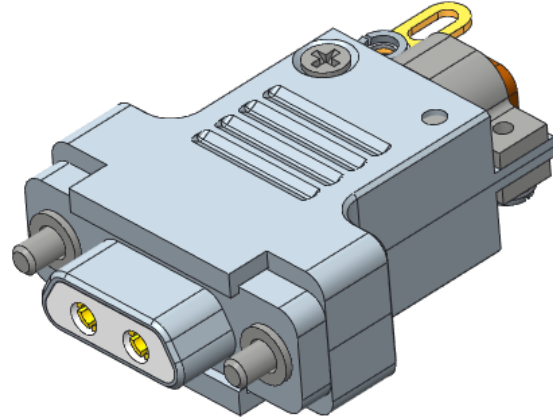
## Clamp Assembly of J30J with Large and Small-current Mixed

### A3 clamp assembly

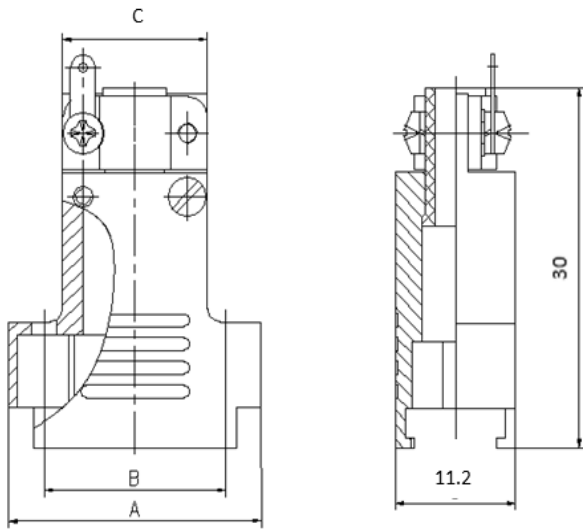
A3 clamp can be used together with basic crimping type and welding type, and can also be ordered separately. The code for separate ordering is shown in the following table. The free-end locking assembly is usually selected for products equipped with A3 clamps.



A3 clamp



Assembly drawing of A3 clamp and product

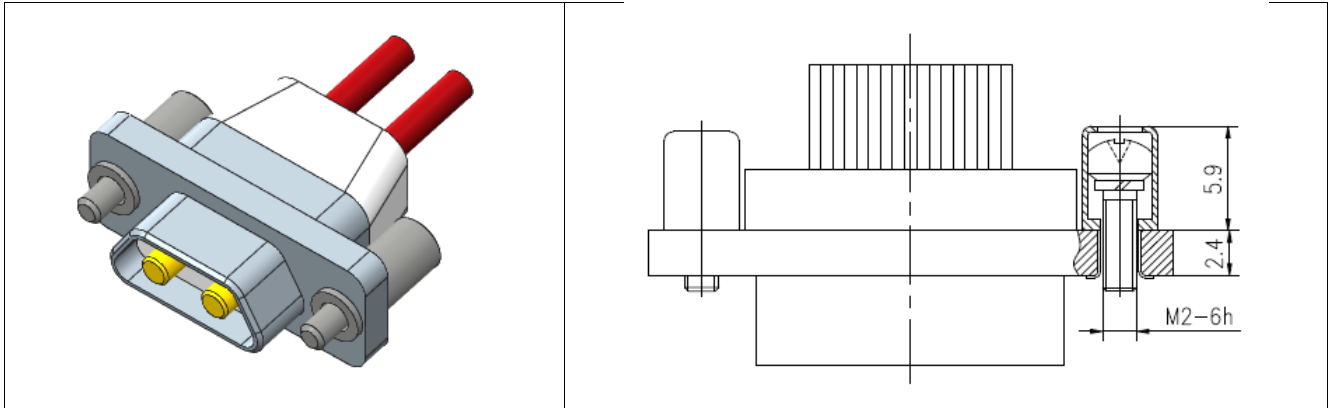


Number of cores	A (mm)	B (mm)	C (mm)
02P02	23.3	18.8	14.5
03P03	27.4	17	18.6
04P04	31.5	27	22.7
05P05	36.4	30.9	26.6
11P04			
21P02			
25P02			
27P02	39.7	35.2	30.9
06P06			
12P05	43.8	39.3	35
07P07			
13P06	47.9	43.4	39.1
08P08			
23P06	52	47.5	43.2
09P09			
10P10	56.1	51.6	47.3
09P02	29.8	24.5	20.2
16P03	34.8	29.3	25
39P02	42.9	37.3	33

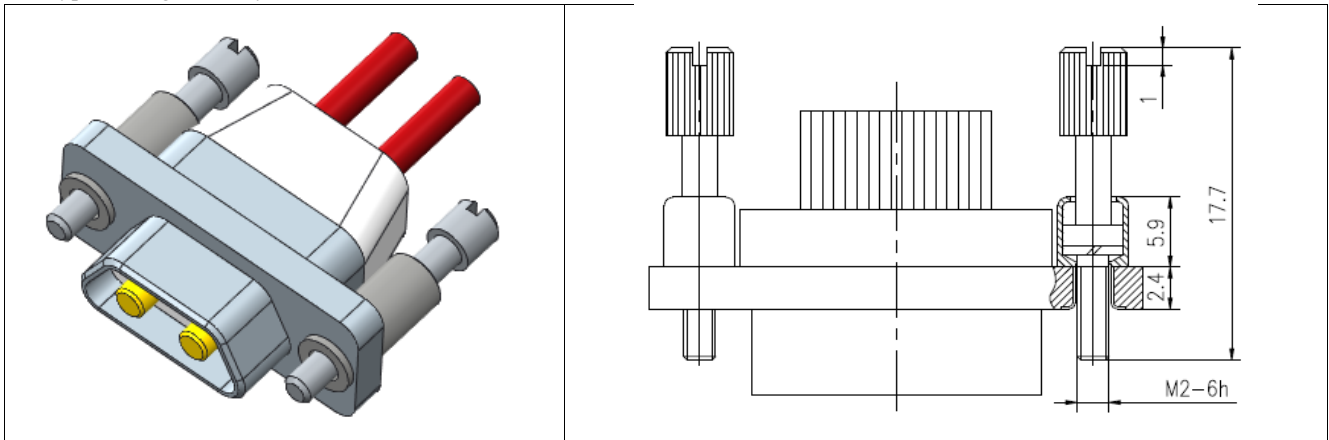
### Locking Assembly/Free-end Locking Assembly of J30J with Large and Small-current Mixed

The free-end locking assembly should only be combined with J30J products with large and small-current mixed to form a free-end connector, and the locking end butted with it is usually the fixed-end locking assembly.

#### L00-type locking assembly



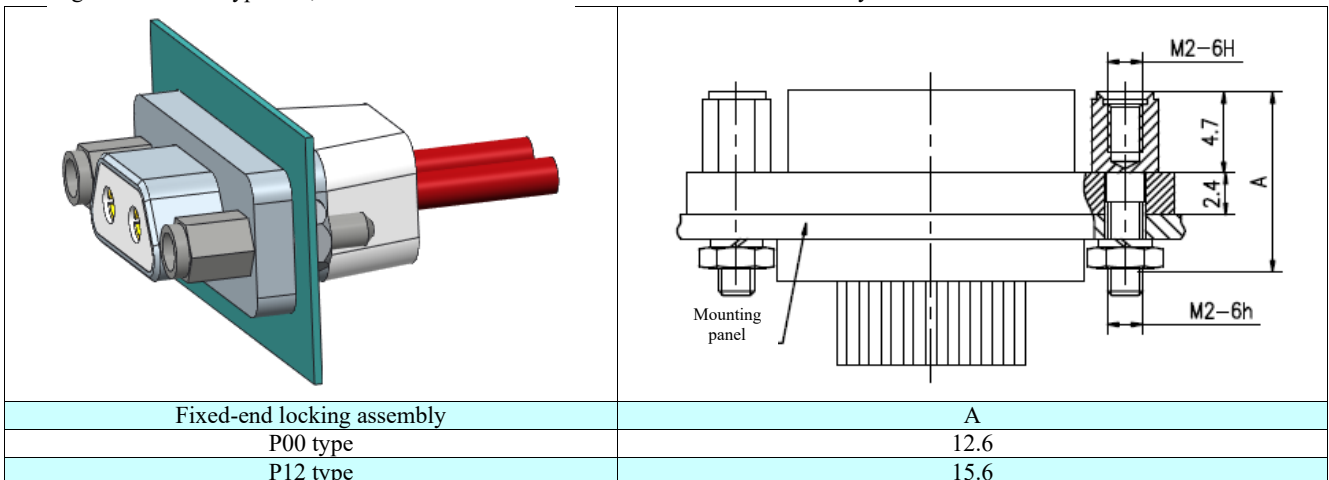
#### K00-type locking assembly



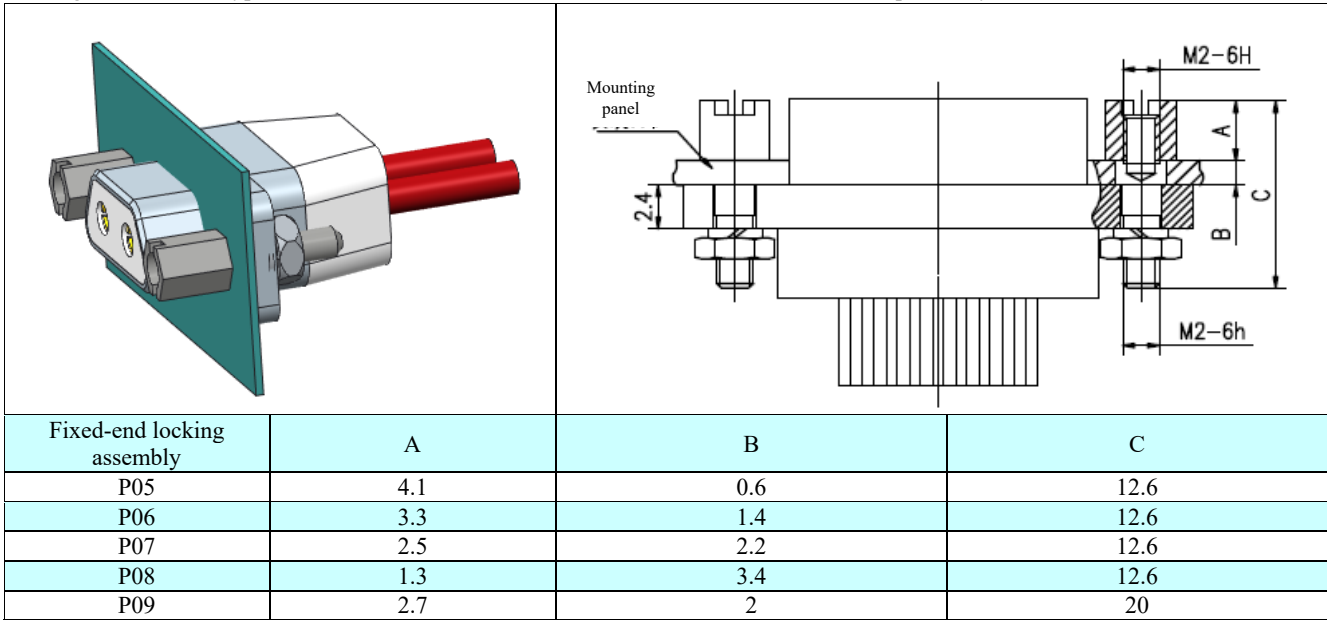
### Locking Assembly of J30J with Large and Small-current Mixed/J30J Fixed-end Locking Assembly

The fixed-end locking assembly is suitable for fixing the connector on a mounting plate or a PCB. The fixed-end locking assemblies can be butt-jointed and locked with the free-end locking assembly.

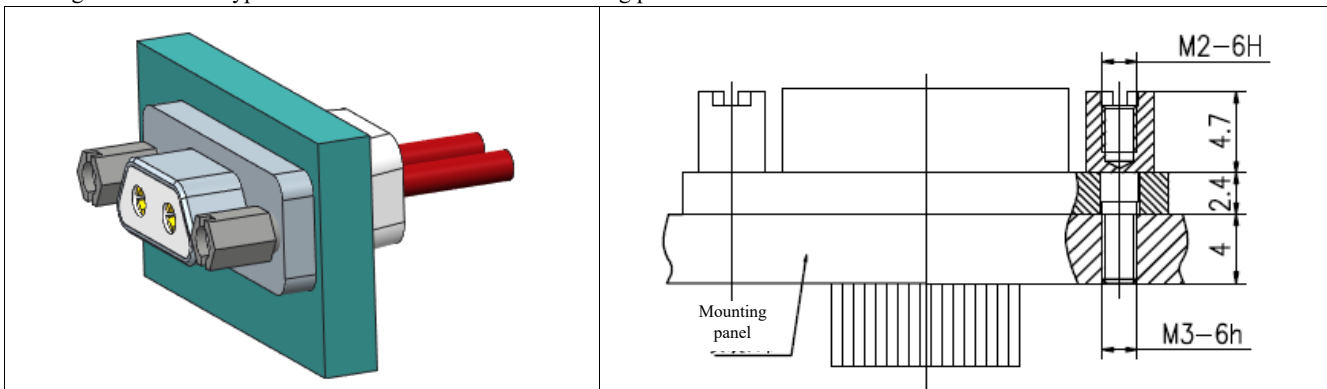
Locking assemblies of type P00, P12 are suitable for installation in front of the board only.



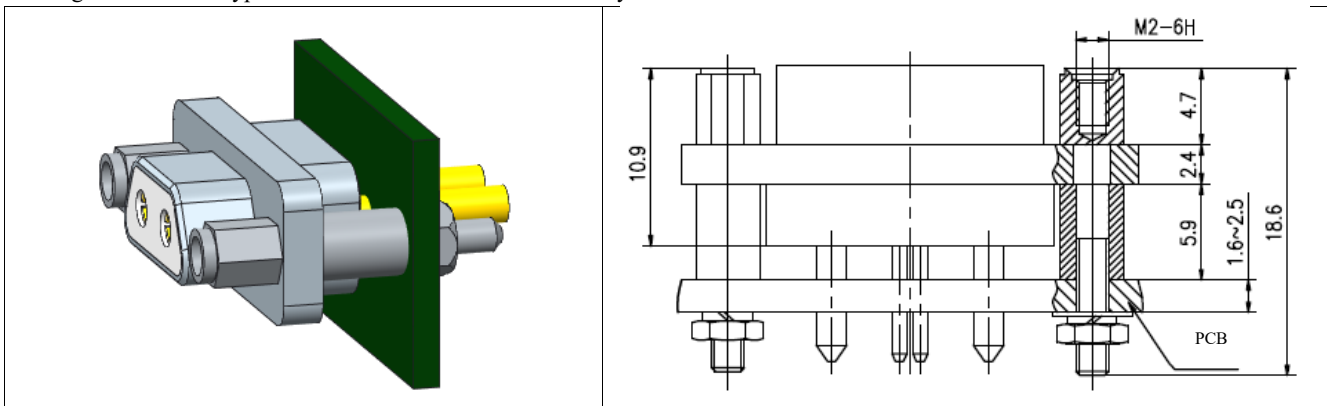
Locking assemblies of type P05, P06, P07, P08 and P09 are suitable for installation after the plate only.



Locking assemblies of type P11 are suitable for thicker mounting panels with their own threads.

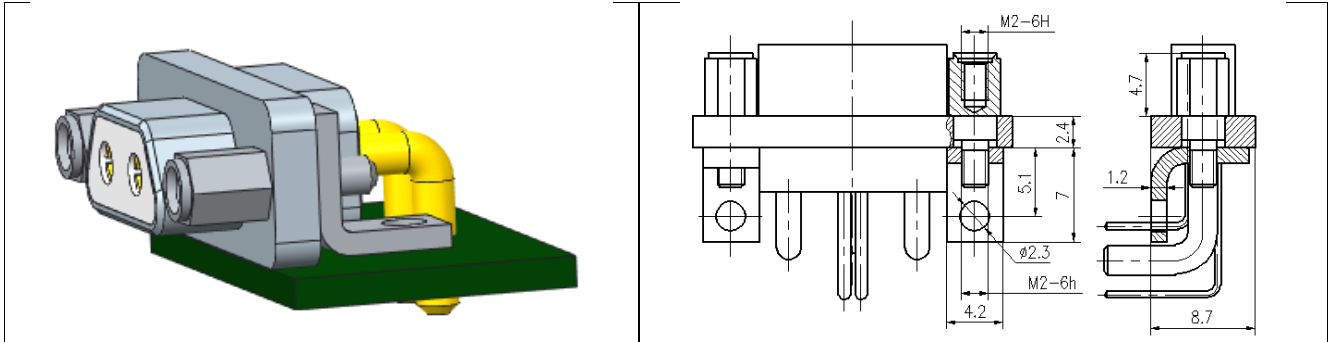


Locking assemblies of type P03 are suitable for in-line PCB only.



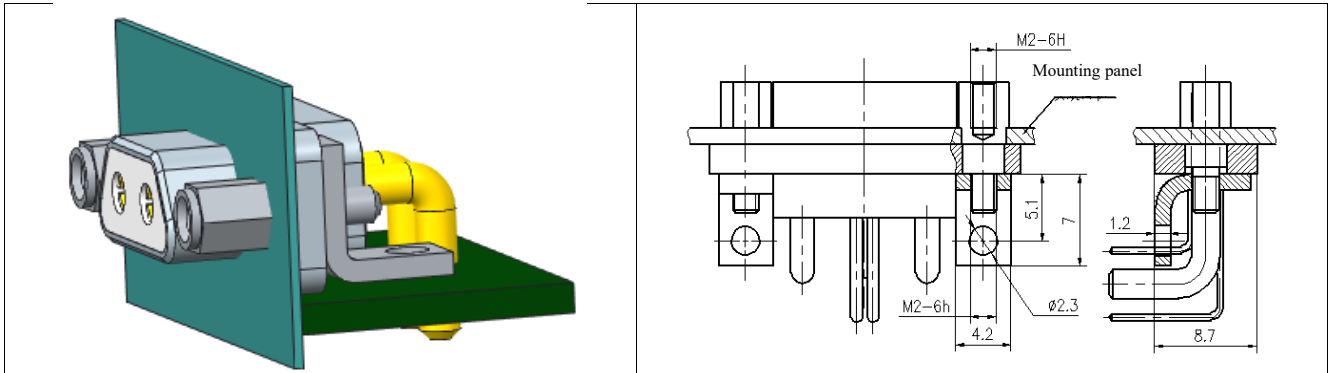
P04-type locking assembly

Only applicable to the 90° bent PCB products installed in front of the board.

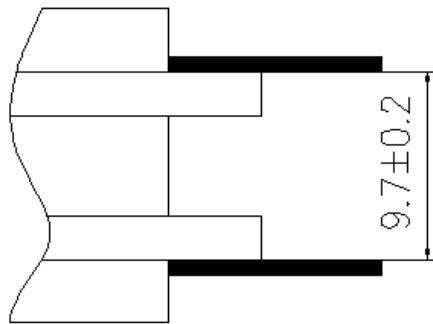


P10-type locking assembly

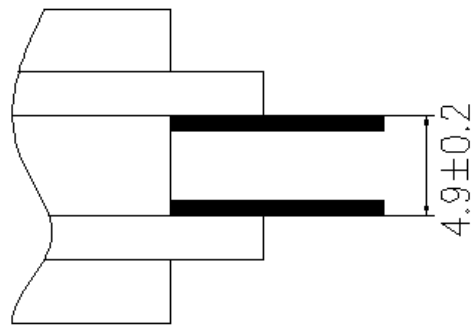
Only applicable to the 90° bent PCB products installed behind the board.



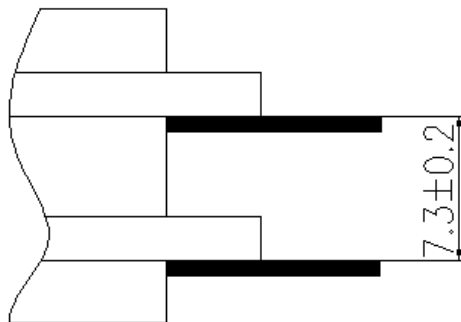
**Distance dimension of mounting surface**



Plugs and sockets are installed in front of the board



Plugs and sockets are installed behind the board

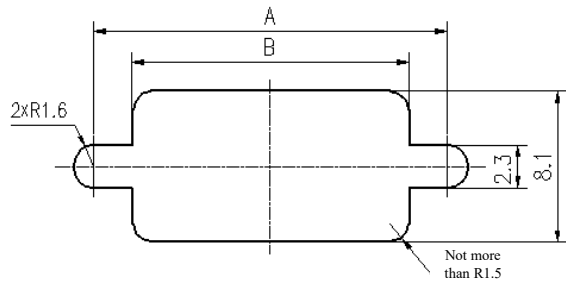


Plugs are installed in front of the board, and sockets are installed behind the board

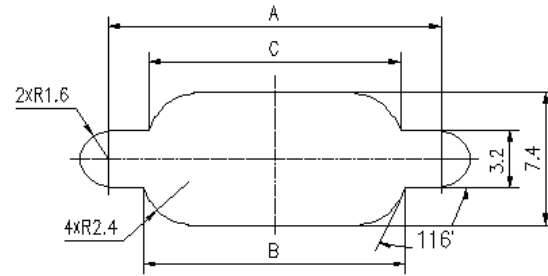
### Opening size of mounting plate

J30JXXPXX0S/J30JXXPXXJS/J30JXXPXX0P/J30JXXPXXKP

Hole size for installation in front of the board



Hole size for installation behind the board



Number of contact cores	Hole size for installation in front of the board		Hole size for installation behind the board		
	A	B	A	B	C
02P02	18.8	14.8	18.8	14.8	12.6
03P03	22.9	18.9	22.9	18.9	16.7
04P04	29	23	29	23	20.8
05P05	30.9	26.9	30.9	26.9	24.7
11P04					
21P02					
25P02					
27P02					
06P06	35.2	31.2	35.2	31.2	29
12P05	39.3	35.3	39.3	35.3	33.1
07P07					
13P06					
08P08	43.4	39.4	43.4	39.4	37.2
23P06					
09P09	47.5	43.5	47.5	43.5	41.3
10P10	51.6	47.6	51.6	47.6	45.4
09P02	24.5	20.5	24.5	20.5	18.3 3
16P03	29.3	25.3	29.3	25.3	23.1
39P02	37.3	33.3	37.3	33.3	31.1

## MDMA Micro-rectangular Electrical Connector with Detachable Contact

### Product Overview

- Execute MIL-C-83513 General Specification
- Elastic pin and rigid Jack is adopted for the contact
- Detachable contact
- 6 types of spectrum specifications. See the figure of Contact Spectrum for details
- Small in size, light in weight, flexible in use, with single-point maintenance
- Execute enterprise standard: Q/Ag1.253 Detailed Specification for MDMA Micro-rectangular Electrical Connector with Detachable Crimped Contact



### Product Performance

#### Mechanical Properties

Housing	Aluminum alloy
Plating	Electroless nickel plating
Mechanical life	500 plugging and unplugging cycles
Maintenance aging	Disassembly force of contact $\leq 10$ N

Sinusoidal vibration	Frequency 10Hz ~ 2000 Hz, Acceleration 196 m/s <sup>2</sup>
Random vibration	Frequency 20Hz ~ 2000 Hz, Power spectral density 0.2g <sup>2</sup> /Hz, Total RMS 16.4G
Impact	Peak sawtooth wave after 11 ms, peak acceleration 490 m/s <sup>2</sup>
Contact arrangement	Center spacing 1.27 mm, Row spacing 1.1 mm

#### Electrical Performance

Operating voltage at room temperature 150Vrms

Contact resistance and rated current of contacts

Contact Specification	Adapted wire	Contact resistance	Rated current
24#	AWG 26, 28	$\leq 10\text{m}\Omega$	2.5A

Insulation resistance (under standard atmospheric conditions)  $\geq 5000$  M $\Omega$   
Under wet conditions  $\geq 1$  M $\Omega$

Withstand voltage

Altitude	Initial value	After getting wet
Sea level	600Vrms	360 Vrms
21336m(4.39kPa)	150 Vrms	—

#### Environmental Performance

Operating temperature -55 °C ~ + 125 °C

Relative humidity 98% at 40°C

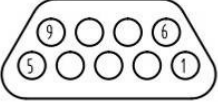
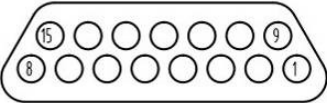
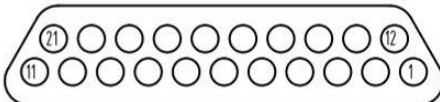
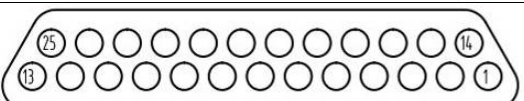
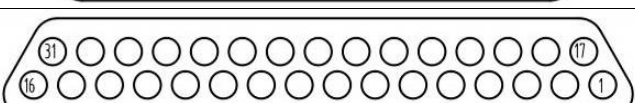
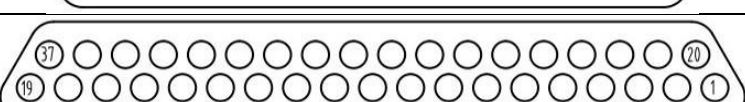
Salt spray 48h

Working height (at low air pressure) 21336m (4.39 kPa)

### Model Designation

Basic Serial No.	MDMA		-	37	P	L
Number of cores	9, 15, 21, 25, 31, 37 (See the figure of Contact Spectrum for details)					
Contact type	P - Pin S - Jack (the plug is installed with the pin and the socket is installed with the Jack, which is the fixed collocation)					
Locking	Locking accessories - L, L7, L9, K, K2					
Mounting	Mounting Accessories - P, P0, P3, P4, P8, P9, P11, P45, P50, P52					
Accessories	(See the figure of J30J locking mounting accessories in this sample for details)					

### Contact Spectrum (View of Pin-mounted Insulator Insertion Surface)

9 cores	
15 cores	
21 cores	
25 cores	
31 cores	
37 cores	

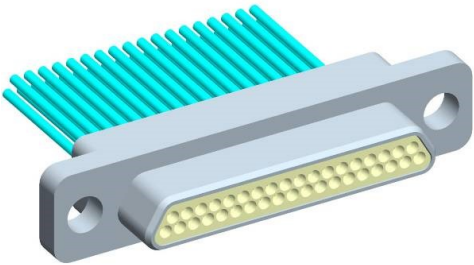
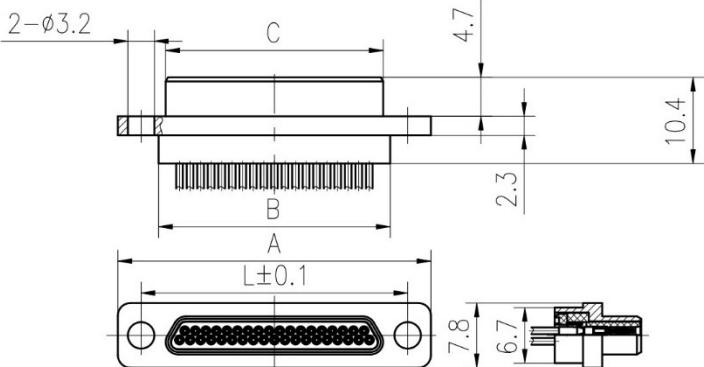
### Instructions for Selection and Ordering

1. Each set of electrical connector is provided with 1 spare contact and 1 set of removal tool;
2. The contact of the electrical connector is crimping type, and the user can crimp the adapted wire according to the use needs. It is recommended to use special crimping pliers and locators for crimping;
3. Special tools and spare contacts for this product can be ordered separately according to the following table.

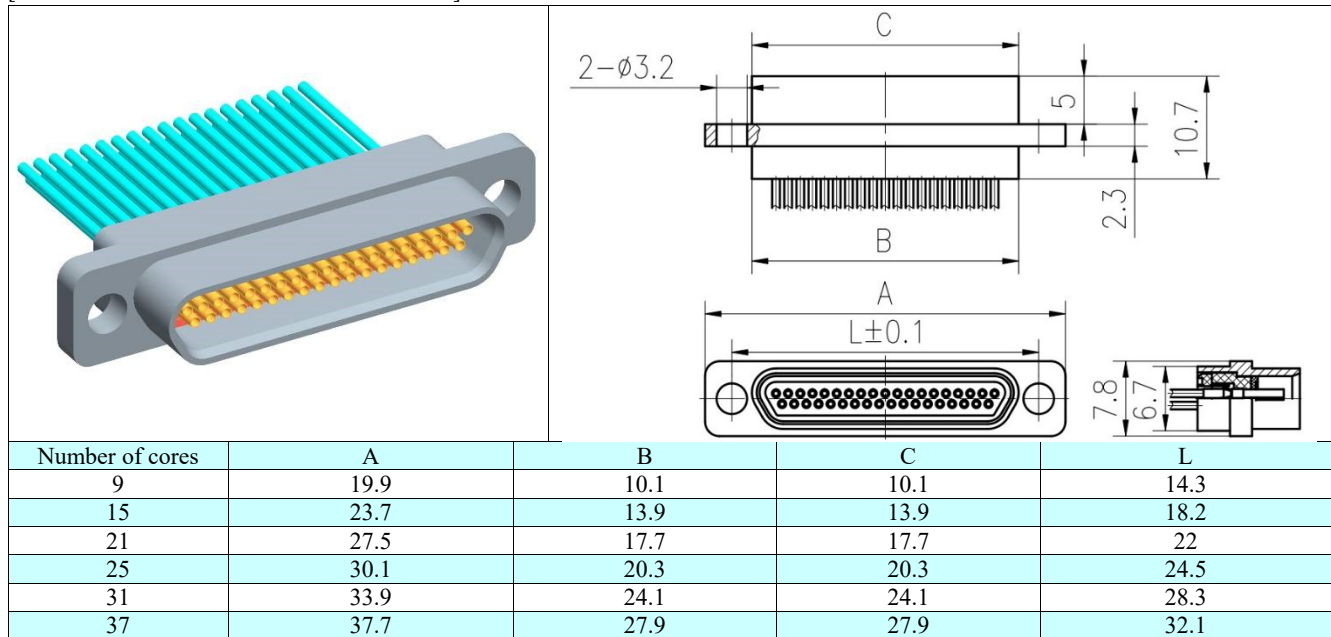
5	Jack	Removal tool	Crimping plier	Pin locator	Jack locator
MDMA-00-01	MDMA-00-02	MDMA-00-10	YJQ-W1A	HD-MDMA-P	HD-MDMA-S

### Overall and Installation Dimensions

[MDMA-XXP Plug with detachable contact]

				
	Number of cores	A	B	C
9	19.9	10.1	8.4	14.3
15	23.7	13.9	12.2	18.2
21	27.5	17.7	16	22
25	30.1	20.3	18.6	24.5
31	33.9	24.1	22.4	28.3
37	37.7	27.9	26.2	32.1

[MDMA-XXS Socket with detachable contact]



Refer to the J30J plug-and-socket insertion dimension section in the sample for the plug-and-socket insertion dimension.

See opening dimensions of J30J mounting plate in this sample for the opening dimensions of mounting plate.

### Operation Method

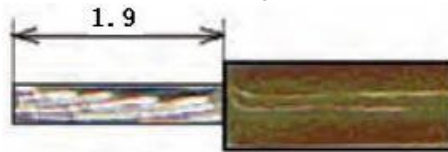
#### 1. Inspection of electrical connectors before use

- The model and appearance of the electrical connector shall meet the relevant requirements, and the contact word sequence on the plug and socket of the electrical connector shall be one-to-one correspondence;
- The housing and interface of the electrical connector shall be free of notch and crack;
- Accessories such as contacts, removal tools and interface rubber pads packed with the product shall be free of defects or stains.

#### 2. Contact and wire crimping

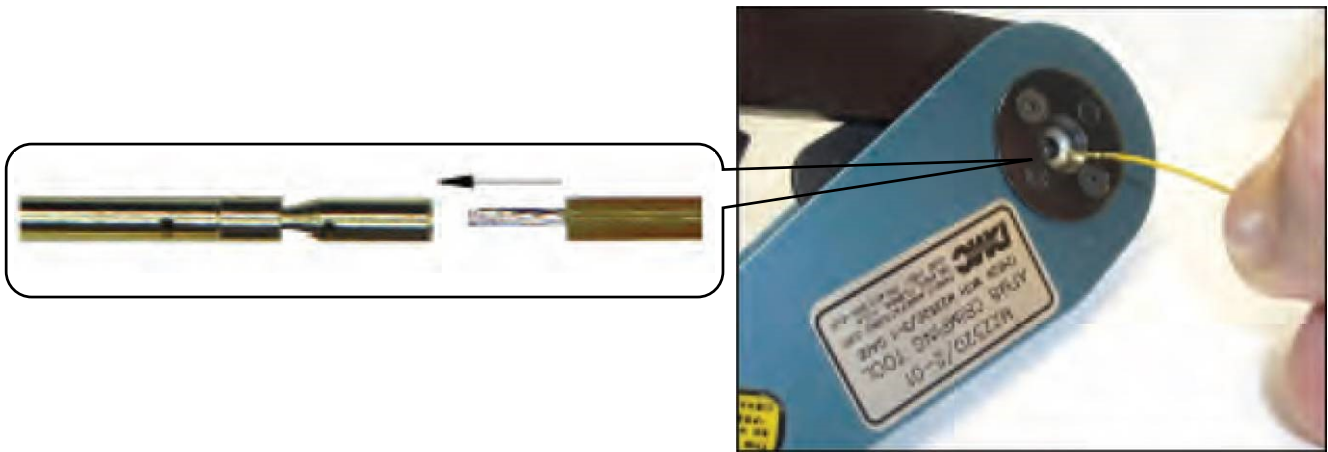
The terminated wire adopts the stranded wire in accordance with GJB 773A/23-2000, with the wire gauge number (AWG): 26 or 28; crimp the contact and conductor according to the following steps:

- Cut a wire with a certain length according to actual use requirements and allowance;
- Strip the insulation at the crimping end of the wire as shown in the figure, and check whether the conductor is damaged or worn;



- Completely install the stripped wire core into the crimping hole of the contact, use the crimping plier M22520/2-01 (or YJQ-W1A), gear 2, and use the pin or socket special locator (HD-MDMA-P/MDMA-S) for crimping;

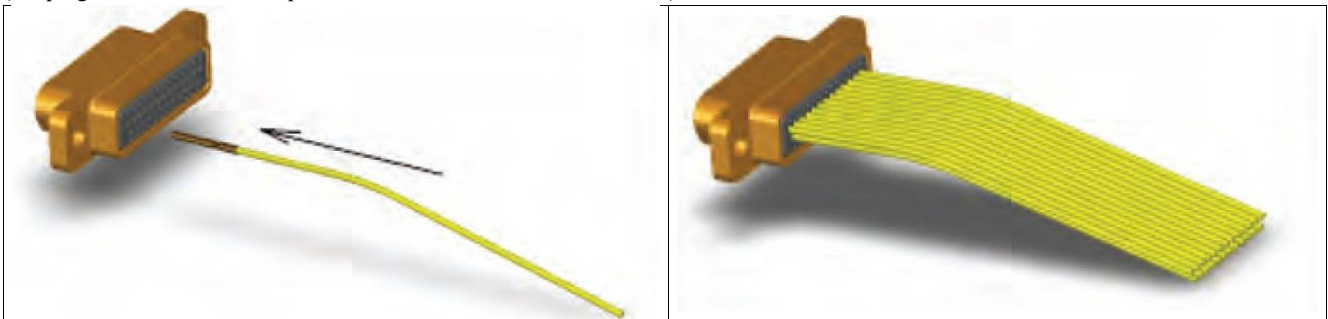




d) Check whether the crimp connection between the wire and the contact is reliable, the crimp connection is symmetrical and uniform, and the contact is free from damage.

### 3. Installation of contact

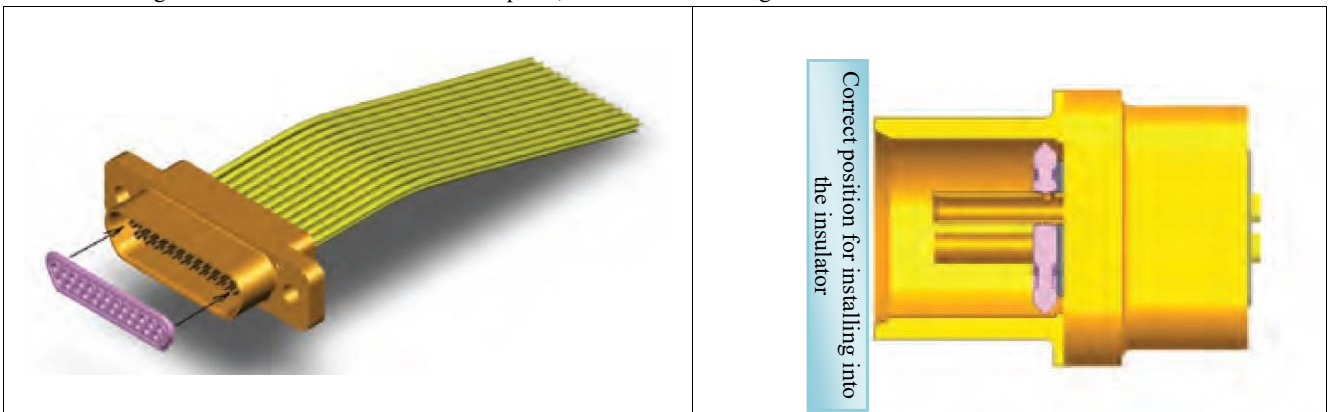
a) Push the pin or Jack with qualified crimping into the corresponding hole of the insulator from the non-plugged end of the plug or socket (the plug is installed with the pin, the socket is installed with the Jack);



b) Lightly pull the wire (the pulling force is not more than 22.2 N), and confirm that the contact has been correctly installed in the hole and fixed well.

### 4. Interface rubber pad

After confirming that the Jack contact is installed in place, install the interface gasket from the insertion surface of the socket.



### 5. Insertion

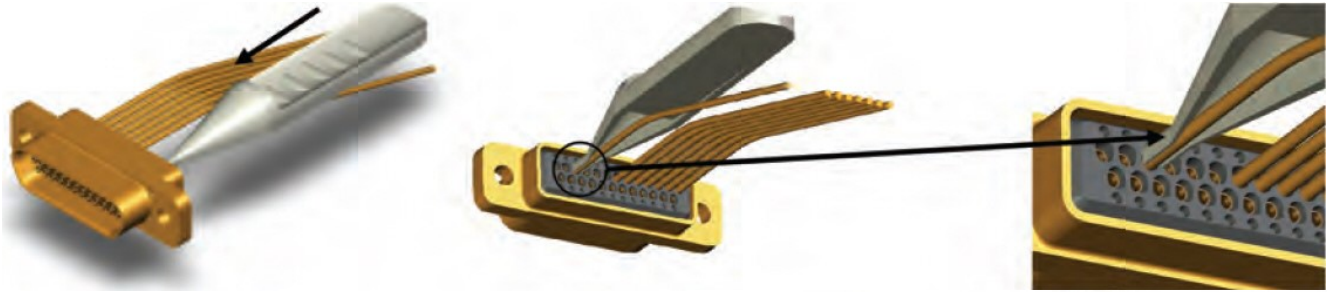
Install the connector on the panel with the mounting screws, and then insert the plug and socket in place and screw the two locking screws into the corresponding locking screw holes to complete the connection.

### 6. Separation

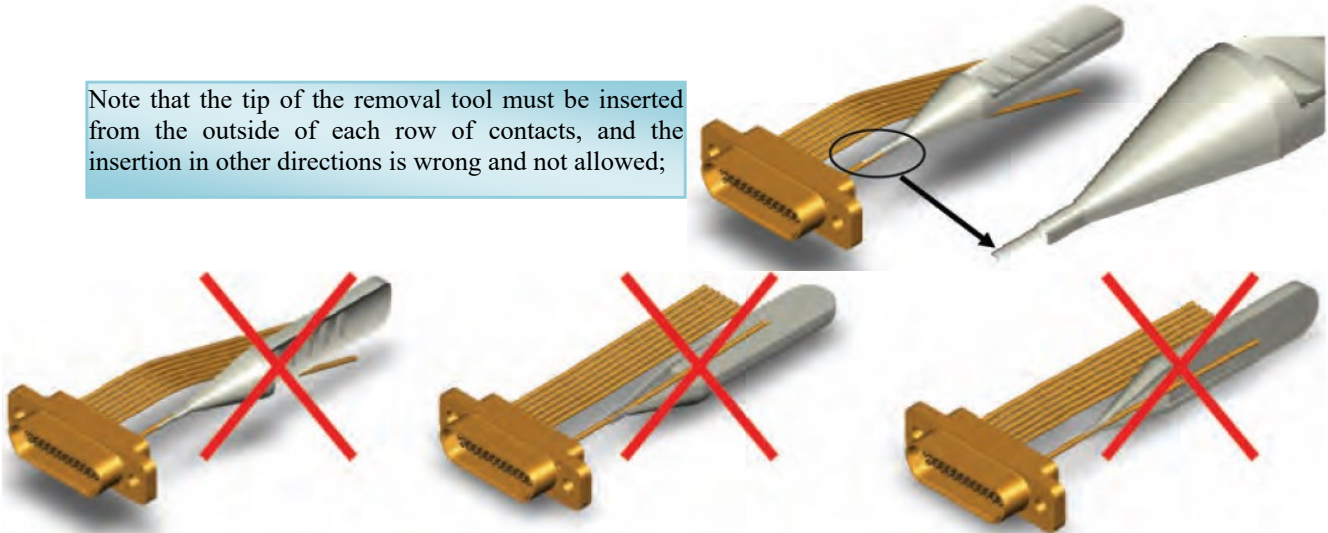
Loosen the locking screws and locking screw holes on both sides, and separate the plug from the socket with axial force.

## 7. Removal of contact

a) Insert the tip of the removal tool (MDMA-00-10) from the outer gap between the contact and the insulator (where the gap is large) to the bottom, and spread the fixed claw;



Note that the tip of the removal tool must be inserted from the outside of each row of contacts, and the insertion in other directions is wrong and not allowed;

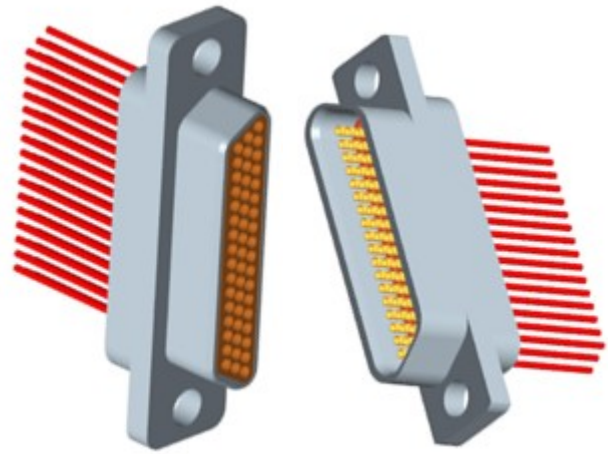


b) Hold the wire and the removal tool, and withdraw them together with the contact from the insulator hole; note that the insertion and withdrawal of the removal tool shall be carried out along the vertical direction of the contact without obvious deflection.

## J30 Series Micro-rectangular Electrical Connector

### Product Overview

- Product performance compliant with the requirements of equivalent to MIL-C-83513
- Number of cores: seven specifications of 9, 15, 21, 25, 31, 37 and 51 cores
- Adopt stranded elastic pins (twist pins) with high contact density
- The product is made of plastic housing, which is equivalent to MD series in the United States
- Available in a variety of locking assemblies and tail terminations
- Cross-sectional area of wire core  $0.12\text{mm}^2 \sim 0.15\text{mm}^2$
- Execute enterprise standard: Q/Ag1.264 Detailed Specification for J30 Series Micro-rectangular Electrical Connectors



### Product Performance

#### Mechanical Properties

Housing	Thermoplastic (insulator)	Vibration	Frequency 10 ~ 2000 Hz, Acceleration 196 m/s <sup>2</sup>
Contact	Gold-plated copper alloy, crimping type, PCB type	Impact	490m/s <sup>2</sup> , 11ms
Mechanical life	500 plugging and unplugging cycles		

#### Electrical Performance

Contact resistance and rated current of contacts

Contact Specification	Contact resistance mΩ		Rated current A
	Before lifetime	After lifetime	
Twist pins	≤10	≤20	3

Insulation resistance	under normal conditions ≥ 5000 MΩ; under damp and hot conditions ≥ 100 MΩ
Withstand voltage	(under normal conditions) 600Vrms

#### Environmental Performance

Temperature range	-55 °C ~ +125 °C	Relative humidity	90% ~ 95% at 40 °C
Salt spray	48h	Working air pressure	101.33 kPa ~ 4.39 kPa

### Model Designation

Code of main designation	J30	A	-37	TJ	W	L1	-	J	(Additional Information)
Housing change	Basic type (unmarked), A, B								
Number of contacts	9; 15; 21; 25; 31; 37; 51								
Types of connectors and contacts	TJ – plug installed with the pin, ZK – socket installed with the Jack								
Tail type	Unmarked - Crimping, N - In-line PCB, N1 - In-line PCB (2.54 × 2.54), W - Bent PCB (2.54 × 2.54)								
Locking assembly type	Free-end: L, L1, L2 Fixed-end: P1, P2, P3, P4								
Basic variant	Unmarked - Unmodified; J - PCB grid spacing 1.27 × 2.54								
Additional Information	Wire requirements: See Table 1, for crimping type products only;								

Table 1

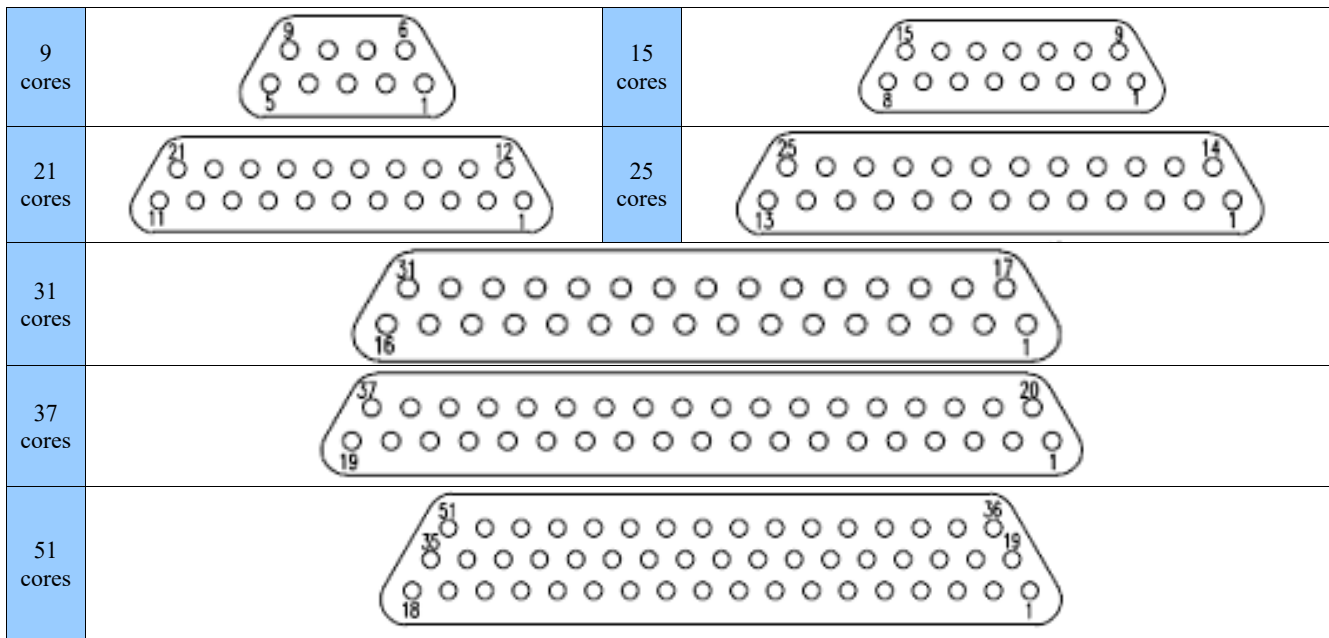
No.	Classification feature	Classification content	Mark code
1	Wire color	R: red; W: white; M: purple; G: green; A: gray; U: blue; Y: yellow; B: black; N: orange;	R, W, M, G, A, U, Y, B, N
2	L	Connector with wires	L
3	Wire length	1000: wire length value in mm	1000
4	Wire specification	A: 0.15mm <sup>2</sup> AFR-250 B: 0.12mm <sup>2</sup> AFR-250 D: 0.15mm <sup>2</sup> AFRP-250 F: 0.15mm <sup>2</sup> AF-250 etc.	A, B, D, F etc.
5	Additional requirements	No indication: no additional requirements 1: Wire jacket nylon sleeve 2: Wire jacket anti-wave sleeve 3: Wire jacket anti-wave sleeve and nylon sleeve 4: Marker at the end of wire, etc.	1, 2,3, 4, etc.

**Example of Marks**

J30-37TJL1(WL500A1)

The above marks indicate that the number of contacts is 37 cores, the plug is installed with the pin, and the end of the contact is crimped, with a L1-type locking assembly; the specification of the wire is AFR-250, the cross-sectional area of the wire core is 0.15 mm<sup>2</sup>, the length is 500 mm, and the color is white; the whole wire harness is covered with a nylon sleeve.

**J30 Series Spectrum Arrangement (View of Pin-mounted Insulator Insertion Surface)**

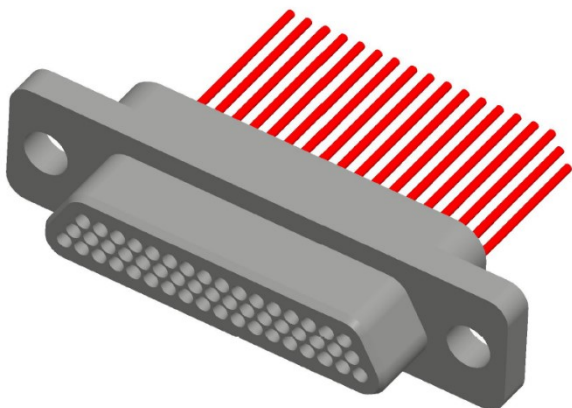
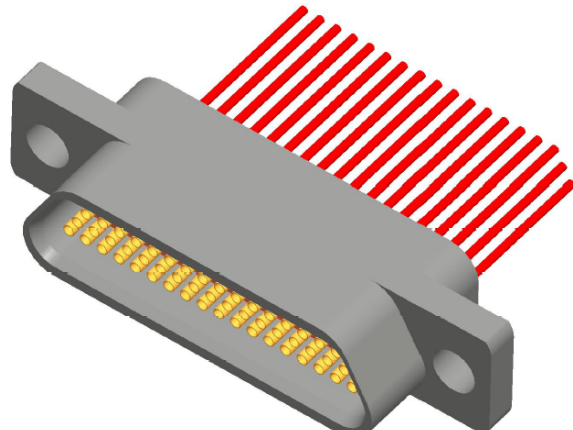
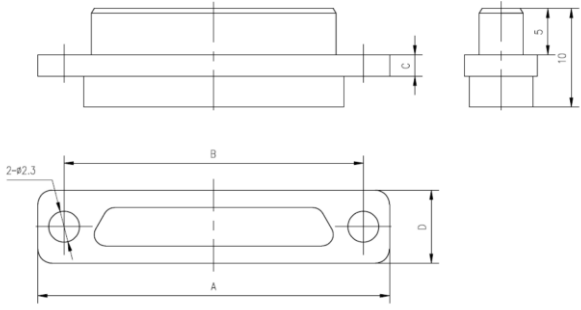
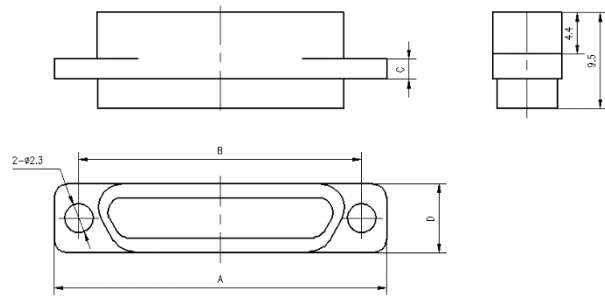
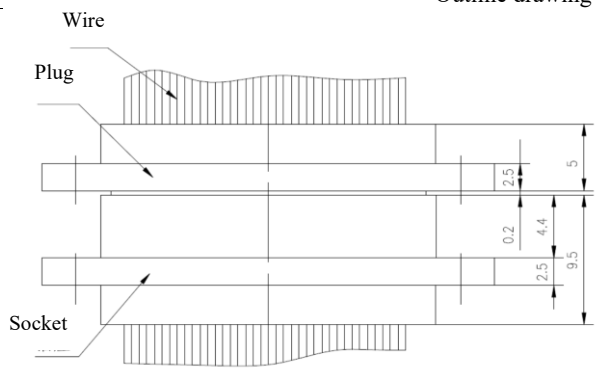
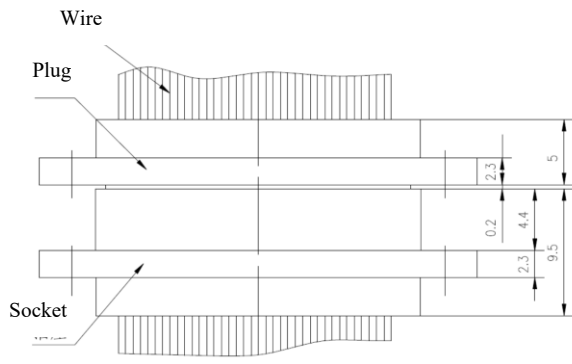


### Classification of J30 Series Plug and Socket

Type of Plug and Socket	Basic Identification	Structural Features
Crimping type	Plug J30-TJ Socket J30-ZK	Plastic housing, wire crimping, straight outgoing
In-line PCB type	Plug J30-TJN Socket J30-ZKN	In-line PCB type; the PCB grid spacing is $2.54 \times 1.6$ , and the lead length is 9.2
	Plug J30-TJN-J Socket J30-ZKN-J	In-line PCB type, with the grid spacing of PCB $1.27 \times 2.54$
	Plug J30-TJN1 Socket J30-ZKN1	In-line PCB type, with the grid spacing of PCB $2.54 \times 2.54$
	Plug J30-38TJN	In-line PCB type, with center screw locking
Bent PCB type	Plug J30-TJW Socket J30-ZKW	Bent PCB type, with the grid spacing of PCB $2.54 \times 2.54$
	Plug J30-TJW-J Socket J30-ZKW-J	Bent PCB type, with the grid spacing of PCB $1.27 \times 2.54$
	Socket J30-38ZKN	In-line PCB type and surface-mount, with center screw locking

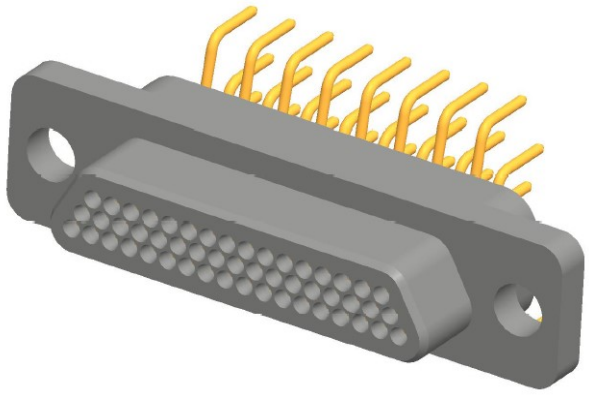
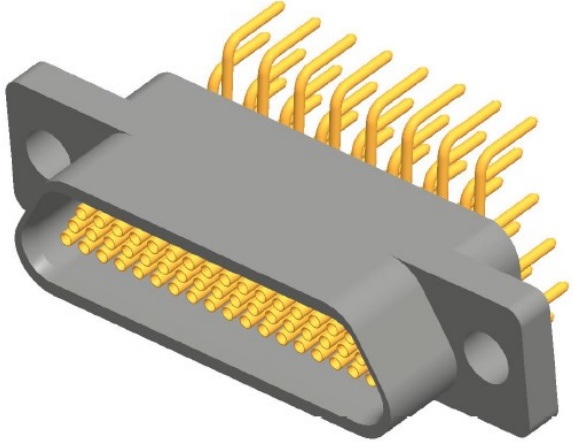
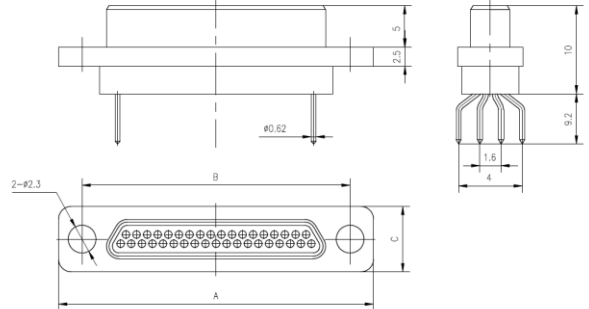
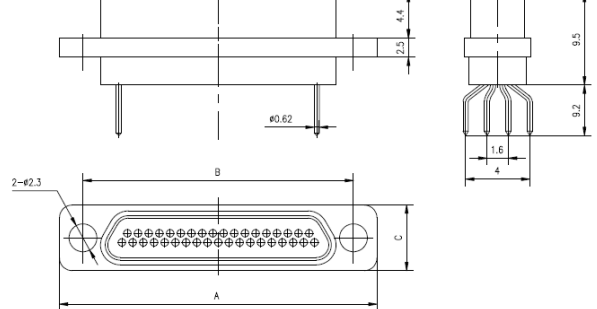
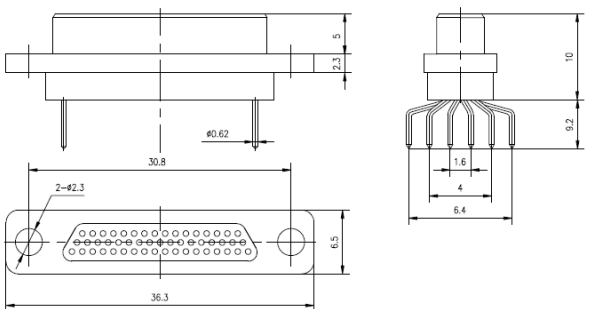
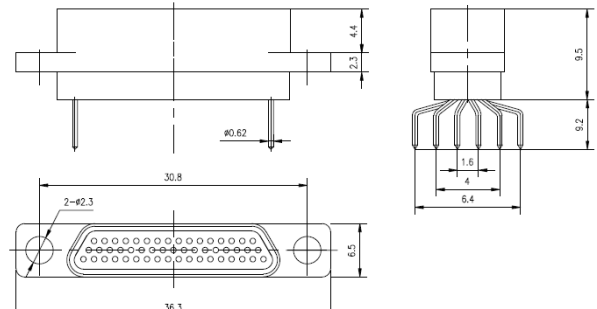
## Overall and Installation Dimensions

J30 crimping basic type J30J-TJ/ZK

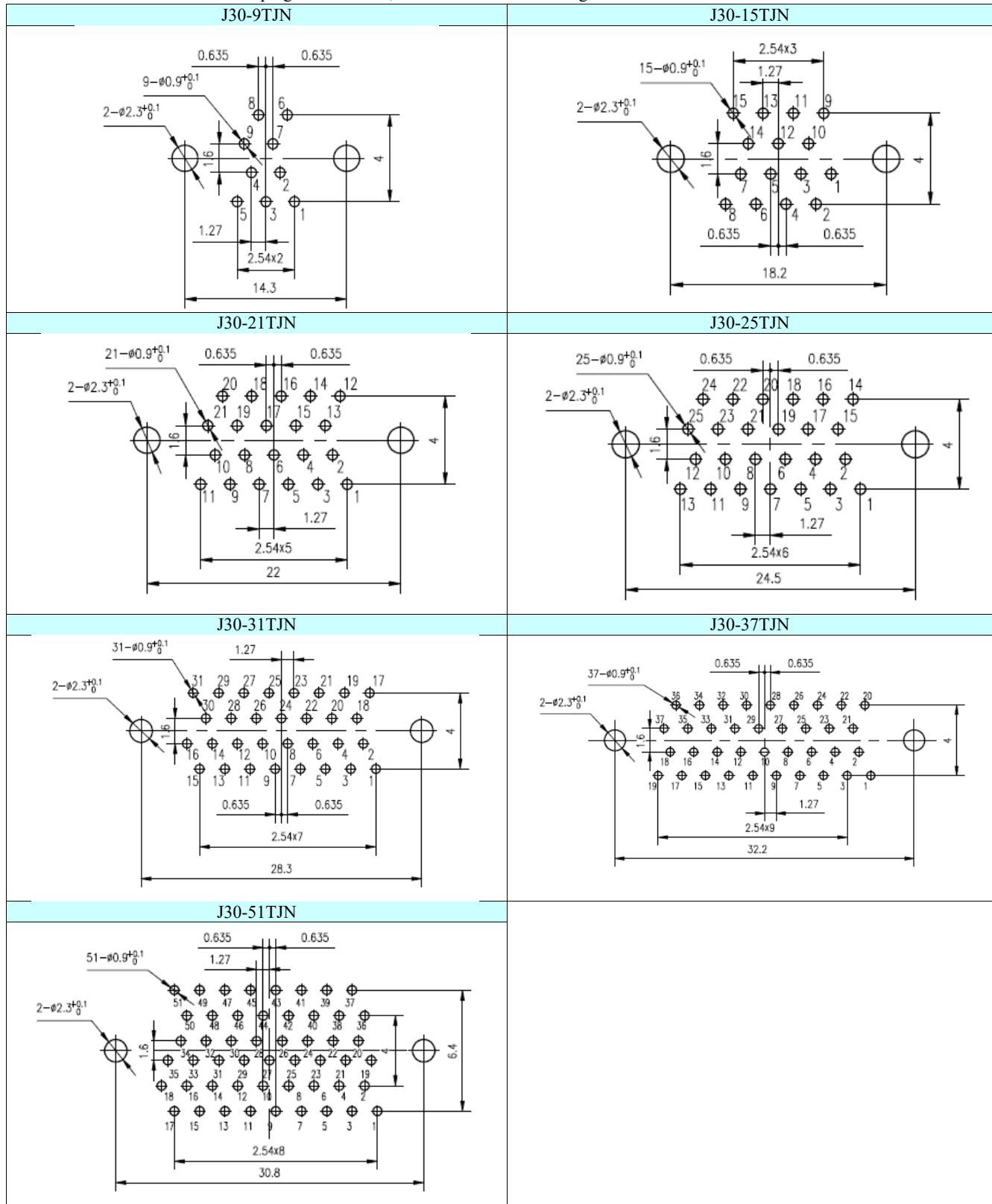
Plug: J30-9, 15, 21, 25, 31, 37, 51TJ		Socket: J30-9, 15, 21, 25, 31, 37, 51ZK		
				
				
Number of cores	A	B	C	D
9	19.8	14.3	2.5	5.4
15	23.6	18.2	2.5	5.4
21	27.5	22	2.5	5.4
25	30	24.5	2.5	5.4
31	33.7	28.3	2.5	5.4
37	37.5	32.2	2.5	5.4
51	36.3	30.8	2.3	6.5
Outline drawing of product after butt joint				
				
J30-9 ~ 37 cores		J30 - 51 cores		

J30 In-line PCB N type

The connection between the tail end of the contact and the PCB is in-line type, and the spacing between adjacent columns is 2.54

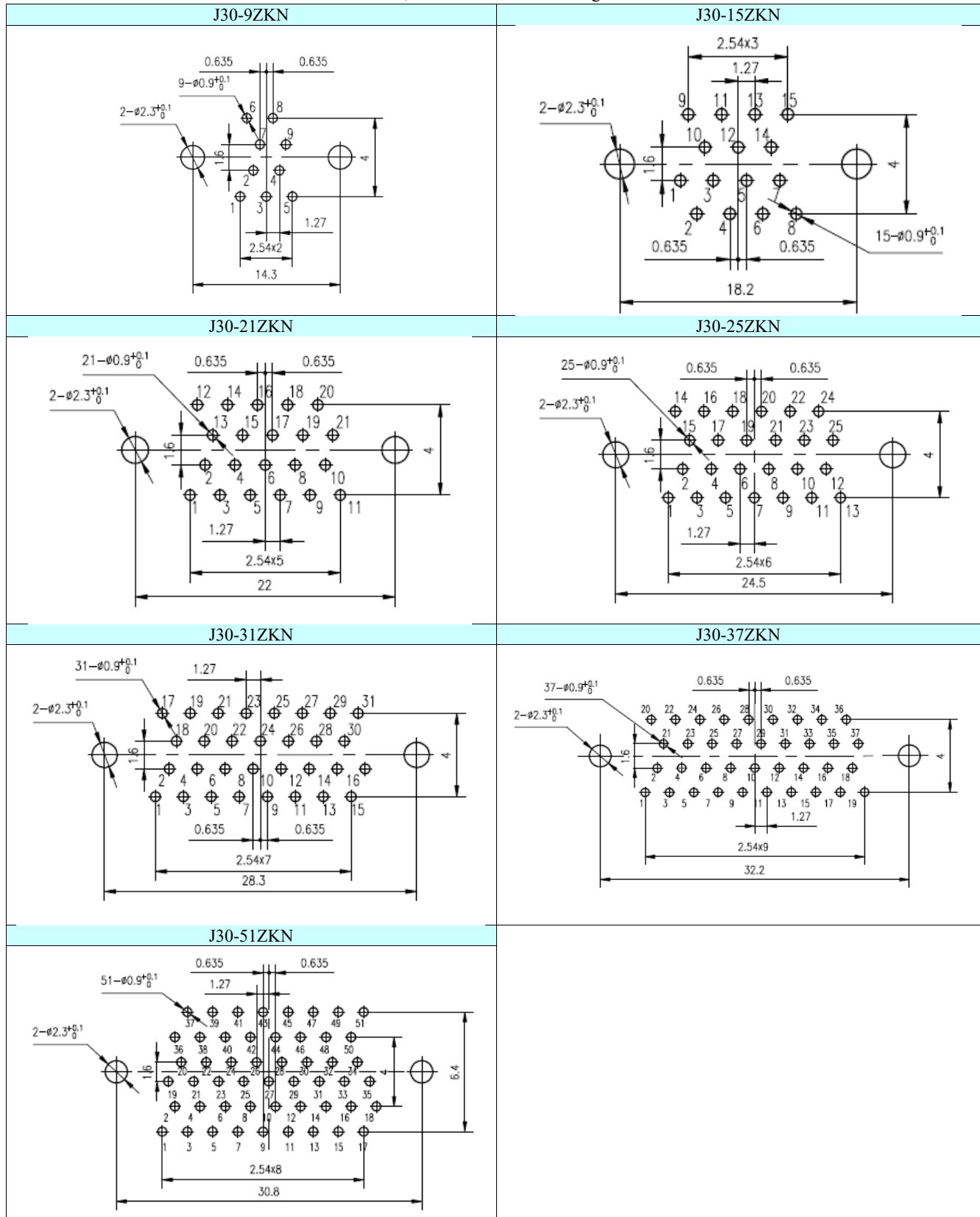
Plug: J30-9, 15, 21, 25, 31, 37, 51TJN		Socket: J30-9, 15, 21, 25, 31, 37, 51ZKN	
			
 <p style="text-align: center;"><b>J30-9~37TJN</b></p>		 <p style="text-align: center;"><b>J30-9~37ZKN</b></p>	
 <p style="text-align: center;"><b>J30-51TJN</b></p>		 <p style="text-align: center;"><b>J30-51ZKN</b></p>	
Number of cores	A	B	C
9	19.8	14.3	5.4
15	23.6	18.2	5.4
21	27.5	22	5.4
25	30	24.5	5.4
31	33.7	28.3	5.4
37	37.5	32.2	5.4

Hole size of J30 series in-line PCB plug: J30-XXTJN; viewed from the threading direction of PCB contact.





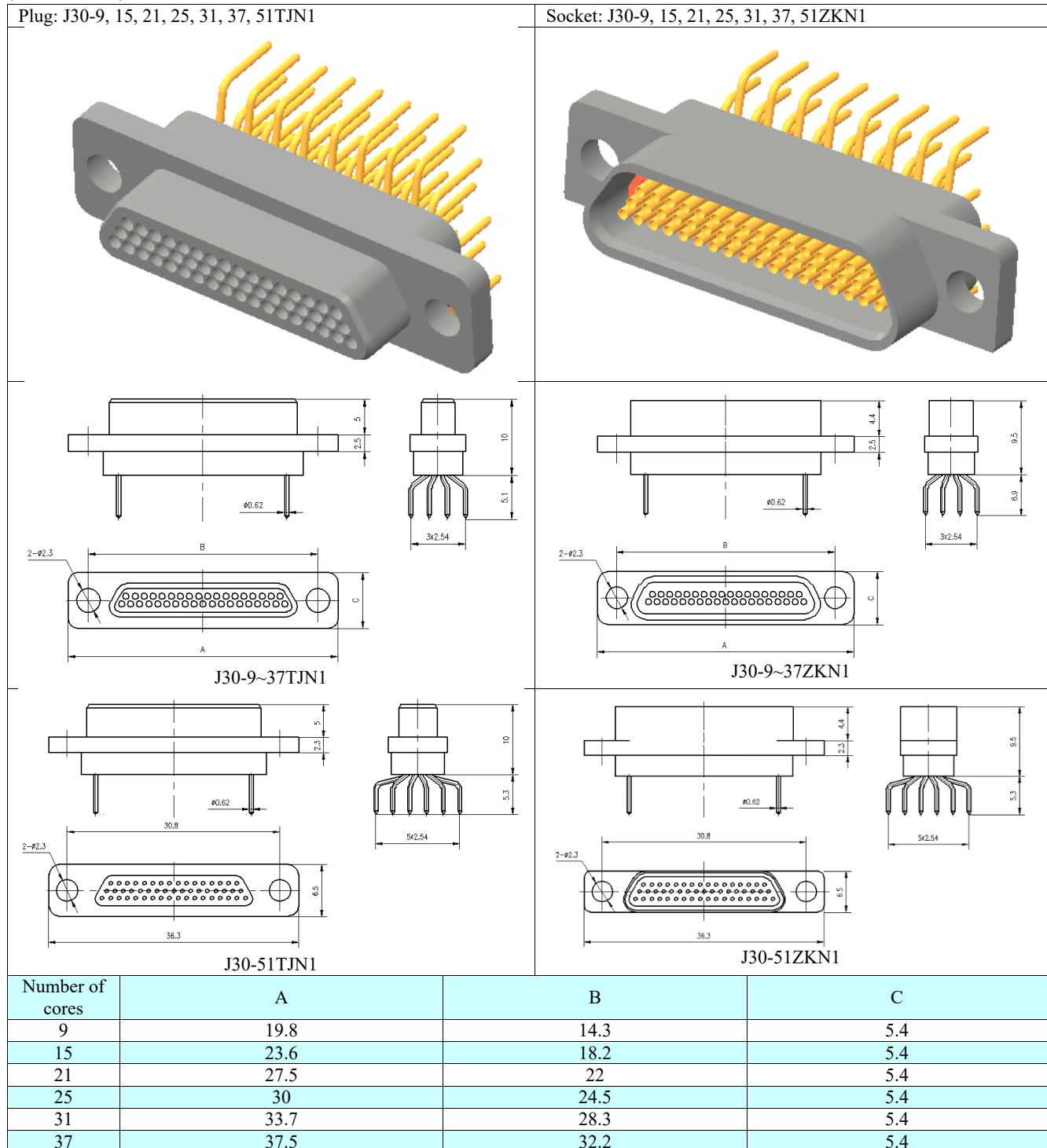
Hole size of J30 series in-line PCB socket: J30-XXZKN; viewed from the threading direction of PCB contact.



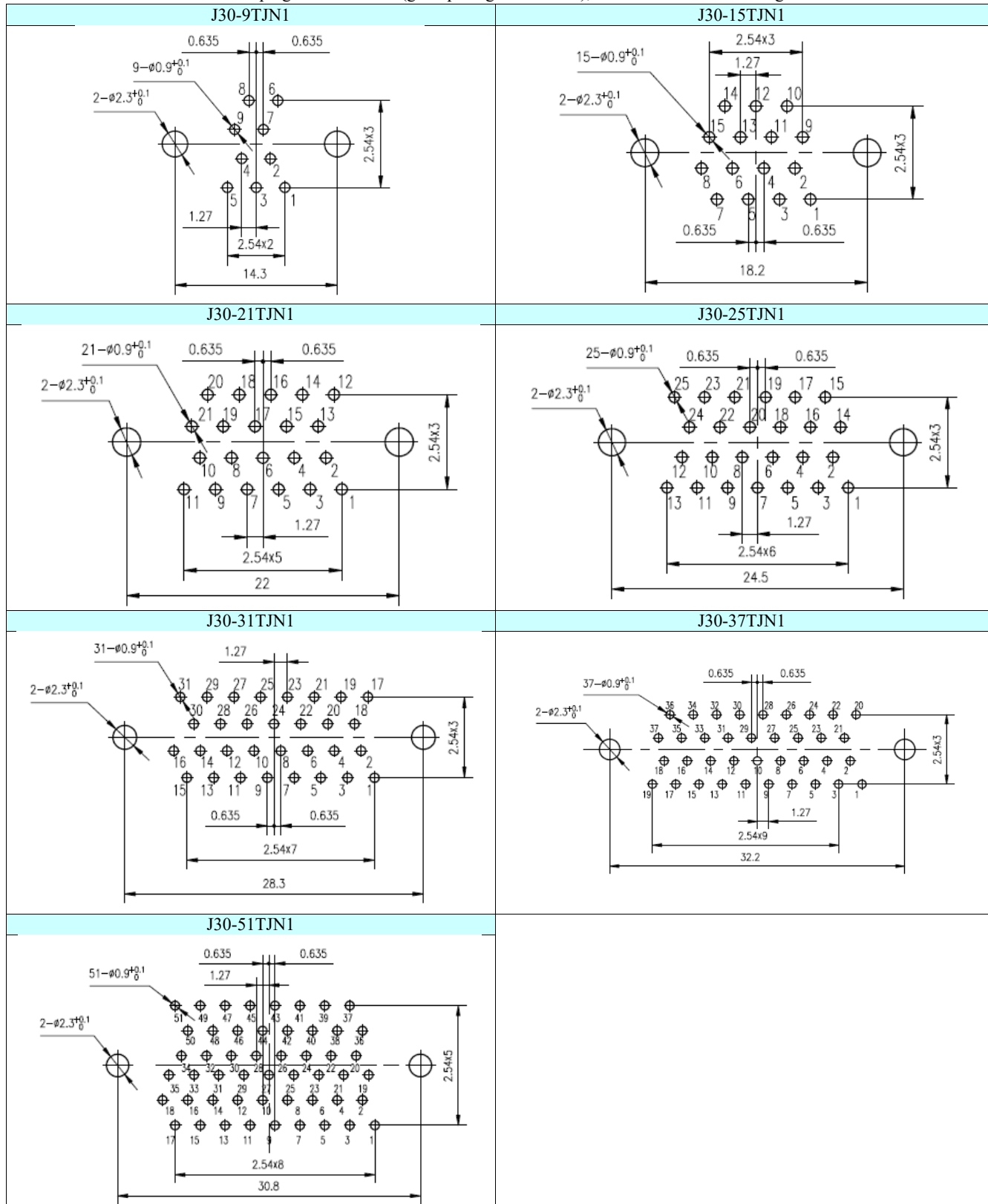
J30 In-line PCB N1 type

The connection between the tail end of the contact and the PCB is in-line type, and the spacing between adjacent columns is  $2.54 \times 2.54$

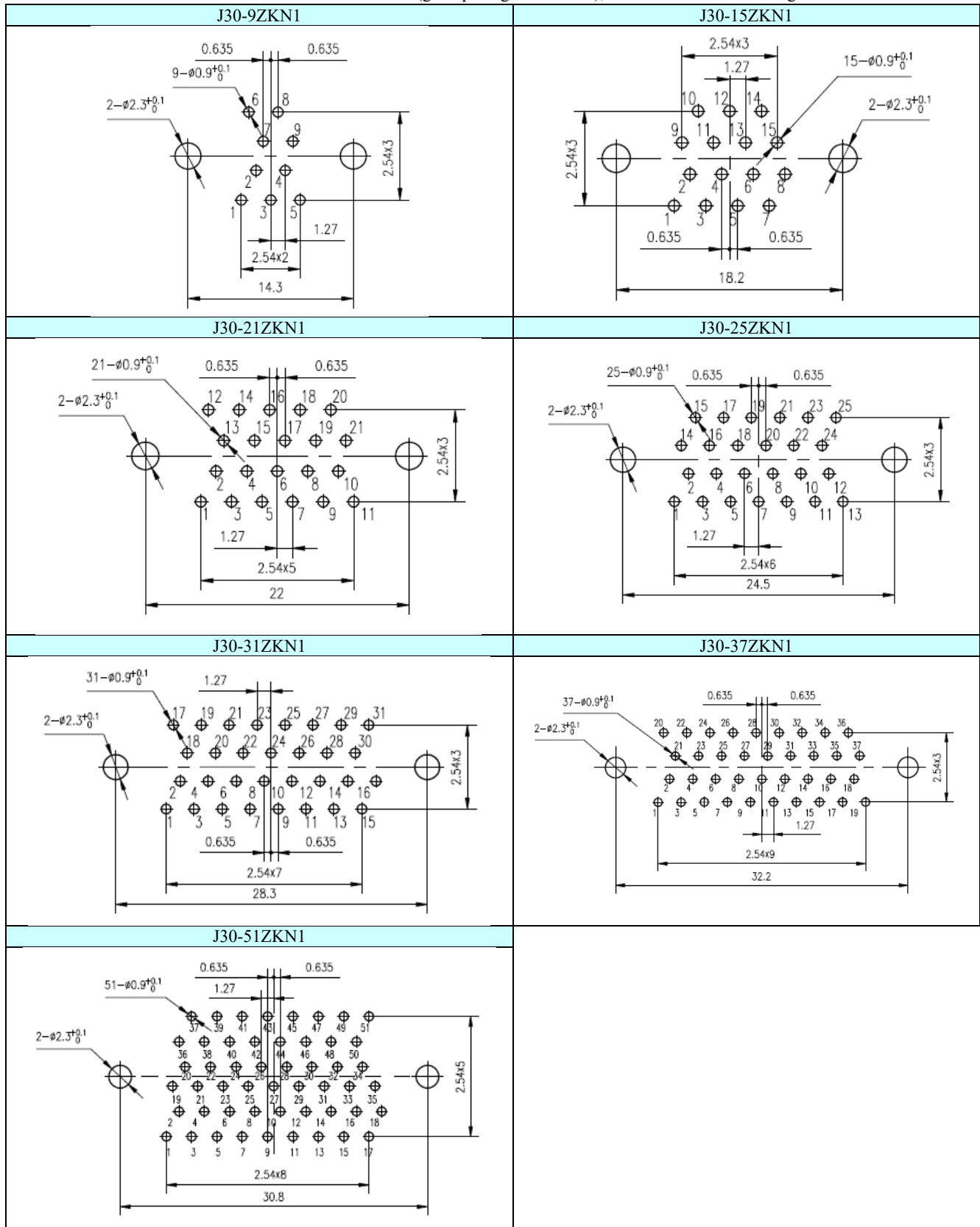
(column  $\times$  row)



Hole size of J30 series in-line PCB plug: J30-XXTJN1 (grid spacing  $2.54 \times 2.54$ ); viewed from the threading direction of PCB contact.



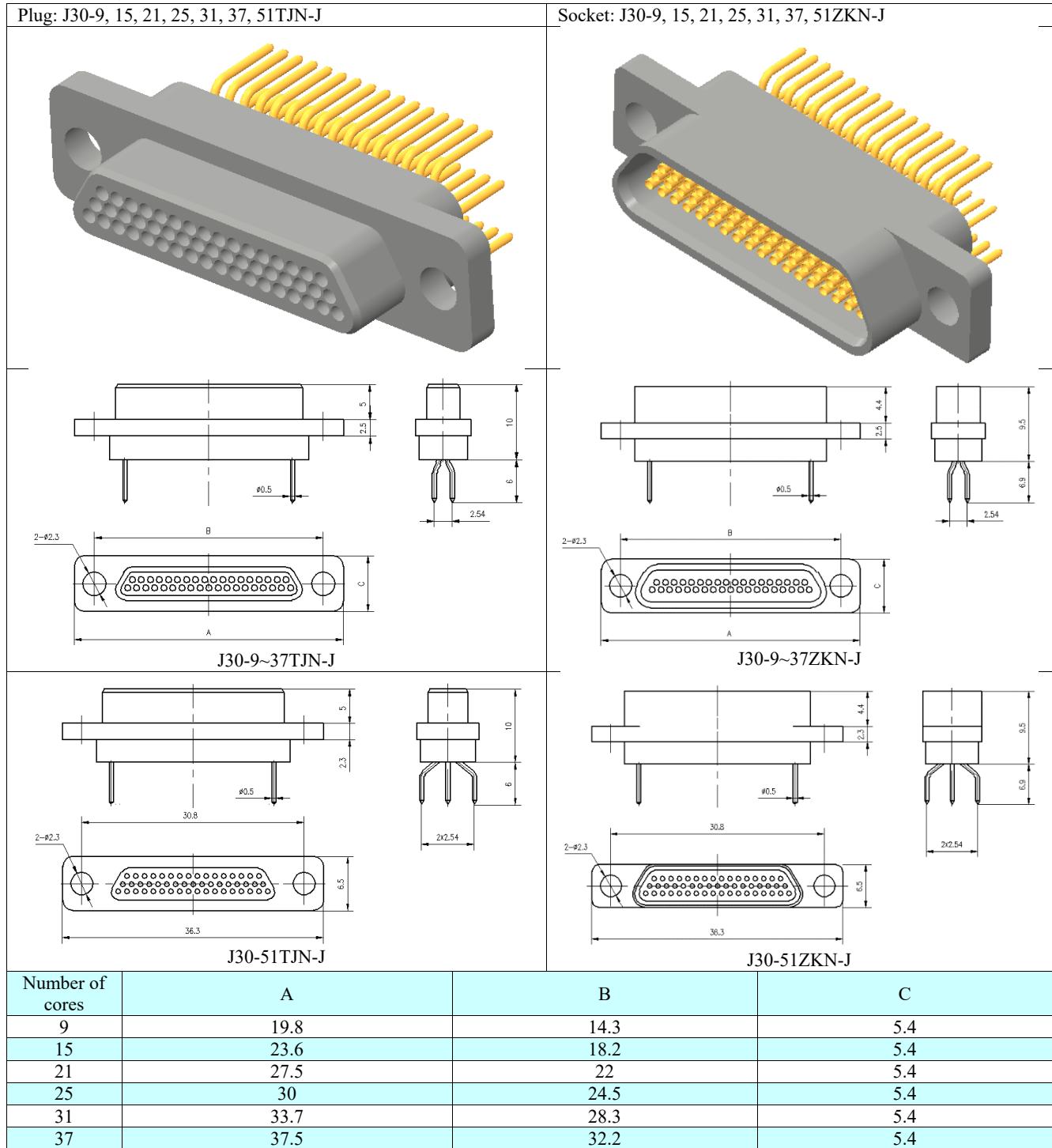
Hole size of J30 series in-line PCB socket: J30-XXZKN1 (grid spacing  $2.54 \times 2.54$ ); viewed from the threading direction of PCB contact.



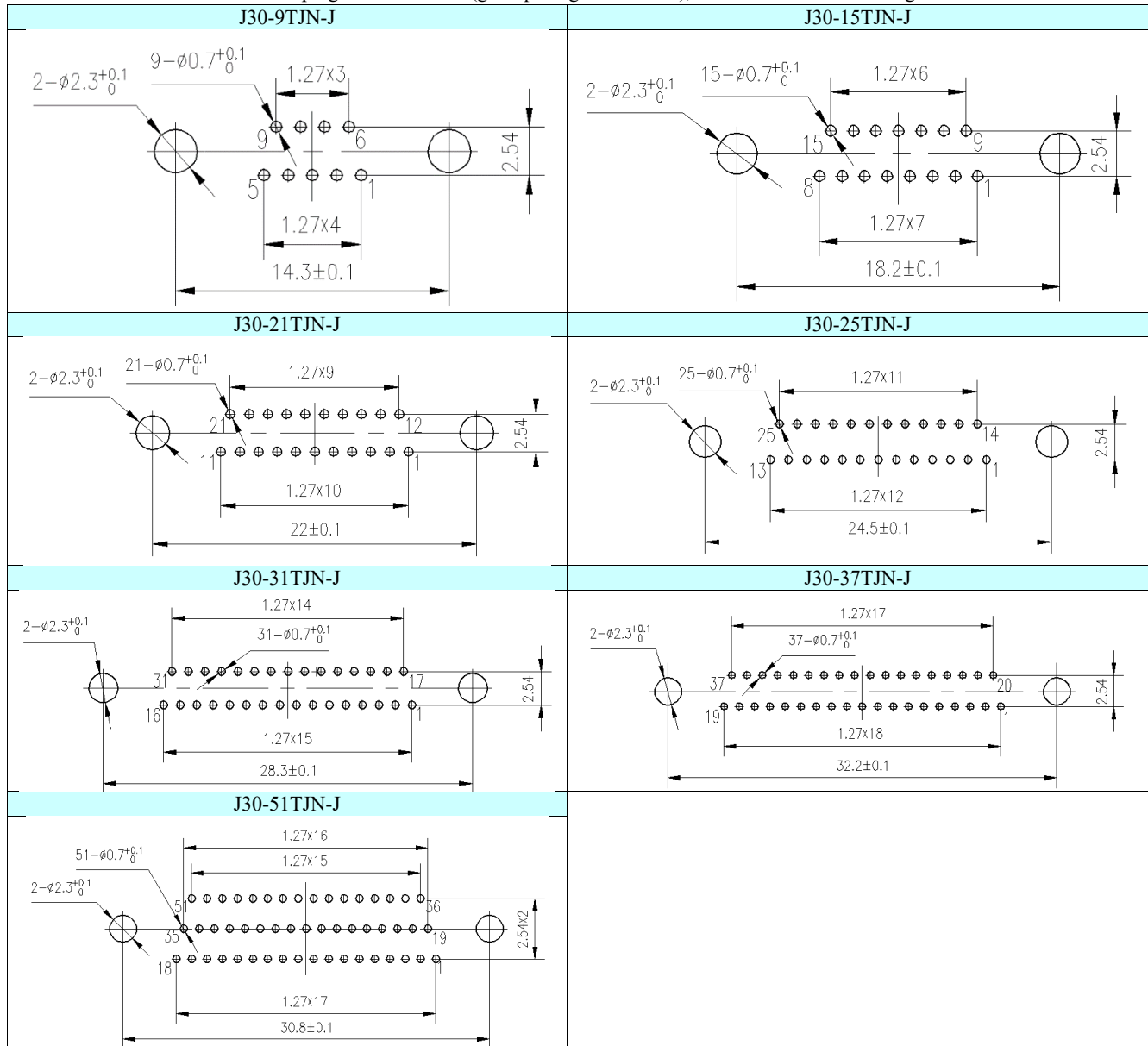
J30 In-line PCB N-J type

The connection between the tail end of the contact and the PCB is in-line type, and the spacing between adjacent columns is  $1.27 \times 2.54$

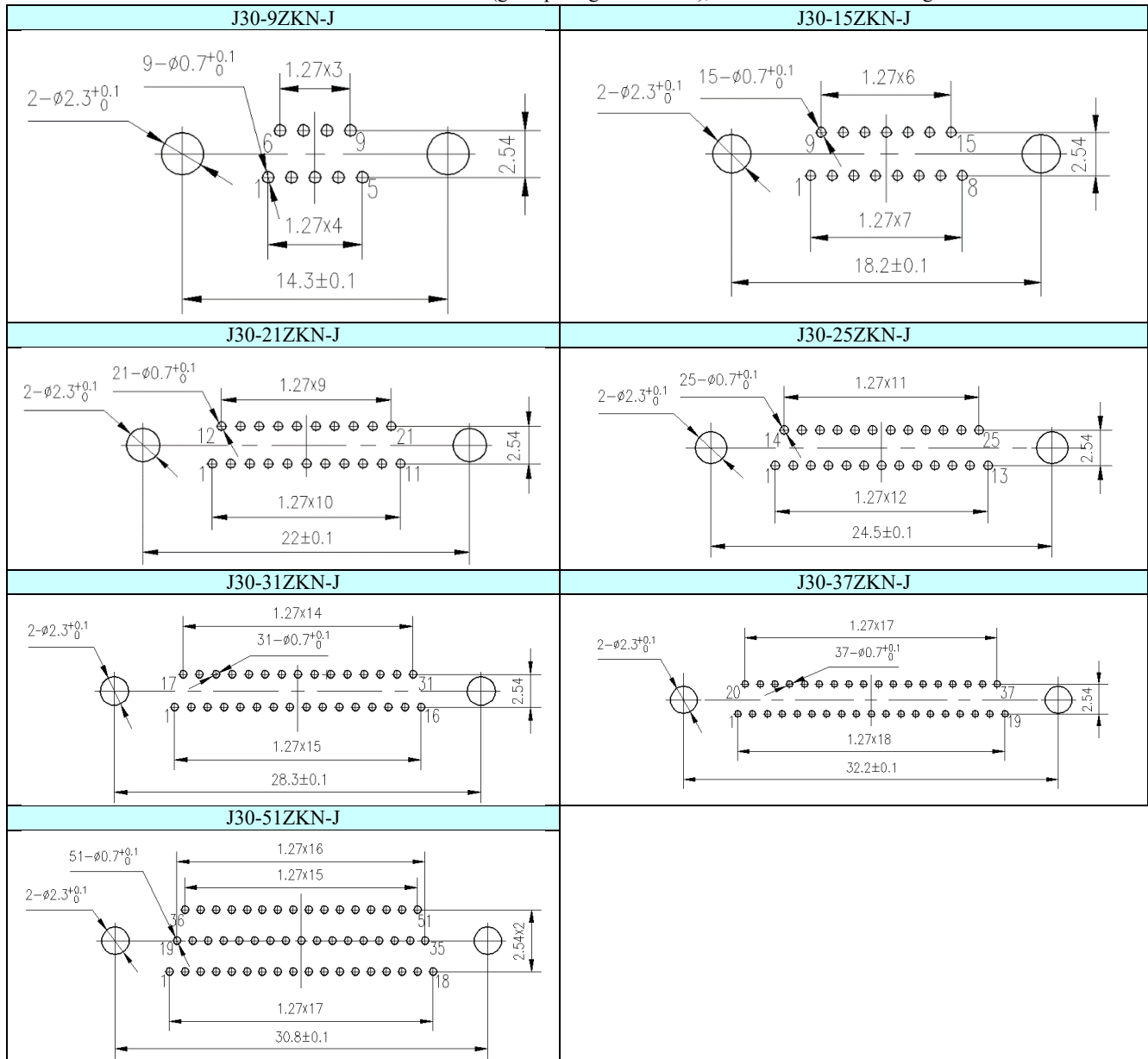
(column  $\times$  row)



Hole size of J30 series in-line PCB plug: J30-XXTJN-J (grid spacing  $2.54 \times 2.54$ ); viewed from the threading direction of PCB contact.

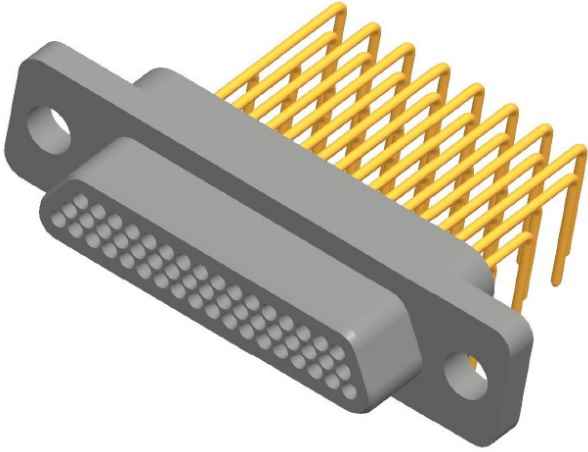
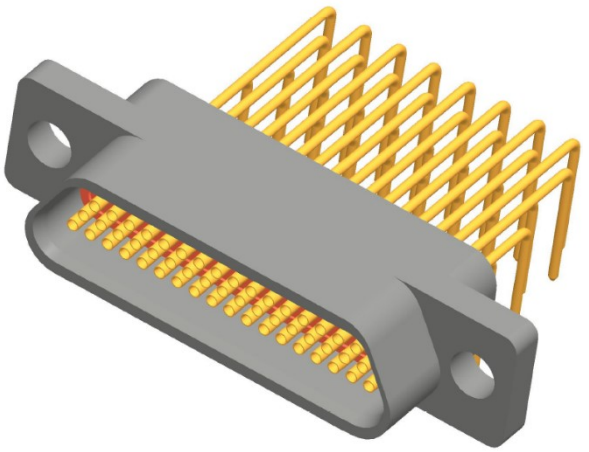
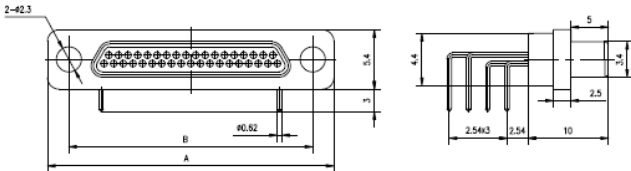
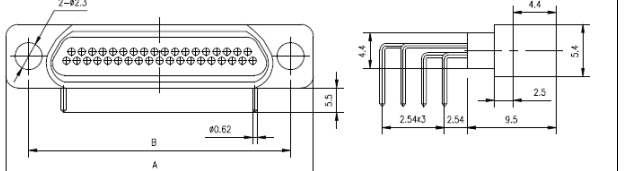
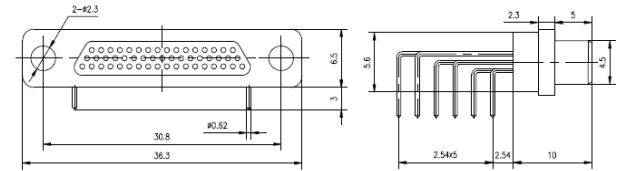
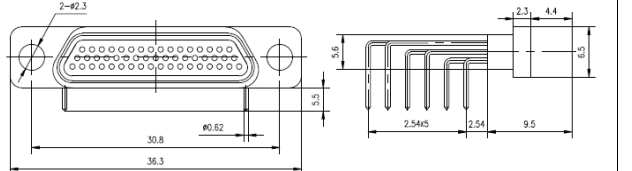


Hole size of J30 series in-line PCB socket: J30-XXZKN-J (grid spacing  $1.27 \times 2.54$ ); viewed from the threading direction of PCB contact.



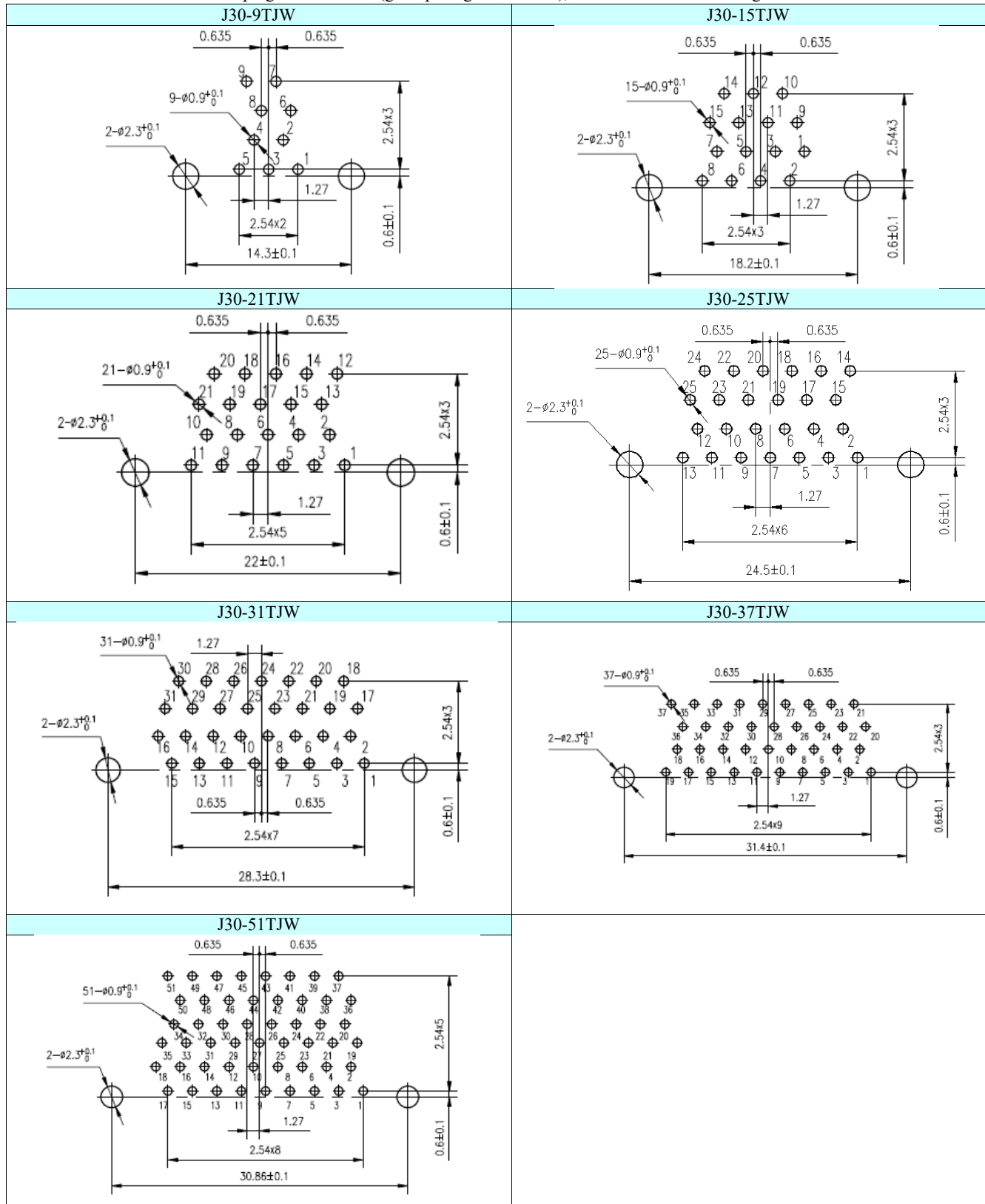
J30 bent PCB W type

The connection between the tail end of the contact and the PCB is bent type, and the grid size is  $2.54 \times 2.54$  (column  $\times$  row).

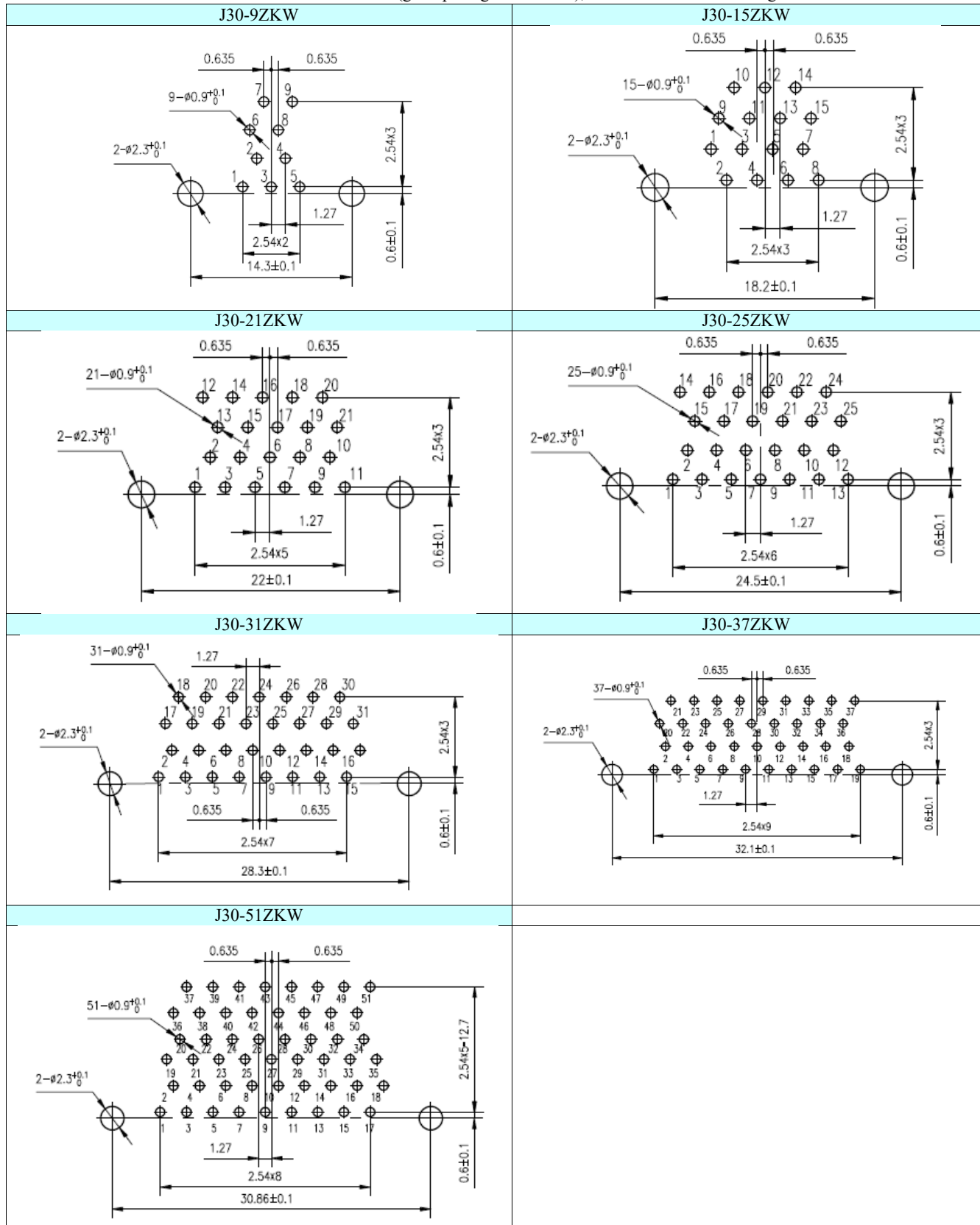
Plug: J30-9, 15, 21, 25, 31, 37, 51TJW		Socket: J30-9, 15, 21, 25, 31, 37, 51ZKW	
			
 <p style="text-align: center;"><b>J30-9~37TJW</b></p>		 <p style="text-align: center;"><b>J30-9~37ZKW</b></p>	
 <p style="text-align: center;"><b>J30-51TJW</b></p>		 <p style="text-align: center;"><b>J30-51ZKW</b></p>	
Number of cores	A	B	
9	19.8	14.3	
15	23.6	18.2	
21	27.5	22.0	
25	30.0	24.5	
31	33.7	28.3	
37	37.5	32.2	



Hole size of J30 series bent PCB plug: J30-XXTJW (grid spacing  $2.54 \times 2.54$ ); viewed from the threading direction of PCB contact.

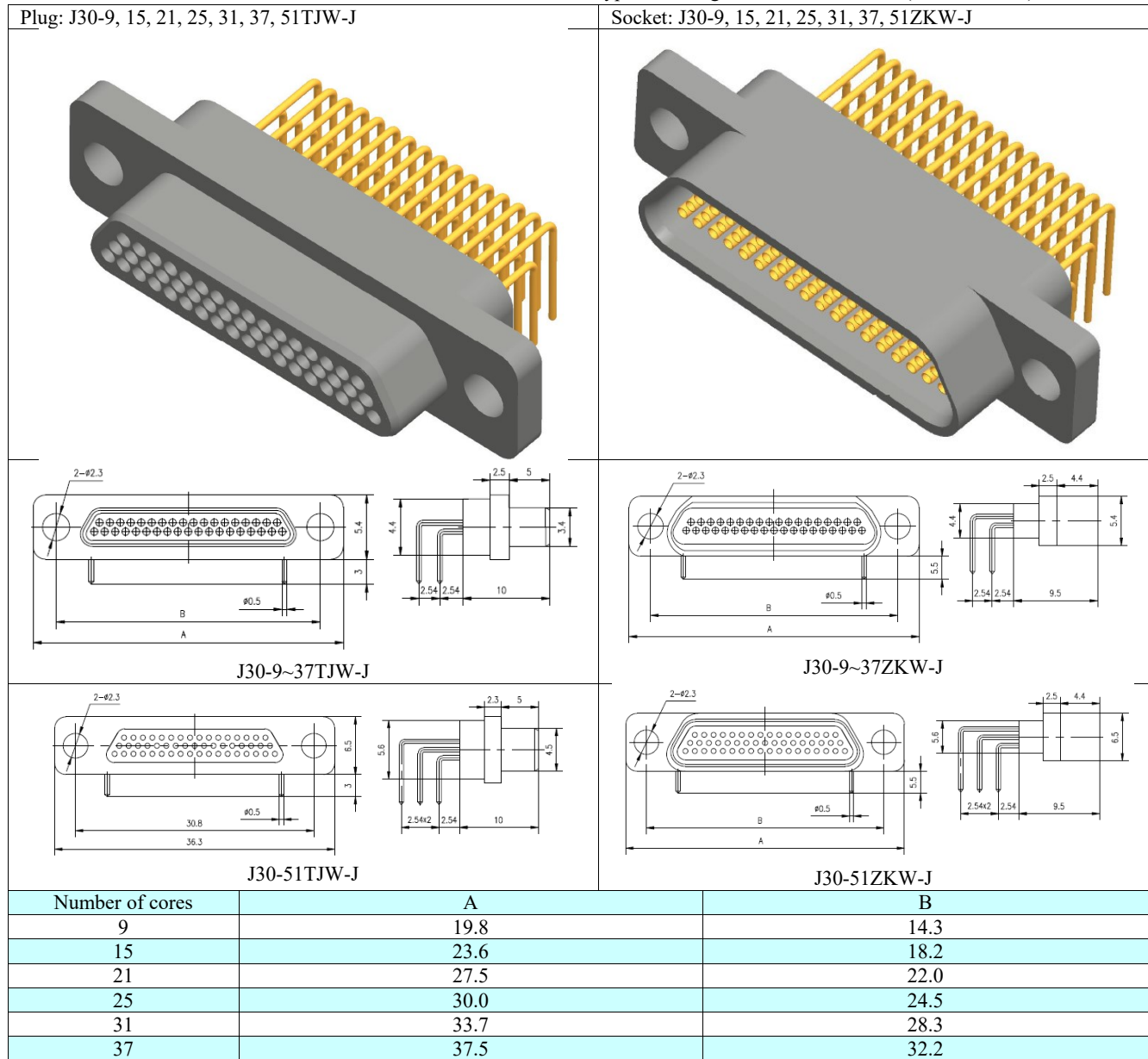


Hole size of J30 series bent PCB socket: J30-XXZKW (grid spacing  $2.54 \times 2.54$ ); viewed from the threading direction of PCB contact.

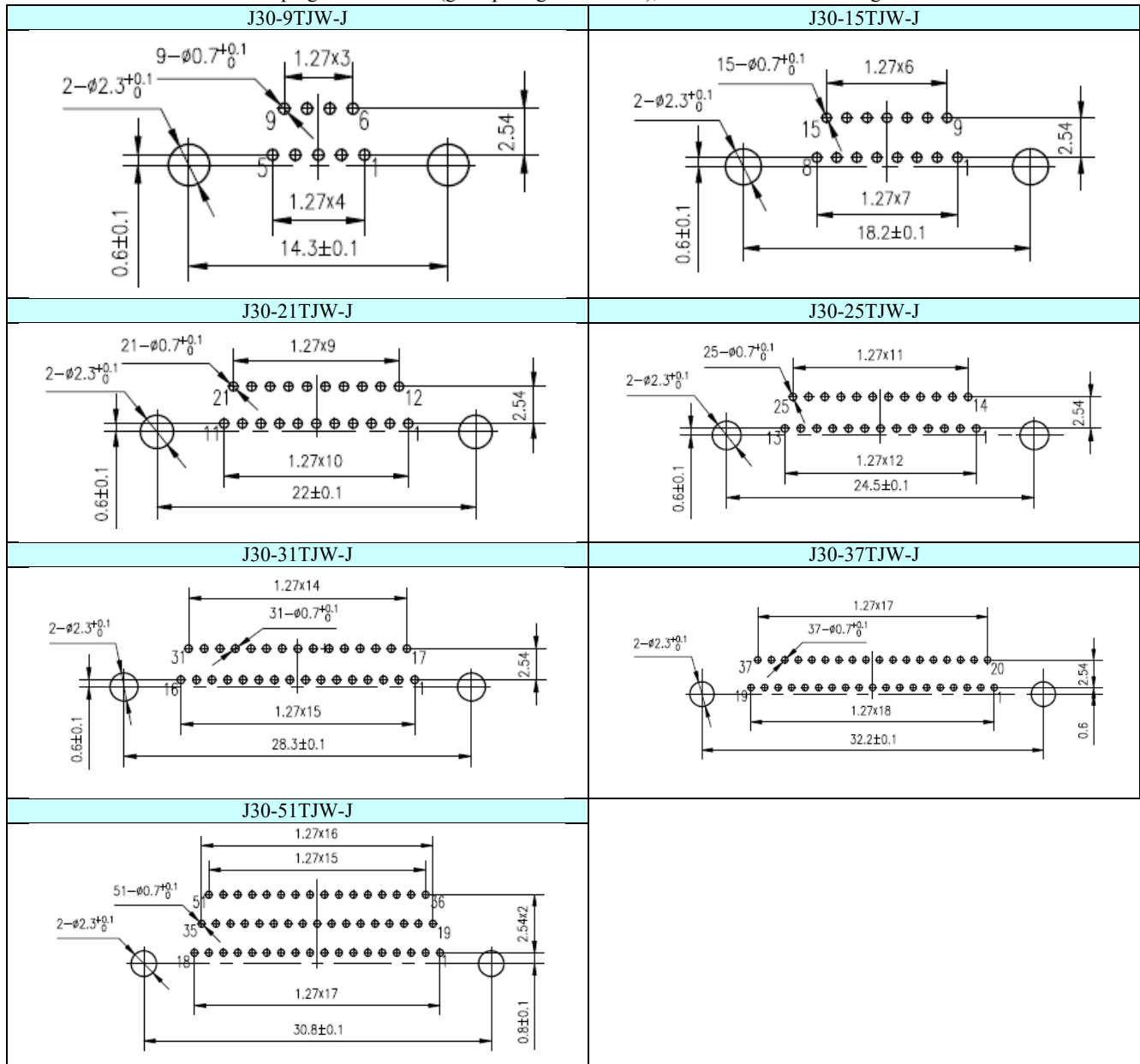


J30 bent PCB W-J type

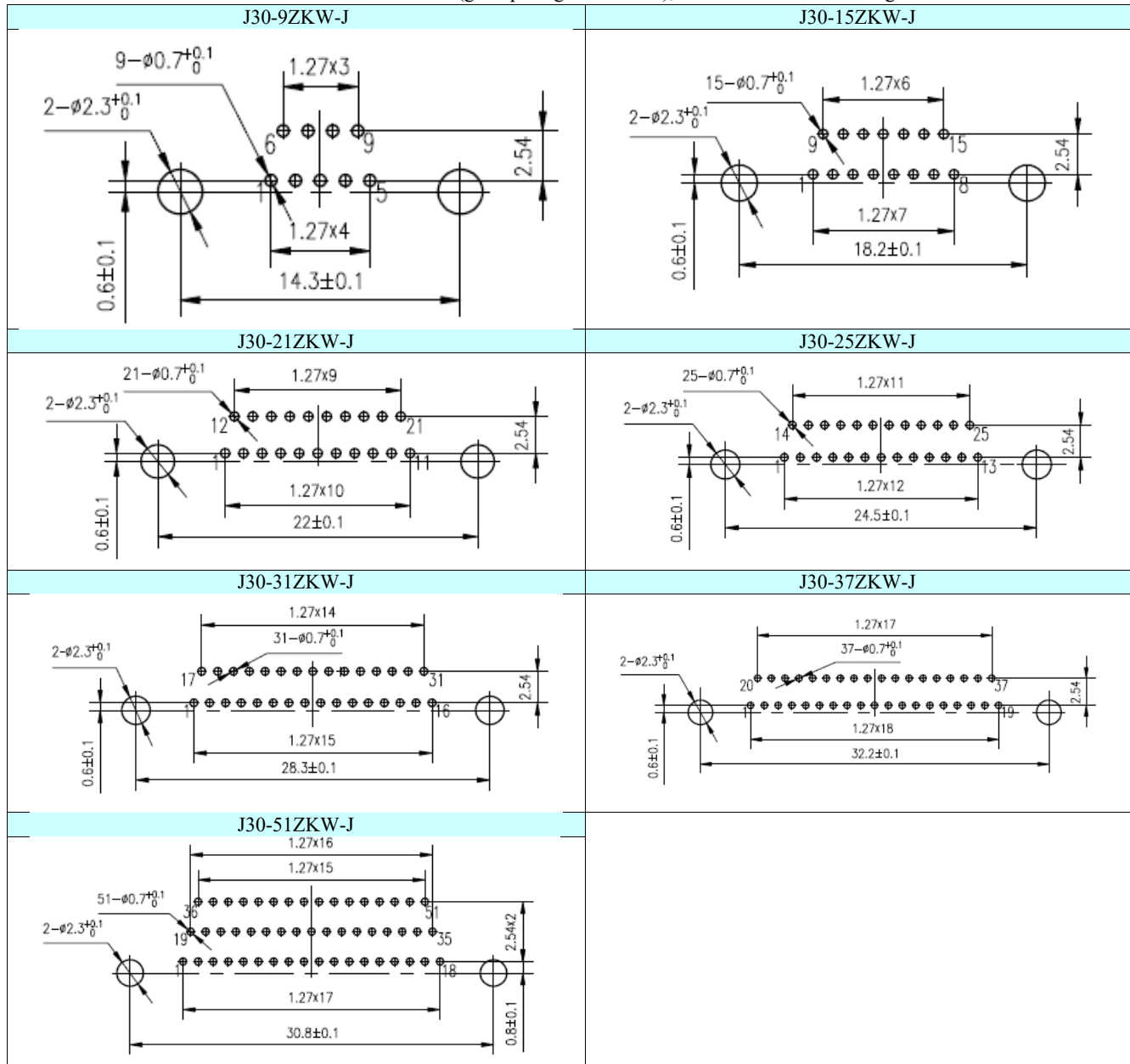
The connection between the tail end of the contact and the PCB is bent type, and the grid size is  $1.27 \times 2.54$  (column  $\times$  row).



Hole size of J30 series bent PCB plug: J30-XXTJW (grid spacing  $1.27 \times 2.54$ ); viewed from the threading direction of PCB contact.

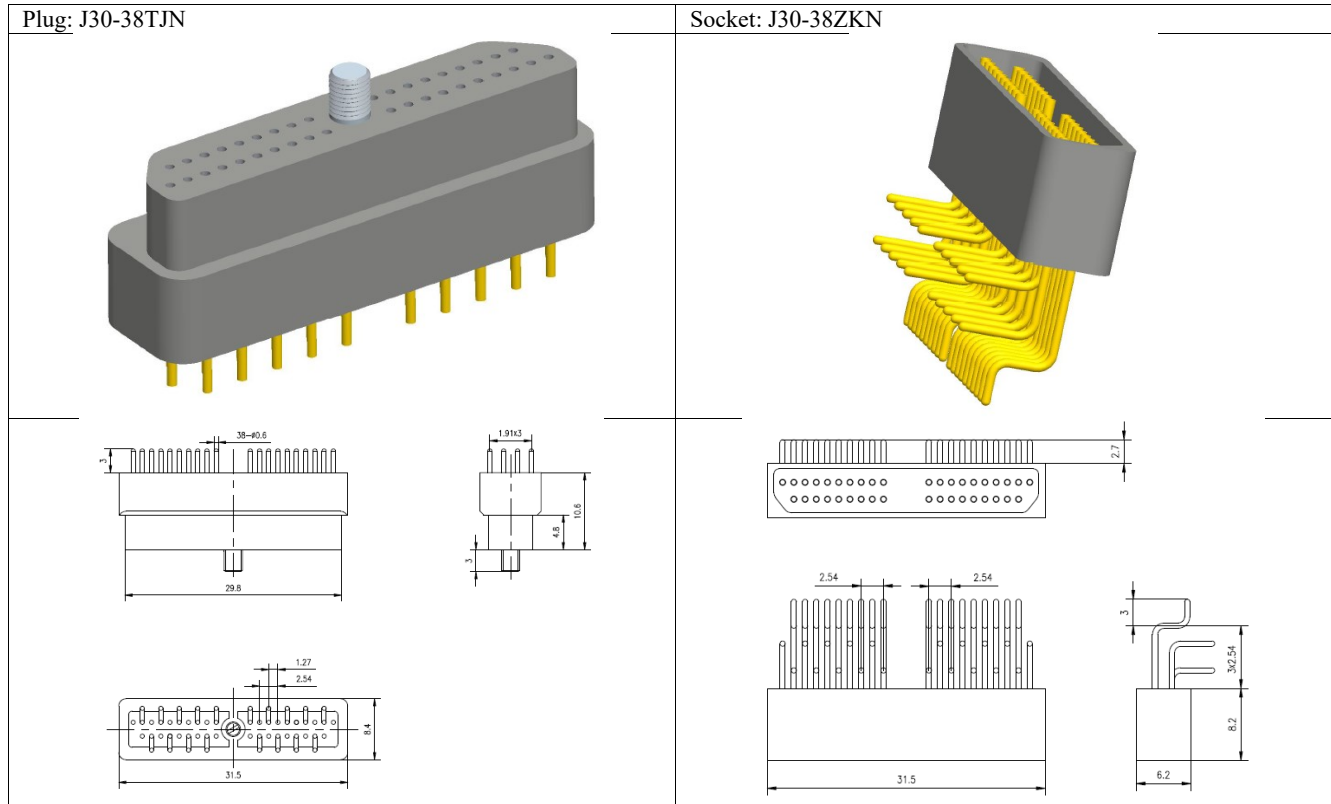


Hole size of J30 series bent PCB socket: J30-XXZKW (grid spacing  $1.27 \times 2.54$ ); viewed from the threading direction of PCB contact.



### J30-38TJN/ZKN

The product adopts the center screw for locking, mainly used for PCB connection. The product installation method is: the plug is used for in-line PCB installation, and the socket is used for bent PCB installation and surface-mount.



### J30 Accessories

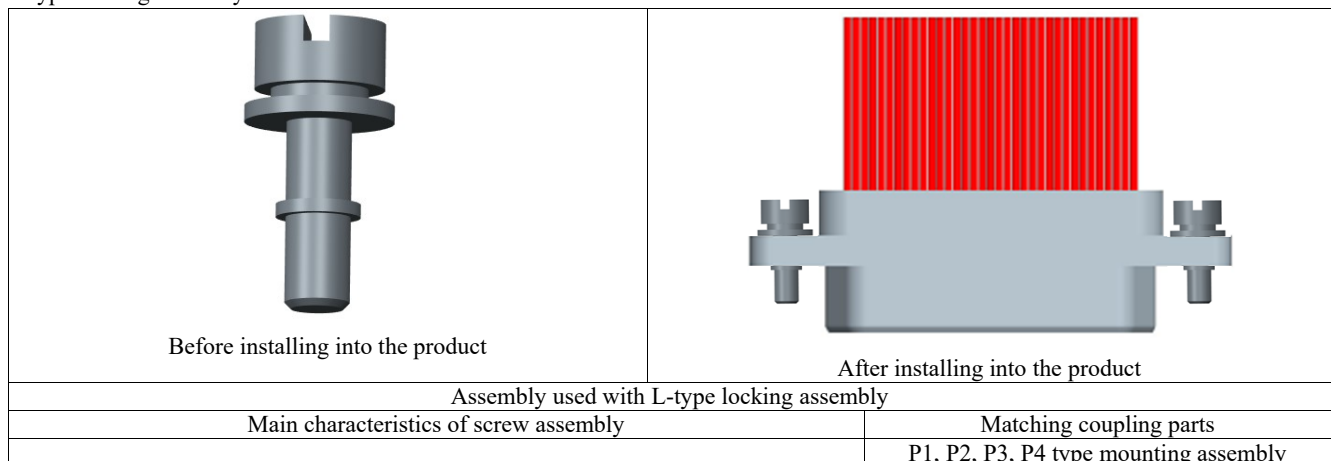
J30 accessories are available in various forms to meet the installation and locking of products. Users can order separately according to their needs.

J30 accessories are divided into two types according to different applications: locking assembly and mounting assembly.

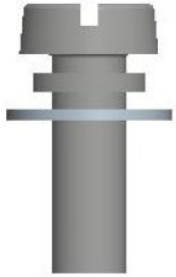
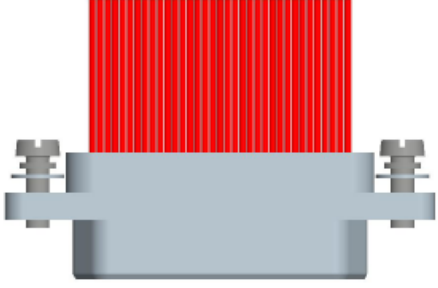
The locking assembly is generally used when reliable locking is required for product butt-joint. It is usually installed at the free end of the wire-throwing connector and can be used in the basic crimping series products.

The mounting assembly is used to fix the product and the mounting panel or PCB together. It is usually installed in the fixed end of the wire-throwing connector and the PCB-mounted series products.


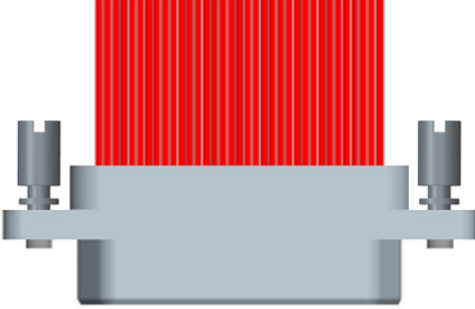
#### L-type locking assembly



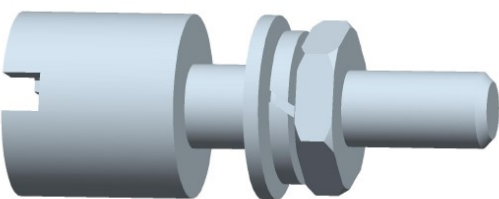
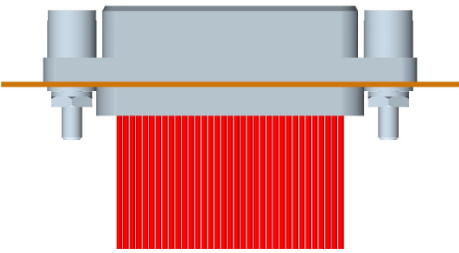
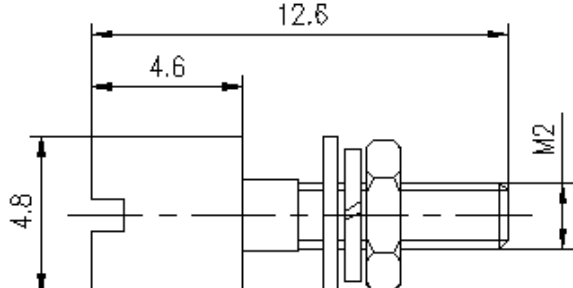
L1-type locking assembly

 <p>Before installing into the product</p>	 <p>After installing into the product</p>
Assembly used with L1-type locking assembly	
Main characteristics of screw assembly	Matching coupling parts
The locking screw assembly is composed of standard parts (screw specification M2 × 6).	P1, P2, P3, P4 type mounting assembly

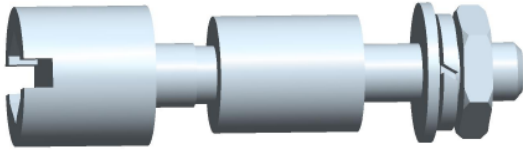
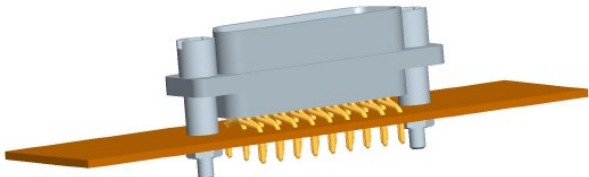
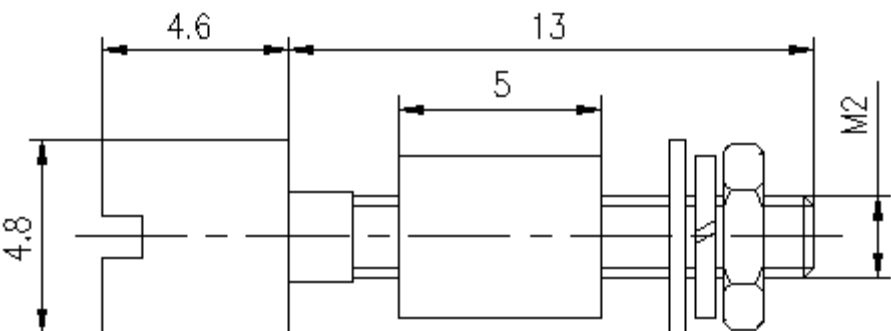
L2-type locking assembly

 <p>Before installing into the product</p>	 <p>After installing into the product</p>
Assembly used with L2-type locking assembly	
Main characteristics of screw assembly	Matching coupling parts
	P1, P2, P3, P4 type mounting assembly

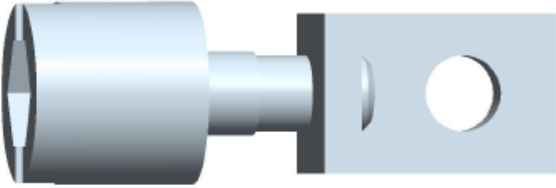
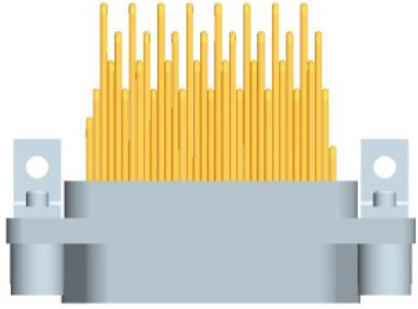
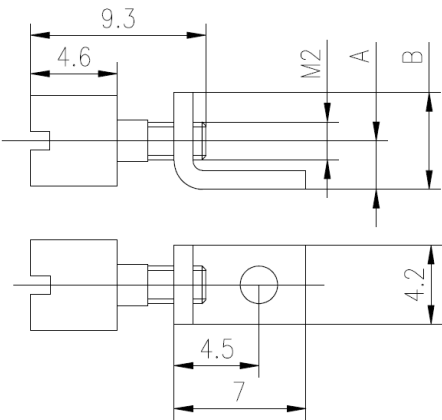
P1-type mounting assembly

	
	
Main characteristics of screw assembly	Matching coupling parts
This assembly is applicable to products installed in front of the board	L, L1, L2-type locking assembly

P2-type mounting assembly

	
	
<p><b>Main characteristics of screw assembly</b> Applicable to the in-line PCB mounted products, with the plate thickness not more than 2.5mm</p>	<p><b>Matching coupling parts</b> L, L1, L2-type locking assembly</p>

P3-type mounting assembly

																											
	<table border="1"> <thead> <tr> <th>Number of cores</th> <th>A</th> <th>B</th> </tr> </thead> <tbody> <tr> <td>9</td> <td>2.7</td> <td>5.3</td> </tr> <tr> <td>15</td> <td>2.7</td> <td>5.3</td> </tr> <tr> <td>21</td> <td>2.7</td> <td>5.3</td> </tr> <tr> <td>25</td> <td>2.7</td> <td>5.3</td> </tr> <tr> <td>31</td> <td>2.7</td> <td>5.3</td> </tr> <tr> <td>37</td> <td>2.7</td> <td>5.3</td> </tr> <tr> <td>51</td> <td>3.26</td> <td>6.4</td> </tr> </tbody> </table>	Number of cores	A	B	9	2.7	5.3	15	2.7	5.3	21	2.7	5.3	25	2.7	5.3	31	2.7	5.3	37	2.7	5.3	51	3.26	6.4		
Number of cores	A	B																									
9	2.7	5.3																									
15	2.7	5.3																									
21	2.7	5.3																									
25	2.7	5.3																									
31	2.7	5.3																									
37	2.7	5.3																									
51	3.26	6.4																									
<p><b>Main characteristics of screw assembly</b> Suitable for J 30-9, 15, 21, 25, 31, 37, 51TJW/TJW-J/ZKW/ZKW-J</p>	<p><b>Matching coupling parts</b> L, L1, L2-type locking assembly</p>																										



P4-type fixed bracket locking assembly

	<table border="1"> <thead> <tr> <th>Number of cores</th> <th>A</th> <th>B</th> <th>C</th> <th>D</th> </tr> </thead> <tbody> <tr> <td>9</td> <td>14.3</td> <td>10.5</td> <td>20</td> <td>25</td> </tr> <tr> <td>15</td> <td>18.2</td> <td>14.5</td> <td>24</td> <td>29</td> </tr> <tr> <td>21</td> <td>22</td> <td>18</td> <td>26</td> <td>32</td> </tr> <tr> <td>25</td> <td>24.5</td> <td>21</td> <td>29</td> <td>35</td> </tr> <tr> <td>31</td> <td>28.3</td> <td>24.5</td> <td>34</td> <td>39</td> </tr> <tr> <td>37</td> <td>32.2</td> <td>28.5</td> <td>38</td> <td>43</td> </tr> <tr> <td>51</td> <td>30.8</td> <td>27</td> <td>37</td> <td>42</td> </tr> </tbody> </table>	Number of cores	A	B	C	D	9	14.3	10.5	20	25	15	18.2	14.5	24	29	21	22	18	26	32	25	24.5	21	29	35	31	28.3	24.5	34	39	37	32.2	28.5	38	43	51	30.8	27	37	42	A	B	C	D
Number of cores	A	B	C	D																																									
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37	32.2	28.5	38	43																																									
51	30.8	27	37	42																																									
<p>Main characteristics of screw assembly Suitable for J30-9, 15, 21, 25, 31, 37, 51TJ/ZK</p>	<p>Matching coupling parts L, L1, L2-type locking assembly</p>																																												

Note: The P1 mounting assembly is included in the above fixed bracket locking assembly, but it is not shown in the figure.

Mounting hole size of J30 series product

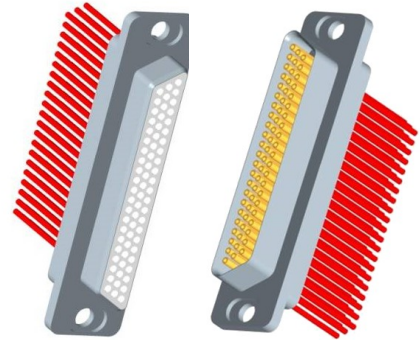
Hole size of J30 crimping series mounting plate installed in front of the board

<p>Hole size drawing of crimping series mounting plate installed in front of the board</p>																																												
<table border="1"> <thead> <tr> <th>Spectrum</th> <th>A</th> <th>B</th> <th>C</th> <th>D</th> </tr> </thead> <tbody> <tr> <td>9 cores</td> <td>10.1</td> <td>4.6</td> <td>14.3</td> <td>2.3</td> </tr> <tr> <td>15 cores</td> <td>14.2</td> <td>4.6</td> <td>18.2</td> <td>2.3</td> </tr> <tr> <td>21 cores</td> <td>17.9</td> <td>4.6</td> <td>22</td> <td>2.3</td> </tr> <tr> <td>25 cores</td> <td>20.8</td> <td>4.6</td> <td>24.5</td> <td>2.3</td> </tr> <tr> <td>31 cores</td> <td>24.2</td> <td>4.6</td> <td>28.3</td> <td>2.3</td> </tr> <tr> <td>37 cores</td> <td>28.2</td> <td>4.6</td> <td>32.2</td> <td>2.3</td> </tr> <tr> <td>51 cores</td> <td>26.9</td> <td>5.9</td> <td>30.8</td> <td>2.3</td> </tr> </tbody> </table>	Spectrum	A	B	C	D	9 cores	10.1	4.6	14.3	2.3	15 cores	14.2	4.6	18.2	2.3	21 cores	17.9	4.6	22	2.3	25 cores	20.8	4.6	24.5	2.3	31 cores	24.2	4.6	28.3	2.3	37 cores	28.2	4.6	32.2	2.3	51 cores	26.9	5.9	30.8	2.3	A	B	C	D
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## J29A Series Micro-rectangular Electrical Connector

### Product Overview

- Number of cores: eight specifications of 9, 15, 21, 25, 31, 37, 51 and 66 cores
- Adopt stranded elastic pins (twist pins), with contact spacing of 1.905mm and row spacing of 1.65mm
- Cross-sectional area range of wire core: 0.15mm<sup>2</sup> ~ 0.3mm<sup>2</sup>
- Plugs and sockets are divided into ordinary type (wide), -A type (narrow), -A1 type (width between ordinary type and -A type) and -A2 type (width between -A type and -A1 type) according to the width of the housing mounting plate, with three types of crimping, welding, in-line PCB and bent PCB and other termination forms
- Widely used in the circuit connection of aerospace, aviation, electronic computers and other electronic
- Execute enterprise standard: Q/Ag 1.275 Detailed Specification for J29A Series Micro-rectangular Electrical Connectors



### Product Performance

#### Mechanical Properties

Housing	Aluminum alloy	Sinusoidal vibration	Frequency 10 ~ 2000 Hz, Acceleration 196 m/s <sup>2</sup>
Plating	Nickel plating	Random vibration	Power spectral density 0.4g <sup>2</sup> /Hz; Total acceleration RMS 23.1G
Insulator	Thermoplastic	Impact	1200m/s <sup>2</sup> , 6ms
Contact	Gold-plated copper alloy		
Mechanical life	500 plugging and unplugging cycles		

#### Electrical Performance

Contact rated current	5A; Contact resistance ≤ 10 mΩ	Magnetic permeability	Not more than 2.0
Withstand voltage (under normal conditions)	DC 1500V	Insulation resistance	(under normal conditions) ≥ 5000 MΩ

#### Environmental Performance

Temperature range	-55 °C ~ +125 °C	Relative humidity	40 ± 2 °C, relative humidity 90% ~ 95%, 96h;
Salt spray	48h	Working air pressure	101.33KPa ~ 4.39KPa

## Model Designation

<b>Code of main designation</b>	J29	A	-	9	TJ	H	L	-	A	D	(Additional Information)
<b>Series variant</b>	A - Basic type M - Glue-sealed type										
<b>Number of contacts</b>	9, 15, 21, 25, 31, 37, 51, 66										
<b>Contact type</b>	TJ – plug installed with the pin, ZK – socket installed with the Jack (TJ and ZK are fixed collocation)										
<b>Form of contact tail end</b>	Unmarked - Crimping, H - Welding, N - In-line PCB W - Bent PCB (1.905 × 2.54 grid) WI - Bent PCB (3.82 × 2.54)										
<b>Locking assembly type</b>	See “J29A Locking Assembly” for details. Note: P3, P4, P6, P13 and P15 locking assemblies are specially used for J29A-XXTJW/ZKW/TJWI/ZKWI products; P5 type parts are specially used for sealing products.										
<b>Housing Type</b>	Unmarked - Normal type (flat counterbore at the butt end of the housing flange) A - The width of housing flange is the same as the tail end A1 - The width of the housing flange is between the ordinary type and type A A2 - The width of the housing flange is between type A and type A1										
<b>Type off tail cover</b>	D, D1, D2, D3										
<b>Additional Information</b>	Wire requirements: See Table 1, for crimping type products only										

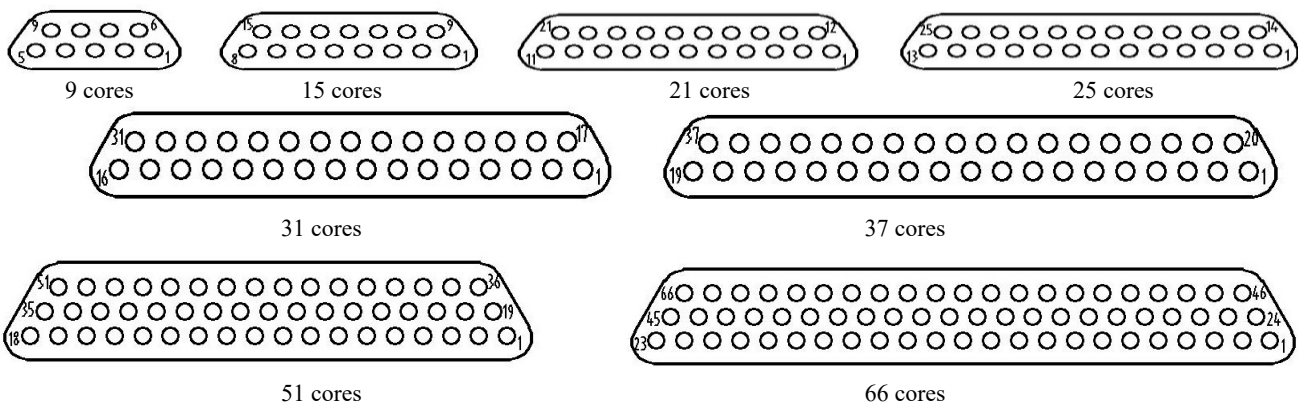
Table 1

No.	Mark code	Contact tail form	Mark code
1	Wire color	R: red; W: white; M: purple; G: green; A: gray; U: blue; Y: yellow; B: black; N: orange;	R, W, M, G, A, U, Y, B, N
2	L	Connector with wires	L
3	Wire length	1000: wire length value in mm	1000
4	Wire specification	A: 0.3mm <sup>2</sup> AFR-250 B: 0.2mm <sup>2</sup> AFR-250 C: 0.15mm <sup>2</sup> AFR-250, etc.	A, B, C etc.
5	Additional requirements	No indication: no additional requirements 1: Wire jacket nylon sleeve 2: Wire jacket anti-wave sleeve, etc.	1, 2, etc.

Model example: J29A-25ZKL4-A1D2 (WL200A1)

The above marks indicate that the number of contacts is 25, the socket is installed with the Jack, and the end of the contact is crimped, with A1-type housing, L4-type free-end locking assembly and D2-type tail cover; the specification of the wire is AFR-250, the cross-sectional area of the wire core is 0.3 mm<sup>2</sup>, the length is 200 mm, and the color is white; the whole wire harness is covered with a nylon sleeve.

## J29A Series Spectrum Arrangement (View of Pin-mounted Insulator Insertion Surface)



Note: The positions of the above contacts are arranged as viewed from the butt end of the plug, and the socket is opposite to it

### Classification of J29A Series Plug and Socket

Type of Plug and Socket	Basic Identification	Structural Features
Crimping type	Plug J29A-TJ Socket J29A-ZK	Metal housing, electroless nickel plating, wire crimping, straight outgoing
	Plug J29A-TJ-A Socket J29A-ZK-A	Compared with J29A-TJ/ZK, the width of the housing flange is equal to that of the tail end
	Plug J29A-TJ-A1 Socket J29A-ZK-A1	Compared with J29A-TJ/ZK, the width of the housing flange is reduced to the corresponding size
Welding type	Plug J29A-TJH Socket J29A-ZKH	Compared with J29A-TJ/ZK, the contact termination is welding cup type
	Plug J29A-TJH-A Socket J29A-ZKH-A	Compared with J29A-TJ/ZKH, the width of the housing flange is equal to that of the tail end
	Plug J29A-TJH-A1 Socket J29A-ZKH-A1	Compared with J29A-TJ/ZKH, the width of the housing flange is reduced to the corresponding size
	Plug J29A-TJH-A2 Socket J29A-ZKH-A2	Compared with J29A-TJ/ZKH, the width of the housing flange is reduced to the corresponding size
In-line PCB type	Plug J29A-TJN Socket J29A-ZKN	In-line PCB type, with the grid spacing of PCB $1.91 \times 1.65$
Bent PCB type	Plug J29A-TJW Socket J29A-ZKW	Bent PCB type, with the grid spacing of PCB $1.91 \times 2.54$
	Plug J29A-TJW-A Socket J29A-ZKW-A	Compared with J29A-TJ/ZKW, the width of the housing flange is equal to that of the tail end
	Plug J29A-TJWI Socket J29A-ZKWI	Bent PCB type, with the grid spacing of PCB $3.82 \times 2.54$
	Plug J29A-TJWI-A Socket J29A-ZKWI-A	Compared with J29A-TJ/ZKW, the width of the housing flange is equal to that of the tail end
Glue-sealed type	Socket J29M-ZK Plug J29M-TJ	The potting height at the tail end is increased, and the leakage rate of helium mass spectrum detection is $\leq 1 \times 10^{-1} \text{ Pa.cm}^3/\text{s}$ (1 atmospheric pressure difference; the insertion end is the high pressure end);
	Socket J29M-ZKH Plug J29M-TJH	Compared with J29M-TJ/ZK, the contact termination is welding cup type

## Instructions for Product Selection

J29A series products are in-line micro-rectangular electrical connectors with trapezoidal housing positioning, and the contacts are flexible pin and rigid Jack structure. The products are available in various forms such as crimping type, welding type and PCB type, which can be used together. Any type of plug and socket with the same number of cores can be used together.

When J29A product is selected, the plug assembly, socket assembly, tail cover and locking assembly shall be selected at the same time, so that the plug or socket with locking function can be selected. The tail cover is not necessary. The tail cover includes D type, D1 type, D2 type and D3 type. The D type tail cover is of a two-petal structure, including a built-in clamping plate, and the overall dimension exceeds the flange width; D1 type tail cover is applicable to ordinary crimping series products. D1 type tail cover is of a two-petal structure and does not include clamping plate. D2 type tail cover is applicable to -A1 crimping and welding series products. D2 type tail cover has a two-petal structure and includes a built-in clamping plate. D3 type tail cover is a two-petal snap-fit clamp assembly with the same overall dimensions as the flange width. it can be selected as required.

In addition, since not all plug and socket assemblies, locking assemblies and tail covers can be combined and matched arbitrarily, the following items should be known when selecting J29A products:

1. The plug and socket assemblies equipped with the tail cover should not be equipped with the locking assembly installed in front of the board (that is, the mounting screw is suitable for the locking assembly installed in front of the board), because the existence of the tail cover will make the mounting plate unable to be installed; if the plug and socket assemblies equipped with the tail cover are to be equipped with the locking assembly installed behind the board, the thickness of the mounting plate must be considered as "mounting plate + 0.7";
2. When selecting the crimping connector, it is necessary to determine the color and length of the wire, whether the wire harness needs to be shielded, and whether the nylon sleeve is needed. If the user has other special requirements for the wire brand and wiring mode of the product, he should confirm with the company's technicians and confirm the product model before ordering.
3. If most of the holes of the product need to be connected with wires with thicker outer diameter, it should be considered whether the glue-filling cavity and clamp assembly of the product have enough accommodation space, and the conclusion can only be drawn after trial assembly.
4. For the treatment of empty points in the product, if there is no technical agreement or no consensus has been reached before, the empty points shall be blocked with jacks or pins that are not crimped with wires.

## Operation Precautions

The specific operation process of the product: install the connector on the panel with the mounting screws, and then insert the plug and socket in place and screw the two locking screws into the corresponding locking screw holes to complete the connection.

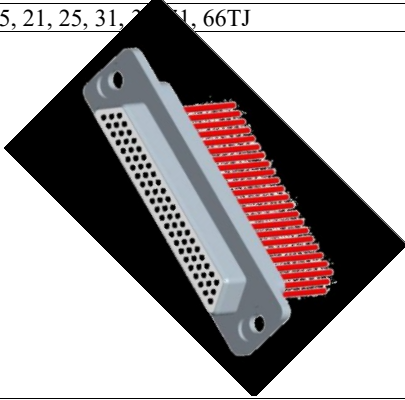
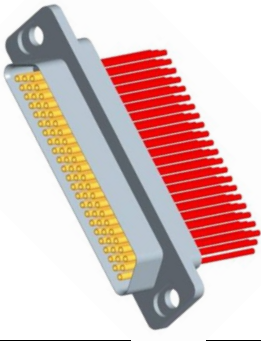
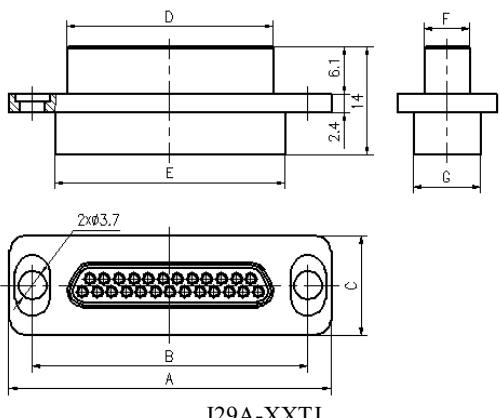
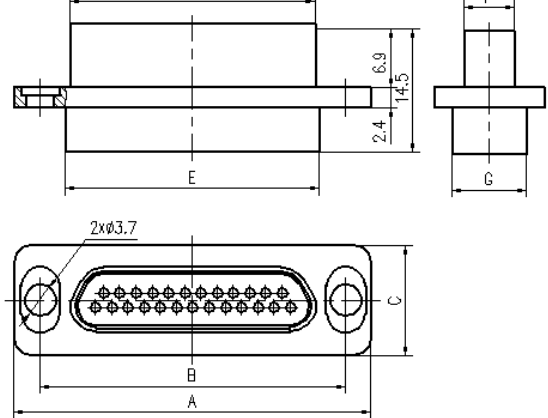
The product is strictly prohibited to contact with acid, alkali and other polar solvents during transportation, storage and use.

When the product is not connected for a long time, it is necessary to cover the dust cover.

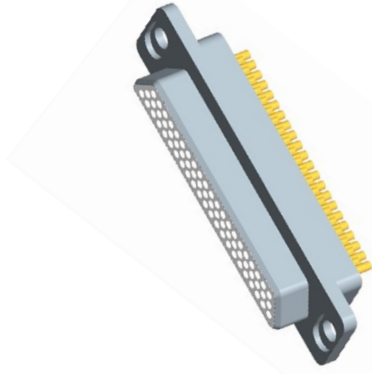
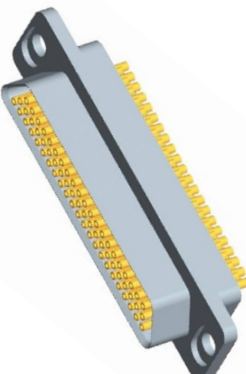
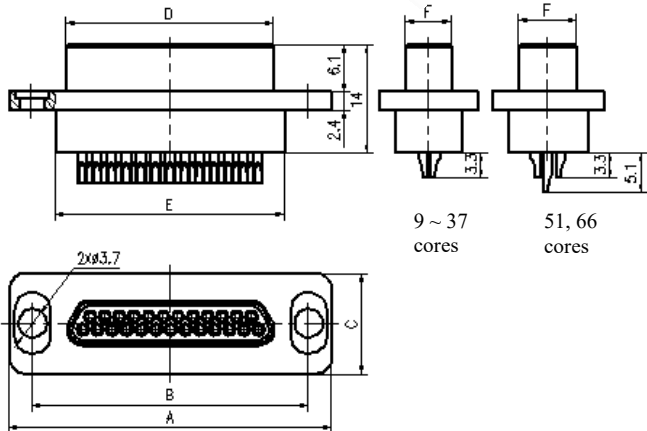
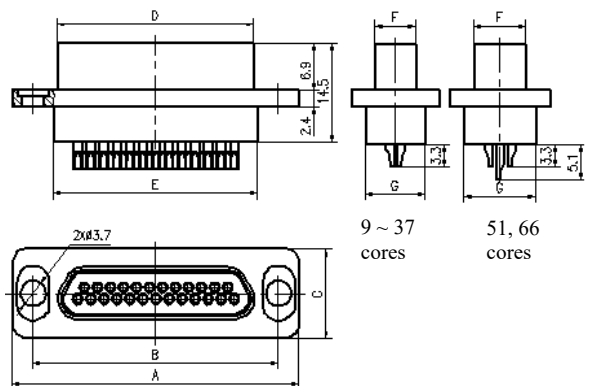
The welding temperature shall be no more than 280 °C and the welding time shall be no more than 3s when wire welding is performed on the welded product.

## Overall and Installation Dimensions

J29A crimping wire type J29A-TJ/ZK

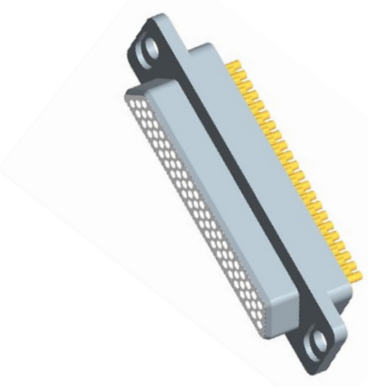
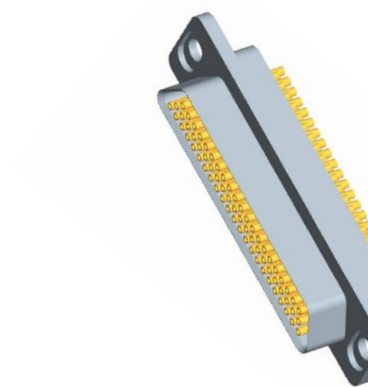
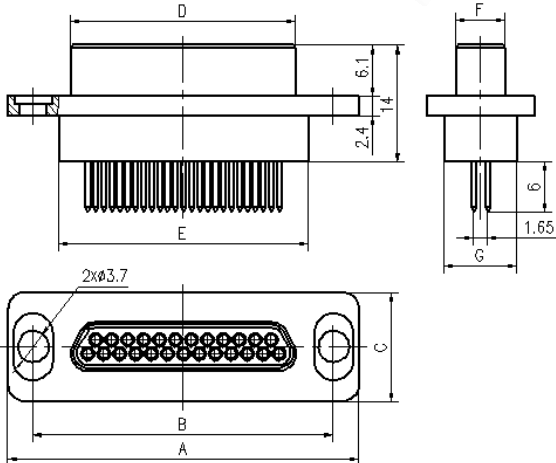
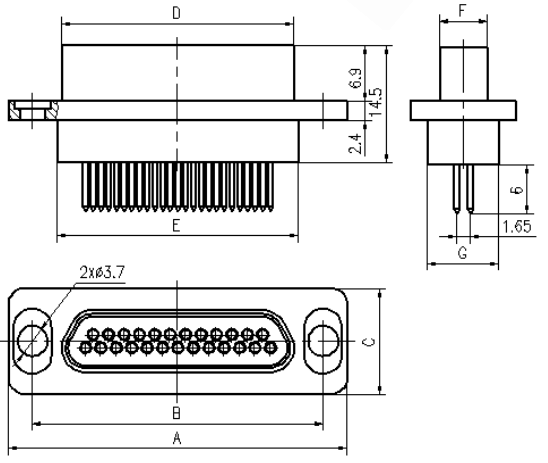
Plug: J29A-9, 15, 21, 25, 31, 37, 51, 66TJ				Socket: J29A-9, 15, 21, 25, 31, 37, 51, 66ZK					
									
									
J29A-XXTJ				J29A-XXZK					
Number of cores	A (mm)	B (mm)	C (mm)	D (mm)		E (mm)	F (mm)		G (mm)
				Plug	Socket		Plug	Socket	
9	26.1	20.1	13	11.6	12.9	14	5.5	6.8	8.8
15	31.6	25.6		17.1	18.4	19.5			
21	37.3	31.3		22.8	24.1	25.2			
25	42	36		27.2	28.8	29.9	5.9	7.7	
31	47.8	41.8		32.7	34.5	35.6			
37	53.5	47.5		38.5	40.3	41.4			
51	52	46	14.6	37	38.8	39.9	7.55	9.35	10.4
66	61.5	55.5	46.5	48.3	49.4				

J29A welding type J29A-TJH/ZKH

Plug: J29A-9, 15, 21, 25, 31, 37, 51, 66TJH				Socket: J29A-9, 15, 21, 25, 31, 37, 51, 66ZKH					
									
 <p style="text-align: center;">J29A-XXTJH</p>				 <p style="text-align: center;">J29A-XXZKH</p>					
Number of cores	A (mm)	B (mm)	C (mm)	D (mm)		E (mm)	F (mm)		G (mm)
				Plug	Socket		Plug	Socket	
9	26.1	20.1	13	11.6	12.9	14	5.5	6.8	8.8
15	31.6	25.6		17.1	18.4	19.5			
21	37.3	31.3		22.8	24.1	25.2			
25	42	36		27.2	28.8	29.9	5.9	7.7	
31	47.8	41.8		32.7	34.5	35.6			
37	53.5	47.5		38.5	40.3	41.4			
51	52	46	14.6	37	38.8	39.9	7.55	9.35	10.4
66	61.5	55.5		46.5	48.3	49.4			

J29A in-line PCB type J29A-TJN/ZKN

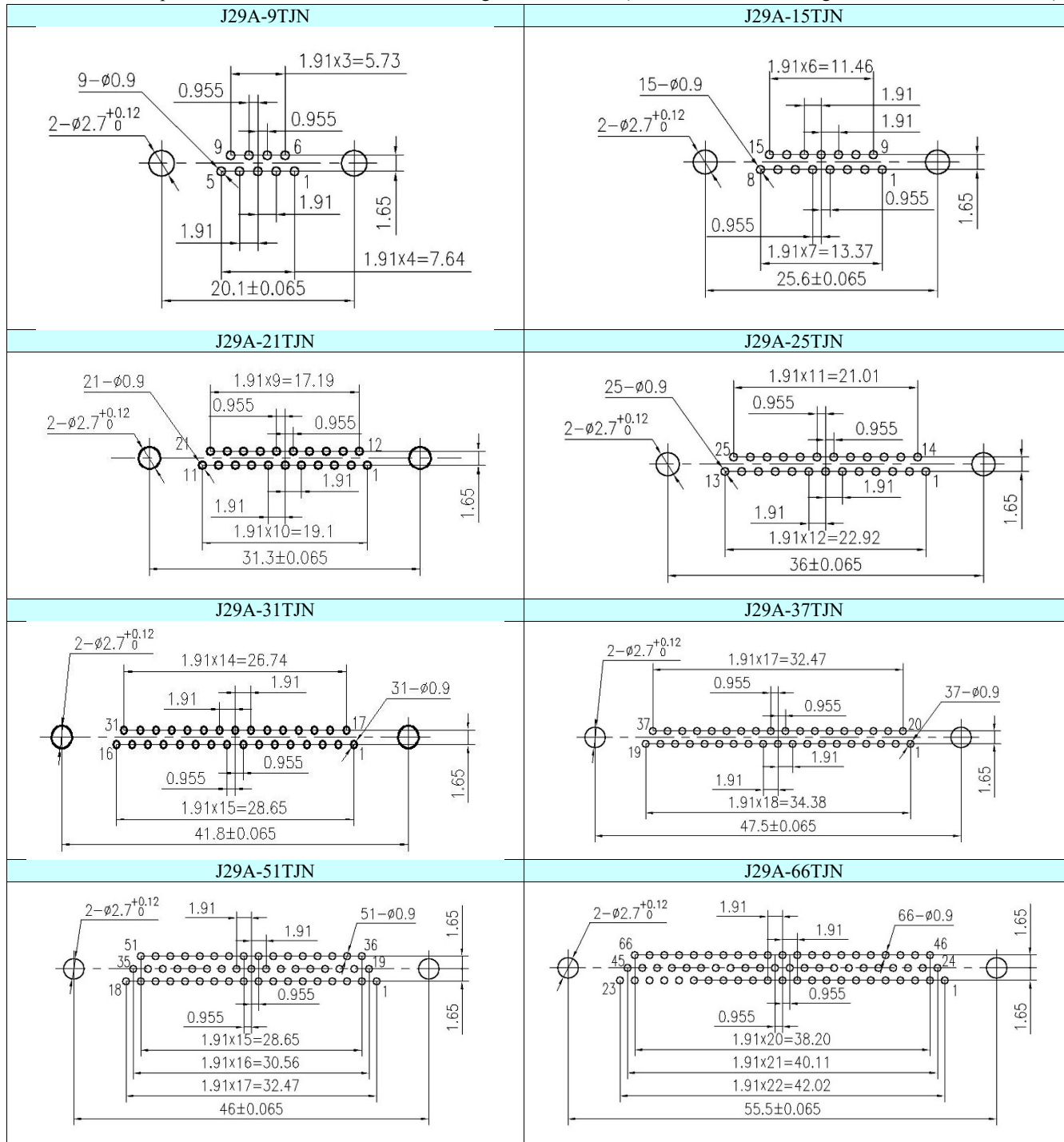
PCB hole spacing 1.91 × 1.65 grid (column × row)

Plug: J29A-9, 15, 21, 25, 31, 37, 51, 66TJN				Socket: J29A-9, 15, 21, 25, 31, 37, 51, 66ZKN					
									
									
J29A-XXTJN				J29A-XXZKN					
Number of cores	A (mm)	B (mm)	C (mm)	D (mm)		E (mm)	F (mm)		G (mm)
				Plug	Socket		Plug	Socket	
9	26.1	20.1	13	11.6	12.9	14	5.5	6.8	8.8
15	31.6	25.6		17.1	18.4	19.5			
21	37.3	31.3		22.8	24.1	25.2			
25	42	36		27.2	28.8	29.9			
31	47.8	41.8		32.7	34.5	35.6			
37	53.5	47.5	38.5	40.3	41.4	5.9	7.7	10.4	
51	52	46	37	38.8	39.9				
66	61.5	55.5	46.5	48.3	49.4				7.55



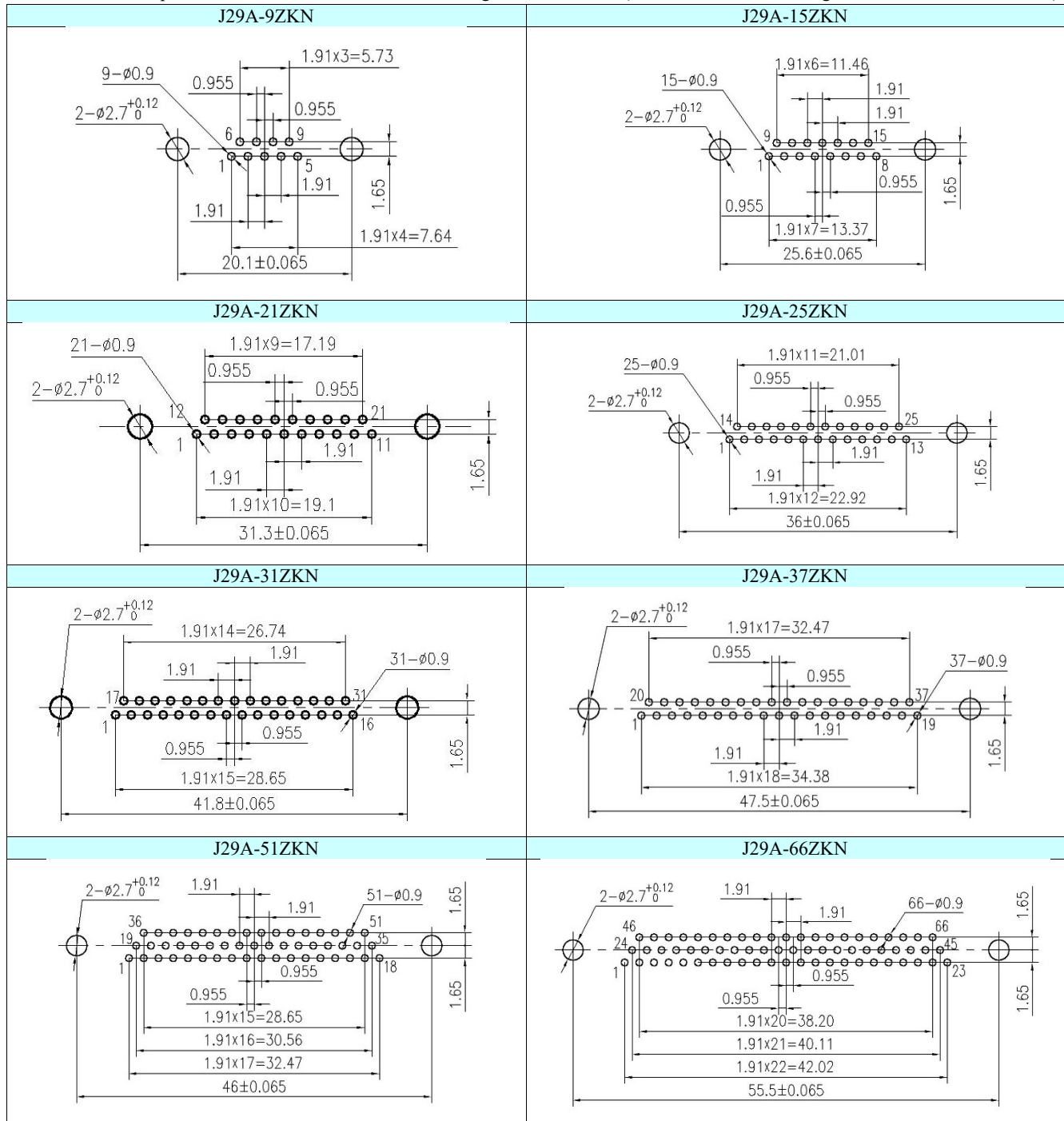
Hole size of J29A series in-line PCB plug (grid spacing  $1.91 \times 1.65$ ): J29A-XXTJN;

The hole size of the pin is  $\Phi 0.9^{+0.1}$ , and the size of the mounting hole is  $\Phi 2.7^{+0.12}$  (viewed from the threading direction of the PCB contact).



Hole size of J29A series in-line socket (grid spacing  $1.91 \times 1.65$ ): J29A-XXZKN;

The hole size of the pin is  $\Phi 0.9^{+0.1}$ , and the size of the mounting hole is  $\Phi 2.7^{+0.12}$  (viewed from the threading direction of the PCB contact).



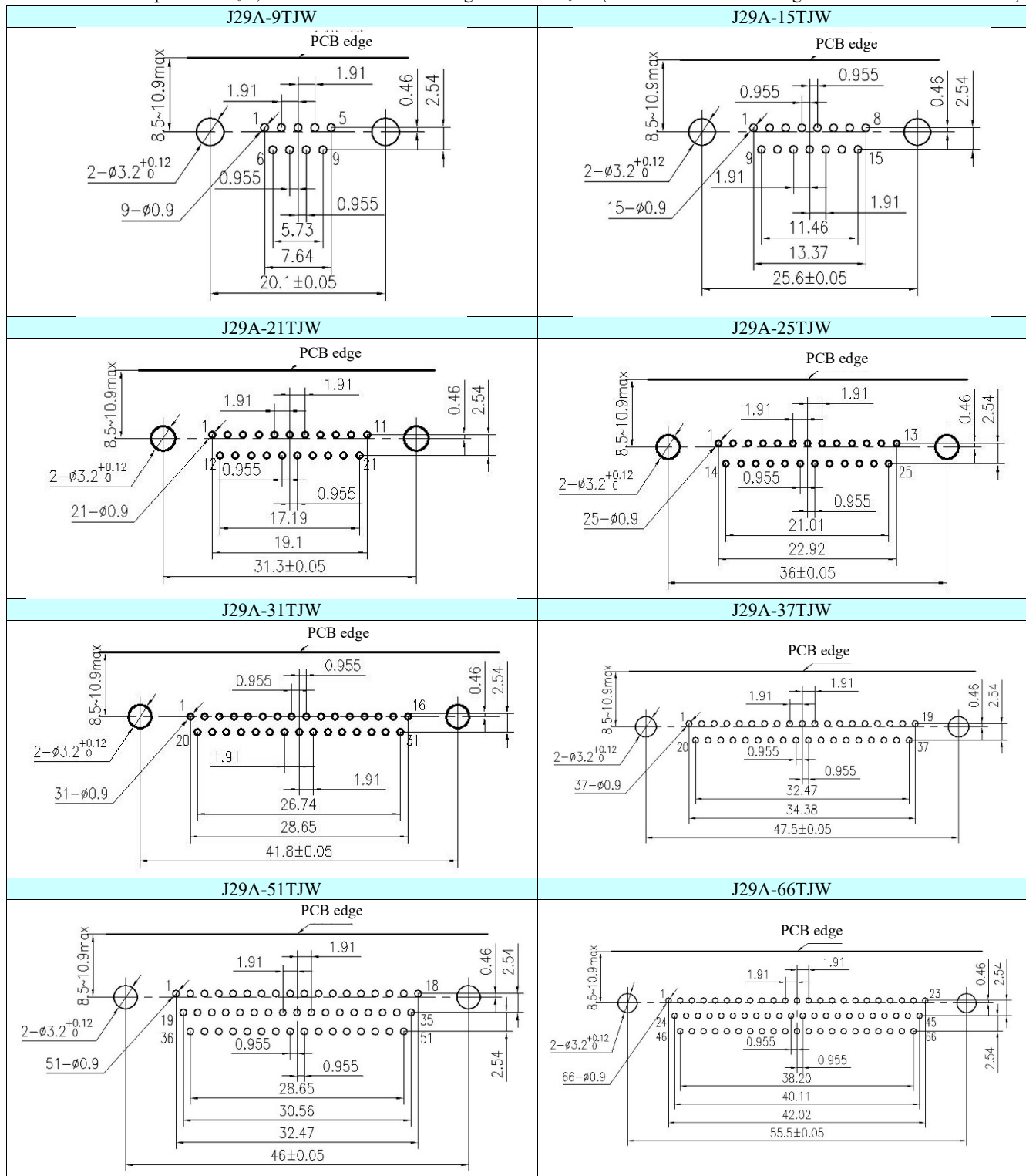
J29A bent PCB type J29A-TJW/ZKW

PCB hole spacing 1.91 × 2.54 grid

Plug: J29A-9, 15, 21, 25, 31, 37, 51, 66TJW				Socket: J29A-9, 15, 21, 25, 31, 37, 51, 66ZKW					
J29A-XXTJW				J29A-XXZKW					
Number of cores	A (mm)	B (mm)	C (mm)	D (mm)		E (mm)	F (mm)		G (mm)
				Plug	Socket		Plug	Socket	
9	26.1	20.1	13	11.6	12.9	14	5.5	6.8	8.8
15	31.6	25.6		17.1	18.4	19.5			
21	37.3	31.3		22.8	24.1	25.2			
25	42	36		27.2	28.8	29.9			
31	47.8	41.8		32.7	34.5	35.6			
37	53.5	47.5		38.5	40.3	41.4			
51	52	46	14.6	37	38.8	39.9	7.55	9.35	10.4
66	61.5	55.5		46.5	48.3	49.4			

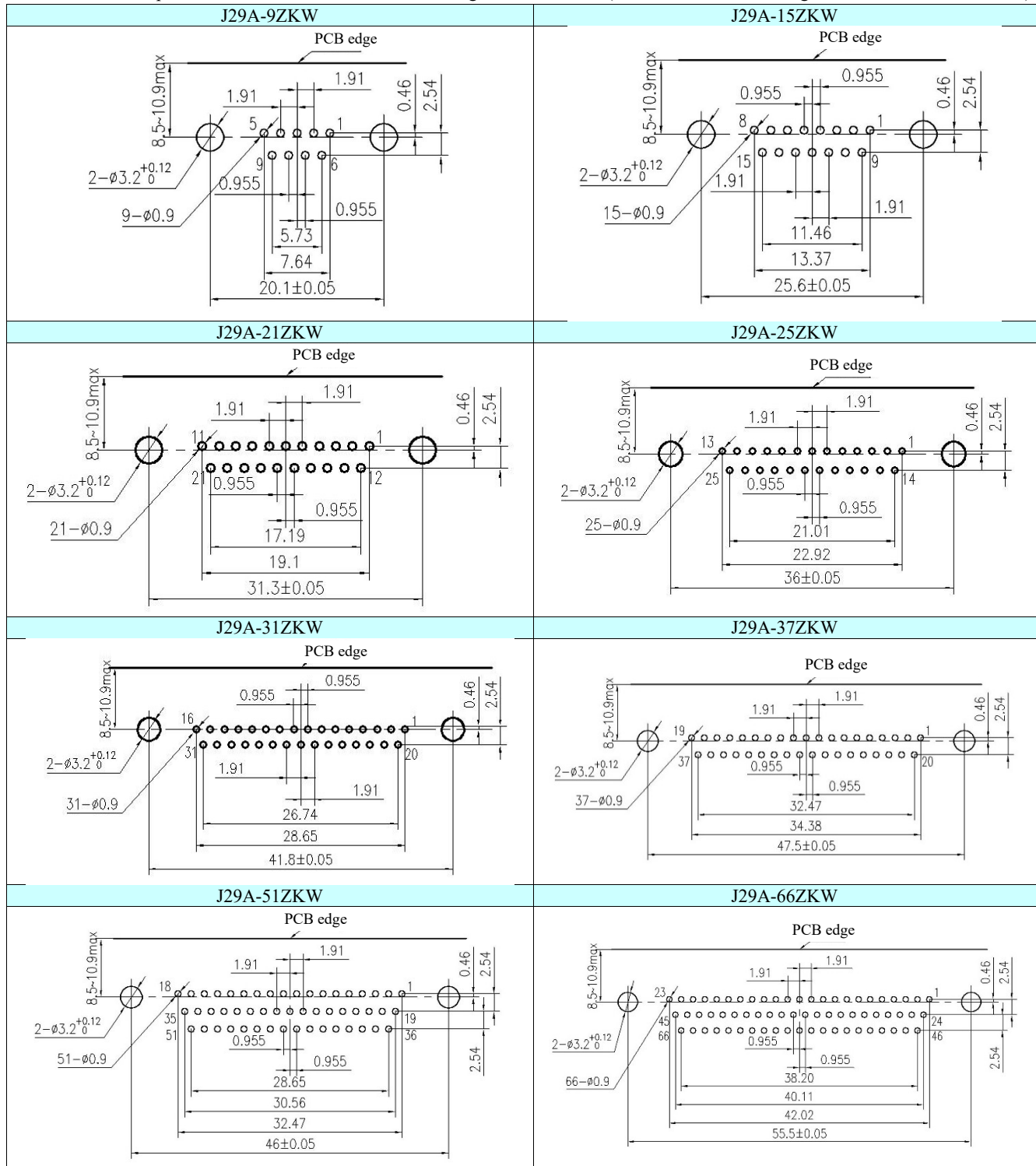
Hole size of J29A series bent PCB plug (grid spacing 1.91 × 2.54): J29A-XXTJW;

The hole size of the pin is  $\Phi 0.9_{0}^{+0.1}$ , and the size of the mounting hole is  $\Phi 3.2_{0}^{+0.12}$  (viewed from the threading direction of the PCB contact).



Hole size of J29A series bent socket (grid spacing 1.91 × 2.54): J29A-XXZKW;

The hole size of the pin is  $\Phi 0.9_{0}^{+0.1}$ , and the size of the mounting hole is  $\Phi 3.2_{0}^{+0.12}$  (viewed from the threading direction of the PCB contact).



J29A bent PCB type J29A-TJWI/ZKWI

PCB hole spacing  $3.82 \times 2.54$  grid

Plug: J29A-9, 15, 21, 25, 31, 37, 51, 66TJWI					Socket: J29A-9, 15, 21, 25, 31, 37, 51, 66ZKWI				
J29A-XXTJWI					J29A-XXZKWI				
Number of cores	A (mm)	B (mm)	C (mm)	D (mm)		E (mm)	F (mm)		G (mm)
				Plug	Socket		Plug	Socket	
9	26.1	20.1	13	11.6	12.9	14	5.5	6.8	8.8
15	31.6	25.6		17.1	18.4	19.5			
21	37.3	31.3		22.8	24.1	25.2			
25	42	36		27.2	28.8	29.9			
31	47.8	41.8		32.7	34.5	35.6			
37	53.5	47.5	38.5	40.3	41.4	5.9	7.7	8.8	
51	52	46	37	38.8	39.9				
66	61.5	55.5	46.5	48.3	49.4				7.55

Hole size of J29A series bent PCB plug (grid spacing 3.82 × 2.54): J29A-XXTJWI;

The hole size of the pin is  $\Phi 0.9_{0}^{+0.1}$ , and the size of the mounting hole is  $\Phi 3.2_{0}^{+0.12}$  (viewed from the threading direction of the PCB contact).

J29A-9TJWI	J29A-15TJWI
J29A-21TJWI	J29A-25TJWI
J29A-31TJWI	J29A-37TJWI
J29A-51TJWI	J29A-66TJWI

Hole size of J29A series bent socket (grid spacing 3.82 × 2.54): J29A-XXZKWI;

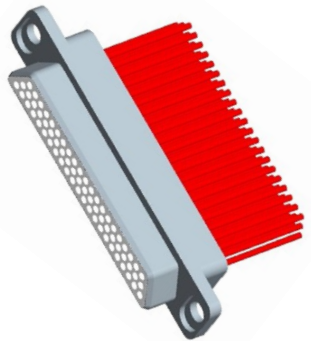
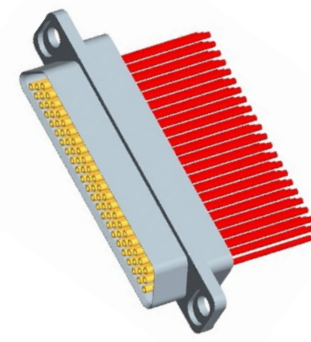
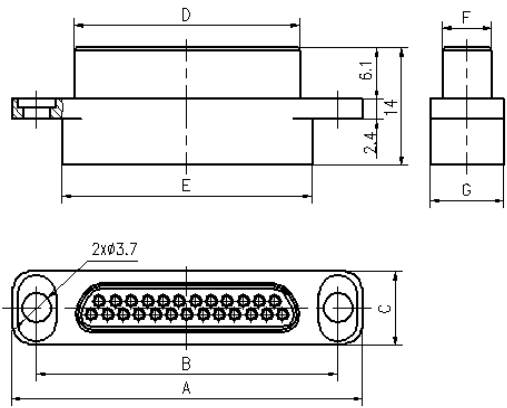
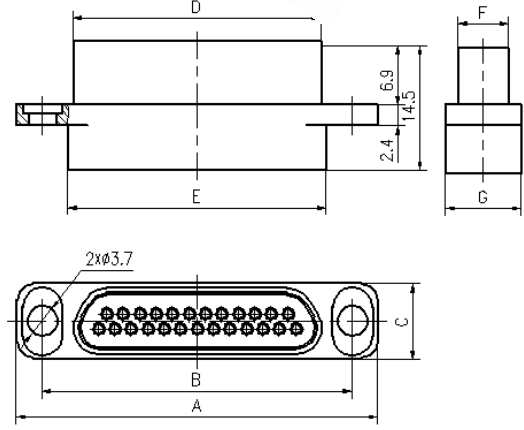
The hole size of the pin is  $\Phi 0.9_{0}^{+0.1}$ , and the size of the mounting hole is  $\Phi 3.2_{0}^{+0.12}$  (viewed from the threading direction of the PCB contact).

J29A-9ZKWI	J29A-15ZKWI
J29A-21ZKWI	J29A-25ZKWI
J29A-31ZKWI	J29A-37ZKWI
J29A-51ZKWI	J29A-66ZKWI



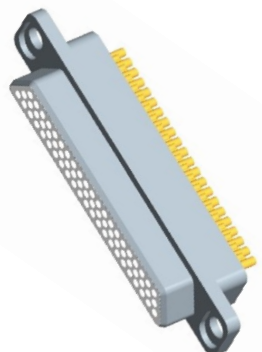

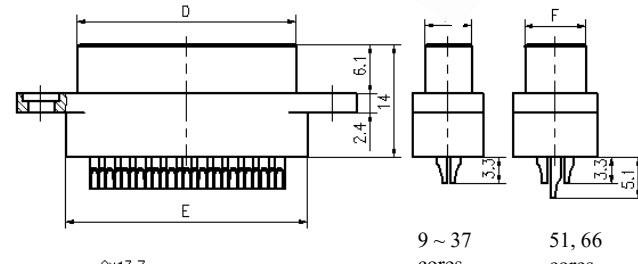
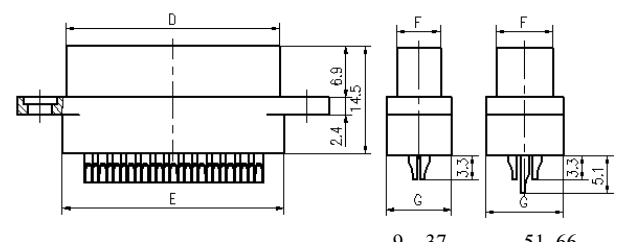
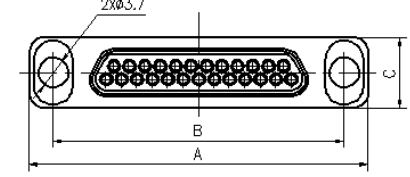
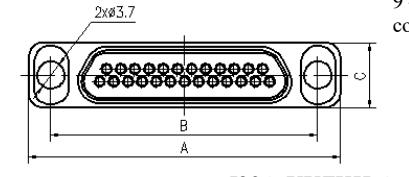
J29A-A crimping type J29A-TJ/ZK-A

The product housing is characterized and the width of housing flange is the same as the tail end

Plug: J29A-9, 15, 21, 25, 31, 37, 51, 66		66TJ-A		Socket: J29A-9, 15, 21, 25, 31, 37, 51, 66		ZK-A			
									
 <p style="text-align: center;">J29A-XXTJ-A</p>				 <p style="text-align: center;">J29A-XXZK-A</p>					
Num ber of cores	A (mm)	B (mm)	C (mm)	D (mm)		E (mm)	F (mm)		G (mm)
				Plug	Socket		Plug	Socket	
9	26.1	20.1	8.8	11.6	12.9	14	5.5	6.8	8.8
15	31.6	25.6		17.1	18.4	19.5			
21	37.3	31.3		22.8	24.1	25.2			
25	42	36		27.2	28.8	29.9			
31	47.8	41.8		32.7	34.5	35.6			
37	53.5	47.5	38.5	40.3	41.4	5.9	7.7	10.4	
51	52	46	37	38.8	39.9				
66	61.5	55.5	46.5	48.3	49.4				7.55

J29A-A welding type J29A-TJH/ZKH-A

The product housing is changed, and the width of housing flange is the same as the tail end

Plug: J29A-9, 15, 21, 25, 37, 51, 66TJH-A				Socket: J29A-9, 15, 31, 37, 51, 66ZKH-A					
									
									
									
J29A-XXTJH-A				J29A-XXZKH-A					
Number of cores	A (mm)	B (mm)	C (mm)	D (mm)		E (mm)	F (mm)		G (mm)
				Plug	Socket		Plug	Socket	
9	26.1	20.1	8.8	11.6	12.9	14	5.5	6.8	8.8
15	31.6	25.6		17.1	18.4	19.5			
21	37.3	31.3		22.8	24.1	25.2			
25	42	36		27.2	28.8	29.9			
31	47.8	41.8		32.7	34.5	35.6			
37	53.5	47.5	38.5	40.3	41.4	5.9	7.7	10.4	
51	52	46	37	38.8	39.9				
66	61.5	55.5	46.5	48.3	49.4				

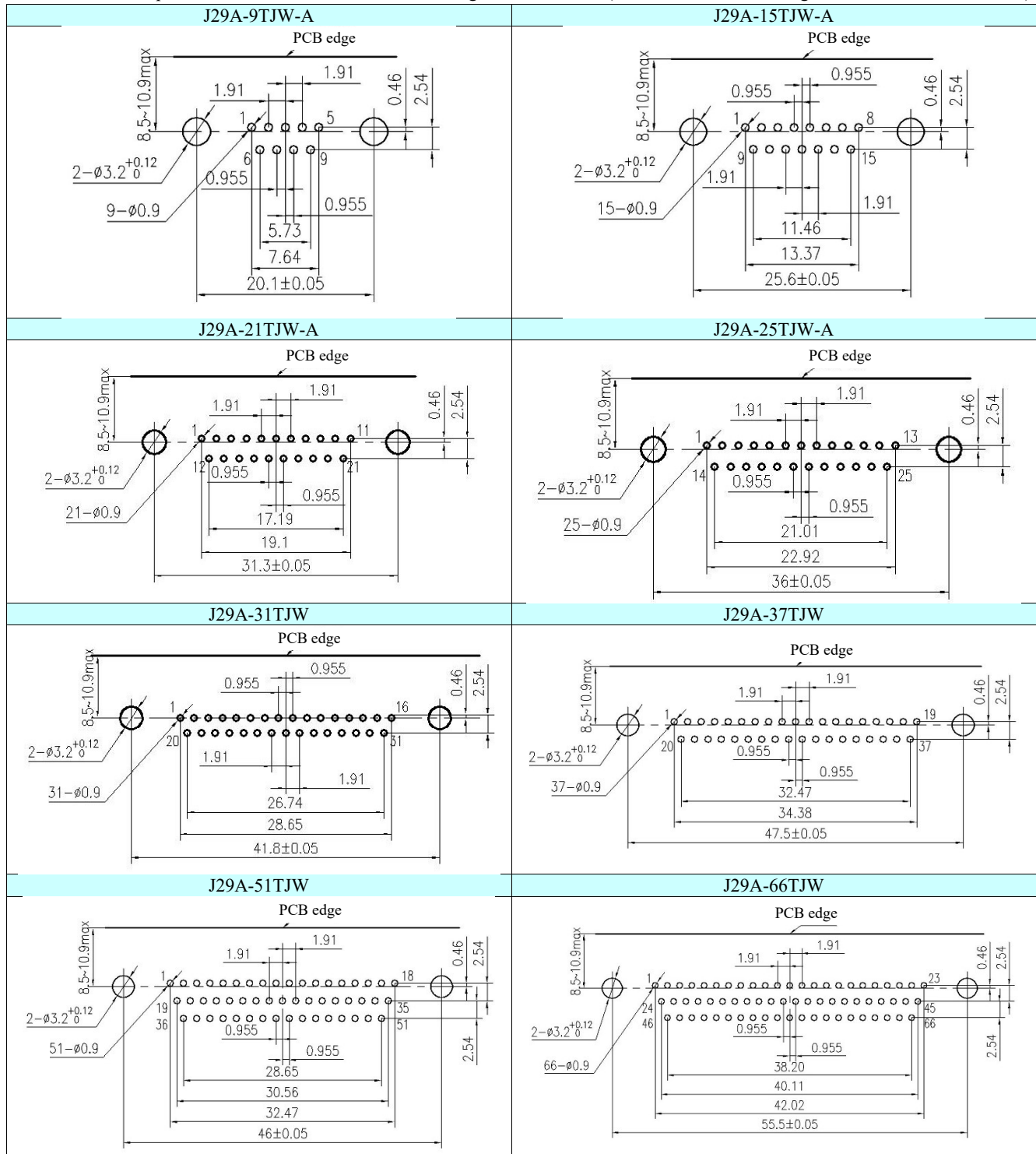
J29A-A bent PCB type J29A-TJW/ZKW-A

The product housing is bent, and the width of housing flange is the same as the tail end, with Pin pitch 1.91 × 2.54 grid

Plug: J29A-9, 15, 21, 25, 31, 37, 51, 66TJW-A				Socket: J29A-9, 15, 21, 25, 31, 37, 51, 66ZKW-A					
<p>J29A-XXTJW-A</p>				<p>J29A-XXXZKW-A</p>					
Num ber of cores	A (mm)	B (mm)	C (mm)	D (mm)		E (mm)	F (mm)		G (mm)
				Plug	Socket		Plug	Socket	
9	26.1	20.1	8.8	11.6	12.9	14	5.5	6.8	8.8
15	31.6	25.6		17.1	18.4	19.5			
21	37.3	31.3		22.8	24.1	25.2			
25	42	36		27.2	28.8	29.9			
31	47.8	41.8		32.7	34.5	35.6			
37	53.5	47.5		38.5	40.3	41.4			
51	52	46	10.7	37	38.8	39.9	7.55	9.35	10.4
66	61.5	55.5		46.5	48.3	49.4			

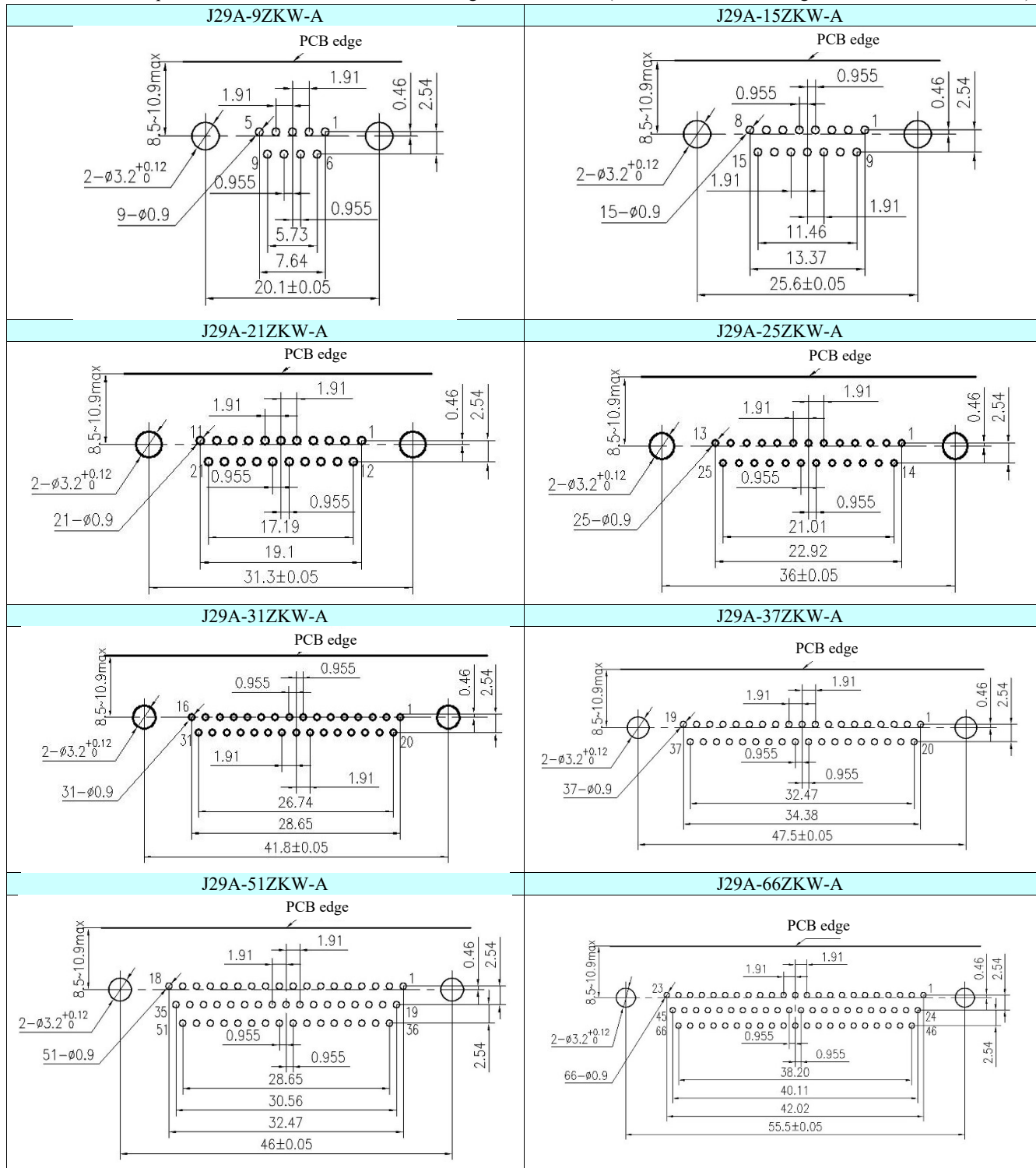
Hole size of J29A series bent PCB plug (grid spacing 1.91 × 2.54): J29A-XXTJW-A (same as J29A-XXTJW);

The hole size of the pin is  $\Phi 0.9_{0}^{+0.1}$ , and the size of the mounting hole is  $\Phi 3.2_{0}^{+0.12}$  (viewed from the threading direction of the PCB contact).



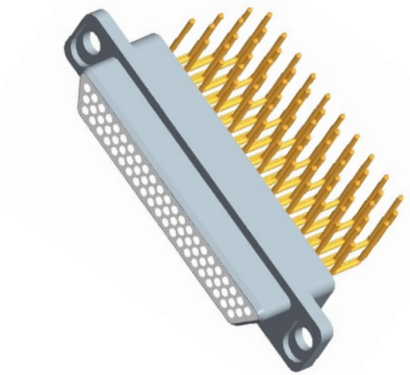
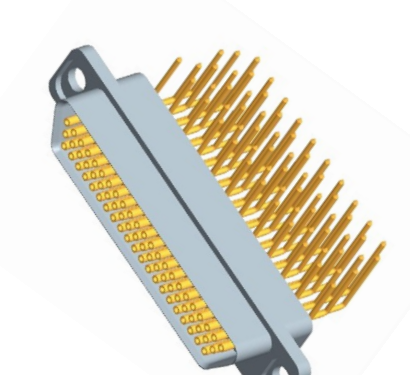
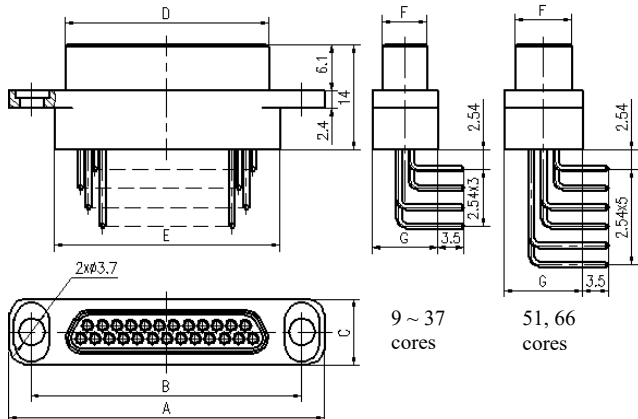
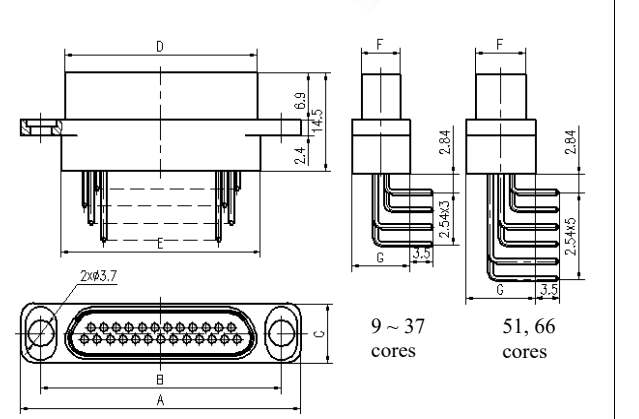
Hole size of J29A series bent socket (grid spacing 1.91 × 2.54): J29A-XXZKW-A (same as J29A-XXZKW);

The hole size of the pin is  $\Phi 0.9^{+0.1}$ , and the size of the mounting hole is  $\Phi 3.2^{+0.12}$  (viewed from the threading direction of the PCB contact).



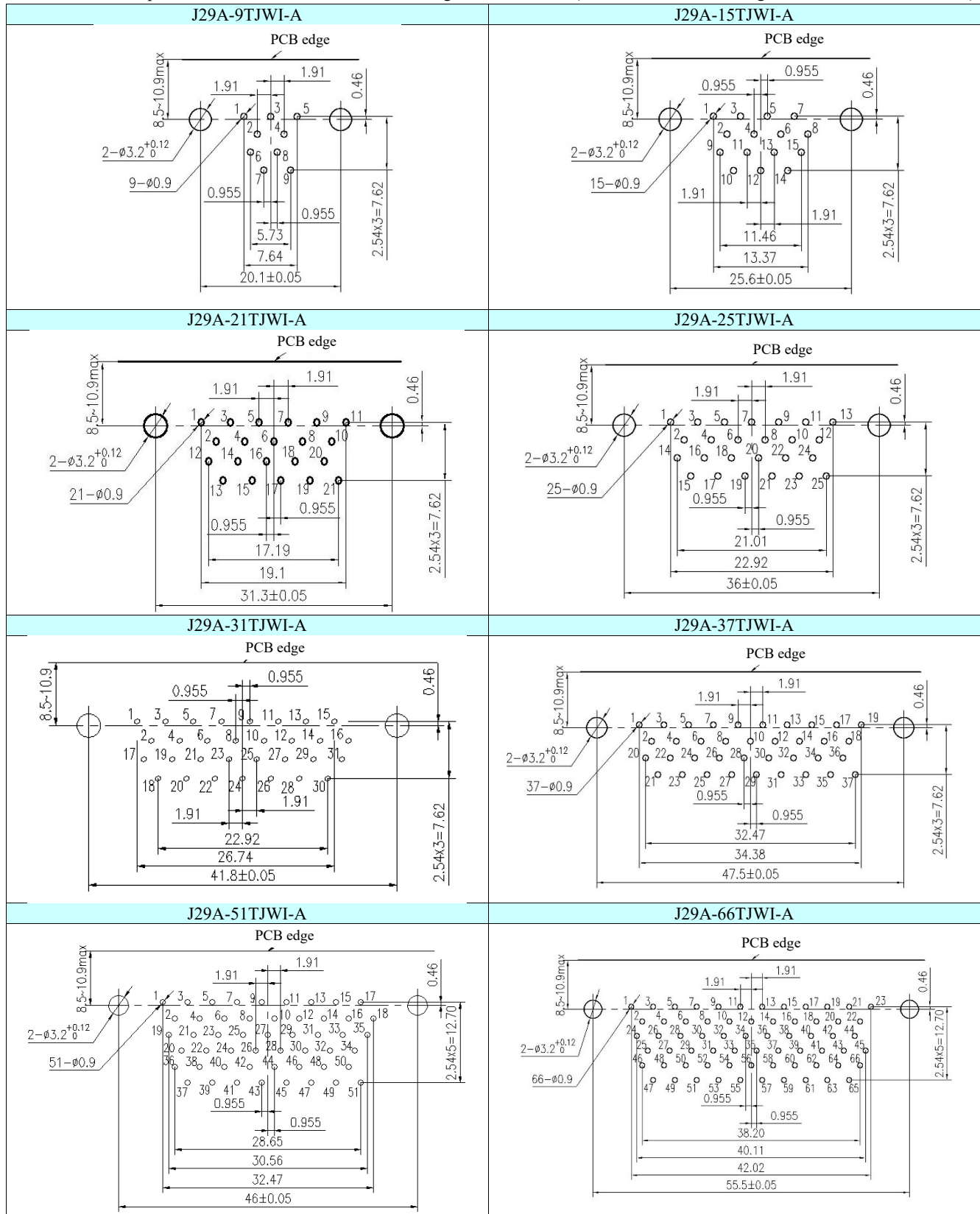
J29A-A bent PCB type J29A-TJ WI/ZKWI-A

The product housing is chamfered and the width of housing flange is the same as the tail end, with PCB hole spacing  $3.82 \times 2.54$  grid

Plug: J29A-9, 15, 21, 25, 31, 37, 51, 66			Socket: J29A-9, 15, 21, 25, 31, 37, 51, 66						
									
 <p style="text-align: center;">J29A-XXTJWI-A</p>			 <p style="text-align: center;">J29A-XXZKWI-A</p>						
Number of cores	A (mm)	B (mm)	C (mm)	D (mm)		E (mm)	F (mm)		G (mm)
				Plug	Socket		Plug	Socket	
9	26.1	20.1	8.8	11.6	12.9	14	5.5	6.8	8.8
15	31.6	25.6		17.1	18.4	19.5			
21	37.3	31.3		22.8	24.1	25.2			
25	42	36		27.2	28.8	29.9			
31	47.8	41.8		32.7	34.5	35.6			
37	53.5	47.5	38.5	40.3	41.4	5.9	7.7	8.8	
51	52	46	37	38.8	39.9				
66	61.5	55.5	10.7	46.5	48.3				49.4

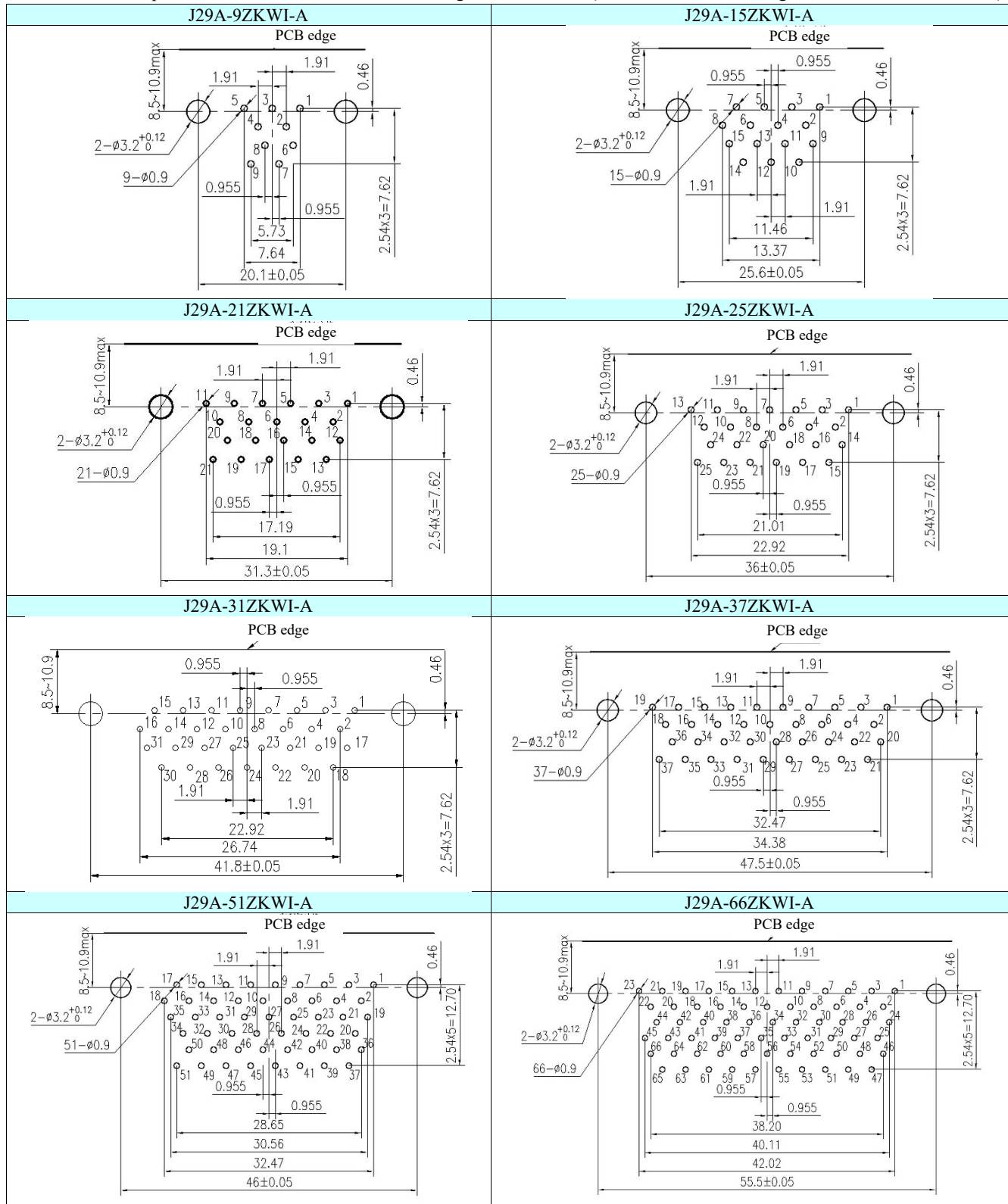
Hole size of J29A series bent PCB plug (grid spacing 3.82 × 2.54): XXTJWI-A (same as XXTJWI);

The hole size of the pin is  $\Phi 0.9_{0}^{+0.1}$ , and the size of the mounting hole is  $\Phi 3.2_{0}^{+0.12}$  (viewed from the threading direction of the PCB contact).



Hole size of J29A series bent PCB socket grid spacing  $3.82 \times 2.54$ : XXZKWI-A (same as XXZKWI);

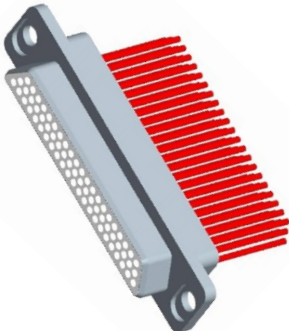
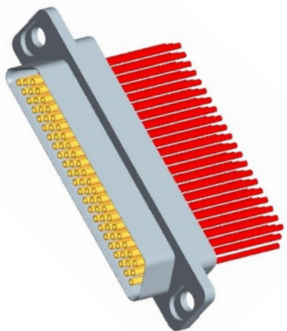
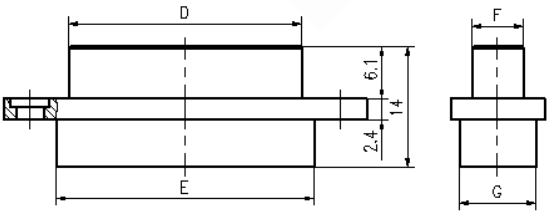
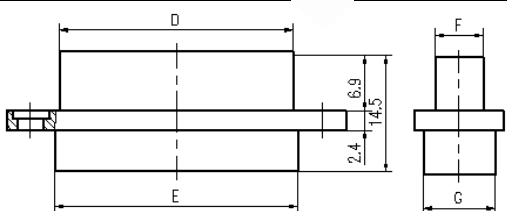
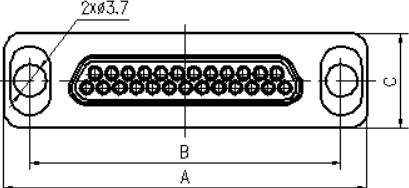
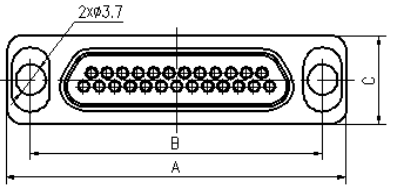
The hole size of the pin is  $\Phi 0.9_{0}^{+0.1}$ , and the size of the mounting hole is  $\Phi 3.2_{0}^{+0.12}$  (viewed from the threading direction of the PCB contact).







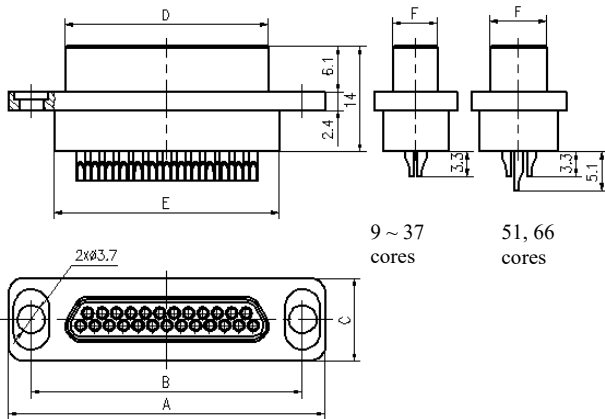
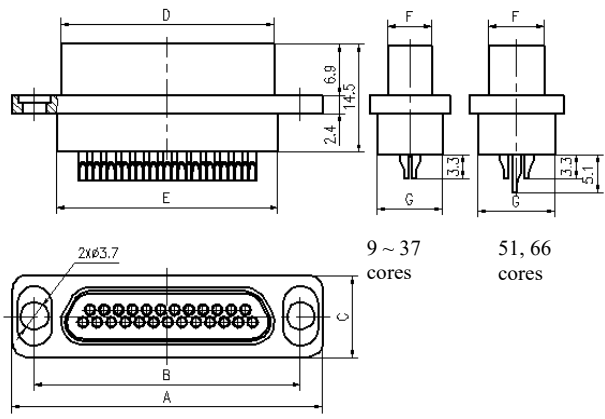
J29A-A1 crimping type J29A-TJ/ZK-A1

The product housing is changed and the width of the housing flange is between the ordinary type J29A-A1

Plug: J29A-9, 15, 21, 25			66TJ-A1			Socket: J29A-9, 15, 21, 25			51, 66ZK-A1		
											
											
											
J29A-XXTJ-A1						J29A-XXZK-A1					
Number of cores	A (mm)	B (mm)	C (mm)	D (mm)		E (mm)	F (mm)		G (mm)		
				Plug	Socket		Plug	Socket			
9	26.1	20.1	11	11.6	12.9	14	5.5	6.8	8.8		
15	31.6	25.6		17.1	18.4	19.5					
21	37.3	31.3		22.8	24.1	25.2					
25	42	36		27.2	28.8	29.9	5.9	7.7			
31	47.8	41.8		32.7	34.5	35.6					
37	53.5	47.5		38.5	40.3	41.4					
51	52	46	12.6	37	38.8	39.9	7.55	9.35	10.4		
66	61.5	55.5		46.5	48.3	49.4					


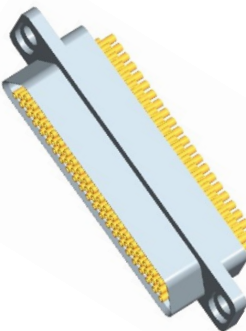
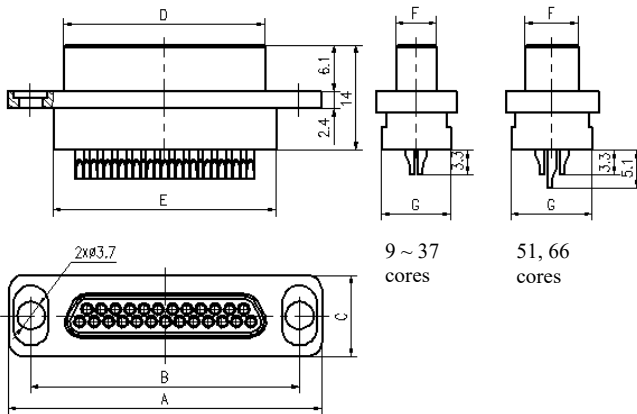
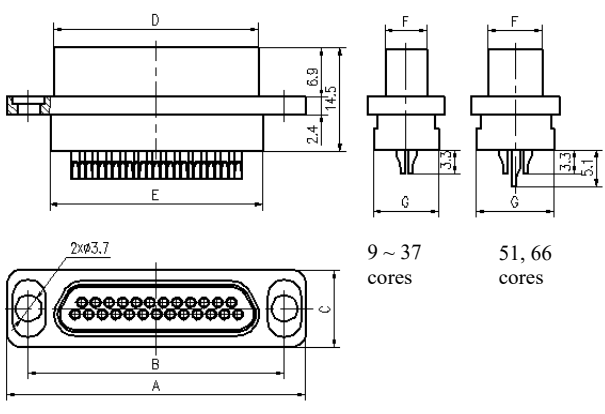
J29A-A1 welding type J29A-TJH/ZKH-A1

The product housing is changed, and the width of the housing flange is between the ordinary type and type A

Plug: J29A-9, 15, 21, 25, 31, 37, 51, 66TJH-A1				Socket: J29A-9, 15, 21, 25, 31, 37, 51, 66ZKH-A1					
									
 <p style="text-align: center;">J29A-XXTJH-A1</p>				 <p style="text-align: center;">J29A-XXZKH-A1</p>					
Number of cores	A (mm)	B (mm)	C (mm)	D (mm)		E (mm)	F (mm)		G (mm)
				Plug	Socket		Plug	Socket	
9	26.1	20.1	11	11.6	12.9	14	5.5	6.8	8.8
15	31.6	25.6		17.1	18.4	19.5			
21	37.3	31.3		22.8	24.1	25.2			
25	42	36		27.2	28.8	29.9	5.9	7.7	
31	47.8	41.8		32.7	34.5	35.6			
37	53.5	47.5		38.5	40.3	41.4			
51	52	46	12.6	37	38.8	39.9	7.55	9.35	10.4
66	61.5	55.5	46.5	48.3	49.4				

J29A-A2 welding type J29A-TJH/ZKH-A2

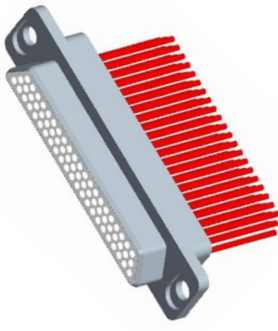
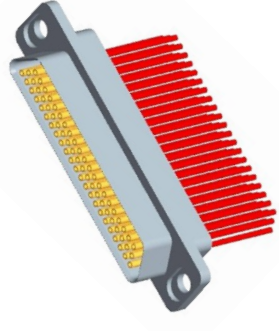
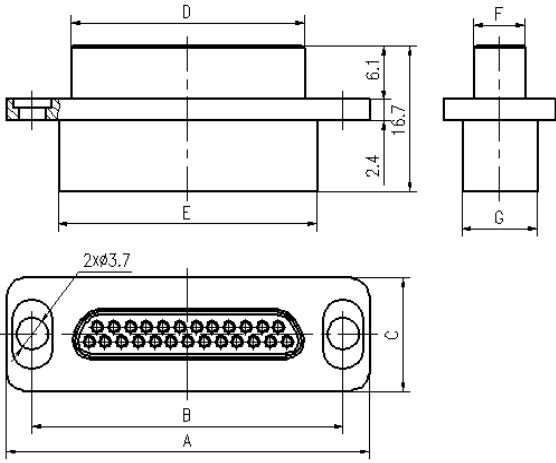
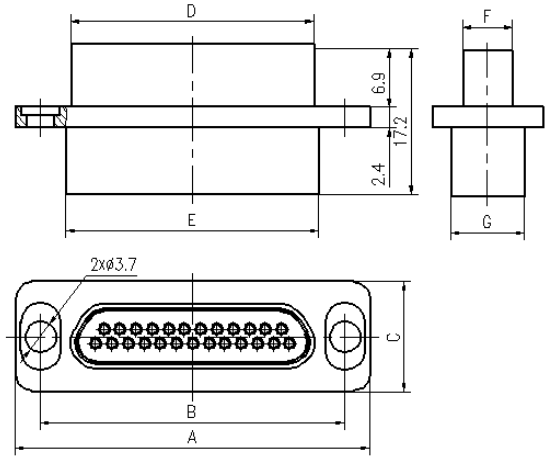
The product housing is changed, and the width of the housing flange is between type A and type A1

Plug: J29A-9, 15, 21, 25, 31, 37, 51, 66TJH-A2				Socket: J29A-9, 15, 21, 25, 31, 37, 51, 66ZKH-A2					
									
 <p style="text-align: center;">J29A-XXTJH-A2</p>				 <p style="text-align: center;">J29A-XXZKH-A2</p>					
Number of cores	A (mm)	B (mm)	C (mm)	D (mm)		E (mm)	F (mm)		G (mm)
				Plug	Socket		Plug	Socket	
9	26.1	20.1	10.8	11.6	12.9	14	5.5	6.8	9.2
15	31.6	25.6		17.1	18.4	19.5			
21	37.3	31.3		22.8	24.1	25.2			
25	42	36		27.2	28.8	29.9			
31	47.8	41.8		32.7	34.5	35.6			
37	53.5	47.5		38.5	40.3	41.4			
51	52	46	12.5	37	38.8	39.9	7.55	9.35	10.9
66	61.5	55.5		46.5	48.3	49.4			

J29M crimping type J29M-TJ/ZK

The sealing-type product and the ordinary type product are only changed in the height of the glue-filling cavity at the tail end; the tail end of the contact is in a crimping form;

The leakage rate of helium mass spectrum detection is  $\leq 1 \times 10^{-6}$  Pa.cm /s (1 atmospheric pressure difference; the insertion end is the high pressure end).

Plug: J29M-9, 15, 21, 25, 31, 37, 51, 66TJ				Socket: J29M-9, 15, 21, 25, 31, 37, 51, 66ZK					
									
									
<b>J29M-XXTJ</b>				<b>J29M-XXZK</b>					
Number of cores	A (mm)	B (mm)	C (mm)	D (mm)		E (mm)	F (mm)		G (mm)
				Plug	Socket		Plug	Socket	
9	26.1	20.1	13	11.6	12.9	14	5.5	6.8	8.8
15	31.6	25.6		17.1	18.4	19.5			
21	37.3	31.3		22.8	24.1	25.2			
25	42	36		27.2	28.8	29.9			
31	47.8	41.8		32.7	34.5	35.6			
37	53.5	47.5	38.5	40.3	41.4	5.9	7.7	10.4	
51	52	46	37	38.8	39.9				
66	61.5	55.5	14.6	46.5	48.3	49.4	7.55		9.35

J29M welding type J29M-TJH/ZKH


The sealing-type product and the ordinary type product are only changed in the height of the glue-filling cavity at the tail end; the tail end of the contact is in a welding form

Plug: J29M-9, 15, 21, 25, 31, 37, 51, 66TJH				Socket: J29M-9, 15, 21, 25, 31, 37, 51, 66ZKH					
<p>J29M-XXTJH</p>				<p>J29M-XXXZKH</p>					
Number of cores	A (mm)	B (mm)	C (mm)	D (mm)		E (mm)	F (mm)		G (mm)
				Plug	Socket		Plug	Socket	
9	26.1	20.1	13	11.6	12.9	14	5.5	6.8	8.8
15	31.6	25.6		17.1	18.4	19.5			
21	37.3	31.3		22.8	24.1	25.2			
25	42	36		27.2	28.8	29.9			
31	47.8	41.8		32.7	34.5	35.6			
37	53.5	47.5		38.5	40.3	41.4			
51	52	46	14.6	37	38.8	39.9	7.55	9.35	10.4
66	61.5	55.5		46.5	48.3	49.4			

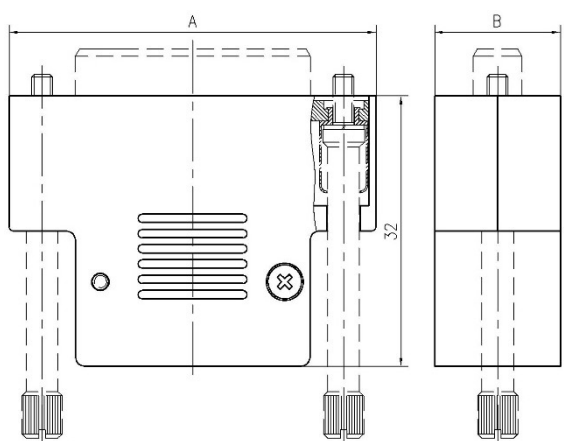
### D-type tail cover

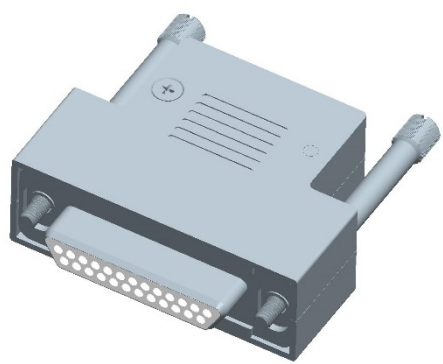
D-type tail cover is suitable for ordinary crimping and welding series products, with a two-petal structure, including a built-in clamping plate. The D-type tail cover can also be ordered separately, and the code for separate ordering is shown in the table below.

Plug/Socket: J29A-009, 015, 021, 025, 031, 037, 051, 066-960



J29A-XXX-960





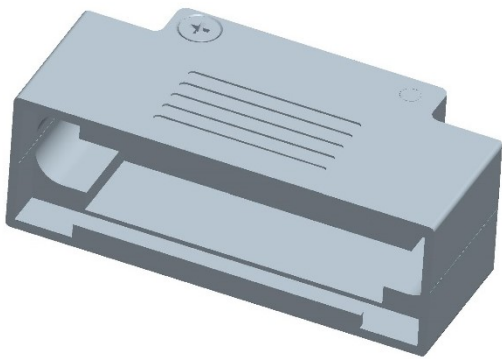
Assembly drawing of D clamp and product

Number of cores	A (mm)	B (mm)
009	27.8	15
015	33.3	
021	28.9	
025	43.8	
031	49.6	
037	55.3	
051	53.8	16.6
066	63.3	

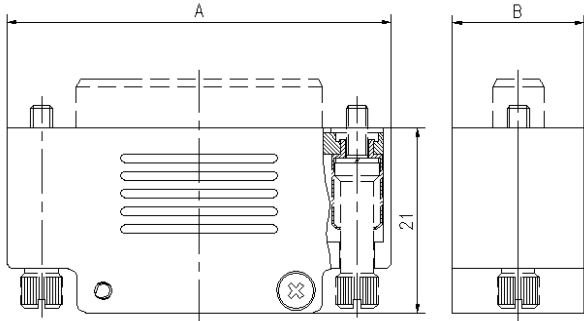
D1-type tail cover

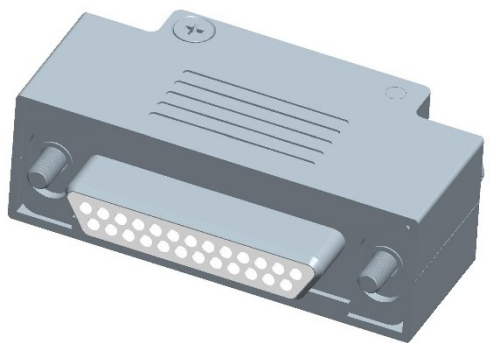
D1-type tail cover is suitable for ordinary crimping series products. D1-type tail cover is of a two-petal structure and does not contain clamping plate. The D1-type tail cover can also be ordered separately, and the code for separate ordering is shown in the table below.

Plug/Socket: J29A-009, 015, 021, 025, 031, 037, 051, 066-961



J29A-XXX-961



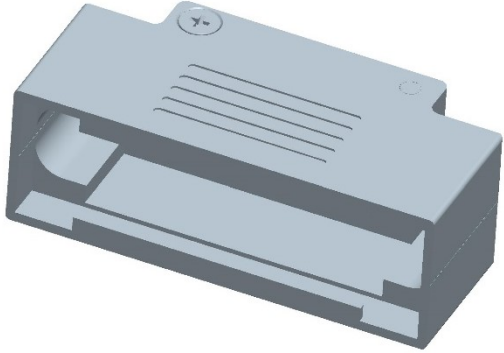
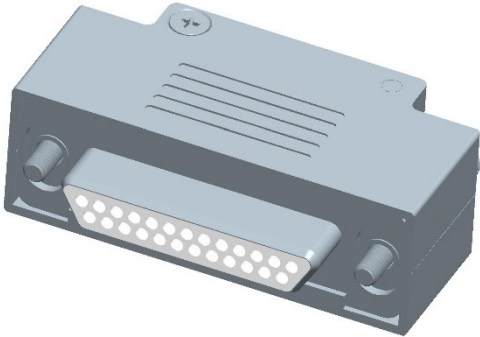
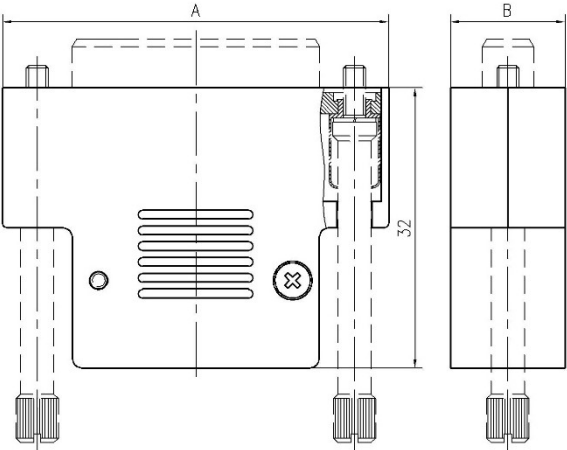


Assembly drawing of D1 clamp and product

Number of cores	A (mm)	B (mm)
009	27.8	15
015	33.3	
021	28.9	
025	43.8	
031	49.6	
037	55.3	
051	53.8	16.6
066	63.3	

D2-type tail cover

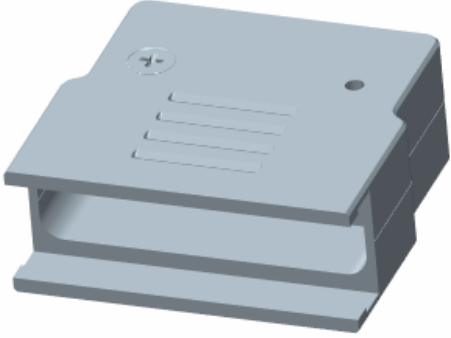
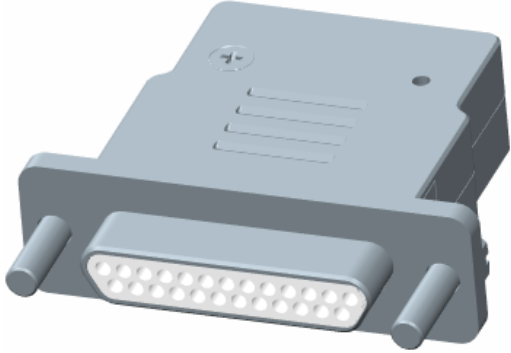
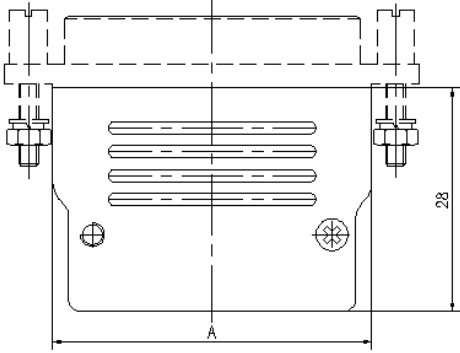
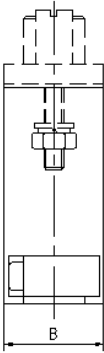
D2-type tail cover is suitable for A1-type crimping and welding series products. The D2-type tail cover is of a two-petal structure and includes a built-in clamping plate. The D2-type tail cover can also be ordered separately, and the code for separate ordering is shown in the table below.

Plug/Socket: J29A-009, 015, 021, 025, 031, 037, 051, 066-962																							
 <p>J29A-XXX-962</p>	 <p>Assembly drawing of D2 clamp and product</p>																						
	<table border="1"> <thead> <tr> <th>Number of cores</th> <th>A (mm)</th> <th>B (mm)</th> </tr> </thead> <tbody> <tr> <td>009</td> <td>27.8</td> <td rowspan="6">13</td> </tr> <tr> <td>015</td> <td>33.3</td> </tr> <tr> <td>021</td> <td>28.9</td> </tr> <tr> <td>025</td> <td>43.8</td> </tr> <tr> <td>031</td> <td>49.6</td> </tr> <tr> <td>037</td> <td>55.3</td> </tr> <tr> <td>051</td> <td>53.8</td> <td rowspan="2">14.6</td> </tr> <tr> <td>066</td> <td>63.3</td> </tr> </tbody> </table>		Number of cores	A (mm)	B (mm)	009	27.8	13	015	33.3	021	28.9	025	43.8	031	49.6	037	55.3	051	53.8	14.6	066	63.3
Number of cores	A (mm)	B (mm)																					
009	27.8	13																					
015	33.3																						
021	28.9																						
025	43.8																						
031	49.6																						
037	55.3																						
051	53.8	14.6																					
066	63.3																						



### D3-type tail cover

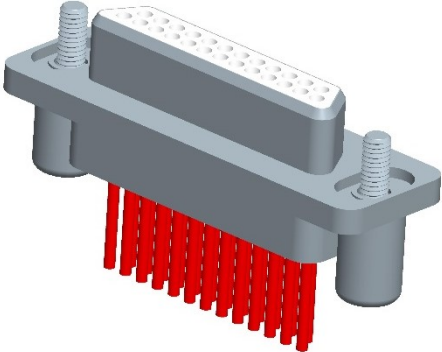
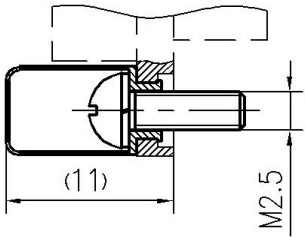
D3-type tail cover is suitable for A2-type crimping and welding series products. The D3-type tail cover is of a two-petal structure and includes a built-in clamping plate. The D3-type tail cover can also be ordered separately, and the code for separate ordering is shown in the table below.

Plug/Socket: J29A-009, 015, 021, 025, 031, 037, 051, 066-963			
 <p style="text-align: center;">J29A-XXX-963</p>		 <p style="text-align: center;">Assembly drawing of D3 clamp and product</p>	
			
Number of cores	A (mm)	B (mm)	
009	14	10.8	
015	19.5		
021	25.2		
025	29.9		
031	35.6		
037	41.4		
051	39.9	12.5	
066	49.4		

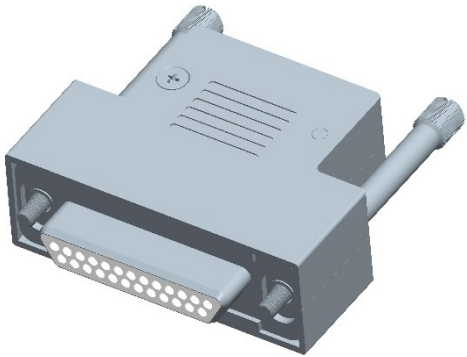
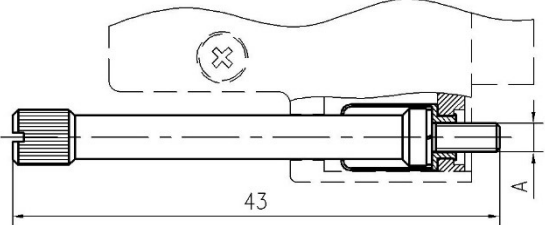
### J29A Locking Assembly/J29A Free-end Locking Assembly

The free-end locking assembly should only be combined with J29A products to form a free-end connector, and the locking end butted with it is usually the fixed-end locking assembly.

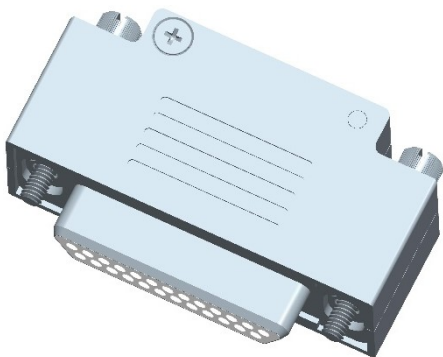
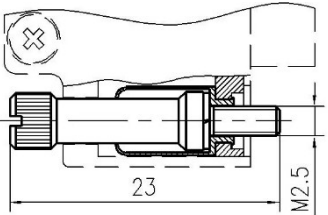
#### L-type locking assembly

		
<p>J29A free-end locking assembly L type</p>		<p>Available fixed-end locking assembly Type P, P1, P3, P4, P5, P8, P9, P11, P12, P13, P14, P15, P16</p>

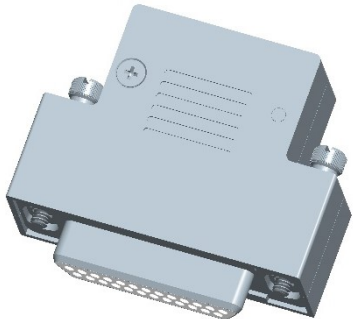
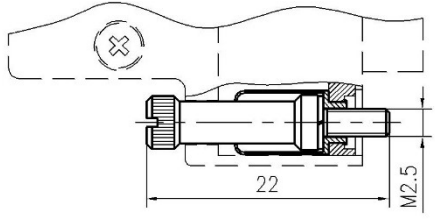
#### L1, L2-type locking assembly

			
<p>J29A free-end locking assembly</p>	<p>A</p>	<p>Available tail cover</p>	<p>Available fixed-end locking assembly</p>
<p>L1 type</p>	<p>M2.5</p>	<p>D, D1, D2, D3 type</p>	<p>Type P, P1, P3, P4, P5, P8, P9, P11 ~ P16</p>
<p>L2 type</p>	<p>0.099-48UNC-2A</p>		

#### L3-type locking assembly

		
<p>J29A free-end locking assembly L3 type</p>	<p>Available tail cover D, D1, D2 type</p>	<p>Available J29A fixed-end locking assembly Type P, P1, P3, P4, P5, P8, P9, P11 ~ P16</p>

L4-type locking assembly

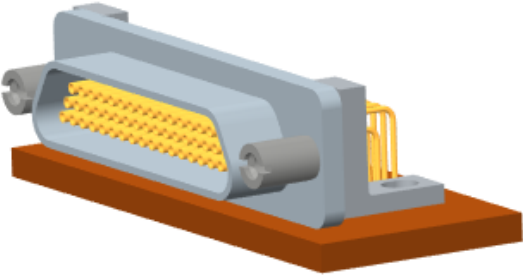
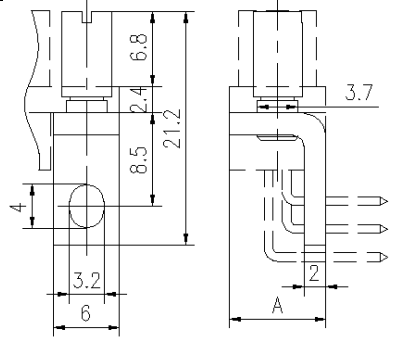
			
J29A free-end locking assembly	Available tail cover	Available fixed-end locking assembly	
L4 type	D, D1, D2 type	Type P, P1, P3, P4, P5, P8, P9, P11 ~ P16	

J29A Locking Assembly/J29A Fixed-end Locking Assembly

The fixed-end locking assembly is suitable for fixing the connector on a mounting plate or a PCB. Most of the fixed-end locking assemblies can be butt-jointed and locked with the free-end locking assembly; a few of the fixed-end locking assemblies are only applicable to the use occasions where the free-end locking assembly is not locked with it.

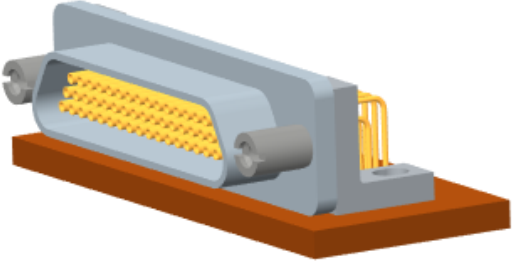
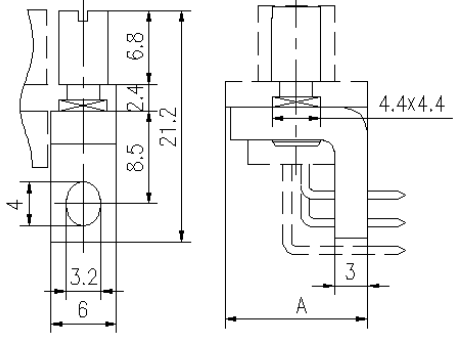
P-type locking assembly

The P-type locking assembly is used for the edge mounting of the bent PCB series products with the housing of “-A” type, and there is no mounting plate.

				
J29A fixed-end locking assembly	A	Remarks	Available free-end locking assembly	
P type	8.8	9 ~ 37 cores	Type L, L1, L3, L4	
	10.7	51 ~ 66 cores		

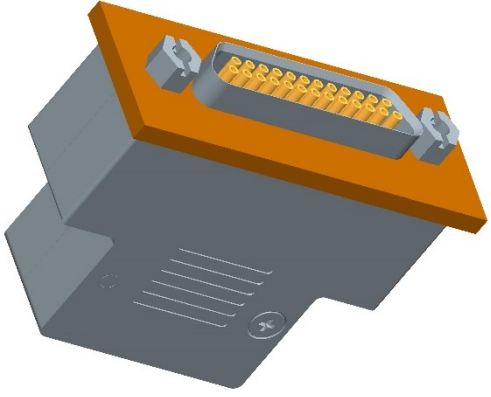
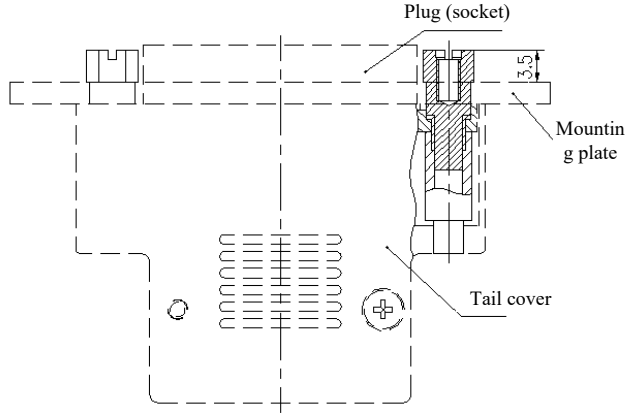
P15-type locking assembly

The P15-type locking assembly is only used for the edge mounting of J29A-XXTJW/ZKW/TJWI/ZKWI bent PCB series products, and there is no mounting plate.

				
J29A fixed-end locking assembly	A	Remarks	Available free-end locking assembly	
P15-type	13	9 ~ 37 cores	Type L, L1, L3, L4	
	14.6	51 ~ 66 cores		

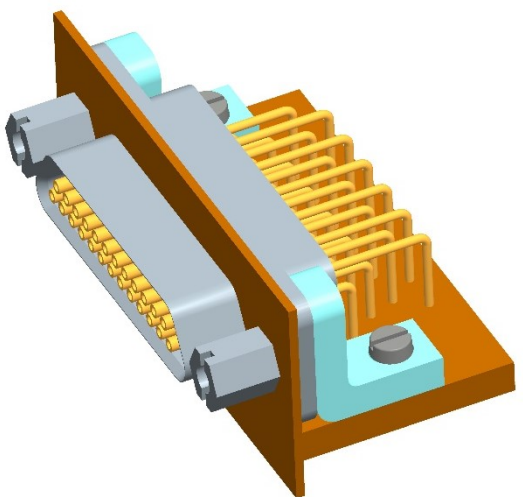
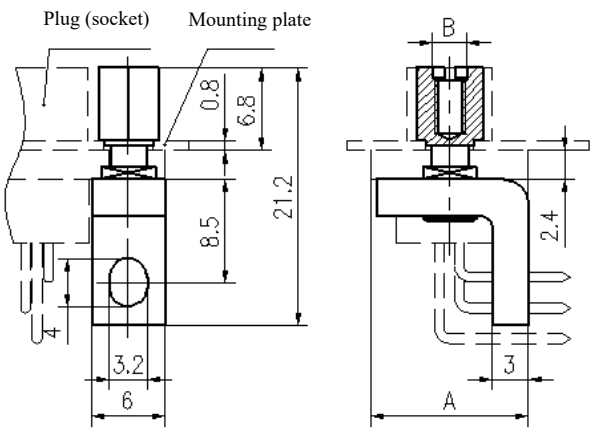
P1-type locking assembly

P1-type locking assembly is mainly used for the rear-plate installation of the crimping and welding series products that need to be equipped with the tail cover, and the thickness of the mounting plate is 2.3mm

		
J29A fixed-end locking assembly P1-type	Available tail cover D, D1, D2 type	Available free-end locking assembly Type L, L1, L3, L4

P3, P6 type locking assembly

The P3, P6 type locking assembly is only used for the rear-plate edge mounting of J29A-XXTJW/ZKW/TJWI/ZKWI bent PCB series products, and the thickness of the mounting plate is 0.8mm.

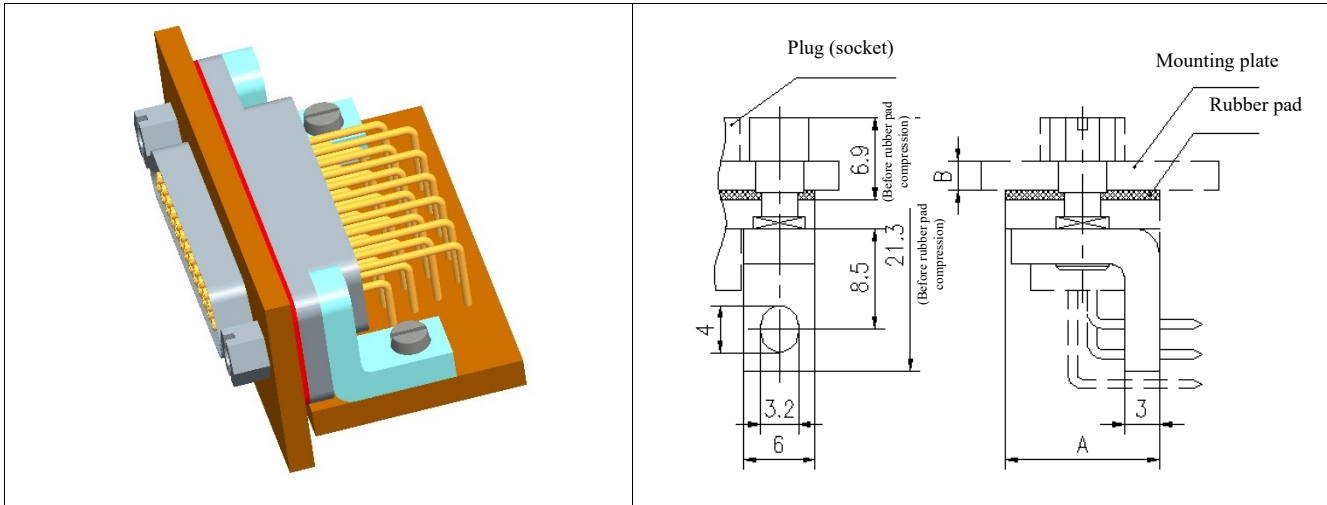
				
J29A fixed-end locking assembly	A	B	Remarks	Available free-end locking assembly
P3 type (metric thread)	13	M2.5-6H	9 ~ 37 cores	Type L, L1, L3, L4
	14.6	M2.5-6H	51 ~ 66 cores	
P6 type (inch thread)	13	0.099-48UNC-2B	9 ~ 37 cores	L2 type
	14.6	0.099-48UNC-2B	51 ~ 66 cores	

P4, P13 type locking assembly

The P4 type locking assembly is only used for the rear-plate edge mounting of J29A-XXTJW/ZKW/TJWI/ZKWI bent PCB series products, and the thickness of the mounting plate is 2.5mm.

The P13 type locking assembly is only used for the rear-plate edge mounting of J29A-XXTJW/ZKW/TJWI/ZKWI bent PCB series products, and the thickness of the mounting plate is 2mm.

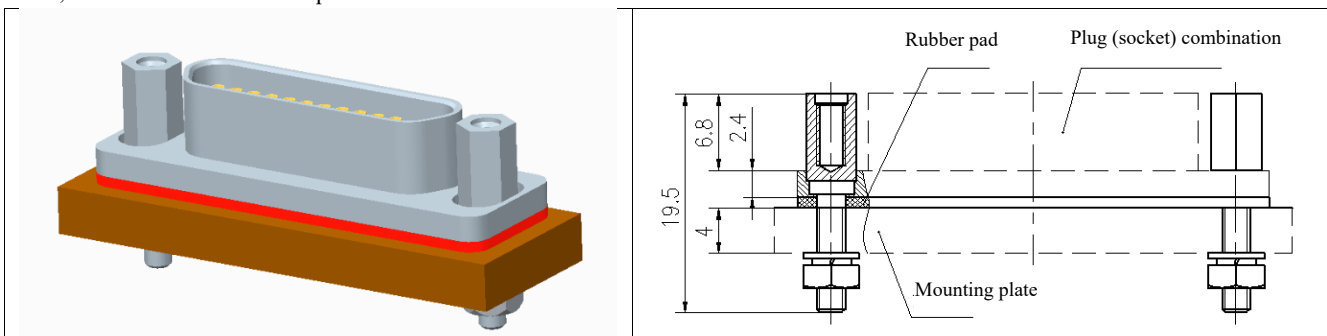
The P4 and P13 type locking assemblies are provided with rubber pads.



J29A fixed-end locking assembly	A	B	Remarks	Available free-end locking assembly
P4 type	13	2.5	9 ~ 37 cores	Type L, L1, L3, L4
	14.6		51 ~ 66 cores	
P13-type	13	2	9 ~ 37 cores	Type L, L1, L3, L4
	14.6		51 ~ 66 cores	

P5-type locking assembly

The P5 type locking assembly is used for the front-plate installation of the J29M sealed product. The thickness of the mounting plate is ≤ 4 mm, with a conductive rubber pad.



J29A fixed-end locking assembly P5 type	Available free-end locking assembly
	Type L, L1, L3, L4

P8-type locking assembly

P8-type locking assembly is mainly used for the front-plate installation, and the thickness of the mounting plate is  $\leq 4.5\text{mm}$ .

<p>J29A fixed-end locking assembly P8 type</p>	<p>Available free-end locking assembly Type L, L1, L3, L4</p>

P9, P11 type locking assembly

P9 type locking assembly is suitable for in-line PCB series products, with PCB thickness  $\leq 2.5\text{mm}$ , 8mm long support sleeve and no mounting plate.

P11 locking assembly is suitable for in-line PCB series products, with PCB 2.5mm ~ 3.5mm, 7.2mm long support sleeve and no mounting plate.

<p>J29A fixed-end locking assembly</p>	<p>A</p>	<p>B</p>	<p>Available free-end locking assembly</p>
<p>P9 type</p>	<p>27</p>	<p>8</p>	<p>Type L, L1, L3, L4</p>
<p>P11 type</p>	<p>24</p>	<p>7.2</p>	<p>Type L, L1, L3, L4</p>

P12-type locking assembly

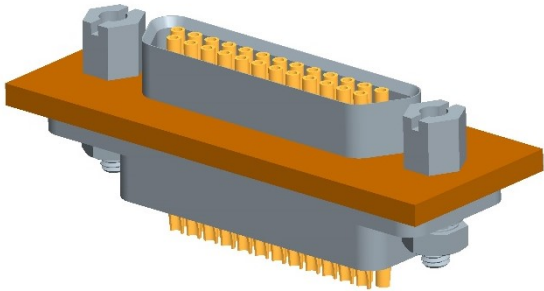
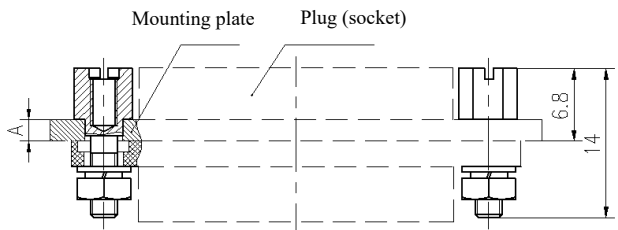
P12-type locking assembly is mainly used for front-plate installation, with interface sealing function and thread depth  $\geq 5\text{mm}$ .

<p>J29A fixed-end locking assembly P12 type</p>	<p>Available free-end locking assembly Type L, L1, L3, L4</p>		

P14, P16 type locking assembly

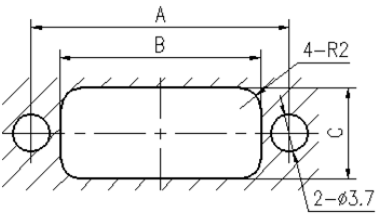
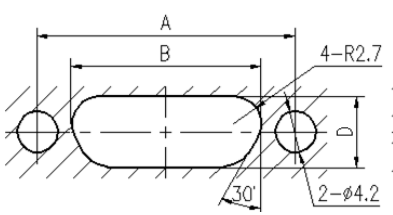
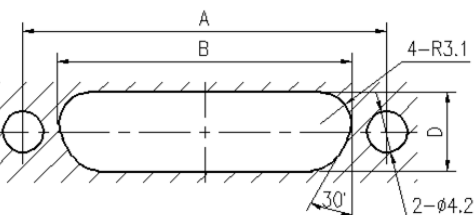
P14-type locking assembly is used for the rear-plate installation of the crimping and welding series products, and the thickness of the mounting plate is 2mm ~ 2.5mm

P16-type locking assembly is used for the rear-plate installation of the crimping and welding series products, and the thickness of the mounting plate is 1mm ~ 1.5mm

		
J29A fixed-end locking assembly	A	Available free-end locking assembly
P14-type	2 ~ 2.5	Type L, L1, L3, L4
P16-type	1 ~ 1.5	L2 type

**Opening size of J29A mounting plate**

J29A-TJ/ZK; J29A-TJH/ZKH; J29A-TJ/ZK-A; J29A-TJH/ZKH-A; J29A-TJ/ZK-A1; J29A-TJH/ZKH-A1; J29A-TJH/ZKH-A2; J29AM- TJ/ZK; J29AM- TJH/ZKH

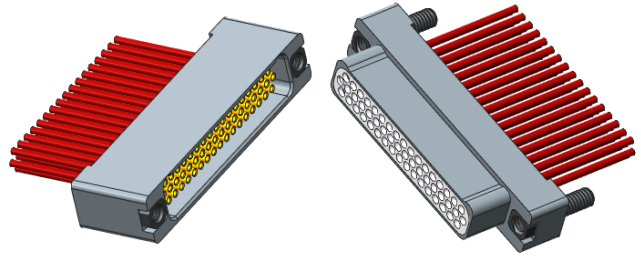
 <p>Installed in front of the board</p>				 <p>Installed behind the board</p>							
Hole size for installation in front of the board				Hole size for installation behind the board							
Number of contact cores	A	B	C	Number of contact cores	A	B	D				
9	20.1	14.4	9	9	20.1	13.3	7				
15	25.6	19.9		15	25.6	18.8					
21	31.3	17.9		21	31.3	24.5					
25	36	20.5		25	36	29.2					
31	41.8	24.3		31	41.8	35					
37	47.5	28.1	10.9	37	47.5	40.7	7.9				
51	46	26.9		51	46	39.2					
66	55.5	33.4		66	55.5	48.7		9.6			

Note: As J29M-ZK and J29M-ZKH are sealed products, although the mounting plate holes can be installed as shown above, the sealing effect may be lost because the mounting plate is a through-hole plate. Therefore, the mounting plate holes of these products should be blind threaded holes when they are installed in front of the board.

## J64 Series Micro-rectangular Electrical Connector

### Product Overview

- Comply with MIL-C-83513 General Specification for Micro-rectangular Electrical Connectors with Housing Positioning
- Adopt stranded elastic micro-pins (commonly known as twist pins)
- Contact spacing is 1 mm
- Number of cores: nine specifications of 10, 10, 16, 22, 25, 31, 37, 52, 64 and 70 cores
- The plug is installed with the pin and the socket is installed with the Jack
- The conventionally mated connectors at the free end and the fixed end are screwed and butted by the locking screw and the connecting nut
- Tail termination includes crimping wire, PCB, surface-mount and other forms
- The sectional area of the suitable crimping wire is generally  $0.1\text{mm}^2$
- It is suitable for military systems and other electronic equipment systems with lightweight and miniaturization requirements such as aerospace, aviation and weapons
- Compared with J63A, the product with the same specifications is 1mm larger in appearance, larger in rated current and better in installation operation than J63A; compared with J30J, the product has higher mechanical strength, smaller size, lighter weight and lower cost, and meets the development requirements of miniaturization and lightweight.



### Product Performance

#### Mechanical Properties

Housing	Aluminum alloy
Plating	Nickel plating
Insulator	Thermoplastic

Mechanical life	500 plugging and unplugging cycles
Contact	Gold-plated copper alloy, crimping type, PCB type, surface-mount type
Vibration	10Hz ~ 2000 Hz, $196\text{m/s}^2$

#### Electrical Performance

Contact rated current	2A
Contact resistance	$\leq 10\text{m}\Omega$
Insulation resistance	(under normal conditions) $\geq 5000\text{ M}\Omega$ Under wet conditions $\geq 1\text{ M}\Omega$

Withstand voltage	(under normal atmospheric conditions) $600\text{Vrms}$ Under low pressure (4.39 kPa), $150\text{Vrms}$
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#### Environmental Performance

Temperature range	$-55\text{ }^\circ\text{C} \sim +125\text{ }^\circ\text{C}$
Salt spray	48h
Relative humidity	98% at $40\text{ }^\circ\text{C}$

Liquid impregnation	Hydraulic fluid, diluent, refrigerant
Working air pressure	$101.33\text{KPa} \sim 4.39\text{KPa}$



## Model Designation

<b>Basic Serial Number</b>	J64	S	-	1	-	10	-	16	-	JC	(Additional Information)
<b>Product Category</b>	No description - Nickel-plated aluminum alloy S - Stainless steel passivation M - Glue-sealed										
<b>Type</b>	1 - Free-end crimping plug 2 - Free-end crimping socket 3 - Horizontally installed crimping plug 4 - Horizontally installed crimping socket 5 - Vertically installed crimping plug 6 - Vertically installed crimping socket E - Bent PCB-type plug F - Bent PCB-type socket G - In-line PCB-type plug H - In-line PCB-type socket										
<b>Number of contacts</b>	10; 16; 22; 25; 31; 37; 52; 64; 70 (The number of contacts is represented by 2 digits, and the corresponding spectrum chart is detailed in "Contact Arrangement")										
<b>Contact type</b>	13 - In-line PCB type pin, lead length 2.8mm; 14 - In-line PCB type pin, lead length 3.6mm; 15 - In-line PCB type pin, lead length 4.4mm; 16 - Crimping pin; 33 - Bent PCB type pin, lead length 2.8mm; 34 - Bent PCB type pin, lead length 3.6mm; 35 - Bent PCB type pin, lead length 4.4mm; PP - The plug is correspondingly connected with the plug; PS - The plug is correspondingly connected with the socket; 23 - In-line PCB type Jack, lead length 2.8mm; 24 - In-line PCB type Jack, lead length 3.6mm; 25 - In-line PCB type Jack, lead length 4.4mm; 26 - Crimping Jack; 43 - Bent PCB type Jack, lead length 2.8mm; 44 - Bent PCB type Jack, lead length 3.6mm; 45 - Bent PCB type Jack, lead length 4.4mm; SS - The socket is correspondingly connected with the socket										
<b>Locking assembly type</b>	JC - Slotted locking screw; JC1 - Hexagon socket locking screw; TH-connecting nut; 00 - No locking part;										
<b>Additional Information</b>	Crimping connectors should be provided with additional information on the wire, such as wire color, length, specification, etc., as shown in Table 1										

Table 1 Wire naming rules

No.	Classification feature	Classification content	Mark code
1	Wire color	R: red; W: white; M: purple; G: green; A: gray; U: blue; Y: yellow; B: black; N: orange;	R, W, M, G, A, U, Y, B, N
2	L	Connector with wires	L
3	Wire length	200, wire length value in mm	200
4	Wire specification	A: 0.1 mm <sup>2</sup> AFR-250, etc.	A, etc.
5	Additional requirements	No indication: no additional requirements 1: Wire jacket nylon sleeve 2: Wire jacket anti-wave sleeve, etc.	1, 2, etc.

Example of model designation: J64-1-10-16-JC (RL200A): J64 housing, nickel-plated aluminum alloy, free-end crimping plug, 10 cores, product with locking screw JC. (Additional information: 200 mm red AFR-250 wires with a sectional area of 0.1 mm<sup>2</sup> should be crimped to each hole.)

## Classification Table of J64 Series

Table 2 Classification of J64 Series

Connector Type	Basic Identification	Structural Features
Crimping type	Plug J64-1-XX-16-JC(JC1)	With locking screw, crimping pin
	Socket J64-2-XX-26-JC(JC1)	With locking screw, crimping Jack
	Plug J64-3-XX-16-TH	With connecting nut, crimping pin, horizontal mounting
	Socket J64-4-XX-26-TH	With connecting nut, crimping Jack, horizontal mounting
	Plug J64-5-XX-16-TH	With connecting nut, crimping pin, vertical mounting
	Socket J64-6-XX-26-TH	With connecting nut, crimping Jack, vertical mounting
In-line PCB type	Plug J64-G-XX-13-TH	With connecting nut, in-line PCB type pin, vertical mounting, lead length 2.8mm
	Socket J64-H-XX-23-TH	With connecting nut, in-line PCB type Jack, vertical mounting, lead length 2.8mm
	Plug J64-G-XX-14-TH	With connecting nut, in-line PCB type pin, vertical mounting, lead length 3.6mm
	Socket J64-H-XX-24-TH	With connecting nut, in-line PCB type Jack, vertical mounting, lead length 3.6mm
	Plug J64-G-XX-15-TH	With connecting nut, in-line PCB type pin, vertical mounting, lead length 4.4mm
	Socket J64-H-XX-25-TH	With connecting nut, in-line PCB type Jack, vertical mounting, lead length 4.4mm
Bent PCB type	Plug J64-E-XX-33-TH	With connecting nut, bent PCB type pin, horizontal mounting, lead length 2.8mm
	Socket J64-F-XX-43-TH	With connecting nut, bent PCB type Jack, horizontal mounting, lead length 2.8mm
	Plug J64-E-XX-34-TH	With connecting nut, bent PCB type pin, horizontal mounting, lead length 3.6mm
	Socket J64-F-XX-44-TH	With connecting nut, bent PCB type Jack, horizontal mounting, lead length 3.6mm
	Plug J64-E-XX-35-TH	With connecting nut, bent PCB type pin, horizontal mounting, lead length 4.4mm
	Socket J64-F-XX-45-TH	With connecting nut, bent PCB type Jack, horizontal mounting, lead length 4.4mm

## Instructions for User Selection

J64 series products are screwed by threads, and the process of plugging and unplugging should be gentle, without impact on the product, which is conducive to protecting the product and peripheral components. Therefore, in general, when the mating connector is selected, one end shall be provided with connecting nuts (TH), and the other end shall be provided with locking screws (JC, JC1). In addition, the following matters should be known when selecting J64 products:

1. Crimping connectors are delivered with wires, and the user shall confirm the specification, color and length of the wires when selecting them. See Table 1 for the naming rules of the wires;
2. When the plug is connected with the socket, it is necessary to alternately screw the locking screws at both ends while inserting, and it is not allowed to insert forcefully without screwing the locking screws, so as not to damage the product;
3. If other forms of products are ordered, please contact our technical staff to clarify the product model.

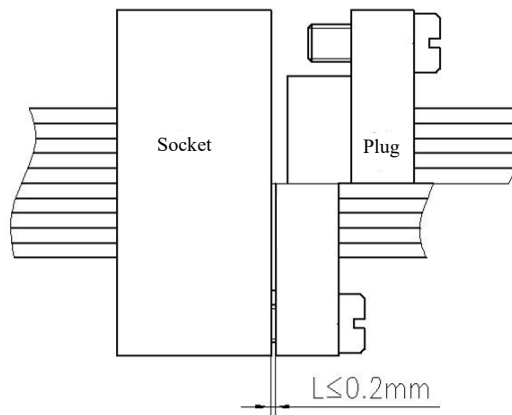
**J64 Series Contact Arrangement (View of Pin-mounted Insulator Insertion Surface)**

10 cores		16 cores	
22 cores		25 cores	
31 cores		37 cores	
52 cores			
64 cores			
70 cores			

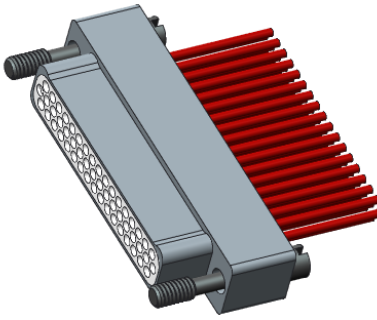
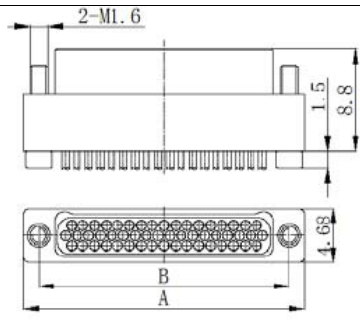
**Overall and Installation Dimensions**

[Insertion Dimension of Plug and Socket]

When the electrical connector is completely inserted, the clearance between the plug flange face and the end face of the socket housing shall not be greater than 0.2 mm.



[J64-1-XX-16-JC crimping plug with locking screws]

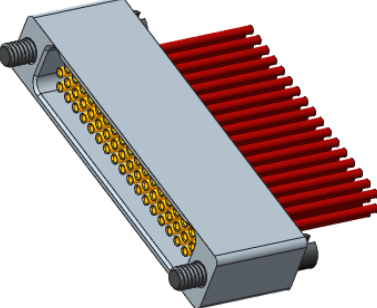
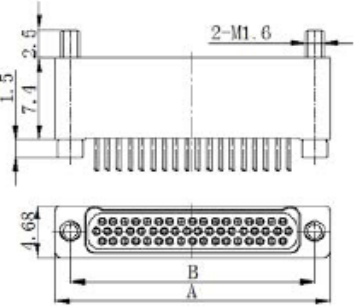
		
	Number of cores	A
10	10.25	7.79
16	12.25	9.79
22	14.25	11.79
25	15.25	12.79
31	17.25	14.79
37	19.25	16.79
52	24.25	21.79
64	28.25	25.79
70	30.25	27.79

Suitable for the free-end connector, not mounted, and butted with the socket with connecting nuts;

Locking parts include: JC slotted locking screw;

JC1 hexagon socket locking assembly.

[J64-2-XX-26-JC crimping socket with locking screws]

		
	Number of cores	A
10	10.25	7.79
16	12.25	9.79
22	14.25	11.79
25	15.25	12.79
31	17.25	14.79
37	19.25	16.79
52	24.25	21.79
64	28.25	25.79
70	30.25	27.79

Suitable for the free-end connector, not mounted, and butted with the plug with connecting nuts;

Locking parts include: JC slotted locking screw;

JC1 hexagon socket locking assembly.

[J64-3-XX-16-TH horizontally-mounted crimping plug with connecting nuts]

<table border="1"> <thead> <tr> <th>Number of cores</th> <th>A</th> <th>B</th> </tr> </thead> <tbody> <tr><td>10</td><td>10.25</td><td>7.79</td></tr> <tr><td>16</td><td>12.25</td><td>9.79</td></tr> <tr><td>22</td><td>14.25</td><td>11.79</td></tr> <tr><td>25</td><td>15.25</td><td>12.79</td></tr> <tr><td>31</td><td>17.25</td><td>14.79</td></tr> <tr><td>37</td><td>19.25</td><td>16.79</td></tr> <tr><td>52</td><td>24.25</td><td>21.79</td></tr> <tr><td>64</td><td>28.25</td><td>25.79</td></tr> <tr><td>70</td><td>30.25</td><td>27.79</td></tr> </tbody> </table>	Number of cores	A	B	10	10.25	7.79	16	12.25	9.79	22	14.25	11.79	25	15.25	12.79	31	17.25	14.79	37	19.25	16.79	52	24.25	21.79	64	28.25	25.79	70	30.25	27.79		
Number of cores	A	B																														
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64	28.25	25.79																														
70	30.25	27.79																														

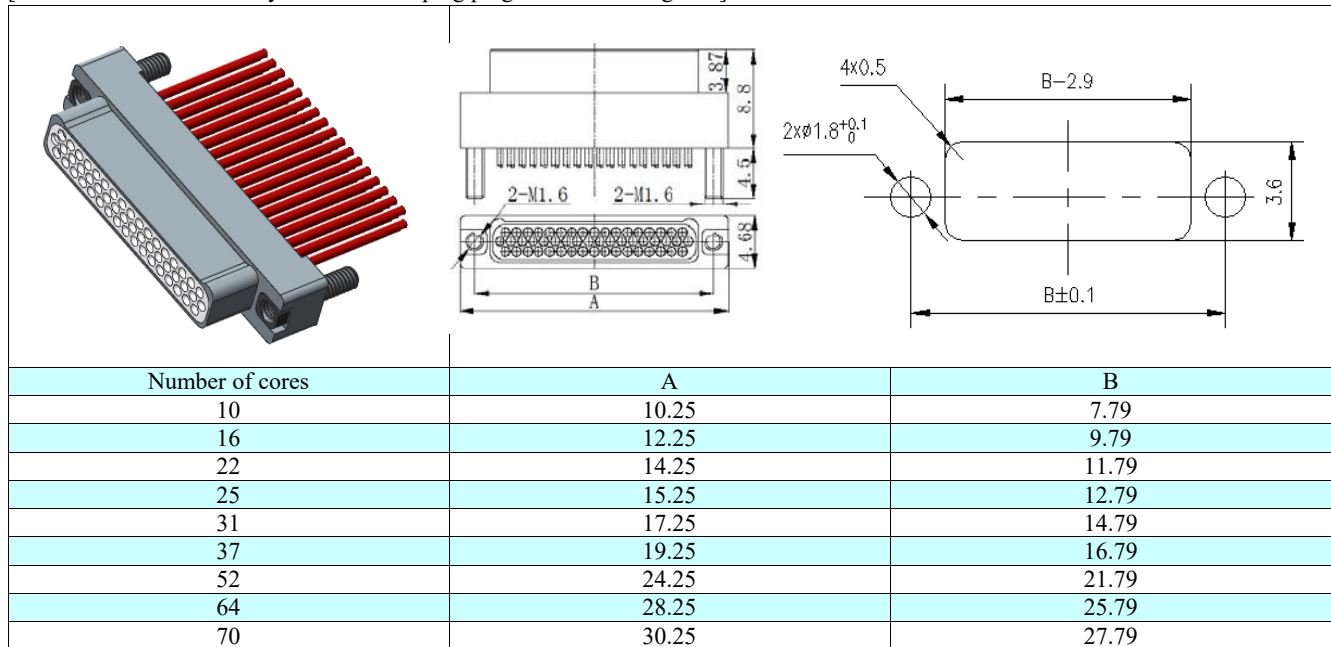
Suitable for the fixed-end connector, horizontally mounted, and butted with the socket with locking screws.

[J64-4-XX-26-TH horizontally-mounted crimping socket with connecting nuts]

<table border="1"> <thead> <tr> <th>Number of cores</th> <th>A</th> <th>B</th> </tr> </thead> <tbody> <tr><td>10</td><td>10.25</td><td>7.79</td></tr> <tr><td>16</td><td>12.25</td><td>9.79</td></tr> <tr><td>22</td><td>14.25</td><td>11.79</td></tr> <tr><td>25</td><td>15.25</td><td>12.79</td></tr> <tr><td>31</td><td>17.25</td><td>14.79</td></tr> <tr><td>37</td><td>19.25</td><td>16.79</td></tr> <tr><td>52</td><td>24.25</td><td>21.79</td></tr> <tr><td>64</td><td>28.25</td><td>25.79</td></tr> <tr><td>70</td><td>30.25</td><td>27.79</td></tr> </tbody> </table>	Number of cores	A	B	10	10.25	7.79	16	12.25	9.79	22	14.25	11.79	25	15.25	12.79	31	17.25	14.79	37	19.25	16.79	52	24.25	21.79	64	28.25	25.79	70	30.25	27.79		
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52	24.25	21.79																														
64	28.25	25.79																														
70	30.25	27.79																														

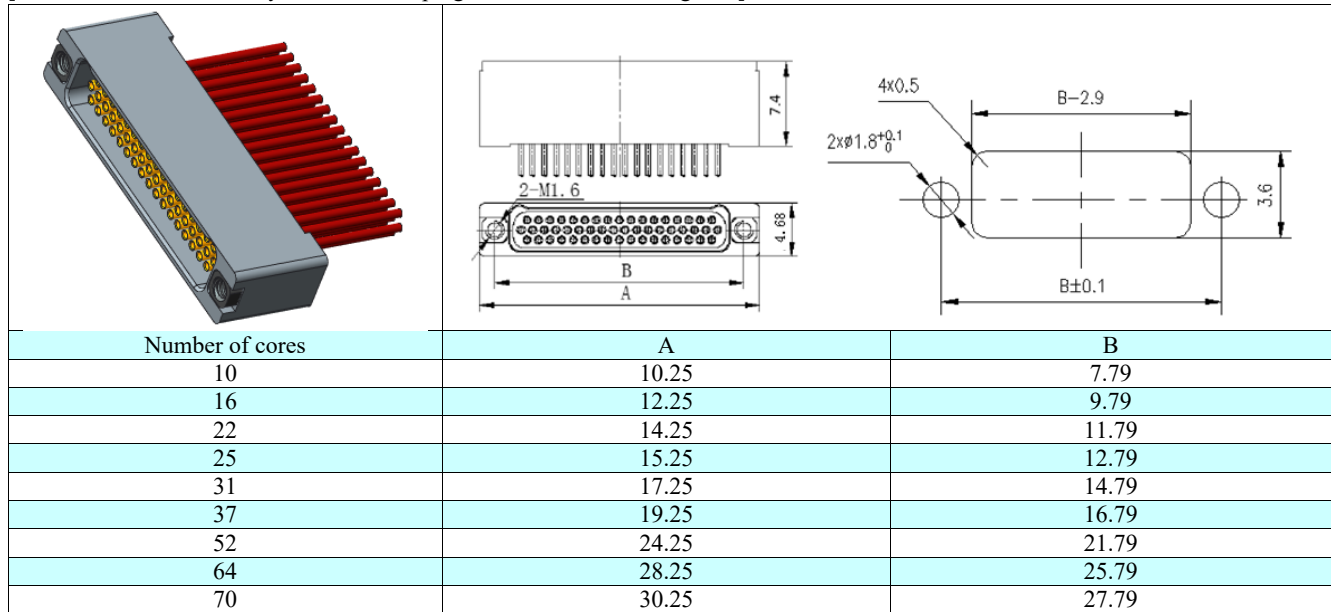
Suitable for the fixed-end connector, horizontally mounted, and butted with the plug with locking screws.

[J64-5-XX-16-TH vertically-mounted crimping plug with connecting nuts]



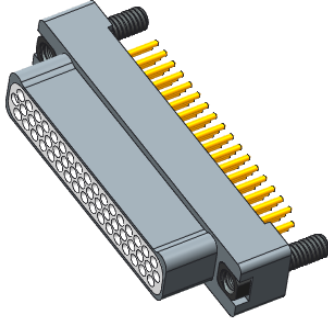
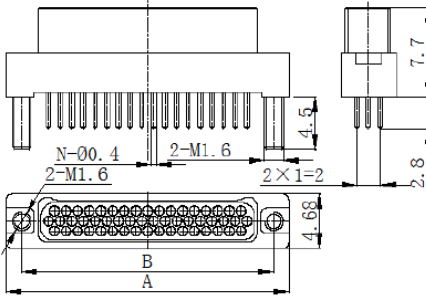
Suitable for the fixed-end connector, vertically mounted, and butted with the socket with locking screws.

[J64-6-XX-26-TH vertically-mounted crimping socket with connecting nuts]



Suitable for the fixed-end connector, vertically mounted, and butted with the plug with locking screws.

[J64-G-XX-13 (14) (15) - TH in-line PCB-end plug]

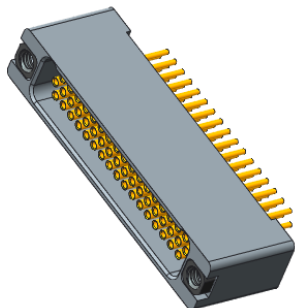
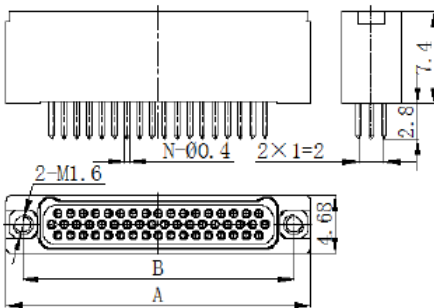
		
Number of cores	A	B
10	10.25	7.79
16	12.25	9.79
22	14.25	11.79
25	15.25	12.79
31	17.25	14.79
37	19.25	16.79
52	24.25	21.79
64	28.25	25.79
70	30.25	27.79

The lead has three length specifications: the termination form 13 represents the lead length of 2.8 mm;

The termination form 14 represents the lead length of 3.6 mm;

The termination form 15 represents the lead length of 4.4 mm;

[J64-H-XX-23 (24) (25) - TH in-line PCB-end socket]

		
Number of cores	A	B
10	10.25	7.79
16	12.25	9.79
22	14.25	11.79
25	15.25	12.79
31	17.25	14.79
37	19.25	16.79
52	24.25	21.79
64	28.25	25.79
70	30.25	27.79

The lead has three length specifications: the termination form 23 represents the lead length of 2.8 mm;

The termination form 24 represents the lead length of 3.6 mm;

The termination form 25 represents the lead length of 4.4 mm;

Hole size of J64 series in-line PCB plug (grid spacing  $1 \times 1$ ): J64-G-XX-13 (14) (15)-TH;

The hole size of the pin is  $\Phi 0.5_{+0}^{+0.1}$ , and the size of the mounting hole is  $\Phi 1.8_{+0}^{+0.12}$  (viewed from the threading direction of the PCB contact).

J64-G-10-13 (14) (15)-TH	J64-G-16-13 (14) (15)-TH
J64-G-22-13 (14) (15)-TH	J64-G-25-13 (14) (15)-TH
J64-G-31-13 (14) (15)-TH	J64-G-37-13 (14) (15)-TH
J64-G-52-13 (14) (15)-TH	J64-G-64-13 (14) (15)-TH
J64-G-70-13 (14) (15)-TH	

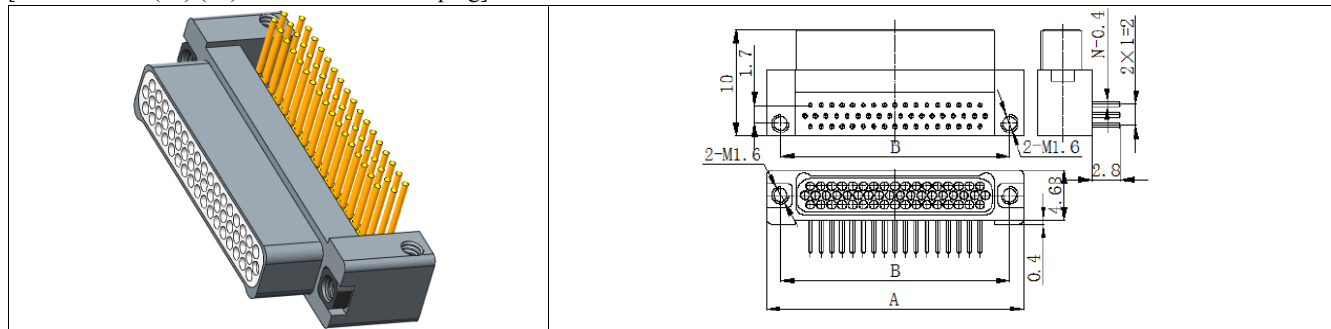


Hole size of J64 series in-line PCB socket grid spacing 1 × 1): J64-H-XX-13 (14) (15)-TH;

The hole size of the pin is  $\Phi 0.5_{-0.1}^{+0.1}$ , and the size of the mounting hole is  $\Phi 1.8_{-0.12}^{+0.12}$  (viewed from the threading direction of the PCB contact).

<p style="text-align: center;">J64-H-10-13 (14) (15)-TH</p>	<p style="text-align: center;">J64-H-16-13 (14) (15)-TH</p>
<p style="text-align: center;">J64-H-22-13 (14) (15)-TH</p>	<p style="text-align: center;">J64-H-25-13 (14) (15)-TH</p>
<p style="text-align: center;">J64-H-31-13 (14) (15)-TH</p>	<p style="text-align: center;">J64-H-37-13 (14) (15)-TH</p>
<p style="text-align: center;">J64-H-52-13 (14) (15)-TH</p>	<p style="text-align: center;">J64-H-64-13 (14) (15)-TH</p>
<p style="text-align: center;">J64-H-70-13 (14) (15)-TH</p>	

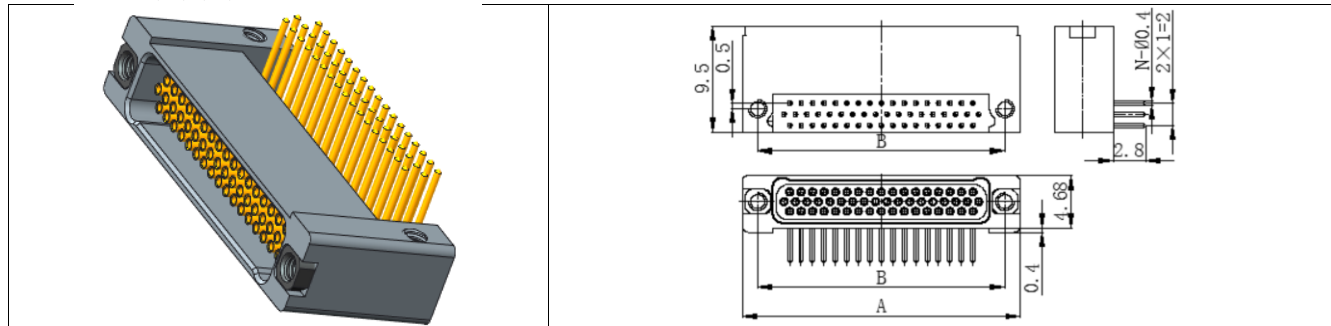
[J64-E-XX-33 (34) (35) - TH bent PCB-end plug]



Number of cores	A	B
10	10.25	7.79
16	12.25	9.79
22	14.25	11.79
25	15.25	12.79
31	17.25	14.79
37	19.25	16.79
52	24.25	21.79
64	28.25	25.79
70	30.25	27.79

The lead has three length specifications: the termination form 33 represents the lead length of 2.8 mm;  
 The termination form 34 represents the lead length of 3.6 mm;  
 The termination form 35 represents the lead length of 4.4 mm;

[J64-F-XX-43 (44) (45) - TH bent PCB-end socket]



Number of cores	A	B
10	10.25	7.79
16	12.25	9.79
22	14.25	11.79
25	15.25	12.79
31	17.25	14.79
37	19.25	16.79
52	24.25	21.79
64	28.25	25.79
70	30.25	27.79

The lead has three length specifications: the termination form 43 represents the lead length of 2.8 mm;  
 The termination form 44 represents the lead length of 3.6 mm;  
 The termination form 45 represents the lead length of 4.4 mm;

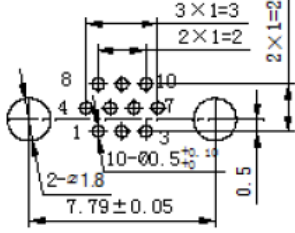
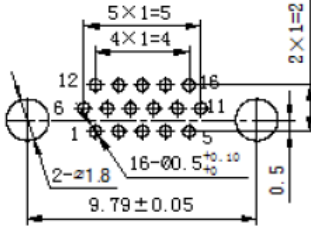
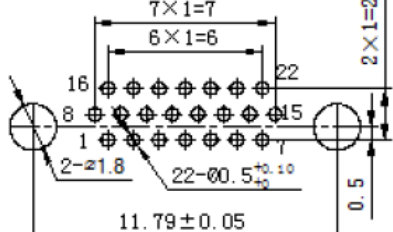
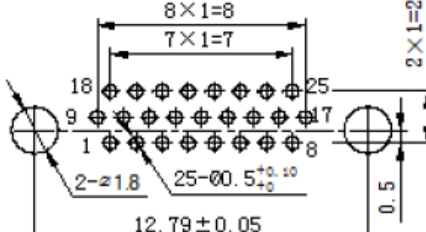
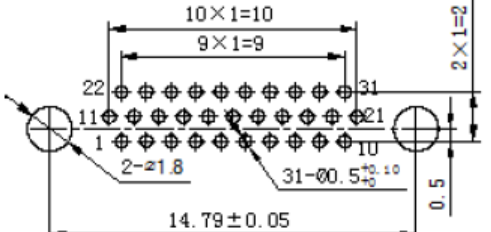
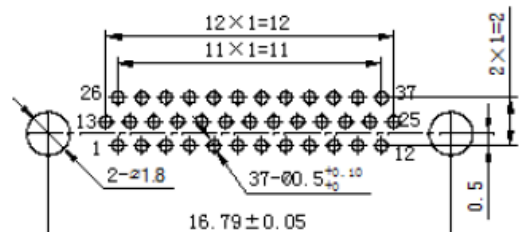
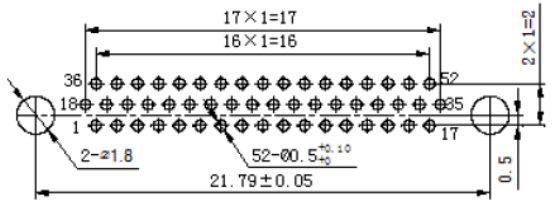
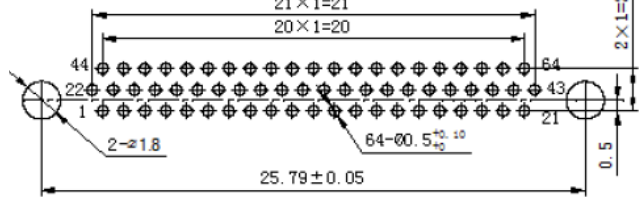
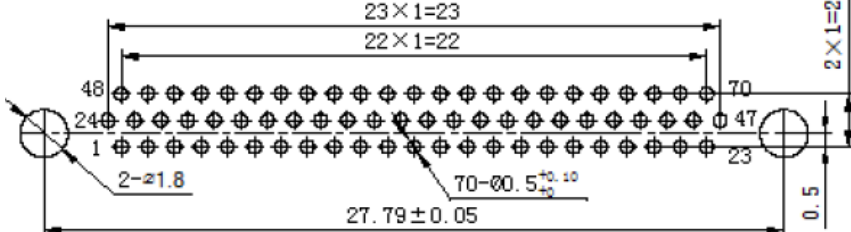
Hole size of J64 series bent PCB plug (grid spacing 1 × 1): J64-E-XX-33 (34) (35)-TH;

The hole size of the pin is  $\Phi 0.5_{-0.01}^{+0.1}$ , and the size of the mounting hole is  $\Phi 1.8_{-0.012}^{+0.12}$  (viewed from the threading direction of the PCB contact).

J64-E-10-33 (34) (35)-TH	J64-E-16-33 (34) (35)-TH
J64-E-22-33 (34) (35)-TH	J64-E-25-33 (34) (35)-TH
J64-E-31-33 (34) (35)-TH	J64-E-37-33 (34) (35)-TH
J64-E-52-33 (34) (35)-TH	J64-E-64-33 (34) (35)-TH
J64-E-70-33 (34) (35)-TH	

Hole size of J64 series bent PCB socket grid spacing 1 × 1): J64-F-XX-43 (44) (45)-TH;

The hole size of the pin is  $\Phi 0.5^{+0.1}$ , and the size of the mounting hole is  $\Phi 1.8^{+0.12}$  (viewed from the threading direction of the PCB contact).

<p style="text-align: center;">J64-F-10-43 (44) (45)-TH</p> 	<p style="text-align: center;">J64-F-16-43 (44) (45)-TH</p> 
<p style="text-align: center;">J64-F-22-43 (44) (45)-TH</p> 	<p style="text-align: center;">J64-F-25-43 (44) (45)-TH</p> 
<p style="text-align: center;">J64-F-31-43 (44) (45)-TH</p> 	<p style="text-align: center;">J64-F-37-43 (44) (45)-TH</p> 
<p style="text-align: center;">J64-F-52-43 (44) (45)-TH</p> 	<p style="text-align: center;">J64-F-64-43 (44) (45)-TH</p> 
<p>J64-F-70-43 (44) (45)-TH</p>	
	

## Micro-rectangular Cable Network

Since 2006, the company has developed and produced cable assembly products based on connector development technology. In terms of micro-rectangular cable network, the company produces single-branch cable, multi-branch cable, large three-dimensional cable network and other cable assembly products according to the needs of users. The company's cable assembly products have superior performance indexes and can adapt to the special requirements of various complex natural environments and mechanical environments, such as low temperature, high temperature, lead shielding, and 360° shielding, rainproof, watertight, flame proof, etc.

Micro-rectangular cable network assembly products are widely used in high-end customers in aerospace, aviation, electronics, ships, weapons and other fields, mainly for the development and matching of spacecraft, satellites, launch vehicles, missiles, radar and other types of weapons products.



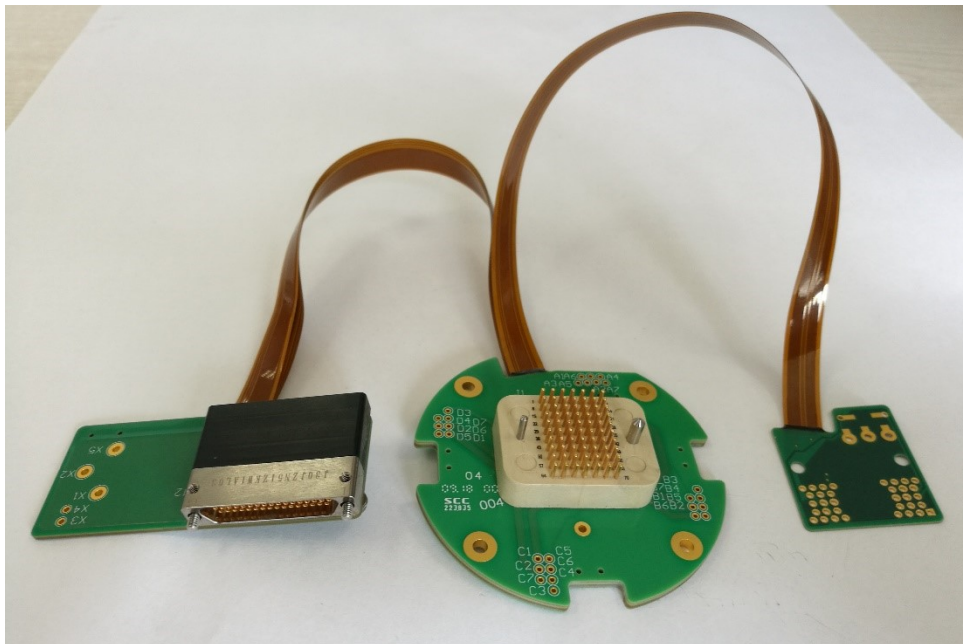
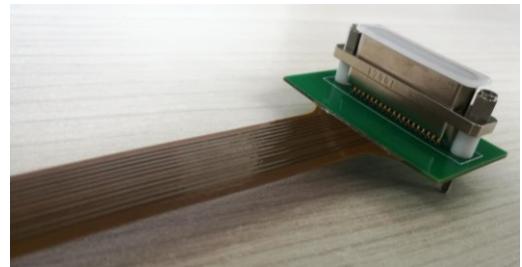
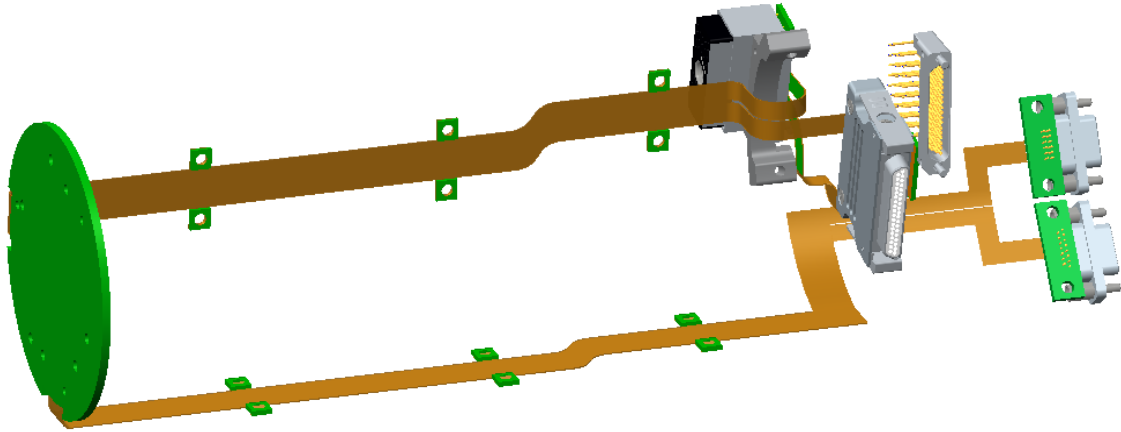
Perfect cable network development, production and testing platform



Micro-rectangular multi-branch cables

## Rigid-flex PCB cable network

Due to the trend and reality of miniaturization of models, the traditional cable network can not fully meet the interconnection requirements within and between single machines. Our company makes use of the characteristics of flexible and rigid board, such as bending in space and thin thickness of flexible board, so that signals can be transmitted along the inner wall of the bomb and in a narrow space. According to the requirements of module interface, we select appropriate PCB type connectors to weld with flexible and rigid boards, and insert the cable network of rigid-flex PCB with each module, so as to realize the interconnection of signals between modules inside the bomb.

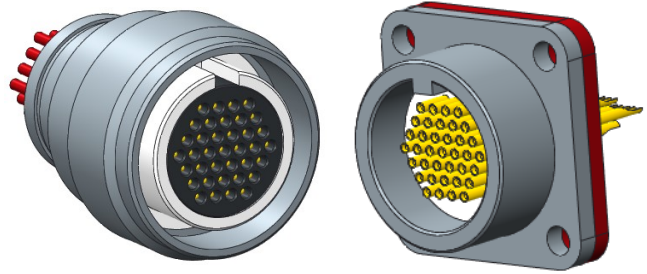


Rigid-flex PCB

## Y34M Series Micro-circular Electrical Connector

### Product Overview

- In-line micro-circular electrical connector;
- The contact adopting flexible twist pins and rigid Jack structure;
- Small in size, light in weight, easy to use and reliable in
- Number of cores: seven specifications of 4, 7, 11, 19, 37, 55 and
- Two locking modes of thread locking and push-pull locking are
- The flange of Y34M product has two types: Diamond flange and
- There are two kinds of plating, one is nickel plating and the other is cadmium plating;
- Execute enterprise standard: Q/Ag 1.363 Detailed Specification for Y34M Series Micro-circular Electrical Connectors.



### Product Performance

#### Mechanical Properties

Housing	Copper alloy
Plating	Nickel plating, Cadmium plating
Insulator	Thermoplastic
Contact	Gold-plated copper alloy, crimping type, welding type, PCB type

Mechanical life	500 plugging and unplugging cycles
Vibration	Frequency 10 ~ 2000 Hz, Acceleration 196 m/s <sup>2</sup>
Impact	735m/s <sup>2</sup>

#### Electrical Performance

Contact resistance and rated current of contacts

Contact Specification	Contact resistance mΩ		Rated current A
	Before lifetime	After lifetime	
Twist pins	≤10	≤20	3

Magnetic permeability	Not more than 2.0
Insulation resistance	under normal conditions ≥ 5000 MΩ; under damp and hot conditions ≥ 1 MΩ
Withstand voltage	under normal conditions ≥ 800Vrms; under damp and hot conditions ≥ 360Vrms, Under low pressure conditions ≥ 150Vrms

#### Environmental Performance

Temperature range	-65 °C ~ +125 °C
Salt spray	48h

Relative humidity	90% ~ 95% at 40 °C
Working air pressure	101.33 kPa ~ 4.39 kPa

### Model Designation

	Y34M	I	-	7	P	H	A	-	G	F
<b>Code of main designation</b>	Y34M: Copper alloy housing									
<b>Number of keyways</b>	I - 1 keyway No indication: 3 keyways									
<b>Number of contacts</b>	4, 7, 11, 19, 37, 55, 85									
<b>Contact type</b>	P - Pin S - Jack									
<b>Tail type</b>	H - Crimping type S - Welding cup type L - In-line PCB W - Bent PCB									
<b>Accessories</b>	A - Housing with shielded crimp ring B - Housing with tail cover									
<b>Housing plating</b>	No indication - Nickel plating G - Cadmium plating									
<b>Variant</b>	No indication - The socket housing flange is diamond F - The socket housing flange is square A - The plug is provided with a rain cover, and the socket housing flange is circular									

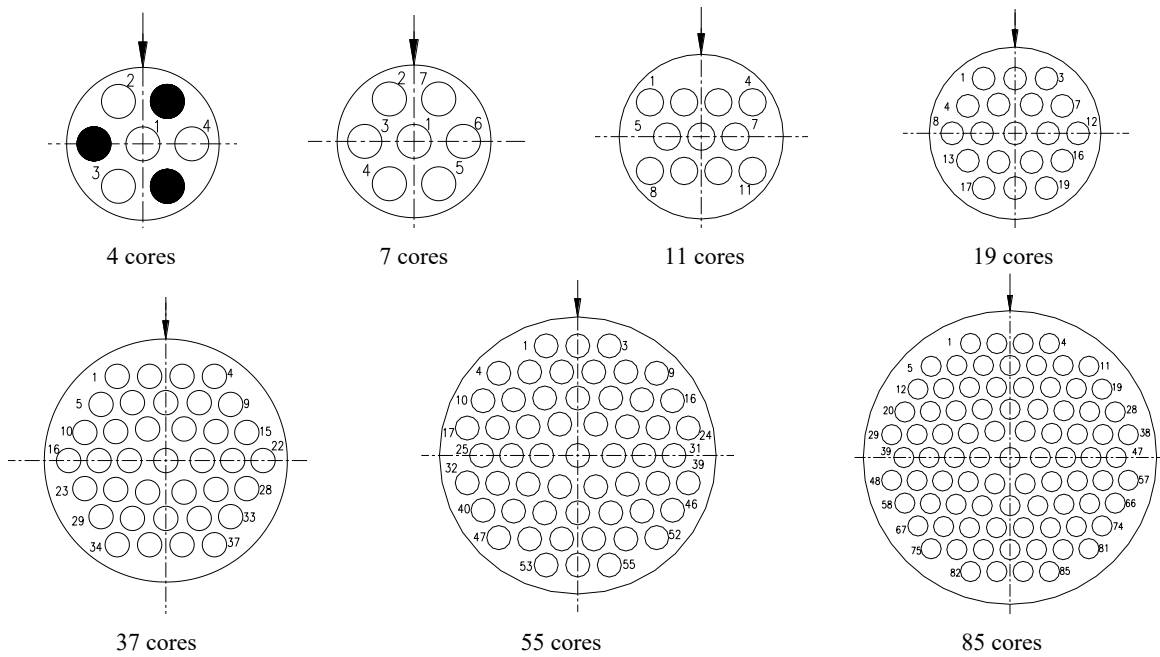
Table 3

No.	Classification feature	Classification content	Mark code
1	Wire color	R: red; W: white; M: purple; G: green; A: gray; U: blue; Y: yellow; B: black; N: orange;	R, W, M, G, A, U, Y, B, N
2	L	Connector with wires	L
3	Wire length	1000: wire length value in mm	1000
4	Wire specification	A: 0.15mm <sup>2</sup> AFR-250 B: 0.12mm <sup>2</sup> AFR-250 D: 0.15mm <sup>2</sup> AFRP-250 F: 0.15mm <sup>2</sup> AF-250 etc.	A, B, D, F etc.
5	Additional requirements	No indication: no additional requirements 1: Wire jacket nylon sleeve 2: Wire jacket anti-wave sleeve 3: Wire jacket anti-wave sleeve and nylon sleeve 4: Marker at the end of wire etc.	1, 2,3, 4, etc.

Model example: Y34MI-7PHA-F (WL300A)

The above marks indicate that the number of contacts of the product is 7, and the contact is a pin; the tail end of the contact is changed into crimping type, and the housing is provided with a shielded crimp ring; the wire specification is AFR-250, the cross-sectional area of the wire core is 0.15mm<sup>2</sup>, the length is 300, and the color is white; the anti-misinsertion structure is a keyway Y34M product.

**Y34M Spectrum Arrangement (View of Pin-mounted Insulator Insertion Surface)**



- Notes:
1. The above hole position arrangement is the hole position arrangement of the butt end of the plug (built-in pin);
  2. The position indicated by the arrow is the position of the main keyway;
  3. ● indicates no contact.



### Classification of Y34M Series Plug and Socket

Type of Plug and Socket		Basic Identification	Structural Features
Crimping type	Basic type	Plug Y34M-PH Socket Y34M-SH-F	Copper alloy housing, square socket flange, electroless nickel plating, wire crimping, three keyways
		Plug Y34MI-PH Plug Y34MI-SH-F	One keyway, compared with Y34M-PH/SH-F
	Variant	Socket Y34M-SH	Compared with Y34M-SH-F, the socket flange is diamond
		Socket Y34MI-SH	One keyway, compared with Y34M-SH
Welding type	Basic type	Plug Y34M-PS Socket Y34M-SS-F	Compared with Y34M-PH/SH-F, the contact termination is welding cup type
	Variant	Socket Y34M-SS	Compared with Y34M-SS-F, the socket flange is diamond
		Socket Y34MI-SS	One keyway, compared with Y34M-SS
In-line PCB type	Basic type	Plug Y34M-PL Socket Y34M-SL-F	In-line PCB type, compared with Y34M-PH/SH-F
		Plug Y34MI-PL Socket Y34MI-SL-F	One keyway, compared with Y34M-PL/SL-F
	Variant	Socket Y34M-SL	Compared with Y34M-SL-F, the socket flange is diamond
		Socket Y34MI-SL	One keyway, compared with Y34M-SL
Bent PCB type	Basic type	Plug Y34M-PW Socket Y34M-SW	Bent PCB type, compared with Y34M-PH/SH
		Plug Y34MI-PW Socket Y34MI-SW	One keyway, compared with Y34M-PW/SW
	Variant	Socket Y34M-SW	Compared with Y34M-SW, the socket flange is diamond
		Socket Y34MI-SW	One keyway, compared with Y34M-SW

### Instructions for Product Selection

Y34M series products are micro-circular electrical connectors with keyway housing positioning, and the contacts are flexible pin and rigid Jack structure. The products are available in various forms such as crimping type, welding type and PCB type, which can be used together. Any type of plug and socket with the same number of cores can be used together.

When selecting the crimping connector, it is necessary to determine the color and length of the wire, whether the wire harness needs to be shielded, and whether the nylon sleeve is needed. If the user has other special requirements for the wire brand and wiring mode of the product, he should confirm with the company's technicians and confirm the product model before ordering.

If most of the holes of the product need to be connected with wires with thicker outer diameter, it should be considered whether the glue-filling cavity and clamp assembly of the product have enough accommodation space, and the conclusion can only be drawn after trial assembly.

For the treatment of empty points in the product, if there is no technical agreement or no consensus has been reached before, the empty points shall be blocked with jacks or pins that are not crimped with wires.

### Operation Precautions

When installing, fix the socket flange on the mounting panel with screws.

The electrical connector is connected by screw thread. When connecting, align the positioning rib groove on the plug/socket first. After the initial connection, slowly rotate the connecting cap on the plug clockwise until it is tightened. At this time, the plug/socket is connected in place.

When the electrical connector is separated, slowly turn the connecting cap on the plug counterclockwise until it is separated

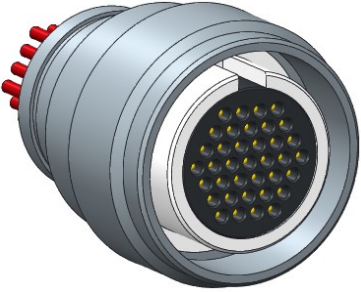
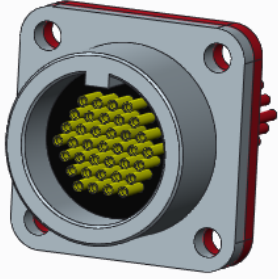
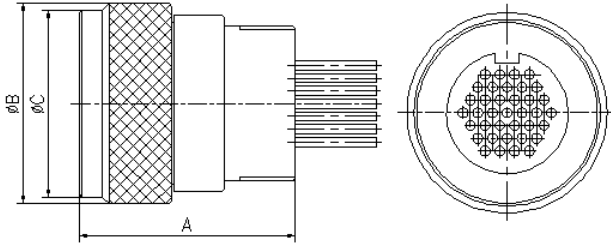
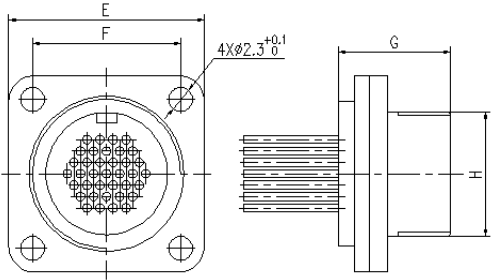
The product is strictly prohibited to contact with acid, alkali and other polar solvents during transportation, storage and use.

When the product is not connected for a long time, it is necessary to cover the dust cover.

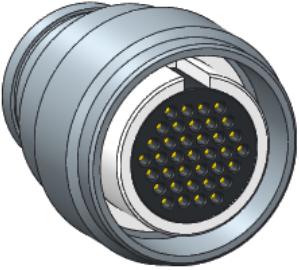
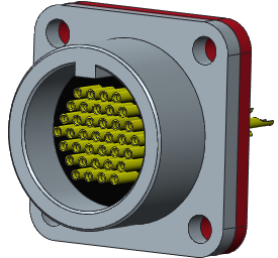
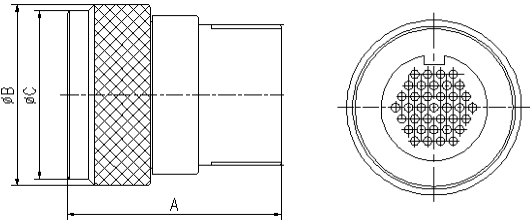
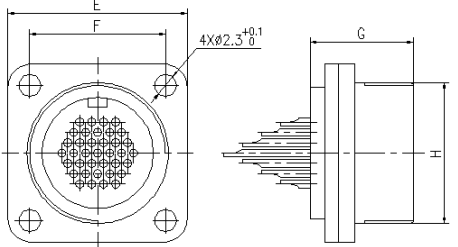
The welding temperature shall be no more than 280 °C and the welding time shall be no more than 3s when wire welding is performed on the welded product.

### Overall and Installation Dimensions

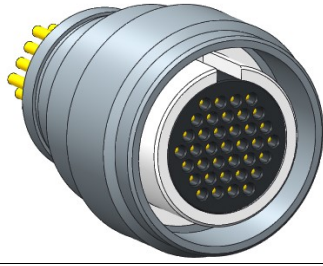
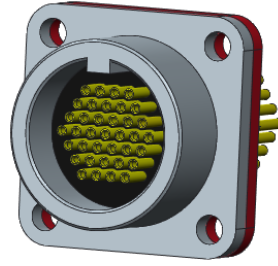
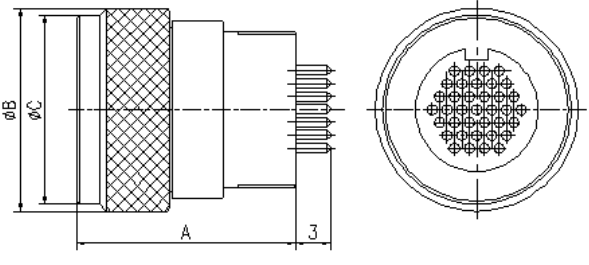
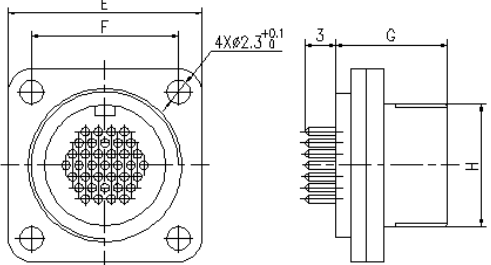
Y34M crimping type: plug Y34M-PH/Y34MI-PH/square flange socket Y34M-SH-F/Y34MI-SH-F

Plug: Y34M-PH/Y34MI-PH				Socket: Y34M-SH-F/Y34MI-SH-F			
							
							
Number of cores	A (mm)	B (mm)	C (mm)	E (mm)	F (mm)	G (mm)	H
4	10.2	11	9	16.5	11.5	10.9	M8×1-6h
7							M10×1-6h
11	13	13.8	11	18.5	13.5		M10×1-6h
37	19.5	17.3	16.1	19	14		M15×1-6h

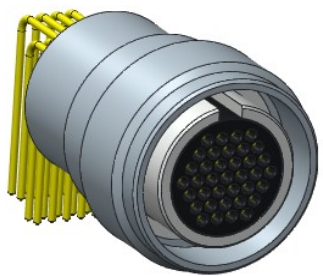
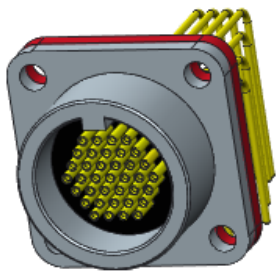
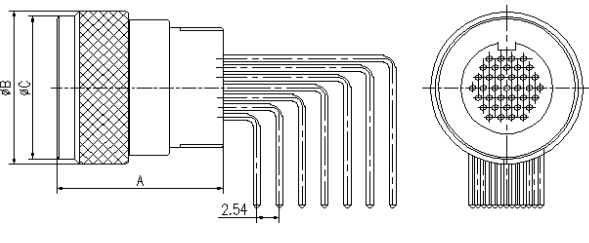
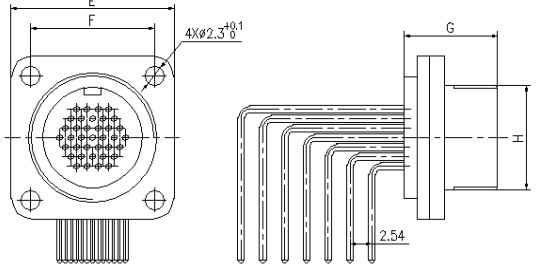
Y34M welding type Y34M-PS/Y34MI-PS Y34M-SS-F/Y34MI-SS-F

Plug: Y34M-PS/Y34MI-PS				Socket: Y34M-SS-F/Y34MI-SS-F			
							
							
Number of cores	A (mm)	B (mm)	C (mm)	E (mm)	F (mm)	G (mm)	H
4	10.2	11	9	16.5	11.5	10.9	M8×1-6h
7							M10×1-6h
11	13	13.8	11	18.5	13.5		M10×1-6h
37	19.5	17.3	16.1	19	14		M15×1-6h

Y34M in-line PCB type Y34M-PL/Y34MI-PL Y34M-SL-F/Y34MI-SL-F

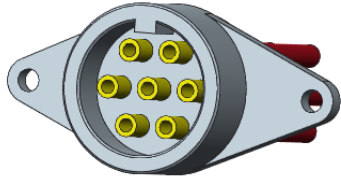
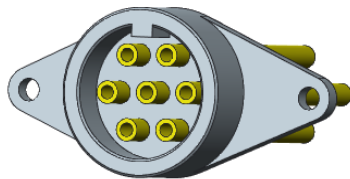
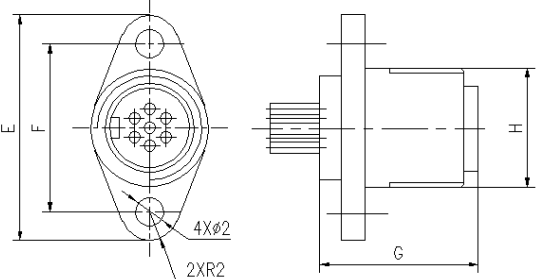
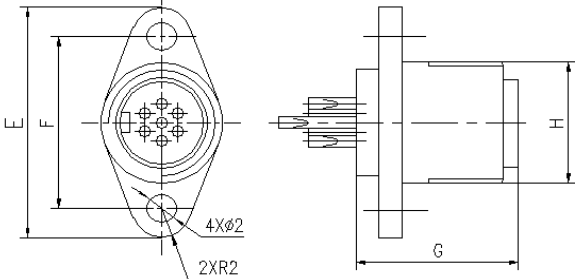
Plug: Y34M-PL/Y34MI-PL				Socket: Y34M-SL-F/Y34MI-SL-F			
							
							
Number of cores	A (mm)	B (mm)	C (mm)	E (mm)	F (mm)	G (mm)	H
4	10.2	11	9	16.5	11.5	10.9	M8×1-6h
7							M10×1-6h
11	13	13.8	11	18.5	13.5		M15×1-6h
37	19.5	17.3	16.1	19	14		

Y34M bent PCB type Y34M-PW/Y34MI-PW Y34M-SW-F/Y34MI-SW-F

Plug: Y34M-PW/Y34MI-PW				Socket: Y34M-SW-F/Y34MI-SW-F			
							
							
Number of cores	A (mm)	B (mm)	C (mm)	E (mm)	F (mm)	G (mm)	H
4	10.2	11	9	16.5	11.5	10.9	M8×1-6h
7							M10×1-6h
11	13	13.8	11	18.5	13.5		M15×1-6h
37	19.5	17.3	16.1	19	14		

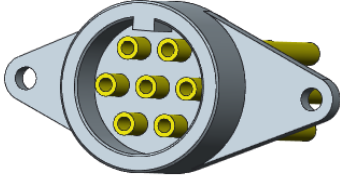
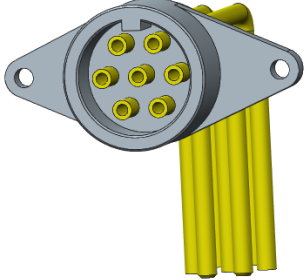
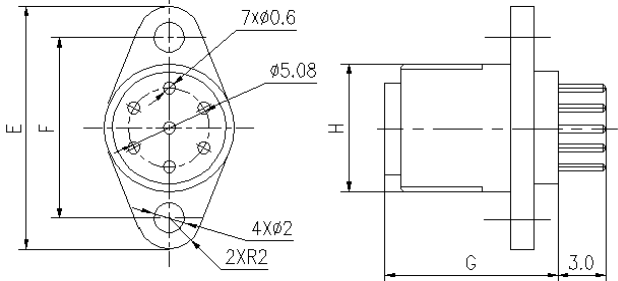
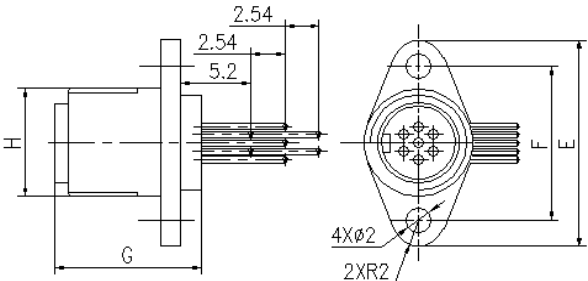
Y34M crimping type: diamond flange socket Y34M-SH/Y34MI-SH

Y34M welding type: diamond flange socket Y34M-SS/Y34MI-SS

Socket: Y34M-SH/Y34MI-SH					Socket: Y34M-SS/Y34MI-SS			
								
								
Number of cores	E (mm)	F (mm)	G (mm)	H	E (mm)	F (mm)	G (mm)	H
4	15.6	11.6	11	M8×1-6h	16.5	11.5	10.9	M8×1-6h
7								

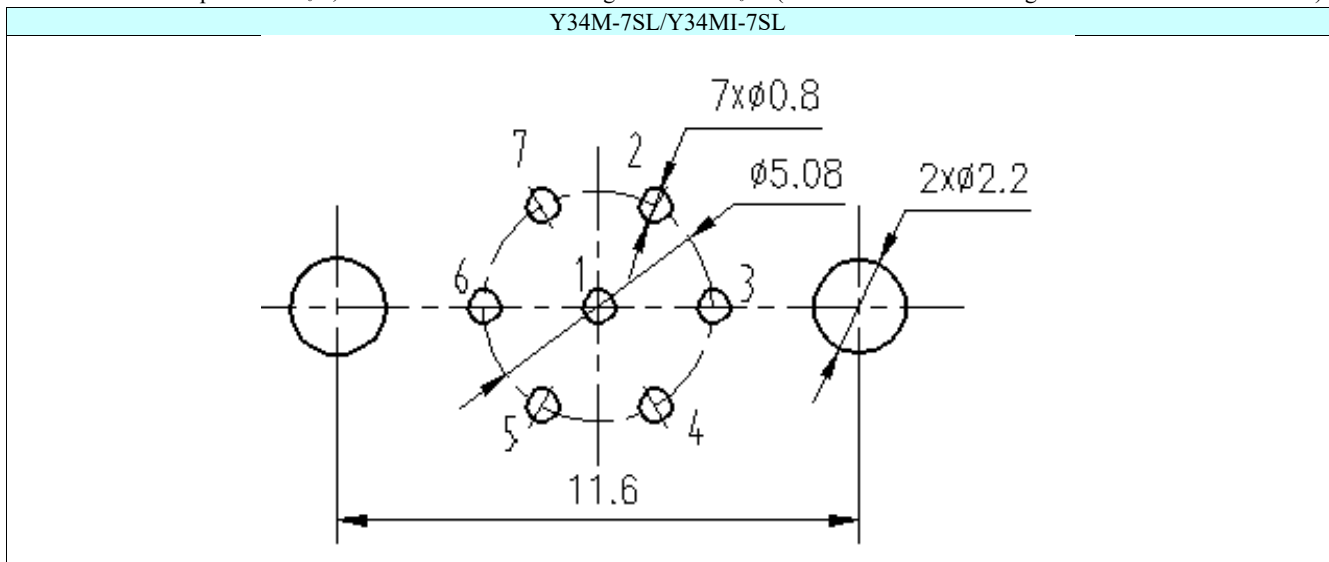
Y34M in-line PCB type: diamond flange socket Y34M-SL/Y34MI-SL

Y34M bent PCB type: diamond flange socket Y34M-SW/Y34MI-SW

Socket: Y34M-SL/Y34MI-SL					Socket: Y34M-SW/Y34MI-SW			
								
								
Number of cores	E (mm)	F (mm)	G (mm)	H	E (mm)	F (mm)	G (mm)	H
4	15.6	11.6	11	M8×1-6h	16.5	11.5	10.9	M8×1-6h
7								

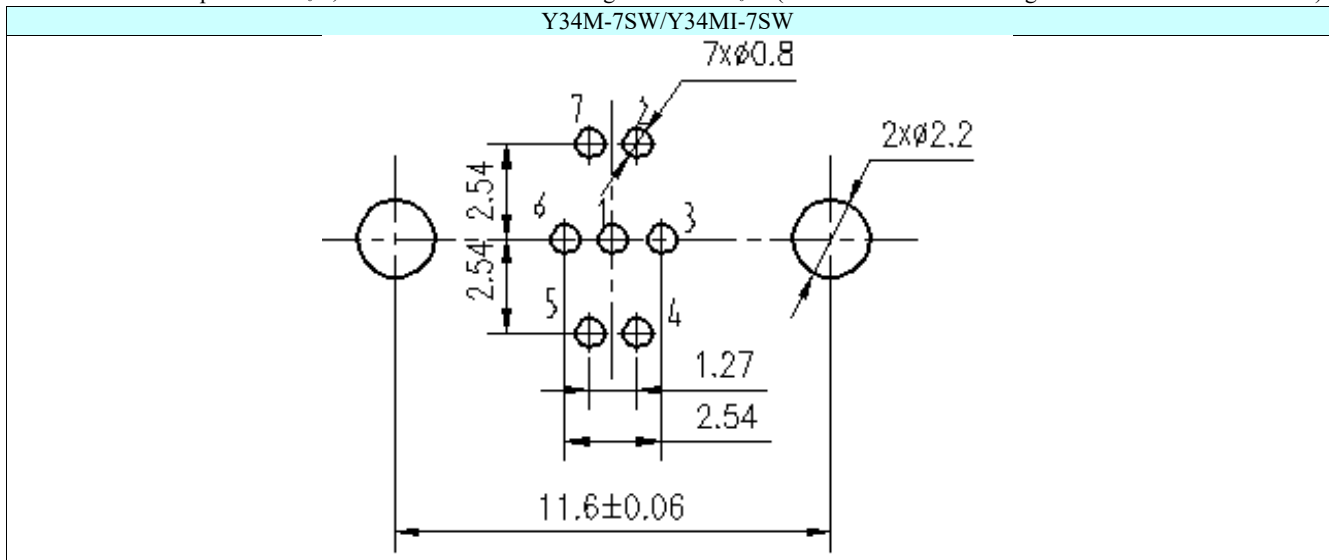
Hole size of Y34M series in-line PCB socket: Y34M-SL/Y34MI-SL;

The hole size of the pin is  $\Phi 0.8_{0}^{+0.1}$ , and the size of the mounting hole is  $\Phi 2.2_{0}^{+0.1}$  (viewed from the threading direction of the PCB contact).



Hole size of Y34M series bent PCB socket: Y34M-SW/Y34MI-SW;

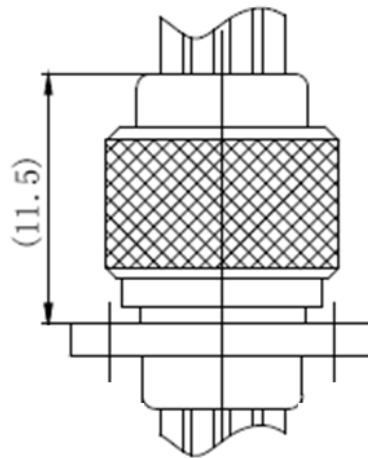
The hole size of the pin is  $\Phi 0.8_{0}^{+0.1}$ , and the size of the mounting hole is  $\Phi 2.2_{0}^{+0.1}$  (viewed from the threading direction of the PCB contact).



**Opening size of mounting plate**

The socket housing flange is square			The socket housing flange is diamond		
Number of cores	A	B	Number of cores	A	B
4	9.5	11.5	4	8.4	11.6
7					
11	10.5	13.5			
37	14.2	14.4			

**Distance dimension of mounting surface**



## Fuzz Button

### Product Overview

- Small space required and high contact density
- Small plugging and unplugging force, no need of high temperature welding, easy disassembly and maintenance
- It is suitable for the transmission of common low-frequency signals, the interior is randomly wound and distributed by thin metal wires, the path length and skin effect are reduced, the signal loss during transmission is small, and it is also suitable for the transmission of high-frequency signals such as microwaves
- Suitable for unwelded vertical interconnections between modules or between functional modules and substrates



### Product Performance

#### Mechanical Properties

Materials	Gold-plated beryllium copper, gold-plated molybdenum, gold-plated tungsten etc.	Impact	100g, half sinusoid
		Compression	15% -30% of length
Plating	Gold plating	Random vibration	0.2G <sup>2</sup> /Hz
Mechanical life	5000 plugging and unplugging cycles		

#### Environmental Performance

Operating temperature -55 °C ~ + 125 °C      Salt spray   96h

#### Transmission performance

Operating frequency ≤ 40GHz

Insertion loss   0Hz ~ 10GHz, ≥ -0.2dB      Far-end crosstalk   0Hz ~ 10GHz, ≤ -20dB

Return loss   0Hz ~ 10GHz, ≤ -15dB      Near-end crosstalk   0Hz ~ 10GHz, ≤ -20dB

#### Electrical Performance

Rated current and contact resistance

No.	Contact diameter (mm)	Rated current (A)	Contact resistance (mΩ)	No.	Contact diameter (mm)	Rated current (A)	Contact resistance (mΩ)
1	0.25	1	< 80	10	1.91	17	< 1.5
2	0.38	3	< 70	11	2.03	20	< 1.25
3	0.51	5	< 50	12	2.29	25	< 1
4	0.64	5	< 40	13	3.18	35	< 1
5	0.76	5	< 25	14	3.81	40	< 1
6	1.02	7.5	< 10	15	4.32	60	< 0.8
7	1.14	7.5	< 4	16	5.08	80	< 0.6
8	1.27	7.5	< 3	17	7.11	100	< 0.4
9	1.57	10	< 2.5				

### Model Designation

Basic series	FB-	WW	DDD	LLL
Materials	80: Gold-plated beryllium copper; 81: gold-plated molybdenum; 82: gold-plated tungsten; 83: Gold-plated nickel-chromium			
Diameter	025: 0.25mm; 064: 0.64mm; 114: 1.14mm; 191: 1.91mm; 318: 3.18mm; 508: 5.08mm;	038: 0.38mm; 076: 0.76mm; 127: 1.27mm; 203: 2.03mm; 381: 3.81mm; 711: 7.11mm;	051: 0.51mm; 102: 1.02mm; 157: 1.57mm; 229: 2.29mm; 432: 4.32mm;	
Length	0050 ~ 1270: 0.50mm ~ 12.7mm			

Model example: FB-800510300

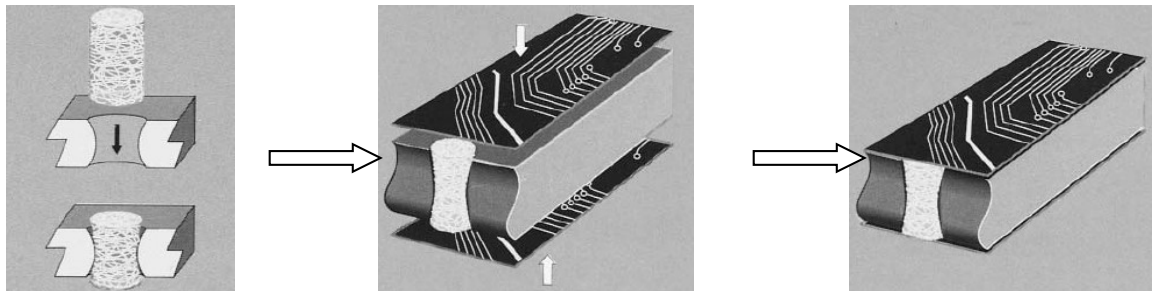
The above marks indicate that the fuzz button is made of gold-plated beryllium copper material, with a diameter of 0.51 mm and a length of 3 mm.

### Specifications and Dimensions

No.	Contact diameter (mm)	Length range (mm)	No.	Contact diameter (mm)	Length range (mm)
1	0.25	1.02 ~ 2.16	10	1.91	1.91 ~ 7.62
2	0.38	1.02 ~ 2.79	11	2.03	2.03 ~ 7.62
3	0.51	0.51 ~ 5.08	12	2.29	2.29 ~ 10.16
4	0.64	0.64 ~ 5.08	13	3.18	1.52 ~ 10.16
5	0.76	0.76 ~ 6.35	14	3.81	1.52 ~ 12.7
6	1.02	0.97 ~ 6.35	15	4.32	1.52 ~ 12.7
7	1.14	1.14 ~ 6.35	16	5.08	1.52 ~ 12.7
8	1.27	1.27 ~ 6.35	17	7.11	1.52 ~ 12.7
9	1.57	1.57 ~ 7.62			

### Application Principle of Fuzz Button

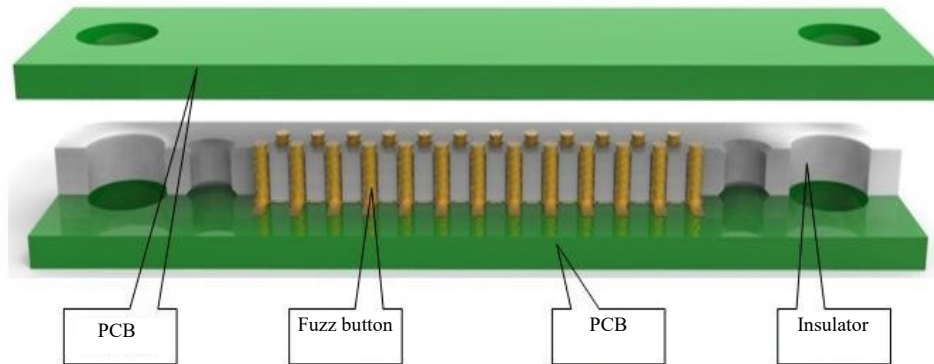
The fuzz button is an elastic connector (contact), which is used to replace the board-to-board connector, placed in a matching interlayer, and applied with a certain prestress to make the fuzz button contact with the pad to achieve electrical connection. This technology is also known as the fuzz button vertical interconnection technology.



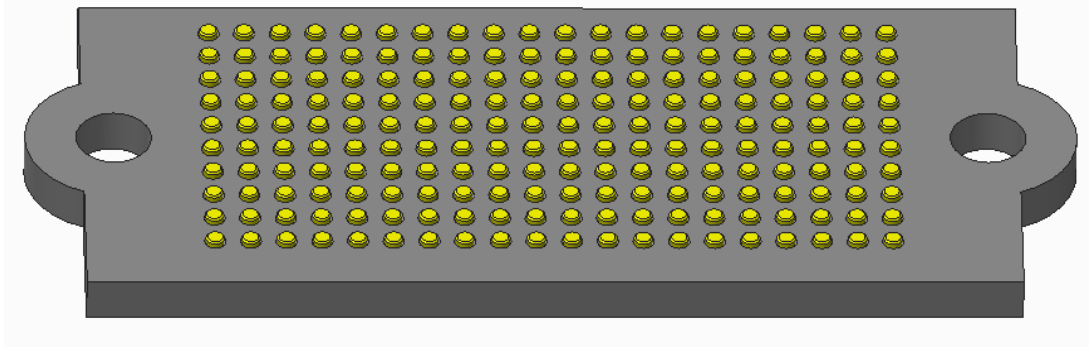


### Main Technical Characteristics of Fuzz Button

1. End-face contact, zero plugging and unplugging force, no need of high temperature welding, easy disassembly and maintenance, suitable for unwelded vertical interconnection between modules or between functional modules and substrates.



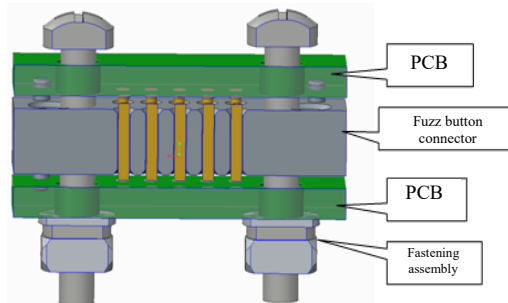
2. The required space is small, and the contact density is high: the minimum specification diameter of the fuzz button contact is only 0.25mm, and the contact arrangement with a contact spacing of 0.5mm can be realized. The minimum height of the fuzz button contact is only 1 mm, which can realize the effective vertical interconnection between the PCBs with the board height of about 1 mm.



### Examples of Product Application

1. Fuzz button + insulator structure

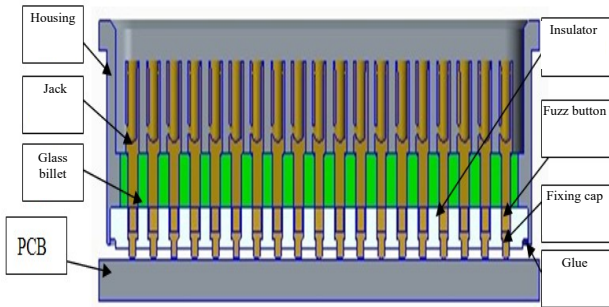
It has the advantages of small size, simple structure, convenient connection and good signal integrity, is suitable for the use environment with small installation height between boards, and is the most common use form of the fuzz button product



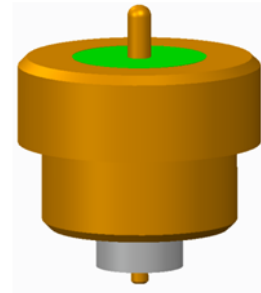
Interboard mezzanine connector

## 2. Structure of fuzz button + insulator + fixing cap

It has the advantages that the service life of the fuzz button can be greatly prolonged when the fuzz button is used together with the fixing cap. When in installation, the fixing cap part can realize expansion and contraction, which is suitable for the height between the boards with a certain adjustment space.



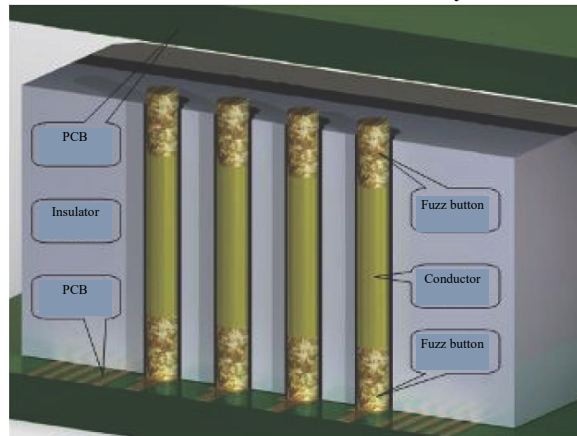
Glass-sintered fuzz button connector



RF coaxial connector

## 3. Structure of fuzz button + insulator + conductor

It has the advantages of ensuring longer service life of the fuzz button and better fixity of the contacts.



## Application Field of Fuzz Button

It is widely used in modern military and civil electronic equipment, especially in airborne and missile-borne radar and communication systems.

